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Additional Information

Continuous Flow Photoassisted CO₂ Methanation

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Photoassisted CO₂ methanation using Ni-Al₂O₃/SiO₂ as photoresponsive catalysts has been carried out at 225 °C under continuous flow conditions achieving up to 3.5 % conversion of CO₂ with complete selectivity to CH₄ under 2327 W/m² irradiation for a contact time of 1.3 s. Apparent quantum yield of 0.11 was estimated for continuous flow process.

Photocatalytic CO₂ reduction is attracting considerable interest due to the urgent need to reduce drastically greenhouse gases emissions.^{1, 2} In this context, sunlight can be employed to transform CO₂ gas into fuels, both in gas or liquid phase (CH₄, CO, HCOOH, etc.).³ Due to the high rates that can be achieved and the overall high efficiency, one of the most promising reactions that has been proposed for industrial scale CO₂ transformation is the Sabatier reaction consisting in the catalytic formation of CH₄ by reaction of CO₂ and H₂ (Equation 1). To achieve low CO₂ emission footprint, H₂ has to be obtained from H₂O using renewable energy. Although the Sabatier methanation is an exothermic reaction, it requires temperatures between 250 - 400 °C depending on the catalysts type to achieve reaction rates adequate for large scale production.^{4, 5} We and others have found that CO₂ methanation can be promoted at lower temperatures (about 250 °C or lower) photothermally using Ni-based catalysts^{6, 7} as well as other transition metals (Co, Ru, ZnAl, etc.) supported in different semiconductors.^{8, 9} This decrease in the reaction temperature and the use of solar light to promote CO₂ methanation makes the process environmentally more attractive by diminishing the dependency of this reaction on non-renewable energy resources. Thus, it is considered that due to the high conversion and selectivity that can be achieved in the methanation, the photoassisted CO₂ reduction can have some potential for the generation of solar fuels. H₂ should be

available in the required high quantities from H₂O by electrolysis using renewable electricity.



Even though, there is by now a sufficiently large number of reports on the photoassisted methanation of CO₂ in batch mode,^{8, 10-12} where a sealed reactor is charged with the required amounts of CO₂ and H₂ in contact with the photocatalyst that is irradiated through a transparent window until achieving high CO₂ conversions. In contrast, only few reports have studied this reaction in continuous flow operation,^{13, 14} being much better suited for large scale processes, since it allows high production rates and easier automatization, resulting in optimal intensification of the process.¹⁵ Ru based photocatalysts have been employed in continuous flow operation and high rates for CH₄ production obtained upon 10 Suns light intensity. This high light irradiation induced Ru nanoparticles to increase locally photocatalyst temperature (< 300 °C) in order to activate H₂ and initiate CO₂ hydrogenation.¹³

On the other hand, one of the main characteristics of batch reactions is the accumulation of products which usually results in different selectivity due to the occurrence of consecutive reactions and the generation of secondary products.¹⁶ However, continuous flow operation should provide high selectivity toward CH₄ production.

The above considerations show the interest of providing data about the continuous flow operation of the photoassisted CO₂ methanation and comparison with batch reaction. Aimed at filling this gap, the present study reports the continuous-flow photoassisted CO₂ methanation. The reaction has carried out in a tubular photoreactor in where the photoresponsive catalyst was deposited as a fixed bed exposed to irradiation with an optical fibre. In this communication, commercially available Ni-Al₂O₃/SiO₂ previously reported by us as one efficient photoresponsive material has been used, comparing the results obtained with those previously reported for the same material in batch conditions.^{7, 17}

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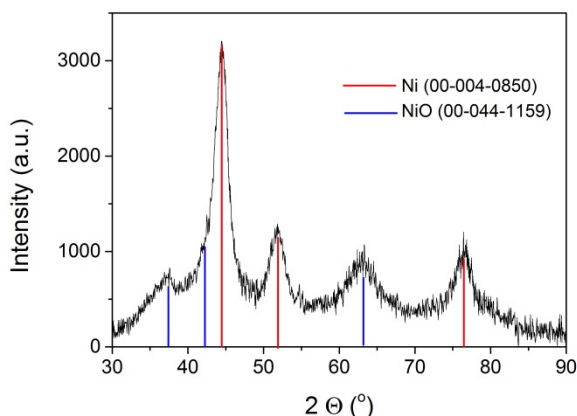


Fig. 1 XRD spectra of the Ni-Al₂O₃/SiO₂ catalyst. Red lines corresponds to Ni metal pattern, and blue lines to NiO pattern.

The commercial Ni-Al₂O₃/SiO₂ sample used as photoresponsive catalyst contains 65% of Ni as determined by inductively coupled plasma-optical emission spectrometry (ICP-OES) analysis. The X-ray diffraction (XRD) revealed that the Ni present in the photocatalyst corresponds mainly to metallic Ni, although NiO was also detected in minor content (Fig. 1). Prior photocatalytic tests the Ni-Al₂O₃/SiO₂ samples have been reduced in H₂ atmosphere at 500 °C for 2 h. However, XRD of the photocatalyst performed immediately after reduction process showed very similar diffraction pattern to the presented in Fig. 1 (supplementary information Fig. S11). This is indicating that Ni nanoparticles supported in the aluminium silicate substrate suffers spontaneous oxidation in contact with moisture. The average crystal size of the Ni NPs was estimated to be approximately of 6 nm by Scherrer equation. The average particle size was calculated from a statistically relevant number of measurements from HRTEM images, and it was found of 6.24 ± 1.17 nm. A representative image showing the Ni nanoparticles is presented in the supplementary information as Fig. S12. These Ni NPs are supported on mixed SiO₂-Al₂O₃ with a Si/Al ratio of 0.23 according to the ICP-OES measurements. The specific surface area, determined by Brunauer-Emmett-Teller (BET) analysis of isothermal gas N₂ adsorption, was of 190 m²/g. X-ray Photoelectron Spectroscopy (XPS) was performed to the Ni-Al₂O₃/SiO₂ photocatalysts. The XPS Si2p and Al2p spectra were also fitted, obtaining the corresponding components to aluminium silicate at 102.15 eV and 74.17 eV, respectively. Moreover, Si2p peak at 104.86 eV and Al2p peak at 76.54 eV were found, and they are attributed to SiO₂ and Al₂O₃, respectively. The atomic ratio Si/Al was estimated to 0.21, in good agreement with ICP measurement. The core level Ni2p_{3/2} spectrum with the best deconvolution fit is shown Fig. 2. The Ni2p_{3/2} curve fitting shows the presence of Ni⁰ (857.49 eV) and Ni⁺² (860.17 eV) in good agreement with previous reports,¹⁸⁻²⁰ containing a fitting ratio of 30% and 70%, respectively. It is worthy to notice that XPS is a very superficial technique, and the contribution of Ni⁰ and Ni⁺² could be not representative of the whole sample, where core Ni nanoparticle should be constituted by Ni⁰ with a NiO shell passivating the nanoparticles.

In a typical reaction 200 mg of the photoresponsive catalyst were compressed at 1 Ton×cm⁻² for 2 min, and the resulting wafer, crushed and sieved at 0.2 – 0.4 μm, then, loaded on the top of a fritted glass filter inside a cylindrical quartz reactor. The photoreactor can be heated at the required temperature through a heating mantle controlled with a thermocouple.

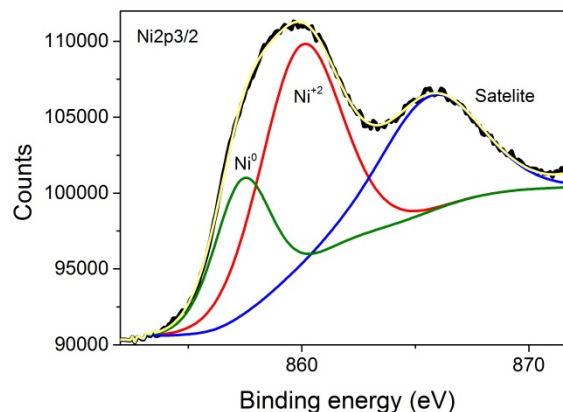


Fig. 2 XPS of Ni 2p spectra of Ni-Al₂O₃/SiO₂ catalyst.

Irradiation was carried out using a UV-Vis 300 W Xe lamp as light source through an optical guide that irradiates the catalyst bed from the top. A photograph of the system is provided in the Supplementary Information (Fig. S13), in where the photocatalyst can be seen illuminated on top of fritted glass. The gas mixtures containing CO₂ and H₂ diluted in N₂ were introduced from the upper part of the reactor, flowing down through the photocatalyst bed and after leaving the reactor the gas mixture is directly analyzed by an on-line two-column Micro GC instrument allowing to monitor simultaneously CO₂, CO, H₂, CH₄, CH₂-CH₂, CH₃-CH₃ and CH₃-CH₂-CH₃, among others. Quantification was performed by calibrating the response with mixtures of known compositions. Prior to each experiment, the N₂, CO₂ and H₂ flow and temperature of the reactor were equilibrated. Once the system is stabilized, the initial reaction time corresponds to the instant when the light is switched on.

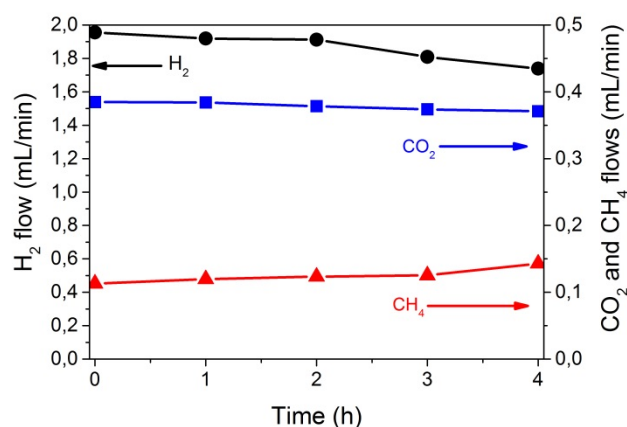


Fig. 3 Flow of CO₂ (blue squares), H₂ (black dots) and CH₄ (red triangles) over time. Reaction conditions: photocatalyst 200 mg, temperature 225 °C, total gas flow 13.9 mL/min with a composition of 81.7% N₂, 3.1 % of CO₂ and 15.2 % of H₂. Light from a 300 w Xe lamp.

Fig. 3 shows individual CO₂, H₂ and CH₄ flows as function of the irradiation time in a typical reaction, using a total flow of 13.9 ml/min. No other products besides CH₄ were detected. Observation of some thermal CH₄ production at 0 time indicates that, at this temperature, under dark conditions CO₂ methanation is already occurring in some extent.

A blank experiment in dark established that at 225 °C, the thermal methanation takes place at a rate of 50 μL×min⁻¹ corresponding to 2 μmol×min⁻¹. Additional control experiments without photocatalyst at 225 °C in the presence and absence of light irradiation were carried out. However, no detectable amounts of CH₄ were found.

As it can be seen in Fig. 3, the rate of CH₄ formation increases up to a maximum of 143 μL×min⁻¹, corresponding to 5.9 μmol×min⁻¹ upon illumination. The temporal variation of the effluent composition is related to the period needed to reach the stationary state concentrations in the system once the light is switched on.

This additional formation of CH₄ by the action of light was accompanied by the corresponding decrease in CO₂ flow rate and the stoichiometric decrease in the H₂ content of the effluent according to Equation 1. Under these conditions about 3.5 % conversion of CO₂ to CH₄ was achieved in the photoassisted process for a contact time of 1.3 s.

The Sabatier reaction (Equation 1) is known to produce H₂O as by-product, which could deactivate the photocatalyst. In order to elucidate the effect of the H₂O adsorption in the Ni-Al₂O₃/SiO₂ photocatalytic tests were carried out passing the reactant gases flow through a bubbler containing H₂O at room temperature and at 50 °C in order to obtain a relative humidity in the initial gases flow of approximately 20 and 40 %, respectively. As can be observed in Fig S14 in the supplementary information the addition of 20 % relative humidity produced a 32% reduction in the CH₄ production. Further increase in the relative humidity in the steam (40%) resulted in a 38% lower CH₄ evolution. This is indicating that at these reaction conditions (225 °C with a reagents gas flow 13.9 mL/min with a composition of 81.7% N₂, 3.1 % of CO₂ and 15.2 % of H₂) the introduction of H₂O produced a detrimental effect in the photoassisted CH₄ production. However, the reduction of CH₄ flow was lower than 40% was relative humidity up to 40 % was introduced probably due to the employed temperature of 225 °C, which induce H₂O desorption, and the continuous flow operation mode, which contributes to the elimination of the desorbed by-product from the photocatalyst bed.

The influence of the light intensity and the wavelength in the photoassisted methanation of CO₂ at constant 225 °C is presented in Fig. 4. As it can be seen there, CO₂ methanation already occurs in some extent in the dark at 225 °C resulting in constant formation of 15 μL/min of CH₄ along time when a total flow of 14.28 mL/min was employed (composed by 11.39 mL×min⁻¹ of H₂ and 2.85 mL×min⁻¹ of CO₂).

At full illumination (Light 100% plot in Fig. 4), a fast increase in CH₄ production was monitored due to irradiation, reaching a stationary value of 55 μL/min.

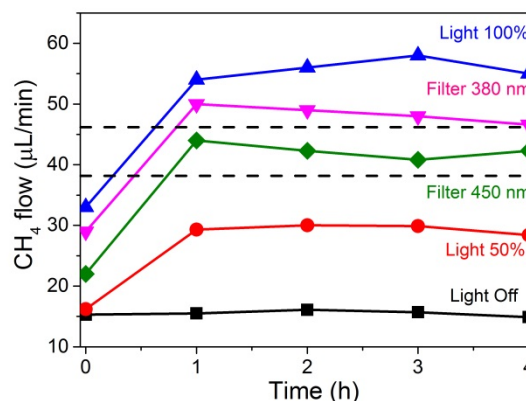


Fig. 4 Flow of CH₄ at 225 °C under different illumination conditions. Light 100% corresponds to 2327 W/m² irradiance and light 50 % to 1163 W/m². Filter 380 nm and 450 nm correspond, respectively, to full illumination at 2327 W/m² using cut-off filters for wavelengths shorter than 380 nm or 450 nm, respectively. Light Off corresponds to dark conditions. Reaction conditions: photocatalyst 200 mg, total gas flow of 14.28 mL×min⁻¹ composed by 11.39 mL×min⁻¹ of H₂ and 2.85 mL×min⁻¹ of CO₂. The dotted straight lines indicate the theoretical CH₄ formation rate considering the reduction in the light intensity due to the cut-off part of the lamp power.

This means that, under these conditions of flow, composition, temperature and light power, light increased CH₄ production by a factor of 3.7 times, reaching CO₂ conversions close to 2%. Note that this conversion is lower than reported in the previous experiment in Fig. 3. This is due to the higher reactants concentration employed in this experiment (no N₂ dilution) and the higher total gas flux. At half power illumination (Light 50% plot), obtained with a neutral filter with optical density of 50%, this fast initial rate was observed as well, and a CH₄ flux of 30 μL/min, approximately half the value obtained with full illumination, was measured. This experiment confirms again that light is responsible for the formation of CH₄, whose concentration decreases proportionally as the light intensity decreases.

The influence of the irradiation wavelength was addressed by using cut-off filters. Since the intensity of the xenon lamp is approximately constant at all wavelengths in the range between 300 and 800 nm (see Fig. S15 in Supporting Information), cutting a range of wavelengths in the UV region decreases proportionally the intensity of the light transmitted through the filter. Therefore, the cut-off filters not only removes shorter wavelengths, but also decreases the light flux reaching the photoresponsive catalyst (about 84 and 70% for cut-off filters of 380 and 450 nm, respectively). The results of the photoresponse of the Ni-Al₂O₃/SiO₂ catalyst are also presented in Fig. 4. As it can be seen there, cut-off filters for wavelengths shorter than 380 or 450 nm, removing partially or totally the UV component from the xenon lamp, leads to some decrease in CH₄ formation rate in accordance with the expected proportion of light power decreased by the filter (see Fig. 3). Importantly, Fig. 4 clearly shows that a notable CH₄ production is still observed in the absence of UV light, indicating that the photoresponse of the catalyst has an important contribution of the visible light zone of the spectrum (about 70%). This photoresponse is in agreement

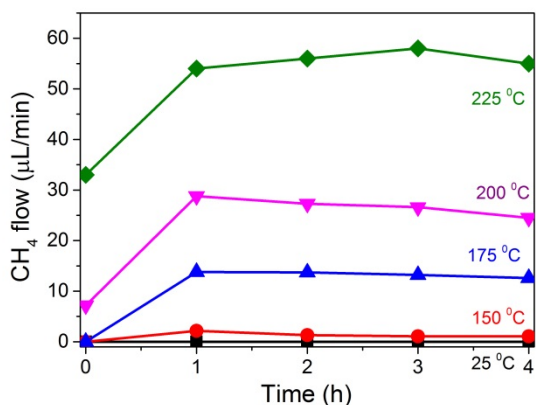


Fig. 5 Influence of the reaction temperature on CH₄ evolution under illumination at 240 mW/cm² power under continuous flow. Photocatalyst (200 mg) as powder obtained by compressing and sieving as 0.2 – 0.4 µm pellets. A total gas flow of 22.23 ml/min was introduced in the reactor containing 17.82 and 4.41 ml/min of H₂ and CO₂, respectively.

with the diffuse-reflectance UV-Vis spectrum of the photocatalyst presented in Fig. S16 that shows a continuous absorption in the whole UV and visible regions, increasing the absorption intensity toward the shorter wavelength zone of the spectrum. Thus, it can be concluded that the photoresponse follows the absorption spectrum of Ni NPs in the Ni-Al₂O₃/SiO₂ catalyst. It is worthy noticing that in all experiments the reactor temperature is continuously monitored and controlled by a thermopar coupled to a heating mantle and a controller, avoiding temperature changes upon light intensity variations.

The temperature dependence of this photoassisted continuous flow methanation was studied in the range from ambient to 225 °C. The results are presented in Fig. 5. As indicated above, the temporal increase in the CH₄ formation rate reflects the time to reach the steady state regime in the photoreactor at the flow of the experiment. As it can be observed there, negligible amount of CH₄ was detected at room temperature either in the dark or under illumination. However, as soon as the temperature was increased from 150 °C up to 225 °C, the photoassisted CH₄ production was observed. This temperature dependence is not surprising and it has been reported previously for this photoassisted reaction under batch mode.¹⁷ Worth noting is that the thermal, dark process of CH₄ formation under our experimental conditions starts to be detected above 175 °C. Therefore, in comparison with the production plots shown in Figure 1 and 2, no thermal CH₄ is observed in the dark at 175 °C, while under Xe lamp irradiation a CH₄ formation rate of 14 µL×min⁻¹ was measured. From the CH₄ formation rates measured at different temperatures, an apparent activation energy of 45.9 kJ×mol⁻¹ was calculated for this reaction, using Ni-Al₂O₃/SiO₂ as catalyst, which is consistent with activation energies previously reported using other Ni-based catalysts.²¹

For comparison purposes, CO₂ methanation reaction at 150 °C was also performed in batch using the same Ni-Al₂O₃/SiO₂ photocatalyst. Note that at this temperature no CH₄ is formed in the dark. A CH₄ formation rate of 16.67 µmol×min⁻¹ was

measured in batch using the same amount of catalysts (200 mg). This CH₄ formation rate value is similar to that previously reported.¹⁷ In the present case, under continuous flow at 150 °C, a CH₄ formation rate of 2 µL×min⁻¹ has been measured. If only the contribution of light to the formation of CH₄ is considered, an apparent value of quantum efficiency, i.e. mols of CH₄ formed divided by mols of photons, from both batch and continuous flow procedures can be estimated. It was determined that the apparent quantum yield of CH₄ formation for both the batch and the continuous flow processes were coincident, obtaining a number of 0.11 molecules of CH₄ per photon.

This coincidence indicates that the efficiency of this photoassisted reaction is independent from the operation mode, as it should be for a common reaction mechanism. According to the current proposals, it is suggested that light absorption by Ni NPs must increase their instantaneous local temperature measured at the nanometric scale and this localized photothermal effect results in an acceleration of the reaction rate.

On the other hand, it has been reported in batch conditions that besides CH₄, low but detectable amounts of CO are formed in the process.¹⁷ However, in the present case under continuous flow, the only detectable product was CH₄ and CO was below the detection limit (0.2 µL×min⁻¹). Thus, selectivity is enhanced under flow conditions, probably due to the limited CO₂ conversion value.

In conclusion, the present study shows that the efficiency of methanation of CO₂ by H₂ is sufficiently high to allow performing the process under continuous flow operation, reaching substantial CO₂ conversions, even for very short CO₂-catalyst contact times. Depending on the reactor temperature, illumination in the UV or visible region of commercial Ni-Al₂O₃/SiO₂ catalysts promotes methanation or increases CH₄ formation rate respect to the same process in the dark, up to 3.7 times at 225 °C and conversions about 3.5 % can be reached. The system does not undergo apparent deactivation in 4 h reaction time. Comparison between batch and continuous modes illustrates that although the quantum efficiency is almost coincident in both operation modes, the overall CH₄ production is higher in continuous systems. On the other hand, the selectivity is improved in continuous mode, where formation of CO is not detected.

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