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Additional Information

1 **Impact accelerations during a prolonged run using a microwavable self-customized foot**  
2 **orthosis**

3  
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26 **Abstract**

27

28 **Purpose:** The use of custom-made foot orthoses has been associated with numerous benefits,  
29 such as decreased impact accelerations. However, it is not known whether this effect could be  
30 due to better customization. **Objective:** The present study analyzed the effects of a  
31 microwavable prefabricated self-customized foot orthosis vs. a prefabricated standard one on  
32 impact accelerations throughout a prolonged run. **Methods:** 30 runners performed two tests of  
33 30 min running on a treadmill, each one with a foot orthosis condition. Impact acceleration  
34 variables of tibia and head were recorded every 5 min. **Results:** Microwavable self-customized  
35 foot orthosis significantly increased tibial peak acceleration (min 1:  $P=.009$ ,  $ES=0.3$ , and min  
36 5:  $P=.035$ ,  $ES=0.2$ ), tibial magnitude (min 1:  $P=.030$ ,  $ES=0.2$ , and min 5:  $P=.026$ ,  $ES=0.2$ ) and  
37 shock attenuation (min 1:  $P=.014$ ,  $ES=0.2$ , and min 5:  $P=.040$ ,  $ES=0.2$ ) in the first instants, and  
38 tibial rate throughout the entire run ( $P<.05$ ,  $ES=0.3 - 0.5$ ). However, it was more stable  
39 throughout 30 min running ( $P<.05$ ). **Conclusion:** These results show that the different  
40 characteristics of the materials of the foot orthoses (composition, stiffness, hardness and  
41 thickness of the layers) could have a greater weight on impact accelerations than a better  
42 customization.

43

44 **WC: 192**

45

46 **Keywords:** insoles; thermoformed materials; running; biomechanics; shock.

47

48

## 49 **Introduction**

50 Running is an activity in continuous growth of participation (Mercer & Horsch, 2015), but  
51 linked to a high rate of injuries (Francis et al., 2019; van Gent et al., 2007). These injuries  
52 usually occur in the lower limb and are supposed to be related to accumulative loading due to  
53 the cyclic and repetitive character of the run (Abt et al., 2011; Bowser et al., 2018; van Gent et  
54 al., 2007). Feet contact with the ground about 600 times for each kilometer run and a rapid  
55 deceleration occurs in the lower limb in each contact, generating a shock wave that is  
56 transmitted from the foot to the head (García-Pérez, Pérez-Soriano, Belloch, Lucas-Cuevas, &  
57 Sánchez-Zuriaga, 2014; Lucas-Cuevas, Camacho-García, et al., 2017; Windle, Gregory, &  
58 Dixon, 1999). Although our musculoskeletal system is prepared to absorb this shock (Derrick,  
59 Dereu, & McLean, 2002; Mercer, Vance, Hreljac, & Hamill, 2002), this ability could be  
60 reduced due to the fatigue of the musculoskeletal system produced by the repeated and  
61 accumulated exposure to these impacts during a prolonged run (Mizrahi & Daily, 2012). In this  
62 sense, previous studies have observed that impact accelerations increase throughout a  
63 prolonged run, and may cause injuries such as tibial stress fractures (Sheerin et al., 2019).

64 Hence, various strategies have been suggested to help attenuate and reduce these accelerations  
65 such as: footwear (Chambon et al., 2014), compressive garments (Lucas-Cuevas et al., 2015),  
66 or foot orthoses (Lucas-Cuevas, Camacho-García, et al., 2017; O’Leary, Vorpahl, &  
67 Heiderscheit, 2008). Focusing on the foot orthoses, it is believed that they could reduce impact  
68 accelerations by introducing a cushioning element between the ground and the foot (Mills et  
69 al., 2010). However, few studies have yet investigated the effect of foot orthoses on  
70 accelerations during running, and their mechanism of action remains unclear (Jimenez-Perez et  
71 al., 2019; McMillan & Payne, 2008). In addition, the effect of foot orthoses on impact  
72 accelerations has usually been studied through running trials (Butler et al., 2003; Loughton et  
73 al., 2003; O’Leary et al., 2008) or after a short continuous run (Lucas-Cuevas, Camacho-García,

74 et al., 2017), when it would be interesting to investigate what happens during the evolution of  
75 a prolonged run, which offers a more real vision of the recreational runners' usual practice  
76 (MacLean, Van Emmerik, & Hamill, 2010).

77 In this context, new generations of foot orthoses have emerged due to the apparition of new  
78 technologies and materials (Jimenez-Perez et al., 2019): wearables foot orthoses, foot orthoses  
79 energy generators, foot orthoses created from 3D scanning with a smartphone, or microwavable  
80 self-customized foot orthoses. The last ones are considered a type of low-cost prefabricated foot  
81 orthosis made with thermoformable materials, which allows its customization by the user with  
82 a home microwave in his/her own home (Jimenez-Perez et al., 2019). The use of foot orthoses  
83 with customization has been associated with improved comfort (Lucas-Cuevas, Perez-Soriano,  
84 Priego-Quesada, & Llana-Belloch, 2014), reduced plantar pressure (Lee et al., 2012) or  
85 decreased impact accelerations (Lucas-Cuevas, Camacho-García, et al., 2017). Specifically, the  
86 custom-molded shape was observed to be the most important design factor in reducing peak  
87 plantar pressure (Cheung & Zhang, 2008). Nevertheless, it is not known whether reductions in  
88 impact acceleration could also be due to better customization. In this sense, the effects of these  
89 new products on running biomechanics and impact accelerations need to be investigated, and  
90 even more during a prolonged run.

91 Therefore, the aim of the present study was to analyze the effects of a microwavable  
92 prefabricated self-customized foot orthosis in comparison with a prefabricated standard one  
93 without customization on impact accelerations throughout 30 min prolonged run. We  
94 hypothesized that the use of microwavable self-customized foot orthoses would present lower  
95 impact accelerations than prefabricated standard ones.

96

## 97 **Methods**

98 ***Participants***

99 30 recreational runners: 15 males and 15 females (Mean (standard deviation): age 32 (7) years,  
100 body mass 62.5 (9.9) kg, height 1.69 (0.08) m, running training distance 32.3 (12.0) km/week,  
101  $\text{VO}_2/\text{kg}$  52 (6) ml/min/kg) took part voluntarily in the study. Inclusion criteria included no  
102 history of lower extremity injuries within the last six months, no previous use of foot orthoses,  
103 a training routine of at least 20 km/week, and a performance between 40-55 min over a distance  
104 of 10 km. The study procedures complied with the Declaration of Helsinki and were approved  
105 by the University Ethics Committee (approval number H1457612626675). All participants  
106 provided written informed consent.

107

108 ***Foot orthosis conditions***

109 Participants carried out the study under two different randomized conditions on different days  
110 (**TABLE 1**): (1) prefabricated standard foot orthoses (SFO) without customization; and (2)  
111 microwavable prefabricated self-customized foot orthoses (MCFO). Both foot orthoses were  
112 chosen only according to runners' foot size. In accordance with the manufacturer's instructions,  
113 the MCFO were customized to each participant by heating them in a home microwave at  
114 medium power for 40 s. Then, runners were instructed to put on their footwear with MCFO  
115 inside, to remain static standing for 2 min, and to walk for at least 1 h.

116

117 \*\*\*\*Table 1 near here\*\*\*\*

118

119 ***Protocol***

120 First, runners performed a maximum incremental test on a treadmill (Trackmaster, Norav  
121 Medical Ltd., Yokneam, Israel) to determine the maximum oxygen consumption ( $\text{VO}_{2\text{max}}$ )  
122 speed, through gas exchange analysis (Cortex Metalyzer 3B-R3, Leipzig, Germany).

123 Wasserman's workload protocol (Wasserman et al., 1999) was followed, starting walking at a  
124 speed of 4 km/h and increasing 1 km/h every min until the runner's exhaustion. After that,  
125 runners carried out two similar running tests, separated by two weeks, each one with a different  
126 foot orthosis condition, previously randomized. These tests consisted of running 30 min on a  
127 treadmill (Excite Run 900, TechnoGymSpA, Gambettola, Italy) at 75% of their  $VO_{2max}$  with  
128 1% of slope. Before this, participants warmed up for 6 min of running increasing the speed  
129 every 2 min progressively, until reaching the speed set for the 30 min run. Throughout the 30  
130 min running, impact acceleration variables were measured for 15 s, every 5 min (1', 5', 10',  
131 15', 20', 25', 30'); and the rating of perceived exertion (RPE) between 6 and 20 points (Borg,  
132 1982) and the heart rate (HR) (Polar V800, Polar Electro Oy, Kempele, Finland) were reported  
133 during the last min to control intensity level. Before each test, the participants trained for two  
134 weeks progressively with the foot orthosis condition assigned as adaptation period (Butler et  
135 al., 2003; Laughton et al., 2003). Moreover, the runners wore their own running footwear, and  
136 the same for all tests and adaptation periods, in order to produce no further changes in their  
137 customary running condition (Lewinson et al., 2016).

138

### 139 ***Data collection and analysis***

140 Impact accelerations were measured using two lightweight tri-axial accelerometers (MEMS in  
141 MPU-60X0, BlauTic<sup>®</sup>, Valencia, Spain; total mass: 2.5 g; dimensions: 40 mm × 22 mm × 12  
142 mm; sampling frequency 415 Hz). One of the accelerometers was placed in the distal  
143 anteromedial aspect of the non-dominant tibia, and the other in the center of the forehead,  
144 always aligning the vertical axis parallel to the long axis of the shank (Lucas-Cuevas,  
145 Encarnación-Martínez, Camacho-García, Llana-Belloch, & Pérez-Soriano, 2017). Vertical  
146 acceleration data were filtered (8-order low-pass digital Chebyshev type II filter, stop-band  
147 edge frequency 120 Hz, stop-band ripple 40 dB) and analyzed using Matlab (Version Matlab

148 R2017a, The Math Works Inc., Natick, MA, USA). The impact acceleration variables  
149 calculated from the acceleration signal were: head and tibia peak acceleration (maximal  
150 amplitude), acceleration magnitude (the difference between the maximum and the minimum  
151 peak), acceleration rate (slope from ground contact to peak acceleration, calculated as the 20-  
152 80% of the acceleration peak amplitude), and shock attenuation (reduction in peak acceleration  
153 from the tibia to the head as a percentage of the tibial peak acceleration).

154

### 155 ***Statistical analysis***

156 A statistical software (SPSS 23.0, IBM, Armonk, USA) was used for statistical analysis.  
157 Normality (Kolmogorov-Smirnov test) and sphericity (Mauchly Sphericity test) were verified  
158 ( $P>.05$ ), and descriptive statistics were extracted. Data were reported as mean and 95%  
159 confidence intervals (95%CI). Then, two-way repeated-measures ANOVAs with foot orthoses  
160 with two levels (SFO, MCFO) and time with seven levels (1', 5', 10', 15', 20', 25', 30') as  
161 intra-subject factors and impact acceleration variables as dependent variables were performed.  
162 For the significant ANOVA model ( $P<.05$ ), Bonferroni correction post-hoc test was carried out.  
163 A student t-test was performed to analyze the differences in the RPE and HR between foot  
164 orthosis conditions. Significance level was set at  $\alpha=.05$ . For the pair significant differences  
165 ( $P<.05$ ), Cohen's effect size (ES) was computed and classified as small (ES 0.2–0.5), moderate  
166 (ES 0.5–0.8) or large (ES > 0.8) (Cohen, 1988).

167

## 168 **Results**

169

### 170 **Effect of the foot orthoses on impact accelerations**

171 The use of foot orthoses did modify impact acceleration variables (**FIGURE 1**). In this sense,  
172 MCFO showed greater tibial peak acceleration and tibial magnitude compared to SFO at min 1



173 and min 5 (tibial peak acceleration: min 1:  $P=.009$ ,  $ES=0.3$ , and min 5:  $P=.035$ ,  $ES=0.2$ ; tibial  
174 magnitude: min 1:  $P=.030$ ,  $ES=0.2$ , and min 5:  $P=.026$ ,  $ES=0.2$ ). Higher shock attenuation was  
175 observed for MCFO condition in both instants (min 1:  $P=.014$ ,  $ES=0.2$ , and min 5:  $P=.040$ ,  
176  $ES=0.2$ ) (**FIGURE 2**). In addition, MCFO showed significant greater tibial acceleration rate at  
177 every min ( $P<.05$ ,  $ES=0.3 - 0.5$ ). On the other hand, in head variables, no differences between  
178 foot orthoses were observed in the magnitude ( $P>.05$ ), but peak acceleration was reduced with  
179 MCFO at min 10 ( $P=.022$ ,  $ES=0.2$ ). Inversely, an increase with MCFO at the same instant was  
180 observed in acceleration rate ( $P=.018$ ,  $ES=0.2$ ).

181 Differences between the measurement instants were observed only in SFO. Significantly  
182 greater tibial magnitude was observed when running with SFO between the min 15, 20, 25 and  
183 30 compared to the initial measurement (min 1) ( $P=.014$ ,  $ES=0.2$ ;  $P=.004$ ,  $ES=0.3$ ;  $P=.009$ ,  
184  $ES=0.3$ ;  $P=.016$ ,  $ES=0.3$ , respectively), and between the min 20 compared with min 5 and 10  
185 ( $P=.029$ ,  $ES=0.3$  and  $P=.002$ ,  $ES=0.2$ , respectively). In addition, shock attenuation with SFO  
186 was significantly greater at min 15 compared with min 10 ( $P=.048$ ,  $ES=0.1$ ).

187

188 \*\*\*\*Figure 1 near here\*\*\*\*

189 \*\*\*\*Figure 2 near here\*\*\*\*

190

### 191 **Effect of the foot orthoses on rating of perceived exertion and heart rate**

192 Participants reported similar RPE for both foot orthosis conditions (SFO vs. MCFO: 14.62  
193 points (95%CI: 13.69, 15.55) vs. 14.76 points (95%CI: 13.84, 15.68),  $P>.05$ ), considering the  
194 tests as 'Hard'. Likewise, final heart rate was similar in both tests (SFO vs. MCFO: 174.86 bpm  
195 (95%CI: 170.51, 179.20) vs. 176.25 bpm (95%CI: 172.15, 180.35),  $P>.05$ ).

196

### 197 **Discussion and Implications**

198 The aim of the study was to analyze the effects of a microwavable prefabricated self-customized  
199 foot orthosis on impact accelerations during its use throughout 30 min prolonged run. Results  
200 showed an increase of tibial peak acceleration, tibial acceleration magnitude and shock  
201 attenuation with MCFO only in the initial instants of the run, and a greater tibial acceleration  
202 rate throughout the run. However, differences between time instants were only found with SFO.

203 The use of custom-made foot orthoses has been associated with numerous benefits, such as  
204 decreased impact accelerations (Lucas-Cuevas et al., 2014; Lucas-Cuevas, Camacho-García, et  
205 al., 2017). However, it is not known whether the customization of foot orthoses is related to the  
206 reduction of impact accelerations, among other effects. We hypothesized that the use of MCFO  
207 would present lower impact accelerations than SFO, however, results showed that tibial  
208 acceleration rate was greater with MCFO than with SFO throughout the 30 min run. This  
209 variable has hardly been studied, but it is of great interest because it may describe the capacity  
210 of the cushion structure to reduce the rate at which the impact acceleration is transmitted to the  
211 lower limb (Aguinaldo & Mahar, 2003). The only study (Lucas-Cuevas, Camacho-García, et  
212 al., 2017) that has analyzed this variable observed a reduction in the tibial acceleration rate with  
213 custom-made foot orthoses compared to prefabricated ones, but only at the beginning of the  
214 run. The differences in results between Lucas-Cuevas, Camacho-García, et al. (2017) and the  
215 present study suggest that the behavior of the different materials may have more influence on  
216 vibrations and accelerations than a best adaptation (Butler et al., 2003; O’Leary et al., 2008). In  
217 the present study, although the base composition of both foot orthoses was polyurethane foam,  
218 SFO presented Poron inserts (material designed to cushion) (Davidson, 2017) and MCFO had  
219 other compounds and materials (nonwoven polyester fabric with thermoplastic resins) to  
220 facilitate their adaptation but with reduced the cushioning capacity (Crabtree et al., 2009;  
221 Scherer, 2017). Other explanation for the greater accelerations of MCFO could be that by  
222 heating them to customize them, their materials became stiffer and less effective in the

223 attenuation of applied forces (Brodsky et al., 2012). In addition, it has been observed that  
224 runners quickly adjust their leg-stiffness to changes in the stand surface (i.e. footwear and/or  
225 foot orthoses), with neuromuscular, kinematic and acceleration modifications (Nigg et al.,  
226 2017; Sheerin et al., 2019). In this sense, differences between both foot orthoses in the  
227 cushioning properties of the materials, the thickness of the layers (SFO: 5-6 mm vs. MCFO: 3-  
228 10 mm), or the stiffness and hardness (SFO: 20-30° vs. MCFO: 40-60°) could have altered the  
229 leg-stiffness, causing acceleration differences (Lucas-Cuevas, Camacho-García, et al., 2017;  
230 O’Leary et al., 2008).

231 In relation to tibial peak acceleration and acceleration magnitude, previous studies found no-  
232 modifications in these variables between rigid and soft foot orthoses with customization,  
233 compared with running without orthoses (Butler et al., 2003; Laughton et al., 2003), nor among  
234 prefabricated, custom-made and no-orthotic conditions (Lucas-Cuevas, Camacho-García, et al.,  
235 2017). Only O’Leary et al. (2008) observed reductions in tibial peak acceleration with the use  
236 of a cushioned prefabricated foot orthosis, regarding not wearing foot orthoses, because they  
237 were specially designed to cushion. In the present study, results showed an increase of tibial  
238 peak acceleration and acceleration magnitude with MCFO compared with SFO, but only in the  
239 first instants of the run (min 1 and 5). Despite increases in tibia acceleration, generally the  
240 accelerations in the head tend to keep within a constant and healthy range as protection (Derrick,  
241 Hamill, & Caldwell, 1998; Lucas-Cuevas et al., 2015; Mercer et al., 2002). According to this,  
242 only the SFO showed a greater head peak acceleration only in the min 10 of the run, and  
243 conversely a greater head acceleration rate was observed with MCFO at the same instant. Both  
244 results showed effect sizes below small and appeared in a timely and isolated manner, which  
245 makes interpretation difficult. Finally, it was found an increase in shock attenuation with MCFO  
246 in the first min of the run. This is an expected and logical result due to that the increase in tibial  
247 accelerations is related to greater shock attenuation to keep head acceleration constant (Derrick

248 et al., 1998; Mercer et al., 2002; Verbitsky, Mizrahi, Voloshin, Treiger, & Isakov, 1998). On  
249 the other hand, although the adaptation period to the foot orthoses (2 weeks) was the one  
250 recommended by specialists when prescribing foot orthoses (Butler et al., 2003; Mündermann  
251 et al., 2004), it may not have been enough time for MCFO. While SFO have characteristics (i.e.  
252 shape, design and hardness) quite similar to the original insole of the shoe, which the runner is  
253 used to, MCFO are more different and could be a stranger element from the start. This could  
254 explain that at the beginning of the run MCFO need a few min to stabilize the pattern, but also  
255 the greater values observed in tibial acceleration rate.

256 Regarding the effect of running time, most studies that have analyzed the effects of foot orthoses  
257 on impact accelerations have done so in trials (Butler et al., 2003; Laughton et al., 2003;  
258 O’Leary et al., 2008) or at the beginning and at the end of a brief running protocol (Lucas-  
259 Cuevas, Camacho-García, et al., 2017). Nevertheless, it is necessary to carry out assessments  
260 in prolonged runs because they have a greater transfer to a real practice situation (Abt et al.,  
261 2011; Clansey et al., 2012). In this sense, the present study analyzes accelerations throughout a  
262 prolonged run and shows its evolution. The values of RPE (14 - 15 points) and HR (~175 bpm)  
263 obtained at the end of the run show that the intensity of the protocol was that corresponding to  
264 an aerobic training (Scherr et al., 2013), typical of a recreational runner. Furthermore, no-  
265 differences in these variables were observed between foot orthoses, so the results of  
266 accelerations cannot be justified by different levels of effort. Likewise, this shows that the level  
267 of effort was not influenced by the type of foot orthoses, as also found by Rubin et al. (2009).

268 During running, increases in the tibial magnitude were observed in min 15, 20, 25 and 30,  
269 compared to the initial instant; and increases in min 20 also with respect to 5 and 10, all with  
270 SFO. In addition, an increase was also found in min 15 compared to min 10 in the shock  
271 attenuation, with SFO. Consequently, it could be speculated that the MCFO acted with more

272 stability throughout the entire run because no differences were found between instants. Several  
273 studies (Derrick, Dereu, & McLean, 2002; Mizrahi, Verbitsky, Isakov, & Daily, 2000;  
274 Reenalda, Maartens, Buurke, & Gruber, 2019) observed increases in tibial peak acceleration or  
275 shock attenuation as a result of the prolonged exercise, but without using orthoses, while others  
276 reported lack of modifications (Abt et al., 2011; Clansey et al., 2012; García-Pérez, Pérez-  
277 Soriano, Belloch, Lucas-Cuevas, & Sánchez-Zuriaga, 2014; Lucas-Cuevas, Camacho-García,  
278 et al., 2017), also without wearing foot orthoses, except Lucas-Cuevas, Camacho-García, et al.  
279 (2017). Differences in results between studies may be due to the level of fatigue achieved by  
280 runners (Abt et al., 2011; Clansey et al., 2012). Likewise, in this study, the intensity of the  
281 exercise may not have been so high as to cause a level of fatigue that induces further changes  
282 in acceleration.

283 The main limitation of this study was that the foot orthosis conditions were different in other  
284 characteristics (i.e. materials or thickness) apart from the customization, and they were not  
285 compared to a no-orthosis condition. However, this type of study was decided in order to be  
286 more similar to the real application in which the user goes to a store and must decide between  
287 prefabricated foot orthosis of different types and brands. In this sense, the results of the present  
288 study suggest important practical application on how new sports products, in this case foot  
289 orthoses, could alter sports biomechanics. The main practical advice obtained with our results  
290 is that customization is not the most important design factor in reducing impact accelerations  
291 and other characteristics of the foot orthoses may have a greater weight on accelerations.

292 Another limitation of the study was that each participant used their own footwear and the shoe  
293 cushioning system was not controlled. However, participants did use the same footwear, their  
294 own, for all tests, so the effect of the cushioning system was also the same for both orthoses. In  
295 addition own footwear contributes to the ecological validity of real-world study and does not

296 interfere with the usual runner biomechanics (Lewinson et al., 2016; Reenalda et al., 2019).  
297 Other biomechanical variables related to impact accelerations such as leg-stiffness,  
298 neuromuscular activity or foot pronation (Grech et al., 2016; Nigg et al., 2017; Sheerin et al.,  
299 2019), remain to be studied and could provide more information and support the proposed  
300 hypotheses. Also, the longitudinal or prospective study of these products (foot orthoses) in  
301 future could be interesting to discover the modifications of their effects according to their use  
302 and their degradation (Dixon, 2007; O’Leary et al., 2008; Windle et al., 1999).

303

### 304 **Conclusions**

305 A microwavable prefabricated self-customized foot orthosis increases tibial accelerations and  
306 shock attenuation in the first instants of the run, and tibial acceleration rate throughout the entire  
307 run with respect to a standard prefabricated one. However, the microwavable self-customized  
308 foot orthosis is more stable throughout 30 min running. These results show that the different  
309 characteristics of the materials of the foot orthoses (composition, stiffness, hardness and  
310 thickness of the layers) could have a greater weight on impact accelerations than a better  
311 customization.

312

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320

321 **Conflict of interest statement**

322 The authors declare that there is no conflict of interest.

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325

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447

448 **Tables.**

449

450 **TABLE 1.** Properties of the prefabricated foot orthoses tested in this study.

Standard foot orthoses (SFO)	Microwavable self-customized foot orthoses (MCFO)
	
<ul style="list-style-type: none"><li>• Composed of 100% polyurethane foam, Poron inserts in the heel and forefoot, and 100% polyester lining.</li><li>• Thickness: 6 mm in heel and arch, and 5 mm in forefoot.</li><li>• Hardness (° Shore A): 20-30° in heel and forefoot inserts, and 25° in arch.</li><li>• About 40 g of mass approx.</li></ul>	<ul style="list-style-type: none"><li>• Composed formed by three layers: a bottom layer composed of polyurethane foam with nylon fabric, an intermediate layer composed of nonwoven polyester fabric with thermoplastic resins (thermoformable layer), and a top layer composed of fabric woven plus polyurethane foam with carbon and recycled.</li><li>• Thickness: 6 mm in heel, 10 mm in arch and 3 mm in forefoot.</li><li>• Hardness (° Shore A): 60° in heel, 45° in arch and 40° in forefoot.</li><li>• About 75 g of mass approx.</li></ul>

451

452

453 **Figure captions.**

454

455 **FIGURE 1.** Mean (95%CI) of impact accelerations in different foot orthoses conditions:  
456 standard (SFO) vs. microwavable self-customized (MCFO). Significant difference between  
457 foot orthoses conditions for the matching min: \* $P < .05$ , \*\* $P < .01$ , \*\*\* $P < .001$ . Significantly  
458 different compared to the min indicated:  $^{\gamma}P < .05$ ,  $^{\gamma\gamma}P < .01$ .

459

460 **FIGURE 2.** Mean (95%CI) of the shock attenuation in different foot orthoses conditions:  
461 standard (SFO) vs. microwavable self-customized (MCFO). Significant difference between  
462 foot orthoses conditions for the matching min: \* $P < .05$ . Significantly different compared to the  
463 min indicated:  $^{\gamma}P < .05$ .

464