

Document downloaded from:

<http://hdl.handle.net/10251/43995>

This paper must be cited as:

Iborra Bernad, MDC.; Tarrega, A.; García Segovia, P.; Martínez Monzó, J. (2014). Comparison of Vacuum Treatments and Traditional Cooking Using Instrumental and Sensory Analysis. *Food Analytical Methods*. 7(2):400-408. doi:10.1007/s12161-013-9638-0.



The final publication is available at

<http://dx.doi.org/10.1007/s12161-013-9638-0>

Copyright Springer Verlag (Germany)

1
2
3

4 Comparison of Vacuum Treatments and Traditional Cooking 5 Using Instrumental and Sensory Analysis

6 C. Iborra-Bernad · A. Tárrega · P. García-Segovia ·
7 J. Martínez-Monzó

8 Received: 6 March 2013 / Accepted: 2 May 2013
9 © Springer Science+Business Media New York 2013

10 **Abstract** The purpose of this work was to compare carrots
11 with similar firmness cooked by traditional cooking and two
12 vacuum treatments: sous-vide (SV) and cook-vide (CV). As a
13 first step, consumers determined the preferred level of firm-
14 ness for carrots cooked by traditional cooking (boiling). This
15 level corresponded to instrumental firmness of 2.8 N in phlo-
16 em tissue and 4.1 N in xylem tissue. Response surface meth-
17 odology (RSM) established the pairing conditions of time (22
18 to 78 min) and temperature (78 to 92 °C) to study the effect of
19 both factors on the firmness of carrots with sous-vide and
20 cook-vide treatments. In both treatments, the instrumental
21 firmness of phloem and xylem samples was measured and
22 modeled. No significant differences were found in firmness
23 values between phloem and xylem tissue of samples cooked
24 by vacuum treatments (CV and SV). For CV treatment, firm-
25 ness decreased linearly with time and temperature, while for
26 SV treatment it followed a second-order model. Based on the
27 model, conditions of time and temperature to achieve the
28 preferred firmness (2.8 N) were selected for both treatments.
29 Finally, consumers compared the sensory properties of carrots
30 cooked by traditional cooking, sous-vide, and cook-vide
31 with paired comparison tests evaluating three pairs of
32 samples. Carrots cooked by cook-vide were considered
33 less tasty than sous-vide and traditional cooking carrots.
34 Carrots using traditional cooking were firmer than those
35 obtained with SV and CV treatments. Carrots cooked by
36 traditional and sous-vide treatments were preferred to
37 cook-vide ones for the taste.

Keywords Cooking treatments · Sous-vide · Cook-vide · 38
Response surface methodology · Sensorial analyses · Carrots 39

Abbreviations 40
CV Cook-vide 43
SV Sous-vide 44
TC Traditional cooking 46
RSM Response surface methodology 48
50

Introduction 51

Ready-to-eat products are increasingly important in the market. 52
Vegetables are a key group among them because of their health 53
benefits and their preventive effect against the apparition of 54
chronic illnesses (Dauchet et al. 2006; Riboli and Norat 2003; 55
Mente et al. 2009). The most common way to cook vegetables 56
is by immersing them in boiling water for several minutes, in 57
this paper named as conventional boiling or traditional cooking 58
(TC). The required temperature used in this treatment can lead 59
to a loss of nutritional compounds and the molecules respon- 60
sible for flavor. This depends on factors such as cooking time, 61
the water product proportion, or the use or not of a lid (Leskova 62
2006). Alternative technologies, such as microwaves, high- 63
pressure, and vacuum treatments, are proposed to avoid some 64
of these disadvantages, modifying factors such as temperature, 65
time, pressure, and the heat transfer mechanism. 66

This paper is focused on two vacuum treatments: *sous-* 67
vide and *cook-vide*. The main advantage is the absence of 68
oxygen and the use of temperatures below 100 °C, causing 69
less damage to thermolabile compounds, which could im- 70
prove the final quality. Moreover, lower temperatures could 71
provide higher flavor retention of fresh produce, lower 72
production of acrylamide, and higher retention of pigments. 73

The sous-vide (SV) treatment was developed a few de- 74
cades ago by George Pralus; he cooked foie gras, reducing 75
the loss of moisture and maintaining the original flavors 76
better than in traditional cooking (Hudson 1993). SV is 77

Q3 C. Iborra-Bernad · P. García-Segovia · J. Martínez-Monzó (✉)
Food Technology Department, Universitat Politècnica de València,
Camino de Vera s/n.,
46022 Valencia, Spain
e-mail: xmartine@tal.upv.es

A. Tárrega
Instituto de Agroquímica y Tecnología de Alimentos, CSIC,
Avda. Agustín Escardino 7,
46890 Paterna, Valencia, Spain

78 based on “raw materials or raw materials with intermediate
 79 foods that are cooked under controlled conditions of
 80 temperature and time inside heat-stable vacuumized
 81 pouches”(Schellekens 1996; Baldwin 2012). Its application
 82 produces safe, tasty products in the industry, catering, and
 83 restaurants (Schellekens 1996). For carrots, sous-vide treat-
 84 ment retains the main volatile group of compounds in raw
 85 samples (terpenes) (Rinaldi et al. 2012), while in traditional
 86 cooking they are lost during boiling (Alasalvar et al. 1999).
 87 In sous-vide, a pouch avoids leaching into the water and the
 88 evaporation of volatiles. Moreover, the vacuum conditions
 89 could avoid the oxidation of components, such as caroten-
 90 oids, and the leaching of hydrophilic compounds, such as
 91 anthocyanins, into the water.

92 Another way of cooking, called vacuum boiling or *cook-*
 93 *vide* (CV), has been applied in *haute cuisine* restaurants
 94 from the beginning of its development. CV consists of
 95 cooking in boiling water at below 100 °C by lowering the
 96 pressure to reach the vapor pressure of water. The low
 97 pressure is maintained during the total cooking time by the
 98 continuous function of the pump. Few scientific studies
 99 have been found in the literature about the application of
 100 this technique to cook vegetables and fruit with water
 101 (García-Segovia et al. 2008; García-Segovia et al. 2012;
 102 Iborra-Bernad et al. 2013; Martínez-Hernández et al.
 103 2013). Unlike SV treatments, CV products are cooked in
 104 direct contact with water which boils at temperatures lower
 105 than 100 °C, increasing the surface heat transfer coefficient.

106 The vacuum cooking treatments (SV and CV) are aimed
 107 at improving the final quality of cooked products. However,
 108 a challenge to researchers is to be able to compare products
 109 obtained by different cooking methods but with an equiva-
 110 lent degree of cooking. Firmness is one of the main factors
 111 that consumers use to decide when a vegetable is adequately
 112 cooked. Consumer's perception of firmness can be measured
 113 only by sensory tests. However, sensory analyses are asso-
 114 ciated with some drawbacks such as cost and the quantity of
 115 the products required. The use of instrumental texture mea-
 116 surements, such as the Kramer cell test, puncture test, and
 117 Warner Bratzler test (Mckenna and Kilcast 2004), has been
 118 shown to correlate with sensory evaluation (Bourne 2002).
 119 Therefore, they can replace sensory tests for preliminary
 120 assessment of differences between products.

121 In the study of physico-chemical changes caused by
 122 different factors in a process, experimental design is a basic
 123 tool to describe the significance of each factor. In food
 124 technology, response surface methodology (RSM) is used
 125 because it reduces the cost of experimentation, reducing the
 126 number of experiments needed to model a process (Myers
 127 and Montgomery 2002; Montgomery and Runger 2010).
 128 RSM permits the optimization of the formulation and pro-
 129 cessing conditions. For example, RSM has been used to
 130 improve the formulation of a traditional cassava cake,

optimize the acceptability of new desserts, and optimize 131
 the dehydration of carrot chips with vacuum frying (Gan 132
 et al. 2007; Sanchez et al. 2004; Villegas et al. 2010; Fan et 133
 al. 2005). RSM explores the relationships between several 134
 variables and one or more responses, permitting the selec- 135
 tion of an adequate combination of conditions to achieve a 136
 desired response. Therefore, RSM could be useful for com- 137
 paring different cooking treatments with similar instrumen- 138
 tal firmness. To the knowledge of the authors, no study 139
 reports optimizing the texture of carrots cooked prior to 140
 studying the differences between cooking under vacuum 141
 conditions and traditional cooking (boiling water). 142

The primary aim of the study was to select the best 143
 pairing conditions of time and temperature for cooking 144
 carrots according to firmness and secondly to determine 145
 which method was preferred among cook-vide, sous-vide, 146
 and traditional cooking. Firstly, consumers determined the 147
 preferred firmness of carrots cooked by traditional cooking, 148
 and instrumental firmness was established as a target value. 149
 Then, changes in firmness with time and temperature for 150
 sous-vide and cook-vide treatments using RSM were 151
 investigated to reach the target value. Finally, consumers 152
 compared the sensory properties of carrots cooked by 153
 the conditions established for both vacuum treatments 154
 and traditional boiling. 155

Materials and Methods 156

Materials 157

Carrots (*Daucus carota* L. Var. “*Nantesa*”) were purchased 158
 from a local company (Agrícola de Villena, Alicante, Spain) 159
 1 day before the experiments. Whole carrots were washed and 160
 cut into cylinders (1.5 mm in height×20 mm in diameter) 161
 using a specifically designed carrot cutter. The condition to 162
 accept samples was xylem tissue less than 10 mm in diameter. 163

Cooking Methods: Experimental Design 164

Three methods were applied in the study: TC (boiling water 165
 at 100 °C) and two vacuum cooking treatments (SV and 166
 CV). TC and CV were carried out using the same cooking 167
 device: Gastrovac® (International Cooking Concepts, 168
 Barcelona, Spain). The device is equipped with two differ- 169
 ent lids: a traditional lid for atmospheric cooking and an- 170
 other lid for vacuum cooking. 171

For TC, the temperature applied was 100 °C, measured 172
 with a digital thermometer (unit model Testo 925 and probe 173
 model Testo 502, Testo AG, Lenzkirch, Germany) and the 174
 cooking times were 2 min 40 s and 4, 7, 10, and 15 min 175
 (based on previous works). For CV, the range of tempera- 176
 tures and times studied were from 78 to 92 °C and from 22 177

178 to 78 min. According to the temperature, the pressure inside
 179 the cooker varied from 43.7 to 75.2 KPa. The experimental
 180 conditions studied were established according to RSM
 181 (Table 1). A five-coded level, two-factor central composite
 182 design (orthogonal and rotatable) was employed (Myers and
 183 Montgomery 2002; Kuehl 2000).

184 For the SV treatment, the carrot cylinders were vacuum-
 185 sealed (98 % vacuum) in heat-resistant polyethylene pouches
 186 (Cryovac® HT3050) using a vacuum packaging machine
 187 (EV-25, Technotrip, Spain). The cooking treatment was
 188 conducted in a water bath at atmospheric pressure (GD 120,
 189 Grant Instruments, Cambridge, UK). The temperature condi-
 190 tions ranged from 78 to 92 °C. The cooking times varied from
 191 22 to 78 min using the same RSM design (Table 1).

192 After cooking with TC and CV treatments, samples were
 193 vacuum-sealed (98 % vacuum) in heat-resistant polyethyl-
 194 ene pouches (Cryovac® HT3050) using a vacuum packag-
 195 ing machine (EV-25, Technotrip, Spain). All samples were
 196 stored at 3–4 °C for 24 h before the instrumental and
 197 sensory measurements.

198 Instrumental Texture Analysis

199 The firmness of the treated samples was measured at room
 200 temperature (20 °C) with a puncture test. During the mea-
 201 surement, samples were penetrated using a Texture Analyser
 202 TA-XT2 (Texture Technologies Corp., Scarsdale, NY, USA)
 203 equipped with a 2-mm-diameter stainless steel flat-head
 204 probe (TA P/2). The penetration speed was 1 mm s⁻¹.

Q4 t1.1 **Table 1** Second-order design matrix used to evaluate the effects of
 cooking parameters on the texture and color of cooked carrots

| t1.2 | Runs | Blocks | Temperature (°C) | | Cooking time (min) | |
|-------|------|--------|------------------|---------|--------------------|---------|
| | | | Coded | Uncoded | Coded | Uncoded |
| t1.3 | | | | | | |
| t1.4 | 1 | 1 | -1 | 80 | -1 | 30 |
| t1.5 | 2 | 1 | 1 | 90 | -1 | 30 |
| t1.6 | 3 | 1 | -1 | 80 | 1 | 70 |
| t1.7 | 4 | 1 | 1 | 90 | 1 | 70 |
| t1.8 | 5 | 1 | 0 | 85 | 0 | 50 |
| t1.9 | 6 | 1 | 0 | 85 | 0 | 50 |
| t1.10 | 7 | 1 | 0 | 85 | 0 | 50 |
| t1.11 | 8 | 1 | 0 | 85 | 0 | 50 |
| t1.12 | 9 | 2 | 1.414 | 77.9 | 0 | 50 |
| t1.13 | 10 | 2 | -1.414 | 92.1 | 0 | 50 |
| t1.14 | 11 | 2 | 0 | 85 | 1.414 | 21.8 |
| t1.15 | 12 | 2 | 0 | 85 | -1.414 | 78.3 |
| t1.16 | 13 | 2 | 0 | 85 | 0 | 50 |
| t1.17 | 14 | 2 | 0 | 85 | 0 | 50 |
| t1.18 | 15 | 2 | 0 | 85 | 0 | 50 |
| t1.19 | 16 | 2 | 0 | 85 | 0 | 50 |

Firmness was considered to be the maximum recorded force
 during the puncture test. Measurements were taken perpen-
 dicular to the surface of the cylinder. One measurement for
 each tissue, xylem and phloem, was carried out for each
 cylinder, and ten cylinders were analyzed for each treatment.
 Data were collected and analyzed using Texture Exponent
 software (Stable Micro Systems, Godalming, England).

Sensory Analysis

Consumers (n=62) evaluated the firmness of cooked
 carrots using a five-point just about right (JAR) scale
 (1=too soft, 3=just about right, 5=too hard) (Gacula et
 al. 2007). Carrot samples with different firmness pre-
 pared with TC (100 °C) at five different cooking times
 (2 min 40 s and 4, 7, 10, and 15 min) were evaluated.
 Carrot samples were presented monadically to each con-
 sumer and codified with a three-digit number.

Paired comparison tests (ISO Standard No. 5495 2005)
 were performed to evaluate the differences in firmness, taste
 intensity, and preference between carrot samples obtained with
 different conditions or treatments. In a first session, consumers
 (n=62) compared two pairs of cooked carrots. In one pair, the
 carrots were cooked by two different sous-vide conditions, and
 in the other pair samples were cooked by two different cook-
 vide conditions. In a second session, consumers (n=113) eval-
 uated three pairs of samples to compare the sensory properties
 of samples cooked by TC, SV, and CV. To reduce the possible
 effect of the serving order, for each pair of samples, an equal
 number of consumers received a different sample first.

Data Analysis

Variability in firmness between conditions for each treat-
 ment was studied using one-way analysis of variance
 (ANOVA), and a significant difference between samples
 was determined using Fisher's test ($\alpha \leq 0.05$). To study the
 differences between the instrumental hardness of tissues
 (xylem and phloem), paired *t*-tests ($\alpha \leq 0.05$) were applied
 to the data for each treatment.

RSM was used to model changes in firmness according
 to the temperature and time conditions of vacuum cooking.
 To predict instrumental firmness, the effect of the two inde-
 pendent factors (time and temperature) was fitted using the
 second-order polynomial equation (Eq. 1) as follows:

$$y = \beta_0 + \sum_{1 \leq i \leq k} \beta_i x_i + \sum_{1 \leq i < j \leq k} \beta_{ij} x_i x_j + \varepsilon \tag{1}$$

where β_0 is a constant term, $\beta_i x_i$ are linear terms, $\beta_{ij} x_i^2$ are
 quadratic terms, $\beta_{ij} x_i x_j$, $i \neq j$ are interaction terms, and ε is the
 error term. ANOVA determined these coefficients and their
 statistical significance. Factors included in the model were
 those with a significant effect ($\alpha = 0.1$).

252 Just about right scale results were analyzed in two ways.
 253 First, the percentage of consumers rating firmness of samples
 254 on each point scale (five points) was calculated. Secondly, the
 255 below and above deviation from point 3 on the scale (JAR)
 256 was estimated according to Gacula et al. (2007). For each
 257 sample, the mean of values below JAR point 3 corresponded
 258 to the negative deviation values (too little of the attribute),
 259 while the mean of values above JAR point 3 corresponded to
 260 the positive deviation value (too much of the attribute).

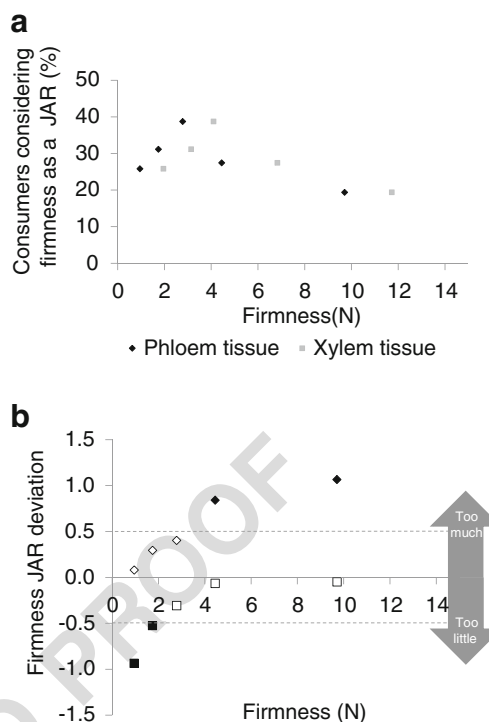
261 To analyze the data obtained with the paired test compar-
 262 isons (sensory test), significant differences in preferences
 263 and sensory properties were established for $\alpha=0.05$ (ISO
 264 Standard No. 5495 2005).

265 **Results and Discussion**

266 **Determination of Suitable Firmness of Cooked Carrots**

267 The firmness of carrots prepared by traditional cooking (TC,
 268 boiling water at 100 °C) applying different cooking time (2 min
 269 40 s and 4, 7, 10, and 15 min) was evaluated by both instru-
 270 mental (in phloem and xylem tissues) and sensory measure-
 271 ments. Carrot samples presented significant differences in
 272 instrumental firmness (Table 2). As expected, values for the
 273 instrumental firmness of carrots decreased with heating time
 274 (Table 2). A rapid decrease of firmness was observed between
 275 2 min 40 s and 4 min, and after 7 min firmness slowly decreased
 276 with time of cooking. These results are in accordance with the
 277 observations of Greve et al. (1994a, b) who found a rapid initial
 278 decrease in firmness as the turgor component was eliminated
 279 between 1 and 6 min. Later, changes in the characteristics of
 280 carrot pectic substances by an increase in the β -elimination
 281 reaction could have caused a slower loss of firmness.
 282 Differences between the firmness of phloem and xylem tissue
 283 were found ($p \leq 0.05$). These divergences were larger when the
 284 cooking time was longer. The most likely cause is the higher
 285 content of pectin in phloem tissue (Furfaro et al. 2009), which is
 286 more sensitive to the β -elimination reaction. Another cause
 287 could be a higher contact surface with heating media in phloem
 288 tissue (external side) which had more heat exposure.

289 Consumers assessed the firmness of the traditionally boiled
 290 carrot samples. The samples cooked for 7 min at 100 °C (TC)
 291 received the best evaluation of firmness (Fig. 1). To find the



292 **Fig. 1** Phloem tissue and xylem tissue firmness related to the percent-
 293 age of consumers considering texture as JAR (a) and to JAR texture
 294 deviation of consumers for phloem tissue (b). Values denoting too
 295 much deviation (diamond) and too little deviation (circle) considered
 296 as relevant (>0.5 , $-$) have filled symbols

297 relationship between this hedonic test and instrumental firm-
 298 ness, two different graphical approaches relating instrumental
 299 and sensory data were used (Arcia et al. 2010). The first one
 300 (Fig. 1a) based on the percentage of consumers who consid-
 301 ered firmness as JAR (0 points, central value) and the second
 302 one (Fig. 1b) based on the JAR deviation (too little $[-2, -1]$ or
 303 too much $[+1, +2]$).

304 In Fig. 1a, the turning point for preference can be corre-
 305 lated with a phloem tissue firmness of 2.8 N or a xylem
 306 tissue firmness of 4.1 N. In Fig. 1b, the relationship between
 307 firmness from the puncture test and the “too little” and “too
 much” deviation of JAR firmness in the mouth was studied
 for phloem tissue. In order to choose a determined firmness,
 a relevant deviation was considered when the value was
 above -0.5 and below $+0.5$ for “too much” and “too little”,
 respectively (dotted line). According to this criterion, 2.8 N

t2.1 **Table 2** Phloem and xylem tissue firmness from cooked carrots using traditional cooking (100 °C)

| t2.2 | Cooking time | 2 min 40s | 4 min | 7 min | 10 min | 15 min |
|------|-----------------------------|------------------|-----------------|-----------------|------------------|-----------------|
| t2.3 | Firmness from phloem tissue | 9.7 (1.1) d 1 N | 3.8 (0.8) c 1 N | 2.8 (0.7) b 1 N | 1.7 (0.9) a 1 N | 1.0 (0.3) a 1 N |
| t2.4 | Firmness from xylem tissue | 11.7 (2.4) d 2 N | 6.8 (1.6) c 2 N | 4.1 (0.9) b 2 N | 3.2 (0.5) ab 2 N | 2.0 (0.5) a 2 N |

Different letters in the same row indicate significant differences ($p \leq 0.05$) between cooking treatments at the same tissue. Different numbers in the same column indicate significant differences ($p \leq 0.05$) between phloem and xylem tissues at the same cooking treatment

Table 3 Instrumental firmness values (mean and standard deviation) from different treatments of cook-*vide* (CV) and sous-*vide* (SV) treatment

| | Treatments | Firmness (N) | | | |
|-------|---------------------------|---------------|--------------|---------------|--------------|
| | | CV | | SV | |
| | | Phloem tissue | Xylem tissue | Phloem tissue | Xylem tissue |
| t3.5 | 78 °C—50 min | 6.8 (1.0) ef | 6.3 (1.1) g | 7.5 (0.8) e | 6.2 (0.7) c |
| t3.6 | 80 °C—30 min | 7.1 (1.3) g | 5.8 (1.3) fg | 7.0 (2.6) e | 7.0 (1.0) d |
| t3.7 | 80 °C—70 min | 4.7 (1.6) d | 5.2 (0.9) ef | 3.2 (0.7) c | 2.7 (0.5) b |
| t3.8 | 85 °C—22 min | 6.0 (1.9) e | 4.5 (1.4) e | 5.8 (1.7) d | 5.8 (1.1) c |
| t3.9 | 85 °C—50 min ^a | 3.4 (1.0) c | 3.5 (1.0) d | 2.7 (0.7) c | 2.7 (0.8) b |
| t3.10 | 85 °C—78 min | 2.5 (0.5) b | 2.0 (0.5) bc | 1.8 (0.3) ab | 1.5 (0.5) a |
| t3.11 | 90 °C—30 min | 1.7 (0.4) ab | 2.4 (0.6) c | 2.5 (0.4) bc | 2.5 (0.6) b |
| t3.12 | 90 °C—70 min | 1.1 (0.4) a | 1.4 (0.4) ab | 1.1 (0.2) a | 1.1 (0.3) a |
| t3.13 | 92 °C—50 min | 1.1 (0.2) a | 1.1 (0.3) a | 1.0 (0.2) a | 0.9 (0.3) a |

Different letters indicate significant differences ($p \leq 0.05$) in firmness between different cooking conditions (temperature and time) using the same cooking treatments
^aThe treatment was repeated eight times

was the value of instrumental firmness (phloem tissue) which corresponded to preferred sensory firmness.

Effect of Time–Temperature Conditions on Firmness of Carrots Cooked by Vacuum Treatments

The next purpose of the study was to describe the changes in the texture of cooked carrots using different cooking conditions (time–temperature). For each cooking treatment, carrots were prepared according to RSM design (Table 1), and instrumental firmness was measured in phloem and xylem tissue (Table 3). As expected, after cooking, firmness decreased due to the β -elimination reaction that solubilizes pectic substances (Van Buggenhout et al. 2009). For both treatments (CV

and SV), cooked carrot firmness depended significantly on time and temperature.

Ranges of phloem firmness values were between 7.1 and 1.1 N applying CV treatments and between 7.5 and 1.0 N using SV treatments. In xylem firmness, ranges were between 6.3 and 1.1 N in CV samples and between 7.0 and 0.9 N in SV ones. A similar firmness between xylem and phloem tissues ($p > 0.05$) was observed in samples cooked by both vacuum treatments (CV and SV treatments), unlike what was observed in traditional cooking (Table 2). Therefore, the texture of cooked carrots treated with vacuum treatments seemed more homogeneous between tissues than in traditional cooking. The main causes are probably the cooking time (longer in vacuum—diffusing heat until the core despite a lower temperature—and shorter in traditional cooking) and also the kinetics of tissue softening due to heat penetration (β -elimination reaction).

For each treatment, the experimental data of firmness versus time and temperature were fitted to the second-order model equation (Eq. 1). The model equation that best

Table 4 Estimated regression coefficients of the fitted equations obtained from the phloem tissue firmness values for carrots cooked by sous-*vide* (SV) treatment depending on temperature (1) and time (2) conditions

| Item | ANOVA | | Coefficients | |
|--------------|---------|---------|-----------------|-------|
| | F-value | P-value | Estimated value | SE |
| B0 | | | 2.732 | 0.174 |
| Linear | | | | |
| B1 | 95.19 | <0.001 | -1.946 | 0.347 |
| B2 | 46.49 | <0.001 | -1.360 | 0.347 |
| Quadratic | | | | |
| B11 | 9.47 | 0.012 | 0.614 | 0.347 |
| B22 | 3.87 | 0.077 | 0.393 | 0.347 |
| Interactions | | | | |
| B12 | 4.48 | 0.061 | 0.597 | 0.491 |

Phloem firmness SV = $2.732 - 1.946 \times \text{temperature} - 1.360 \times \text{time} + 0.614 \times \text{temperature}^2 + 0.393 \times \text{time}^2 + 0.597 \times \text{temperature} \times \text{time}$. R^2 adjusted for df = 0.911. P -value (lack of fit) = 0.1940

Table 5 Estimated regression coefficients of the fitted equations obtained from the phloem tissue firmness values for carrots cooked by cook-*vide* (CV) treatment depending on temperature (1) and time (2) conditions

| Item | ANOVA | | Coefficients | |
|--------|---------|---------|-----------------|-------|
| | F-value | P-value | Estimated value | SE |
| B0 | | | 3.657 | 0.167 |
| Linear | | | | |
| B1 | 81.16 | <0.001 | -2.126 | 0.236 |
| B2 | 18.1 | <0.001 | -1.004 | 0.236 |

Phloem firmness CV = $3.657 - 2.126 \times \text{temperature} - 1.004 \times \text{time}$. R^2 adjusted for df = 0.866. P -value (lack of fit) = 0.5235

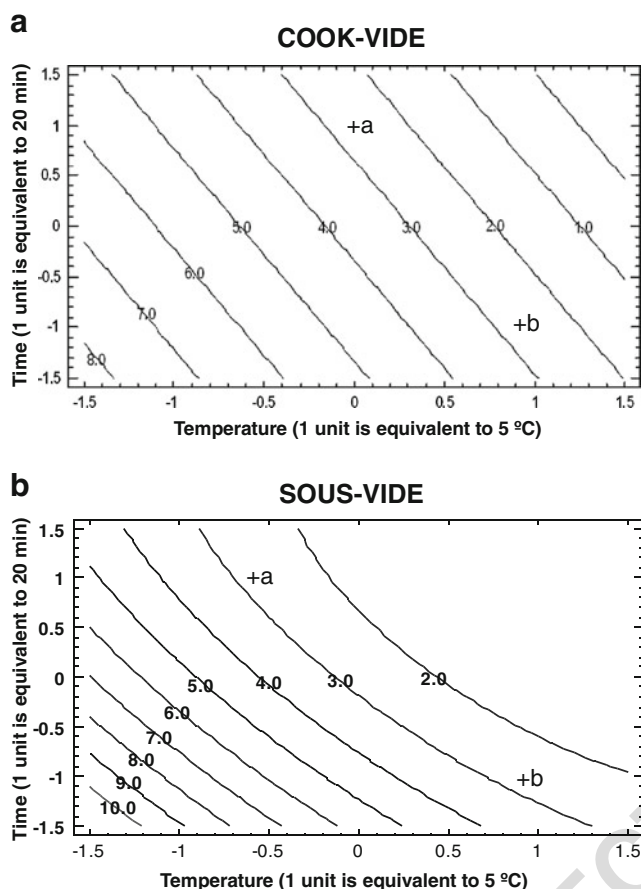


Fig. 2 Response surface plot of the effects of time and temperature on phloem tissue firmness (*N*) of cooked carrots by cook-vide (a) and by sous-vide (b). For each treatment, two cooking conditions providing carrot firmness of 2.8 N were selected: (+a) 70 min—85 °C and (+b) 30 min—89 °C; and for SV were (+a) 70 min—82 °C; (+b) 30 min—89 °C. (Axes values coded following Table 1)

temperature of cooking, the values for firmness decreased. The quadratic term of temperature was positive because the decrease in firmness with temperature was important at low temperature levels (lower than 85 °C), and above this temperature the change in carrot texture with temperature was little. Similarly, the decrease in firmness by increasing cooking time was faster below 50 min. The interaction term was significant, indicating the effect of temperature depending on time and vice versa. For shorter treatments, the effect of temperature on texture was more pronounced than for longer treatments. In CV treatment (Table 5), linear terms for both temperature and time were significant. Firmness decreased linearly with temperature and time. According to *F*-values, in both vacuum treatments, temperature was the factor that had the greatest effect (81 and 95 of *F*-values in CV and SV, respectively). For the firmness measurements of the xylem tissue, the models were similar to those obtained for the phloem firmness. For the sous-vide treatment: xylem firmness = 2.7 - 1.7 × temperature - 1.5 × time + 0.3 × temperature² + 0.41 × time² + 0.7 × temperature × time (*R*² adjusted for df = 0.926; *P*-value (lack of fit) = 0.674). For cook-vide treatment: xylem firmness = 3.5 - 1.8 × temperature - 0.6 × time (*R*² adjusted for df = 0.799; *P*-value (lack of fit) = 0.832).

In order to compare carrots cooked to a similar degree, it was decided to select the conditions which produced carrots with the same firmness value (close to 2.8 N in phloem tissue), considered to be the preferred carrot firmness by consumers.

The contour plots of RSM models were used to find conditions to reach the target firmness (2.8 N) (Fig. 2). In these plots, a strip represents the same value of firmness for different conditions. According to the previous models (Tables 4 and 5), several combinations of time and temperature permit reaching the target value of firmness. Two combinations in the strip were selected (high temperature–short time and low temperature–long time). The combinations were 30 min—89 °C and 70 min—85 °C for CV and 30 min—89 °C and 70 min—82 °C for SV (Fig. 2).

fitted the SV data is presented in Table 4. The model was adequate with no significant lack of fit, and a satisfactory value of *R*² was found. All terms (linear, quadratic time and temperature, and the interaction) were significant (*p*-value < 0.1) and considered in the model. Linear terms were both negative, indicating that when increasing time or

Table 6 Experimental value and predicted value of the phloem and xylem tissue firmness of cooked carrot by vacuum treatments

| Treatments | Phloem tissue | | | | Xylem tissue | | | |
|-----------------|--------------------|-------|-----------------|------------|--------------------|-------|-----------------|------------|
| | Experimental value | | Predicted value | | Experimental value | | Predicted value | |
| | Mean | (SD) | PF target | [−2σ, +2σ] | Mean | (SD) | XF | [−2σ, +2σ] |
| SV 30 min—89 °C | 2.7 | (0.6) | 2.8 | [1.8, 3.8] | 2.7 | (0.6) | 2.4 | [1.4, 3.4] |
| SV 70 min—82 °C | 3.0 | (0.6) | 2.8 | [1.8, 3.8] | 2.9 | (1.0) | 2.8 | [1.8, 3.8] |
| CV 30 min—89 °C | 2.6 | (0.5) | 2.8 | [1.4, 4.1] | 3.3 | (0.6) | 2.5 | [1.2, 3.7] |
| CV 70 min—85 °C | 2.5 | (0.7) | 2.8 | [1.4, 4.1] | 2.8 | (0.5) | 2.9 | [1.7, 4.1] |

SV sous-vide treatment, CV cook-vide treatment, PF target phloem firmness target (N), XF xylem firmness (N), (SD) standard deviation

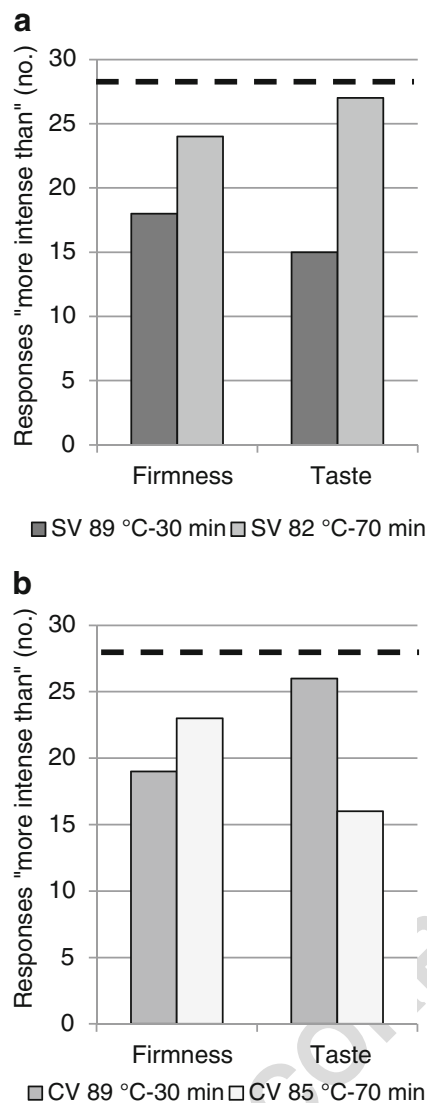


Fig. 3 Comparison of sensory carrots obtained with cook vide treatment **a** using two different conditions (70 min—85 °C versus 30 min—89 °C) and comparison between carrots obtained with sous vide **b** at two different conditions (70 min—82 °C versus 30 min—89 °C). The dotted line indicates the minimum value of responses for which the difference is significant ($\alpha \leq 0.05$) ($n=42$)

Firstly, the instrumental firmness of carrots prepared with these conditions was obtained (Table 6). The experimental and predicted values of phloem tissues were within the range and found not to be significantly different at the 5 % level. Therefore, calculated models were useful to predict the target firmness value (2.8 N) applying the conditions of CV and SV. In the case of xylem firmness, the experimental and predicted values of phloem tissues were within the range and found not to be significantly different at the 5 % level. For each treatment, the two selected conditions provided carrot samples with similar instrumental firmness. Then, to see if there were differences in the sensory characteristics of carrots, consumers evaluated samples by paired comparison tests (Fig. 3). For CV treatment, consumers did not perceive differences (number of answer for each sample not exceeding 28, $p>0.05$) in flavor and firmness between cooked carrots (30 min—89 °C vs. 70 min—85 °C). Similarly, carrot samples prepared with SV treatment with two different conditions (30 min—89 °C vs. 70 min—82 °C) did not significantly differ in taste and firmness (lower number of answers of 28, $p>0.05$). These results confirmed that the models are useful to determine different conditions of time-temperature for providing carrots with similar sensory properties.

For practical criteria, the shorter time process was considered as more adequate, and therefore for both CV and SV, the conditions 30 min—89 °C were used for comparing cooking methods.

Comparison Between Cooking Methods

Three paired comparison tests ($n=113$) were carried out to compare the sensory properties of cooked carrots obtained by the three different treatments: TC (7 min), CV (30 min—89 °C), and SV (30 min—89 °C). Figure 4 shows the results of paired comparison tests for cooked carrots. Carrots treated with TC were perceived to be firmer than carrots cooked by CV, which in turn were considered firmer

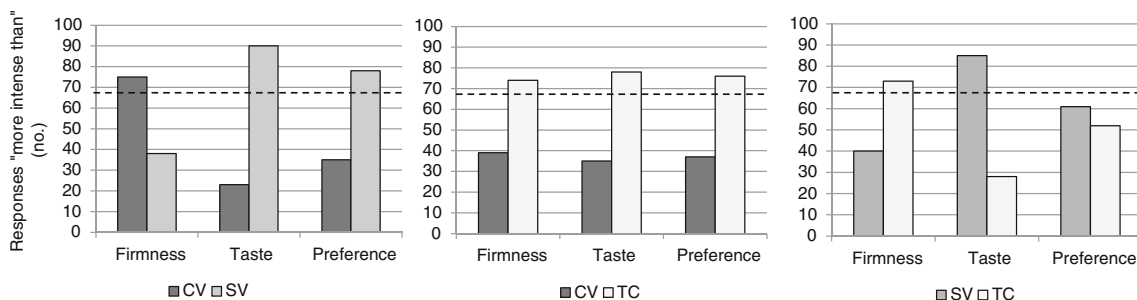


Fig. 4 Sensory comparison of the carrot cooked by cook-vide (black bars), by sous-vide (dark gray bars), and traditional cooking (light gray bars). The dotted line indicates the minimum value of response for which the difference is significant ($\alpha=0.05$) ($n=113$)

425 than the ones obtained by SV treatment. This could be due
 426 to the differences between the firmness of phloem and
 427 xylem tissues in TC, while the instrumental firmness in both
 428 tissues was similar after applying CV and SV (Tables 2 and
 429 6). As commented earlier, a longer cooking time in the
 430 vacuum treatments resulted in a higher diffusion of the heat
 431 in the xylem tissue of the carrot cylinder than during the
 432 shorter TC treatment.

433 As for the taste of the samples, SV carrots were tastier
 434 than TC, which in turn were tastier than CV samples. Unlike
 435 CV and TC samples, SV samples were sealed in a pouch.
 436 This condition retained a higher proportion of volatile and
 437 flavor compounds in SV samples due to isolation from the
 438 cooking media. The conditions retained the compounds and
 439 avoided leaching into the water as in TC and CV where
 440 there is contact with the water media (Alasalvar et al. 1999).
 441 Studies in volatile compound analyses found differences in
 442 the aromatic profiles of cooked carrots according to the heat
 443 treatment. Thus, Rinaldi et al. (2012) described a good
 444 conservation of terpenic groups in SV samples. These
 445 groups are the largest fraction in the volatile profile of raw
 446 carrots (Kjeldsen et al. 2001) and are the main source of the
 447 sweet and typically fresh notes. Concerning the difference in
 448 taste between TC and CV samples, cooking time seems to
 449 be an important cause as the flavor compounds are quickly
 450 lost on cooking with boiling water (Alasalvar et al. 1999). In
 451 addition, the application of vacuum could modify the vapor
 452 pressure and decrease the temperature of evaporation of
 453 volatile compounds, which could produce hydrodistillation
 454 with water and hence reducing the volatile content of sam-
 455 ples cooked by cook-vide (Hui and Chen 2010).

456 Regarding preferences, CV samples were less preferred
 457 than TC and SV samples, probably because CV treatment
 458 produced less tasty carrots. Although significant differences
 459 were perceived in the firmness and taste of TC and SV
 460 samples, no differences in preference was observed between
 461 them. The magnitude of differences in taste and texture could
 462 be not large enough to affect consumer liking, although dif-
 463 ferences were perceptible in both attributes. Another explana-
 464 tion could be related to different preferences in firmness in
 465 carrots with an acceptable range of taste. Therefore, some
 466 consumers could prefer TC samples due to being harder and
 467 others could prefer SV due to being softer and tastier.

468 **Conclusion**

469 In vacuum treatments (CV and SV), both time and temper-
 470 ature conditions significantly influenced the firmness of
 471 cooked carrots. For CV treatment, firmness decreased line-
 472 arly with time and temperature, while for SV treatment it
 473 followed a second-order model. While traditional cooking
 474 provides carrots with a xylem tissue significantly harder

than phloem tissue, vacuum treatments (SV and CV) pro- 475
 vide cooked carrots with a more homogeneous texture. 476

Instrumental firmness is a good index of the sensory texture 477
 of cooked carrots and can be useful to predict differences in 478
 hardness perceived in the mouth. The values measured in both 479
 xylem and phloem tissues should be considered, especially 480
 when comparing carrots cooked by various treatments where 481
 differences between tissues could be expected. 482

Using sous-vide gives cooked carrots an intense flavor, 483
 whereas those prepared using cook-vide were less tasty and 484
 less preferred than those boiled or cooked by the former 485
 method. Thus, cook-vide is not recommended as a way to 486
 cook carrots. 487
 488
 489

Conflict of Interest Consuelo Iborra-Bernad has received research 490
 grant from the Generalitat Valenciana. Amparo Tárrega was financially 491
 supported by the Juan de la Cierva program. Purificación García- 492
 Segovia declares that she has no conflict of interest. Javier Martínez- 493
 Monzó declares that he has no conflict of interest. This article does not 494
 contain any studies with human or animal subjects. 495
 496

References

Alasalvar C, Grigor J, Quantick P (1999) *Food Chem* 65:391 499
 Arcia P, Costell E, Tárrega A (2010) *Food Res Int* 43:2409 500
 Baldwin DE (2012) *Int J Gastronomy Food Sci* 1:15 501
 Bourne MC (2002) Food texture and viscosity: concept and measure- 502
 ment. Academic, San Diego 503
 Dauchet L, Amouyel P, Hercberg S, Dallongeville J (2006) *J Nutr* 136:2588 504
 Fan L, Zhang M, Xiao G, Sun J, Tao Q (2005) *Int J Food Sci Tech* 40:911 505
 Furfaro M, Marigheto N, Moates G, Cross K, Parker M, Waldron K, 506
 Hills B (2009) *Appl Magn Reson* 35:537 507
 Gacula JRM, Rutenbeck S, Pollack L, Resurreccion AVA, Moskowitz 508
 HR (2007) *J Sens Stud* 22:194 509
 Gan HE, Karim R, Muhammad SKS, Bakar JA, Hashim DM, Rahman 510
 RA (2007) *LWT- Food Sci Technol* 40:611 511
 García-Segovia P, Andrés-Bello A, Martínez-Monzó J (2008) *J Food* 512
Eng 88:28 513
 García-Segovia P, Barreto-Palacios V, Iborra-Bernad C, Andrés-Bello 514
 A, González-Carrascosa R, Bretón J, Martínez-Monzó J (2012) 515
Int J Gastronomy Food Sci 1:54 516
 Greve LC, Mcardle RN, Gohlke JR, Labavitch JM (1994a) *J Agric* 517
Food Chem 42:2900 518
 Greve LC, Shackel KA, Ahmadi H, Mcardle RN, Gohlke JR, 519
 Labavitch JM (1994b) *J Agric Food Chem* 42:2896 520
 Hudson BT (1993) *Cornell Hotel Restaur Adm Q* 34:73 521
 Hui YH, Chen F (2010) *Lml Nolllet, et al. Wiley, Handbook of fruit and* 522
vegetable flavors. Honoken 523
 Iborra-Bernad C, Philippon D, García-Segovia P, Martinez-Monzo J 524
 (2013) *LWT- Food Sci Technol* 51:507 525
 ISO Standard No. 5495 (2005) International Organization For 526
 Standardization. Geneva, Switzerland 527
 Kjeldsen F, Christensen LP, Edelenbos M (2001) *J Agric Food Chem* 528
 49:4342 529
 Kuehl RO (2000) Design of experiments: statistical principles of 530
 research design and analysis. Duxbury, New York 531
 Leskova E (2006) *J Food Compos Anal* 19:252 532
 Martínez-Hernández GB, Artés-Hernández F, Colares-Souza F, Gómez 533
 PA, García-Gómez P, Artés F (2013) *Food Bioprocess Tech* 1:1. 534
 doi:10.1007/S11947-012-0871-0 535

| | | | |
|-----|--|---|-----|
| 536 | Mckenna BM, Kilcast D (2004). Texture in food: solid foods. | Riboli E, Norat T (2003) Am J Clin Nutr 78:559s | 545 |
| 537 | Woodhead | Rinaldi M, Dall'asta C, Meli F, Morini E, Pellegrini N, Gatti M, | 546 |
| 538 | Mente A, De Koning L, Shannon HS, Anand SS (2009) Arch Intern | Chiavaro E (2012) Food Bioprocess Tech 1 | 547 |
| 539 | Med 169(659) | Sanchez H, Osella C, De La Torre M (2004) Food Sci Technol Int 10:5 | 548 |
| 540 | Montgomery DC, Runger GC (2010) Applied statistics and probability | Schellekens M (1996) Trends Food Sci Technol 7:256 | 549 |
| 541 | for engineers. Wiley, United States of America | Van Buggenhout S, Sila DN, Duvetter T, Van Loey A, Hendrickx M | 550 |
| 542 | Myers RH, Montgomery DC (2002) Response surface methodology: | (2009) Compr Rev Food Sci F 8:105 | 551 |
| 543 | process and product optimization using designed experiments. | Villegas B, Tárrega A, Carbonell I, Costell E (2010) Food Qual Prefer | 552 |
| 544 | Wiley, New York | 21:234 | 553 |
| 554 | | | |

UNCORRECTED PROOF

AUTHOR QUERIES

AUTHOR PLEASE ANSWER ALL QUERIES.

- Q1. Please provide the respective article title of each journal publication listed in the References.
- Q2. Please check capturing of references citation if presented correctly.
- Q3. Please check presentation of affiliations if correct.
- Q4. Please check Tables 1 to 6 if captured and presented correctly.
- Q5. Please check if the equation is captured correctly.

UNCORRECTED PROOF