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Additional Information

Influence of Extraction Methods on the Yield of Steviol Glycosides and Antioxidants in *Stevia rebaudiana*

Extracts

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Abstract

This study evaluated the application of ultrasound techniques and microwave energy, compared to conventional extraction methods (high temperatures at atmospheric pressure), for the solid-liquid extraction of steviol glycosides (sweeteners) and antioxidants (total phenols, flavonoids and antioxidant capacity) from dehydrated *Stevia* leaves. Different temperatures (from 50 to 100 °C), times (from 1 to 40 min) and microwave powers (1.98 and 3.30 W/g extract) were used. There was a great difference in the resulting yields according to the treatments applied. Steviol glycosides and antioxidants were negatively correlated; therefore there is no single treatment suitable for obtaining the highest yield in both groups of compounds simultaneously. The greatest yield of steviol glycosides was obtained with microwave energy (3.30 W/g extract, 2 min), whereas, the conventional method (90 °C, 1 min) was the most suitable for antioxidant extraction. Consequently, the best process depends on the subsequent use (sweetener or antioxidant) of the aqueous extract of *Stevia* leaves.

Keywords: microwave energy, ultrasound technique, antioxidants, phenols, flavonoids, steviol glycosides.

Introduction

Stevia rebaudiana Bertoni is a perennial herb of the family Asteraceae, from Brazil and Paraguay. The main characteristic of *Stevia* leaves is its high sweetness (250-300 times greater than sucrose) which is due to the presence of diterpenes, specifically steviol glycosides [1]. The Joint Expert Committee on Food Additives (JECFA) has established regulations for the extraction and purification conditions of steviol glycosides (steviolmonoside, rubusoside, steviolbioside, dulcoside A, stevioside, rebaudioside B, rebaudioside A, rebaudioside C, rebaudioside F) and their maximum daily intake. Steviol glycoside extracts must have a purity of at least 95%. The acceptable daily intake (ADI) is 4 mg per kg bodyweight and day [2]. Stevioside was reported to be the most abundant steviol glycoside (4-13%) found

27 in plant leaves, followed by rebaudioside A (2-4%), rebaudioside C (1-2%) and dulcoside A (0.4-0.7%). Steviolbioside,
28 rebaudioside B, D, E, F and 19 other compounds were also identified in leaf extracts, but only as minor constituents [3].
29 The most common use of *Stevia* leaves is the extraction and purification of steviol glycosides to obtain a non-caloric
30 natural sweetener as a sugar substitute or as an alternative to artificial sweeteners [4]. The sweetening properties of
31 those glycosides, however, differ from one to another. Whereas stevioside exhibits a significant bitter aftertaste,
32 Rebaudioside A has a sweet taste, which has been attributed to the presence of an extra “glucose moiety” in the
33 Rebaudioside A structure [5].

34 Apart from the sweetening power of *Stevia*, its leaves have important therapeutic properties which are responsible for
35 the increasing interest in the consumption of this aqueous extract. *Stevia* leaves are rich in compounds with anti-
36 inflammatory, diuretic antihypertensive, antihyperglycemic, antidiarrheic, antitumor and antioxidant properties [6].
37 Flavonoids and phenolic compounds present in *Stevia* leaves are responsible for the high antioxidant capacity [7, 8].
38 Therefore the direct intake of dried *Stevia* leaf infusions or their addition in different food formulations such as juices,
39 biscuits, jams, confectionery products, etc. could enhance the functional properties of these products. The EFSA
40 (European Food Safety Authority) recognized the safety of purified steviol glycosides for use in food and beverages as a
41 food additive/sweetener in November 2011 [9], although its use was authorized in different Asian and American
42 countries decades ago. Japan was the first country to commercialize steviol glycosides as a sweetener in food and
43 drugs in 1968 [10].

44 The active principles of fresh or dehydrated leaves are traditionally extracted by means of an aqueous extraction at high
45 temperature and atmospheric pressure (conventional method) [11]. However, some authors have shown that other
46 techniques such as ultrasound or microwave energy can maximize or improve the extraction of active compounds [12].
47 The application of ultrasound could be a good choice because this technique induces greater penetration by the solvent
48 into the cellular matrix, an alteration of the structure and therefore an improvement in the mass transfer [13]. In fact, the
49 ultrasound technique has been used successfully to extract steviol glycosides from *Stevia* leaves [14, 15]. In addition, it
50 has been used to extract antioxidant compounds from other plants: polyphenols and antioxidant capacity from olive
51 leaves [16], polyphenols from grape seeds [17] and flavonoids from *Citrus aurantium* [18]. Another possible extraction
52 technique is microwave energy. The friction resulting from molecular movement contributes to the rapid heating of the
53 vegetable matrix, with the advantage of a great reduction in the time required for extraction compared to the

54 conventional method. This technique, which has been developed rapidly in the last decade, has been widely used in the
55 extraction of organic compounds. Wang et al. [19] successfully applied microwave energy to the extraction of phenolic
56 compounds from Chinese herbs. Jaitak et al. [14] and Teo et al. [20] also applied microwave energy to the extraction of
57 steviol glycosides.

58 This study aimed to evaluate the effect of the application of ultrasound and microwave energy compared to the
59 conventional method in the solid-liquid extraction of antioxidants (total phenolic content, flavonoids and antioxidant
60 capacity) and steviol glycosides from dehydrated *Stevia* leaves. The influence of time and temperature was also studied.
61 The chromatographic procedure used to identify and quantify the steviol glycosides compounds was validated in order to
62 ensure the suitability of the method.

63 **Material and Methods**

64 *Stevia samples and extraction procedure*

65 Organically produced dried leaves of *Stevia rebaudiana* Bertoni (Raab, Vitalfood, Rohrbach, Germany) were used in this
66 study. One gram of dried *Stevia* leaf powder (ground in a grinding mill, A11 Basic, IKA, Germany) was dispersed in 100
67 mL of water. Aqueous extracts of dried *Stevia* leaves were obtained at atmospheric pressure (conventional method)
68 using a thermostatic bath (JP Selecta Precisdig, Spain) heated to different temperatures (50, 70, 90 and 100°C) for
69 different times (1, 5, 20 and 40 minutes); ultrasonic energy (US) in a thermostat bath (Ultrasounds-H, JPSelecta, Spain)
70 at different temperatures (50, 70 and 90°C) and for different times (1, 5 and 20 minutes) and applying microwave energy
71 (MW) (Samsung, GW72N) at a relative power of 1.98 W/g extract for 1, 2, 3 and 5 minutes and 3.30 W/g extract for 1 to
72 2 minutes. When this last power was applied, it was not possible to last longer than 2 minutes because it caused the
73 boiling and overflow of the sample. Subsequently, the aqueous extracts were filtered through filter paper and cooled
74 before the analytical determinations were made. All the analyses were performed in triplicate.

75 *Standard compounds and reagents*

76 HPLC-grade acetonitrile and methanol were purchased from VWR (Fontenay-sous-Bois, France) and analytical grade
77 ethanol and ammonium acetate were purchased from Scharlab (Barcelona, Spain). The standards Rebaudioside A,
78 Rebaudioside C, Dulcoside A, Stevioside and Steviolbioside (purity > 98%) were obtained from Chromadex (CA, USA).
79 De-ionized water from MilliQ (Millipore Corp., Bedford, MA) was used throughout the procedure. Solid-phase extraction

80 (SPE) was carried out on a vacuum manifold system (Lichrolut, Merck, Darmstadt, Germany) using StrataC18-E
81 cartridges (500 mg, 3 mL, 55 μ m, 70 Å) from Phenomenex (Torrance, CA) for the determination of steviol glycosides.
82 6-hydroxy-2,5,7,8-tetramethylchroman-2-carboxylic acid (Trolox) and 2,2-diphenyl-1-picrylhydrazyl (DPPH) (Sigma-
83 Aldrich, Germany) were used to determine the total antioxidant activity. Sodium nitrite, (+)-catechin, sodium hydroxide
84 (Sigma-Aldrich, Germany) and aluminum chloride hexahydrate (Fluka, Germany) were used to analyse the flavonoids.
85 Sodium carbonate, gallic acid and Folin-Ciocalteu reagent (all purchased from Sigma-Aldrich, Germany) were utilized for
86 phenolic determination.

87 *Steviol glycosides analysis*

88 Steviol glycosides extraction was carried out as described by Woelwer et al. [21], but using different extraction volumes.
89 The aqueous extract (0.5 mL) was diluted with water (2.5 mL) and this solution was subjected to solid-phase extraction
90 (SPE). The resulting solution was loaded on a 3 mL Strata SPE cartridge pre-activated with methanol (3 mL) and water
91 (3 mL). The SPE cartridge was then sequentially washed with 3 mL of water and 3 mL of acetonitrile/water (2:8 v/v); and
92 then air dried for 2 minutes; the steviol-glycosides were eluted from the cartridge using 5 mL of 80% acetonitrile in water.
93 The eluate was subjected to LC-MS-MS analysis.

94 The chromatographic analysis was performed on an Agilent 1200 Series HPLC system coupled to an Agilent 6410 triple
95 quadrupole mass spectrometer (Agilent Technologies Inc., CA, USA) with an ionization source electrospray type. A LC-
96 MS-MS method was used in the present study for the analysis of the steviol glycosides. Chromatographic separation
97 was carried out in gradient mode by Zorbax SB-C18 column (50mm x 2.1mm, 1.8 μ m) maintained at 40°C, with a mobile
98 phase consisting of 10 mM aqueous ammonium acetate (A) and acetonitrile (B). Binary gradient conditions were used:
99 initial, 7% B, held for 0.2 min: linear gradient to 20% B at 0.3 min and then to 48% B at 5 min; sudden increase to 100%
100 B at 5.1 min and hold until 7 min; followed by a linear gradient to initial condition at 7.1 min and a final hold at this
101 composition until 9 min. The flow-rate and the injection volume were 0.4 mL/min. and 5 μ L, respectively. The
102 electrospray was operated in negative ion mode. Choi et al. [22] stated that negative ion mode is 10 times more
103 sensitive than positive ion mode. The conditions used in the ionization source were: temperature of the drying gas (N₂)
104 325°C to 11L/min, nebulizer pressure of 50 psi and the capillary voltage of 4000 V. Identification and quantification of
105 steviol glycosides in the samples and the standards was performed using the multiple reaction monitoring (MRM) mode.

106 The stock standard solution of steviol glycosides was prepared by weighing the appropriate amount of the pure standard
107 and diluting it with methanol to obtain a final concentration of 1 mg/mL. The working standard solution was obtained at a
108 concentration of 0.01 mg/mL in water. The stock standard solution was stored at -20°C and the working standard
109 solution was at +4°C. Quantification was performed by means of calibration curves obtained from standard solutions
110 (0.5-10 µg/mL). Samples were spiked to verify the absence of a matrix effect in the analysis. In order to ensure the
111 quality of the results and evaluate the stability of the proposed method, an internal quality control (a standard solution)
112 was injected in the equipment as a first step before each batch of the sample.

113 *Validation of the steviol glycosides analysis method*

114 The guidelines established by EU Commission Decision [23] were followed in order to validate the steviol glycosides
115 analytical methodology. For this purpose, several parameters were studied: linearity, accuracy and precision
116 (repeatability and reproducibility). The accuracy of the method was established through recovery studies and the
117 precision was verified by repeatability or intraday precision (RSD_r) and reproducibility or interday precision (RSD_R).
118 LODs (limit of detection) and LOQs (limit of quantification) were determined through the analysis of standard solutions.
119 These values were defined as the amount of analyte for which signal-to-noise ratios (S/N) were higher than 3 and 10
120 respectively.

121 *Determination of total phenolic content*

122 The total phenolic content was determined spectrophotometrically using the modified Folin-Ciocalteu method [24].
123 Absorbance was measured at 760 nm using a spectrophotometer (JASCO V-630). The quantification was made
124 considering a standard curve of gallic acid and the results were expressed as mg of gallic acid equivalent per gram of
125 *Stevia* (dry matter).

126 *Determination of total flavonoid content*

127 Total flavonoid content was determined using the modified colorimetric method described by Dewanto et al. [25].
128 Absorbance was measured at 510 nm. The quantification was made considering a standard curve of (+)-catechin and
129 the results were expressed as mg of (+)-catechin equivalent per gram of *Stevia* (dry matter).

130 *Determination of total antioxidant capacity*

131 The antioxidant activity (AA) of the extract was analyzed on the basis of the scavenging activities of the stable 2,2-
132 diphenyl-1-picrylhydrazyl free radical as described by Shahidi et al. [26], with some modifications. Absorbance of the

133 sample was measured at 515 nm using methanol as a blank. The quantification was made considering a standard curve
134 of Trolox (6-Hydroxy-2,5,7,8-tetramethylchroman-2-carboxylic acid) and the results were expressed as mg of Trolox
135 equivalent per gram of *Stevia* (dry matter).

136 *Statistical analysis*

137 A multifactor analysis of variance (ANOVA) (with Statgraphics Centurion) was used to study the influence of method,
138 temperature and time required during the extraction treatments on the steviol glycosides, antioxidant, phenols and
139 flavonoids. Furthermore, a Principal Component Analysis (PCA) was also performed using the software Unscrambler
140 X.10 to describe the relationships between the treatments and the variables analysed.

141 **Results and Discussion**

142 *Validation of the steviol glycosides analytical methodology*

143 The results from the steviol glycosides validation procedure are available in Online Resource 1. In order to obtain the
144 linearity value an external standard calibration curve was made using standard solutions with final concentration levels
145 of: 0.5, 1, 2, 5, 7 and 10 mg/L (ppm). Six replicates were made for each level. The calibration curves were obtained by
146 plotting the peak area of the compound at each level versus the concentration. The linearity response observed from 0.5
147 to 10 mg/L was good because the correlation coefficient between peak areas and injected nominal concentrations was
148 $R^2 \geq 0.995$.

149 The recovery studies were performed by adding known quantities of steviol glycosides to a sample (1, 5 and 10 mg/L).
150 Six replicates of all the spiked sample levels were analyzed using the HPLC method. The method used permitted
151 recovery of steviol glycosides between 70.5 and 105.6 % for the concentration range studied. The relative standard
152 deviation (RSD) corresponding to recovery values was less than 20% in all cases (ranging from 4.0 to 18), confirming
153 that the analytical method was accurate.

154 Repeatability (RSD_r) was evaluated by performing the assay on six replicates of fortified *Stevia* samples, at the same
155 levels (1, 5 and 10 mg/kg), and was carried out by the same operator on the same day. In order to evaluate
156 reproducibility (RSD_R) the experiment was performed by 2 different operators on 3 consecutive days. The results were
157 expressed as the percentage of relative standard deviation.

158 Intra-day precision (RSD_{Dr}) ranged from 1.7% to 14.6%, inter-day precision (RSD_{DR}) from 5.2% to 16.5% (Online
159 Resource 1). These RSD values are in complete agreement with EU Commission Decision [23] requirements since they

160 were always lower than 20% for all the concentration levels assayed. The LOD (limit of detection) ranged between 0.04
161 and 0.14 and the LOQ (limit of quantification) ranged between 0.15 and 0.49. Therefore, it can be concluded that the
162 method used in this work has good precision.

163 The results of the validation prove that the analytical procedure carried out appropriately guarantees the quantitative
164 values of steviol glycosides obtained in the samples analyzed.

165 *Steviol glycosides in Stevia extracts: Influence of extraction treatment, time and temperature*

166 Figure 1 is presented in order to facilitate the comparison of variability patterns between the different conditions applied
167 to obtain the extracts. It shows the average values and the standard deviation of the 4 steviol glycosides (Dulcoside A,
168 Rebaudioside A, Rebaudioside C and Stevioside) identified and quantified in the extracts obtained using different
169 methods: conventional (CV), ultrasound (US), and microwave (MW), at different temperatures: 50, 70 and 90°C and
170 times: (1, 2, 3, 5, 20 and 40 minutes). Additionally, this figure shows the homogenous groups of the ANOVA carried out
171 for a single factor "treatment" (method-temperature-time), which means a total of 27 treatments. The F-ratio values
172 ranged between 11.58 and 26.86 in all cases. Unlike the results found by other authors [27], in this study steviolbioside
173 was not found in any sample. This finding is not considered to be surprising because there is evidence that rebaudioside
174 B and steviolbioside are not native constituents of *Stevia rebaudiana*, but rather can be formed by partial hydrolysis
175 during the extraction process, and are consequently artifacts of the extraction procedure [28, 29].

176 Considering Figure 1, it is obvious that the conventional treatment (CV) had a lower yield in the extraction of the steviol
177 glycosides than the other two treatments (US and MW). In the conventional treatment, maximum extraction occurred at
178 5 minutes, at longer extraction times the yield was lower at all temperatures studied.

179 With respect to the ultrasound treatment (US), the highest extraction of steviol glycosides was observed at the lowest
180 temperature (50°C) and shortest time (1 min) (2 mg Dulcoside A/g, 14.12 mg Rebaudioside A/g, 6.25 mg Rebaudioside
181 C/g, 39.06 mg Stevioside/g). These results are in agreement with the findings of Liu et al. [15] who reported that
182 extraction assisted by ultrasound increased the yield 1.5 times in comparison with the classical extraction method as
183 long as low temperature and short times were applied.

184 Microwave treatment (MW) led to the extraction of the greatest amount of steviol glycosides, similar to US at 50°C, 1
185 min. The highest yield (2.03 mg Dulcoside A/g, 17.03 mg Rebaudioside A/g, 6.6 mg Rebaudioside C/g, 46.48 mg
186 Stevioside/g) being reached when applying the highest power (3.3 W/g) for 2 minutes of extraction. Teo et al. [20]

187 obtained values of Stevioside (14.07-21.37 mg/g) lower than in this study using microwave extraction and confirmed the
188 improved efficacy of this method as compared to extraction with hot pressurized water. Likewise, Jaitak et al. [14]
189 obtained an increase in the yield of Rebaudioside A and Stevioside by means of microwave extraction, in comparison
190 with conventional cold extraction and ultrasound.

191 *Total phenols, flavonoids and antioxidant capacity in Stevia extracts: Influence of extraction treatment, time and*
192 *temperature*

193 Figure 2 shows the average values and the standard deviation of total phenols (mg gallic acid equivalent/g *Stevia*),
194 flavonoids (mg of catequin equivalent/g *Stevia*) and total antioxidants (mg Trolox equivalent/g *Stevia*) quantified in the
195 extracts obtained using different methods (conventional, ultrasound and microwave), temperatures (50, 70, 90 and
196 100°C) and times (1, 2, 3, 5, 20 and 40 minutes). Furthermore, homogenous groups obtained in the ANOVA are also
197 represented by letters in the figure, showing statistical differences between components in the treatments studied
198 ($\alpha=99\%$) with the following F-ratios: 18.77 (phenols), 52.15 (flavonoids) and 24.72 (antioxidants).

199 The conventional extraction method achieved the highest efficiency in all cases in comparison with the results obtained
200 with extraction by means of ultrasound technique and microwave energy. However, previous studies reported that
201 ultrasound [16] and microwave [20] improved phenol extraction in olive leaves and Chinese herbs, respectively. Zhang
202 et al. [30] also obtained successful results using ultrasonic and microwave techniques for the extraction of flavonoids in
203 medicinal plants.

204 In this work efficiency was especially important when conventional extraction was carried out at 90 °C for phenols (93.41
205 mg gallic acid/g) and total antioxidants (131 mg trolox/g *Stevia*). An increase in temperature beyond 90°C did not
206 improve extraction; on the contrary it had a negative effect on the phenolic compounds and total antioxidants, probably
207 due to their degradation at boiling point. Liazid et al. [31] observed that some phenolic compounds were no longer stable
208 at 100°C and Inglett et al. [32] reported the instability of antioxidant compounds at these temperatures. However, in the
209 case of flavonoids the highest yield in this work was achieved when conventional extraction was carried out at 100 °C
210 (52.92-69.18 mg catechin/g) without significant differences at times greater than 5 min. For phenol compounds the
211 greatest yield was also found at 100 °C, however only at longer extraction times (20 and 40 min) and also at 90 °C for all
212 the extraction times studied. On the other hand, for total antioxidants the greatest effectivity was observed at
213 intermediate temperatures, 70 and especially 90°C.

214 When the extractions were carried out with ultrasound technique, the best results were obtained with long treatment
215 times without significant differences between the different temperatures studied. At a temperature of 50°C, the greatest
216 yield occurred after 20 min of treatment: total phenols (80 mg gallic acid equivalent/g *Stevia*), flavonoids (43 mg of
217 catequin equivalent/g *Stevia*) and total antioxidants (81 mg Trolox equivalent/g *Stevia*). However, at 70 and 90°C, the
218 maximum yield was obtained after 5 min without significant differences to the result obtained after 20 min.

219 In the case of microwave energy extraction a power of 1.98 W/g led to a slight increase in all the compounds analyzed
220 when the time of extraction reached 3 min. Therefore, the highest yield could be obtained using a microwave power of
221 1.98 W/g extract, for 3 minutes: total phenols (81 mg gallic acid equivalent/g *Stevia*), flavonoids (45mg of catequin
222 equivalent/g *Stevia*) and total antioxidants (96 mg Trolox equivalent/g *Stevia*).

223 Comparing the results obtained by other authors in relation to the influence of microwave and ultrasound on the
224 antioxidant capacity of the extracts; Inglett et al. [32] report that they obtained lower values of antioxidant activity by
225 extraction with microwave energy, as this technique could degrade some antioxidant compounds. Ya-Quin et al. [33]
226 determined that temperatures over 40°C in extraction assisted by ultrasound did not improve the extraction of some
227 phenols in citrus peel due to the induced instability of phenolic compounds at high temperatures. However, Ahmad-
228 Qasem et al. [16] registered higher antioxidant levels in olive leaves using ultrasound methods.

229 *Global behavior of antioxidant properties and steviol glycosides*

230 Once the individual behaviour of steviol glycosides and antioxidant compounds were analyzed, a PCA was used to
231 assess the overall effect of the conditions (method, time and temperature) used to obtain the *Stevia* extracts. Figure 3
232 shows the PCA biplot (scores "treatments" and loading "variables") obtained. The first two components explained 93 %
233 of the total variance (PC1, 65 % and PC2, 28 %). The proximity of the treatments: ultrasound for 1 min. (US_50_1) and
234 microwave for 2 min (MW_b_2) (placed at the far end of the left axis in the figure) denotes that both treatments promote
235 a greater extraction of these compounds than the other treatments.

236 On the contrary, the samples at 90°C situated on the opposite side on the top (right axis), had the highest level of the
237 antioxidant properties analyzed. Moreover, the steviol glycosides were negatively correlated with the antioxidants
238 properties. Therefore the treatments with low values of antioxidants showed high values of steviol glycosides.

239 **Conclusions**

240 The extraction method used to obtain aqueous extracts of *Stevia* dehydrated leaves (conventional at atmospheric
241 pressure, ultrasound and microwave), has a great effect on the yield of steviol glycosides and antioxidants. Due to the
242 fact that both groups of compounds are negatively correlated there is no single treatment suitable for obtaining the best
243 yield in both groups of compounds simultaneously. High microwave power (3.30 W/g extract) and long microwave
244 treatment time (2 min) was found to be the most recommendable for obtaining the maximum amount of steviol
245 glycosides, followed by ultrasound at a low temperature (50°C) and short treatment time (1 min). On the contrary,
246 ultrasound and microwave energy degraded the antioxidant compounds of aqueous extracts of *Stevia*, for this reason,
247 the conventional treatment was the most suitable for obtaining the greatest amount of phenols, flavonoids and total
248 antioxidants. In this case, 90°C and short treatment times (1 min) maximized the yield of these compounds. Therefore,
249 the optimum solid-liquid extraction conditions would depend on whether the aqueous extraction of *Stevia* leaves is used
250 for sweetening or for antioxidant purposes.

251 It can be assumed that the results of this study, using *Stevia rebaudiana* Bert. can be extrapolated to other varieties and
252 genotypes of *Stevia*, however, this should be confirmed in further studies.

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255 **Conflict of Interest** The authors declare that they have no conflict of interest.

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328 **Figure captions**

329 **Fig. 1** Average values of Dulcoside A, Rebaudioside A, Rebaudioside C and Stevioside in the extracts of *Stevia* leaves
330 obtained applying different methods: conventional (CV), ultrasound (US), and microwave (MW), at different
331 temperatures: 50, 70 and 90°C and times: 1, 2, 3, 5, 20 and 40 minutes. Letters in bars indicate homogenous groups. In
332 legend of MW: a: 1.98 W/g extract and b: 3.30 W/g extract.

333 **Fig. 2** Total phenols (mg galic acid equivalent/g *Stevia*), flavonoids (mg of catequin equivalent/g *Stevia*) and total
334 antioxidants (mg Trolox equivalent/g *Stevia*) quantified in the extracts obtained at different methods: conventional (CV),
335 ultrasound (US) and microwave (MW); temperatures (50, 70, 90 and 100 °C) and times (1, 2, 3, 5, 20 and 40 minutes).
336 Letters in bars indicate homogenous groups. In legend of MW: a: 1.98 W/g extract and b: 3.30 W/g extract.

337 **Fig. 3** Bi-plot of Principal Components Analysis for the treatments (white rhombus \diamond) and the variables (black rhombus
338 \blacklozenge)