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Additional Information

1 **Use of novel drying technologies to improve the retention of infused olive leaf**
2 **polyphenols**

3
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25 **ABSTRACT**

26 The infusion of phenolic extracts in dried fruits constitutes an interesting means of
27 improving their nutritional content. However, drying can affect the further process of
28 impregnation. In this work, different drying treatments (air temperature and
29 ultrasound application) were applied to apple samples and impregnated with olive
30 leaf extract. The application of ultrasound during drying did not significantly ($p < 0.05$)
31 affect the infusion capacity of samples but the ultrasonically assisted dried samples
32 showed a greater antioxidant capacity than those conventionally dried. The highest
33 content of oleuropein and verbascoside was found in samples dried at low
34 temperature using ultrasound.

35 **Keywords:** drying; infusion; extract; antioxidant potential; HPLC-DAD/MS-MS

36

37 INTRODUCTION

38 Apple is one of the most widely-consumed fruits, not only raw but also in the
39 form of juice or as a dried product included in snack preparations or whole grain
40 breakfast cereals (Biedrzycka and Amarowicz, 2008)[1]. Apple is also characterized
41 by a high concentration of phenolic compounds, with an important portion of free
42 phenolics compared with other fruits (Boyer and Liu, 2004)[2]. The Granny Smith
43 variety is one of the apple cultivars that is richest in polyphenols (66.2-211.9 mg/100
44 g fresh weight). Processing could provoke changes in the apple, affecting not only
45 the matrix structure but also the bioactive components (Tiwari and Cummins,
46 2013)[3].

47 Nowadays, consumers demand high quality products with an extended shelf life,
48 which not only preserve the fresh-like characteristics of flavor, texture or color well
49 but also enjoy an improved nutritional content (Rodríguez et al., 2014)[4]. Thus, the
50 infusion of interesting compounds into vegetable solid matrices, compounds such as
51 antioxidants (Fernandes et al, 2011)[5], has gained importance in recent years. The
52 internal structure of apple is composed of parenchyma cells interspersed with air
53 spaces (Khan and Vincent, 1990)[6] that makes the infusion of solutions easier than
54 in more closed and compact structures. The process of infusion is made particularly
55 easy if the water content has previously been reduced, e.g. by drying. In this sense,
56 apple has been used as a matrix for the infusion of ascorbic acid solutions (Blanda
57 et al., 2008)[7] and grape phenolic compounds (Rózek et al., 2010; Ferrando et al.,
58 2011)[8, 9]. Olive leaf extracts could be an interesting alternative means of
59 impregnating food products, since they are rich in phenolic compounds, such as
60 oleuropein, verbascoside and luteolin glucoside (Ahmad-Qasem et al., 2013a and
61 2013b)[10, 11] with proven bioactive properties (Karakaya, 2009)[12]. The infusion

62 of olive leaf polyphenols in the dried apple matrix could greatly improve their
63 bioactive content and, therefore, their benefits for human health.

64 Infusion can be addressed as a particular rehydration-impregnation operation.
65 The structural damage caused by removing the water during the drying of the fresh
66 product could greatly affect not only the infusion capacity and rate (Cunningham et
67 al., 2008)[13] but also the interaction force between the infused compounds and the
68 solid matrix. Due to its simplicity and its relatively low cost, one of the most
69 frequently used dehydration methods in the food industry is that of conventional hot
70 air drying. The high temperature used can help to inactivate some enzymatic
71 reactions (Sanjuan et al., 2001)[14], some of which can degrade antioxidant
72 compounds. However, it can produce changes in the nutritional value, physical
73 properties and microstructure of the products.

74 Recently, the feasibility of employing new drying technologies to improve drying
75 has been evaluated. In this sense, the use of low temperature drying can represent
76 an interesting alternative with which to reduce the changes produced by drying
77 (García-Pérez et al., 2012) [15]. On the other hand, the application of power
78 ultrasound has been proven to be an interesting means of increasing the drying
79 rate, not only in conventional high-temperature drying (Cárcel et al., 2011)[16] but
80 also in low-temperature drying processes (García-Pérez et al., 2012)[15].

81 All these different drying methods can affect the samples' structure and
82 composition in different ways, thus influencing the further infusion of the antioxidant
83 compounds. Therefore, the main objective of this work was to evaluate how the
84 drying method used on the fresh apple affects the further infusion of the olive leaf
85 extract. The retention of the polyphenols in the apple matrix and the antioxidant
86 capacity of the obtained samples will also be addressed.

87

88 **MATERIAL AND METHODS**

89 To achieve this main goal, porous matrixes of apple were obtained by drying
90 fresh samples by means of different methods. Then the dried samples were infused
91 with olive leaf extract and, afterwards, dried again to obtain a final, stable product.
92 The antioxidant capacity and phenolic content of the final product was assessed to
93 determine the influence of the first drying process on the obtained product.
94 Subsequently, a more detailed description of the different parts of the working plan
95 is shown.

96

97 **Obtaining of olive leaf extracts**

98 Olive leaves (*Olea europaea*, var. Serrana) were collected on a farm located in
99 Segorbe (Castellón, Spain), packaged and stored at 4°C (for less than 48 h). The
100 initial moisture content was determined following AOAC method nº 934.06 [17]. The
101 olive leaves were separated in different sets and dried at 120°C (1±0.1% relative
102 humidity) for 12 min in a forced air laboratory drier (FD, Binder, Tuttlingen,
103 Germany) using an air flow of 0.094 m³/s and an air velocity of 0.683 m/s following
104 the experimental procedure reported by Ahmad-Qasem et al. [10]. For each set, an
105 initial mass load of 150 g was used. The dehydration process was extended until the
106 samples lost 40±1% of the initial weight. After drying, the olive leaves of the different
107 sets were mixed and packaged in plastic bags and stored at 4°C until the extraction
108 operation.

109 The dried leaves were milled (Blixer 2, Robot Coupe USA, Inc., Jackson, MS,
110 USA) and the obtained powder was sieved (Metallic mesh size 0.05 mm, Filtra
111 Vibración, Barcelona, Spain) selecting particles with a diameter of under 0.05 mm.

112 The extraction experiments were carried out in sealed containers, protected from
113 light and immersed in a thermostatic ($22\pm 1^\circ\text{C}$) shaking (170 rpm) water bath
114 (SBS40, Stuart, Staffordshire, UK) for 24 h. The ratio between olive leaf powder and
115 solvent (water) was 10 g/150 mL. Afterwards, the extracts were centrifuged for 10
116 min at 5000 rpm (Medifriger BL-S, J.P. Selecta, Barcelona, Spain), filtered (nylon
117 filters of 0.45 μm), characterized (phenolic content and antioxidant capacity) and
118 stored in opaque vials at 4°C until their use for apple infusion.

119

120 **Apple drying experiments**

121 Cubes of 10 mm side were obtained from apples (*Malus domestica* cv. Granny
122 Smith) by using a cutting machine (CL50 Ultra, Robot Coupe USA, Inc., Jackson,
123 MS, USA) and immediately processed. The initial moisture content was measured
124 by placing the samples at 70°C and 200 mmHg until constant weight was reached,
125 following AOAC method n° 934.06 (AOAC, 1997)[17].

126 Drying experiments were carried out with and without ultrasound application at
127 60°C , a commonly high temperature used in the drying of fruits and vegetables, and
128 at -1°C , a low temperature that can contribute to preserve the natural components of
129 apple. Therefore, four different methods were used to dry the apple cubes: hot air
130 drying at 60°C (relative humidity of $8\pm 1\%$), without (HAD) and with ultrasound
131 (USHAD) application and low temperature drying at -1°C (relative humidity of
132 $15\pm 2\%$), without (LTD) and with ultrasound (USLTD) application. The drying
133 experiments at 60°C and -1°C were carried out in convective driers showed in
134 Figure 1A and Figure 1B respectively, already described in detail in previous studies
135 (Riera et al., 2011 and García-Pérez et al, 2012) [18, 15]. The ultrasonically assisted
136 experiments (USHAD and USLTD) were conducted using an acoustic power of 20.5

137 kW/m³, which is defined as the electric power supplied to the ultrasonic transducer
138 divided by the volume of the drying chamber. Ultrasound was applied in continuous
139 way during drying. For each run, 110 apple cubic samples, that mean an initial mass
140 load of 80±3 g, were placed in a sample holder such as the showed in Figure 2. The
141 position of samples in the 9 trays of the holder assured a uniform treatment of them
142 for both air flowing and ultrasound application [15]. Experiments were carried out at
143 least in triplicate, using an air velocity of 2 m/s and extended until the samples lost
144 83±1% of the initial weight.

145 The dried samples were infused with the olive leaf extract and further dried for
146 the final stabilization. Ahmad-Qasem et al. (2014)[19] found that the influence the
147 final drying step had on the antioxidant capacity and phenolic content of infused
148 apples was negligible. For this reason, every sample was dried at 60°C and 2 m/s
149 using an initial mass load of 14±1 g until the samples achieved a constant weight.

150

151 **Drying kinetics modeling**

152 A diffusion model was used to describe the drying kinetics (HAD, USHAD, LTD
153 and USLTD) of fresh apple cubes. The differential equation of diffusion was
154 obtained combining Fick's first law and the microscopic mass balance. For cubic
155 geometry, the diffusion model considering constant the effective moisture diffusivity
156 and isotropic solid is shown in equation (1).

$$157 \quad \frac{\partial W_p(x,y,z,t)}{\partial t} = D_e \left(\frac{\partial^2 W_p(x,y,z,t)}{\partial x^2} + \frac{\partial^2 W_p(x,y,z,t)}{\partial y^2} + \frac{\partial^2 W_p(x,y,z,t)}{\partial z^2} \right) \quad (1)$$

158 where W_p is the local moisture (kg water/kg dry matter, d.m.), t is the time (s), D_e is
159 the effective moisture diffusivity (m²/s) and x , y and z represent the characteristic
160 coordinates in cubic geometry (m).

161 In order to solve equation (1), the following assumptions were considered: solid
 162 symmetry, uniform initial moisture content and temperature, constant shape during
 163 drying and a negligible external resistance to moisture transport. Taking these
 164 assumptions into account, the analytical solution of the diffusion equation,
 165 expressed in terms of the average moisture content, is shown in equation (2)
 166 (Crank, 1975)[20].

$$167 \quad W(t) = W_e + (W_0 - W_e) \left[\sum_{n=0}^{\infty} \frac{8}{(2n+1)^2 \pi^2} \exp\left(-\frac{D_e (2n+1)^2 \pi^2 t}{4L^2}\right) \right]^3 \quad (2)$$

168 where W is the average moisture content (kg water/kg d.m.), L the half-length of the
 169 cube side (m) and subscripts 0 and e represent the initial and equilibrium state,
 170 respectively.

171 The diffusion model was fitted to the experimental drying kinetics in order to
 172 identify the effective moisture diffusivity. The identification was carried out by
 173 minimizing the sum of the squared differences between the experimental and the
 174 calculated average moisture content. For that purpose, the Generalized Reduced
 175 Gradient (GRG) optimization method, available in Microsoft Excel™ spreadsheet
 176 (Microsoft Corporation, Seattle, WA, USA) was used. The goodness of the fit was
 177 determined by calculating the percentage of explained variance (%VAR, equation
 178 (3)).

$$179 \quad \%VAR = \left[1 - \frac{S_{xy}^2}{S_y^2} \right] \cdot 100 \quad (3)$$

180 where S_{xy} and S_y are the standard deviation of the estimation and the sample,
 181 respectively.

182

183 **Infusion experiments**

184 The infusion of the olive leaf extract into the dried apple samples was carried
185 out in flasks protected from the light at 25°C. In each experiment, 4 g of dried apple
186 cubes were immersed in 250 mL of olive leaf extract. The infusion kinetics were
187 determined by weighing the samples at preset times. For that purpose, apple cubes
188 were extracted from the solution, blotted with tissue paper to remove the excess of
189 superficial extract and jointly weighed. It was considered that the equilibrium state
190 was reached when the difference between two consecutive sample weights (at
191 least, 1200 s of delay) was less than 0.02 g. The experiments were conducted in
192 triplicate for each drying condition tested (HAD, USHAD, LTD and USLTD).

193 The infusion capacity (IC) was calculated from equation (4).

$$194 \quad IC = \frac{(M_t - M_0)}{M_0} \quad (4)$$

195 where M_t is the weight (g) of the infused samples at time t and M_0 the initial weight
196 of the dried samples (before the infusion).

197

198 **Phenolic content and antioxidant capacity**

199 The total phenolic content and the antioxidant capacity of both the olive leaf
200 extracts and of the dried, infused and re-dried apple samples was assessed. The
201 measurements were carried out directly in the olive leaf extract but the apple
202 samples had to be pre-conditioned in order to extract the polyphenols. To that end,
203 10 g of the apple sample were placed in sealed containers protected from the light
204 with 150 mL of distilled water at 22±1°C and agitated at 170 rpm for 24 h.
205 Afterwards, the extracts were centrifuged (10 min at 5000 rpm) and filtered (nylon
206 filters of 0.45 µm); the phenolic content and antioxidant capacity in the permeate

207 solution were analyzed as is subsequently described (Ahmad-Qasem et al.,
208 2013a)[10].

209

210 *Total phenolic content measurement (TPC)*

211 The phenolic content was determined by means of the Folin-Ciocalteu method
212 (Singleton et al, 1999)[21]. Briefly, 100 μ L of sample were mixed with 200 μ L of
213 Folin-Ciocalteu's phenol reagent (Sigma-Aldrich, Madrid, Spain) and 2 mL of
214 distilled water. After 3 min at 25°C, 1 mL of Na₂CO₃ (Panreac, Barcelona, Spain)
215 solution (Na₂CO₃-water 20:80, p/v) was added to the mixture. The reaction was kept
216 in the dark at room temperature for 1 h. Finally, the absorbance was read at 765 nm
217 using a spectrophotometer (Helios Gamma, Thermo Spectronic, Cambridge, UK).
218 The measurements were carried out in triplicate. The standard curve was previously
219 prepared using solutions of a known concentration of gallic acid hydrate (Sigma-
220 Aldrich, Madrid, Spain) in distilled water. Results were expressed as mg of gallic
221 acid (GAE) per g of dried matter (d.m.) of apple samples or mg GAE per mL of olive
222 leaf extract.

223

224 *Antioxidant capacity measurement (AC)*

225 The antioxidant capacity of extracts was determined by using the Ferric-
226 reducing ability power (FRAP) method, which is a simple method used to estimate
227 the reduction of a ferric-tripyridyltriazine complex method. It was applied following
228 the procedure described by Benzie and Strain (1996)[22] with some modifications.
229 Briefly, 900 μ L of freshly prepared FRAP reagent were mixed with 30 μ L of distilled
230 water and 30 μ L of test sample or water as appropriate reagent blank and kept at
231 37°C for 30 min. The FRAP reagent contained 2.5 mL of a 10 mM TPTZ (Fluka,

232 Steinheim, Germany) solution in 40 mM HCl (Panreac, Barcelona, Spain) plus 2.5
233 mL of 20 mM FeCl₃•6H₂O (Panreac, Barcelona, Spain) and 2.5 mL of 0.3 M acetate
234 buffer (Panreac, Barcelona, Spain), pH 3.6 (Pulido et al, 2000)[23]. Readings were
235 taken at the maximum absorption level (595 nm) using a spectrophotometer (Helios
236 Gamma, Thermo Spectronic, Cambridge, UK). Four replicates were made for each
237 measurement. The antioxidant capacity was evaluated through a calibration curve,
238 which was previously determined using water solutions of known Trolox (Sigma-
239 Aldrich, Madrid, Spain) concentrations and expressed as mg Trolox per g of dried
240 matter (d.m.) of apple sample or mg Trolox per mL of olive leaf extract.

241

242 *Identification and quantification of polyphenols by HPLC-DAD/MS-MS*

243 In order to identify and quantify the main polyphenols present in the olive leaf
244 extracts and apple samples, these were analyzed using an HPLC instrument
245 (Agilent LC 1100 series; Agilent Technologies, Inc., Palo Alto, CA, USA) controlled
246 by the Chemstation software. The HPLC instrument was coupled to an Esquire
247 3000+ (Bruker Daltonics, GmbH, Germany) mass spectrometer equipped with an
248 ESI source and ion-trap mass analyzer, and controlled by Esquire control and data
249 analysis software. A Merck Lichrospher 100RP-18 (5 µm, 250 x 4 mm) column was
250 used for analytical purposes.

251 Separation was carried out through a linear gradient method using 2.5% acetic
252 acid (A) and acetonitrile (B), starting the sequence with 10% B and programming the
253 gradient to obtain 20% B at 10 min, 40% B at 35 min, 100% B at 40 min, 100% B at
254 45 min, 10% B at 46 min and 10% B at 50 min. For the LC-MS pump to perform
255 accurately, 10% of organic solvent was pre-mixed in the water phase. The flow-rate
256 was 1 mL/min and the chromatograms monitored at 240, 280 and 330 nm. Mass

257 spectrometry operating conditions were optimized in order to achieve maximum
258 sensitivity values. The ESI source was operated in negative mode to generate [M-
259 H]⁻ ions under the following conditions: desolvation temperature at 365°C and
260 vaporizer temperature at 400°C; dry gas (nitrogen) and nebulizer were set at 12
261 L/min and 4.83 bar, respectively. The MS data were acquired as full scan mass
262 spectra at 50–1100 m/z by using 200 ms for the collection of the ions in the trap.

263 The main compounds were identified by HPLC-DAD analysis, comparing the
264 retention time, UV spectra and MS/MS data of the peaks in the samples with those
265 of authentic standards or data reported in the literature. Only the main olive leaf
266 polyphenols were quantified using commercial standards: oleuropein
267 (Extrasynthese, Genay Cedex, France), luteolin-7-O-glucoside (Phytolab,
268 Vestenbergsgreuth, Germany) and apigenin (Nutrafur, Murcia, Spain). A purified
269 extract (96.85%) provided by Universidad Miguel Hernández (Elche, Spain) was
270 used to quantify verbascoside. The quantitative evaluation of the compounds was
271 performed with a calibration curve for each polyphenol, using ethanol (oleuropein),
272 methanol (verbascoside and luteolin) or dimethyl sulfoxide (apigenin) solutions of
273 known concentration. The polyphenol concentrations were expressed as mg
274 polyphenol per g of dried matter (d.m.) of apple sample or mg polyphenol per mL of
275 olive leaf extract.

276

277 **RESULTS AND DISCUSSION**

278 **Characterization of olive leaf extract**

279 The antioxidant potential of the olive leaf extracts was assessed from the
280 determination of TPC and AC. As can be observed in Table 1, the average TPC and
281 AC values were 1.7±0.3 mg GAE/mL and 5.1±0.7 mg Trolox/mL, respectively.

282 These figures are slightly lower than others published in previous studies (Ahmad-
283 Qasem et al, 2013a and 2013b)[10,11], which can be ascribed to the use of a
284 different solvent, water in this study, while Ahmad-Qasem et al (2013a and
285 2013b)[10,11] used an ethanol-water solution at 80:20 (v/v). As regards the profile
286 of the identified phenolic compounds, it was similar to the ones previously found by
287 Ahmad-Qasem et al, (2013a and 2013b)[10, 11], the main polyphenols identified
288 being oleuropein, verbascoside and luteolin and apigenin derivatives.

289

290 **Apple drying**

291 Four different methods were used to dry the fresh apple cubes: HAD, USHAD,
292 LTD and USLTD. The experimental drying kinetics are shown in Figure 3A for HAD
293 and USHAD and in Figure 3B for LTD and USLTD. LTD was the longest drying
294 process; under these conditions, apple cubes needed an average of 76 h to lose
295 83% of the initial weight. The application of US (USLTD) shortened the drying to 28
296 h, which implies a 63% reduction of the drying time. This kinetic improvement was
297 similar to the ones reported for the ultrasonically assisted low temperature drying of
298 different vegetables or fruits. Thus, when US was applied to the drying of eggplant,
299 carrot and apple at -14°C, García-Pérez et al (2012)[15] found that, on average, the
300 drying time was between 65 and 70% shorter. Santacatalina et al (2014)[24] applied
301 US during the drying of apple cubes at 0°C and obtained a drying time reduction of
302 around 60%.

303 The experiments carried out at 60°C (HAD and USHAD) were much faster than
304 those conducted at low temperature (-1°C, LTD and USLTD); the difference in
305 drying time between HAD and LTD was greater than one order of magnitude
306 (approximately 2 hours as opposed to 80 hours, Figures 3A and 3B). The

307 application of power ultrasound (USHAD) under these conditions also shortened the
308 drying time (by 15%), but to a lower extent than in USLTD experiments. During high
309 temperature drying, ultrasound application has been observed to exert only a mild
310 influence. Rodriguez et al. (2014)[4] found a drying time reduction of 17.4% when
311 US was applied (30.8 kW/m³) during the drying of apple at 70°C. Ultrasound
312 provides additional energy to the thermal energy available in the drying air. When
313 low temperatures are used, there is only a little energy available in the drying
314 medium, which greatly increases the importance of the energy introduced by
315 ultrasound. At high temperatures, the amount of energy in the medium is high and
316 the acoustic energy provided by ultrasound is less relevant to the drying rate. This
317 issue explains why the influence which power ultrasound exerts on drying
318 performance is more marked at low temperatures than at high (Garcia-Perez et al.,
319 2006)[25].

320 The drying kinetics of fresh apples cubes were modeled in order to identify the
321 effective moisture diffusivity (D_e) and to assess the differences between the drying
322 techniques tested (Table 2). The model fitted the experimental drying kinetics of
323 LTD and USLTD adequately, as suggested by the %VAR figures obtained, over
324 98%. This fact shows that, at low temperatures, the drying kinetics can be explained
325 by considering a controlling diffusional mechanism; the assumptions considered
326 should be close to the actual drying conditions. In the case of HAD and USHAD, the
327 %VAR obtained drastically dropped to under 91%. The poor fit of the diffusion
328 model in HAD can also be observed in Figure 3A, where the model deviated from
329 the experimental curves, indicating that it is not only diffusion that acts on the mass
330 transfer control, but other factors as well. Garcia-Perez et al. (2006) [25] found
331 similar results when applying this model to experimental drying kinetics of carrot

332 drying obtained at 1m/s and temperatures ranging between 30 and 70°C. They also
333 used other model including external resistance that described better the
334 experimental data providing percentages of explained variance above 99.9%. The
335 high air temperature used in HAD and USHAD experiments reduced the internal
336 resistance compared to the one found in the LTD and USLTD experiments, while
337 the same air velocity makes that the external resistance remains similar. Therefore,
338 the external resistance to water transfer plays a major role in controlling the drying
339 rate, which could explain the poorer fit of the diffusion model proposed, that neglects
340 the external resistance, in HAD and USHAD.

341 More mechanistic approaches for the drying modelling have been proposed in
342 the literature including heat and mass transfer coupling, variable diffusivity or
343 shrinkage of samples (Perré and May, 2001, Mihoubi et al., 2004, Perré and May,
344 2007, Garcia-Perez et al 2011)[26,27,28,29] fitting better drying kinetics than the
345 model used in this work. However, the effective diffusivity identified in this case
346 allowed evaluating the influence of the different drying methods tested on drying
347 rate. On the one hand, the D_e values identified (Table 2) for USLTD experiments
348 were significantly ($p < 0.05$) higher (107%) than for LTD. At 60°C, the influence of
349 ultrasound on the D_e identified was lower compared to experiments carried out at -
350 1°C (26% higher in USHAD than in HAD). From preliminary tests, it was observed
351 that the ultrasonically dried samples showed an increase of temperature at the end
352 of drying lower than 3°C. Similar increase of temperature has been observed by
353 Kowalski [30] drying apple slices at 30°C and an ultrasonic power of 50 W. This fact
354 can indicate that the effect of ultrasound in drying kinetics was not only associated
355 to the thermal effect. Thus, Garcia-Perez et al. (2006) [25], for drying carrots, found
356 D_e values higher at 50°C with ultrasound application than at 60°C without ultrasound

357 application. According to the literature, the improvement of D_e brought about by
358 ultrasonic application can be mainly linked to the mechanical effects provoked in the
359 material (García-Perez et al, 2009)[31]. The alternating expansions and contractions
360 produced by acoustic waves when travelling through a medium (Gallego-Juárez et
361 al, 1999)[32] generate a mechanical stress that facilitates the movement of water
362 through the product. In any case, it will be interesting to carry out a deep study to
363 differentiate thermal and mechanical effects of ultrasound during drying.”

364

365 **Infusion of the olive leaf extract into the dried apple**

366 Apple cubes dried by means of the four different techniques were impregnated
367 with the olive leaf extract and the infusion kinetics were experimentally determined
368 by weighing the samples at preset times. The results showed that the method
369 employed to dry fresh apples had a significant ($p<0.05$) influence on the final
370 infusion capacity (IC) (Figure 4). Thus, the IC after 3.5 h of HAD (3.26 ± 0.03) and
371 USHAD (3.17 ± 0.15) samples infusion was significantly ($p<0.05$) greater than that
372 observed in LTD (2.90 ± 0.05) and USLTD (2.75 ± 0.15) samples. These differences
373 could be linked to the fact that LTD experiments were carried out at a temperature (-
374 1°C) close to the freezing point of the apple. Previously, it has been reported that
375 freezing could introduce changes in the rehydration pattern of vegetables (Eshtiaghi
376 et al., 1994)[33]. The application of power ultrasound did not lead to significant
377 ($p<0.05$) differences in the IC. Therefore, it could be stated that ultrasonic assisted
378 drying at low or high temperatures did not affect the solvent gain during the
379 impregnation of the olive leaf extract into the dried apple. It is known that the
380 mechanical stress produced by ultrasound can affect the internal structure of
381 materials (Puig et al. 2012)[34] and, therefore, the later infusion capacity. But this

382 influence depends of process variables (temperature, ultrasonic power applied and
383 product) and the final structure of ultrasonically assisted dried product can be less
384 degraded than conventionally dried one (Puig et al. 2012)[34]. For the process
385 studied in this work, it seems that the effects of ultrasound were enough to improve
386 drying but not so high to significantly affect the infusion capacity.

387

388 **Influence of drying method on antioxidant potential**

389 The apple cubes impregnated with the olive leaf extract were further stabilized
390 by a final drying operation. According to the results reported by Ahmad-Qasem et al
391 (2013c)[19], the influence of which final drying method was used on the apples that
392 had been impregnated with the olive leaf extract was negligible compared to the
393 influence of the method employed to dry the fresh apple. For this reason, the same
394 drying method was used to dry the impregnated samples (hot air dried at 60°C and
395 2 m/s). Therefore, in the following sections, it is reported how the drying method
396 used on the fresh apple affects the TPC, AC and the main polyphenols infused into
397 the dried apple.

398

399 *Total phenolic content (TPC)*

400 The TPC value obtained for fresh apple was 0.40 ± 0.05 mg GAE/g d.m. This
401 value is lower than the reported for Fu et al. [35] for different apple varieties. After
402 infusion, the lowest value of TPC was obtained in LTD (14.0 ± 355 0.8 mg GAE/g
403 d.m.) samples, while the highest one was found in HAD (30.2 ± 1.6 mg GAE/g d.m.)
404 (Figure 5). That means that, in all cases, the infusion of olive leaf extracts
405 significantly increased the phenolic content of fresh apple. The difference between
406 LTD and HAD samples could be due to the high temperatures which can induce the

407 formation of some phenolic compounds and inactivate enzymatic reactions of
408 phenolic compounds degradation (Ahmad-Qasem et al, 2013a)[10].

409 The samples dried by means of US application presented intermediate values of
410 TPC, with no significant differences ($p < 0.05$) found between samples dried at low (-
411 1°C ; USLTD; 17.1 ± 1.0 mg GAE/g d.m) and high temperatures (60°C ; USHAD;
412 18.6 ± 0.8 mg GAE/g d.m). Therefore, the application of ultrasound during the drying
413 of fresh apple led to a negligible influence of the drying temperature on the TPC.
414 Thereby, the difference observed between the TPC of HAD and LTD was not found
415 for in the case of USHAD and USLTD. High temperature drying could induce the
416 formation of some phenolic compounds (Ahmad-Qasem et al., 2013d)[36]. To a
417 certain extent, this could be different when US is applied due to its widely
418 recognized capacity to form free radicals, which could reduce the amount of
419 available polyphenols (Paniwyrk et al., 2001)[37]. Otherwise, the kinetic
420 intensification caused by US application at low temperatures involved a great
421 shortening (48 hours) of the exposure time to the air flow and so, could reduce the
422 degree of oxidation of the phenolic compounds. In addition to the aforementioned
423 effects, the inactivation of oxidative enzymes by ultrasound waves should also be
424 considered (Islam et al., 2014)[38], something which is almost negligible at high
425 temperatures, but that could be meaningful at low temperature drying where the
426 enzymes are well preserved.

427

428 *Antioxidant capacity (AC)*

429 The drying method applied to fresh apple also significantly ($p < 0.05$) affected the
430 AC (Figure 5), the AC of the samples dried at low temperatures (LTD) being
431 significantly ($p < 0.05$) lower than that of HAD ones, which was consistent with the

432 results reported for TPC. As regards the ultrasound application, on the one hand,
433 USLTD showed not only higher TPC, as already reported, but also higher AC than
434 LTD. On the other hand, USHAD also showed a higher AC than HAD and USLTD
435 which, in this case, is not consistent with the behavior found in the TPC. The high
436 figure found for the AC of USHAD samples could be linked to several facts. Firstly,
437 the synergetic effect of the combined high temperature-ultrasound treatment could
438 favor the inactivation of oxidative enzymes, thus preserving the antioxidant capacity
439 of the available polyphenols. Secondly, the new compounds resulting from the
440 binding of the polyphenols with the free radicals promoted by ultrasound could be
441 highly reactive, increasing the antioxidant capacity. Finally, further work focusing on
442 clarifying the biochemical principles should be carried out to elucidate these
443 hypotheses.

444

445 *Quantification of the main characteristic polyphenols*

446 In order to characterize the infusion process, the main polyphenols of the olive
447 leaf extracts were analyzed in the impregnated apples with the aim of quantifying
448 their retention in the solid matrix after the final drying. The four main polyphenols
449 identified in the olive leaf extract (Table 1) were also found in the impregnated apple
450 samples (Figures 6 and 7). However, the method employed to dry the fresh apple
451 influenced the content of these compounds.

452 In the case of oleuropein (Figure 6), no significant ($p < 0.05$) differences were
453 found between LTD and HAD samples, showing that the drying temperature did not
454 affect this compound. Ultrasound application greatly increased the oleuropein
455 content, which was especially remarkable at low temperatures (USLTD). As far as
456 we know, this result has not been previously reported. As regards verbascoside

457 (Figure 6), ultrasound application was found to produce the same effect, since it
458 promoted an increase in both LTD and HAD. In this case, it should be emphasized
459 that the verbascoside content of HAD was significantly ($p<0.05$) lower than that of
460 LTD.

461 For the minority compounds, luteolin glucoside and apigenin-6,8-glucoside, the
462 influence of the drying method used on the fresh apple was less marked. No
463 significant differences were found in the case of the apigenin-6,8-diglucoside
464 content (Figure 7), while only the USLTD samples showed a significantly ($p<0.05$)
465 different luteolin-glucoside content.

466 Therefore, the drying method applied before infusing the apple with olive leaf
467 extract had a significant influence on the subsequent conservation of the added
468 polyphenols. A probably explanation for this fact is the different sensitivity of the
469 original enzymes of fresh apple to the inactivation caused by the different drying
470 methods applied. Thus, a remarkable influence of the drying method is observed in
471 some infused components, such as oleuropein, but other compounds, like apigenin-
472 6,8-diglucoside, seem to be quite stable. A biochemical study must be carrying out
473 to confirm this fact. The USLTD samples were the ones that showed the highest
474 concentrations of the main compounds: oleuropein (2416 ± 159 mg/100 g d.m.),
475 verbascoside (141 ± 11 mg/100 g d.m.) and luteolin glucoside (172 ± 8 mg/100 g
476 d.m.).

477

478 **CONCLUSIONS**

479 The method used to dry fresh apple not only affected the drying kinetic but also
480 the further infusion of olive leaf extract. As regards the drying kinetics, the influence
481 of ultrasound application was more important at the lowest temperature, -1°C . The

482 application of ultrasound during drying did not significantly ($p < 0.05$) affect the
483 infusion capacity of the samples. However, the ultrasonically assisted dried samples
484 showed a greater antioxidant capacity than those conventionally dried at the same
485 temperature. The highest content of polyphenols added with olive leaf extracts
486 (oleuropein and verbascoside) was found in samples that had been submitted to
487 ultrasound assisted low temperature drying. Further research is needed to elucidate
488 the actual mechanisms of influence of the drying method on the polyphenol content.

489

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495

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- 610

Figure captions

611

612

613 **Figure 1.** Scheme of ultrasonically assisted convective driers.

614 **A;** high temperature drier: 1, fan; 2, heating unit; 3, anemometer; 4, three-way
615 valve; 5, thermo-couple; 6, sample loading chamber; 7, coupling material; 8,
616 pneumatic moving arms; 9, ultrasonic transducer; 10, vibrating cylinder; 11, sample
617 holder; 12, balance; 13, impedance matching unit; 14, wattmeter; 15, high-power
618 ultrasonic generator; 16, PC.

619 **B;** low temperature drier: 1, fan; 2, Pt-100; 3, temperature and relative humidity
620 sensor; 4, anemometer; 5, ultrasonic transducer; 6, vibrating cylinder; 7, sample
621 load device; 8, retreating pipe; 9, slide actuator; 10, weighing module; 11, heat
622 exchanger; 12, heating elements; 13, desiccant tray chamber; 14, sample holder.

623

624 **Figure 2.** Scheme of distribution of apple cubes in the simple holder

625

626 **Figure 3.** Experimental drying kinetics of fresh apple cubes (side 10 mm) and
627 diffusion model. **A:** hot air drying without (HAD, 60°C, 2m/s) and with power
628 ultrasound application (USHAD, 60°C, 2m/s, 20.5 kW/m³) and **B:** low temperature
629 drying without (LTD, -1°C, 2m/s) and with power ultrasound application (USLTD, -
630 1°C, 2m/s, 20.5 kW/m³).

631

632 **Figure 4.** Infusion kinetics of olive leaf extract into LTD, USLTD, HAD and USHAD
633 dried apple cubes (side 10 mm).

634

635 **Figure 5.** Influence of the drying method used on the fresh apple (LTD, USLTD,
636 HAD and USHAD) on the total phenolic content (TPC) and antioxidant capacity (AC)
637 of samples impregnated with the olive leaf extract. Means \pm LSD intervals are plotted.
638 Superscript letters (a, b, c) and (x, y, z) show homogeneous groups established
639 from LSD (Least Significance Difference) intervals ($p<0.05$) for TPC and AC,
640 respectively.

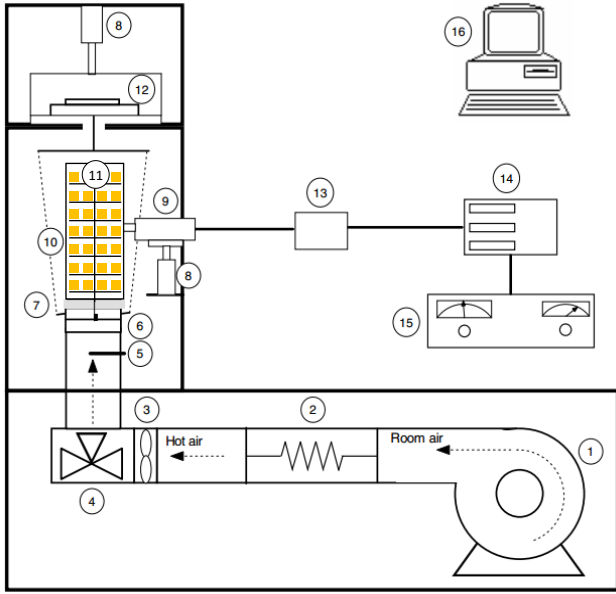
641

642 **Figure 6.** Influence of the drying method used on the fresh apple (LTD, USLTD,
643 HAD and USHAD) on the content of oleuropein and verbascoside of samples
644 impregnated with the olive leaf extract. Means \pm LSD intervals are plotted.
645 Superscript letters (a, b, c) and (x, y, z) show homogeneous groups established
646 from LSD (Least Significance Difference) intervals ($p<0.05$) for the content of
647 oleuropein and verbascoside, respectively.

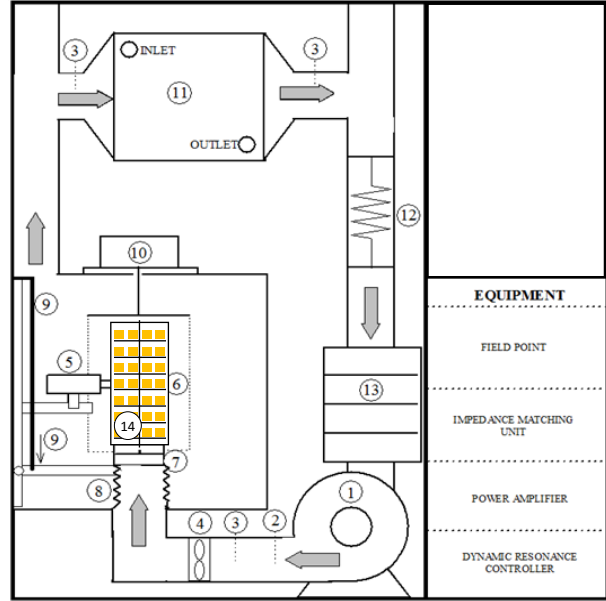
648

649 **Figure 7.** Influence of the drying method used on the fresh apple (LTD, USLTD, HAD and
650 USHAD) on the content of luteolin glucoside and apigenin-6,8-diglucoside of samples
651 impregnated with the olive leaf extract. Means \pm LSD intervals are plotted. Superscript letters
652 (a, b) and (x) show homogeneous groups established from LSD (Least Significance
653 Difference) intervals ($p<0.05$) for the content of luteolin glucoside and apigenin-6,8-
654 diglucoside, respectively.

655



A



B

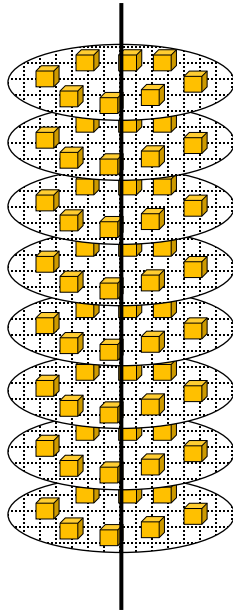
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FIELD POINT
IMPEDANCE MATCHING UNIT
POWER AMPLIFIER
DYNAMIC RESONANCE CONTROLLER

656

657 Figure 1

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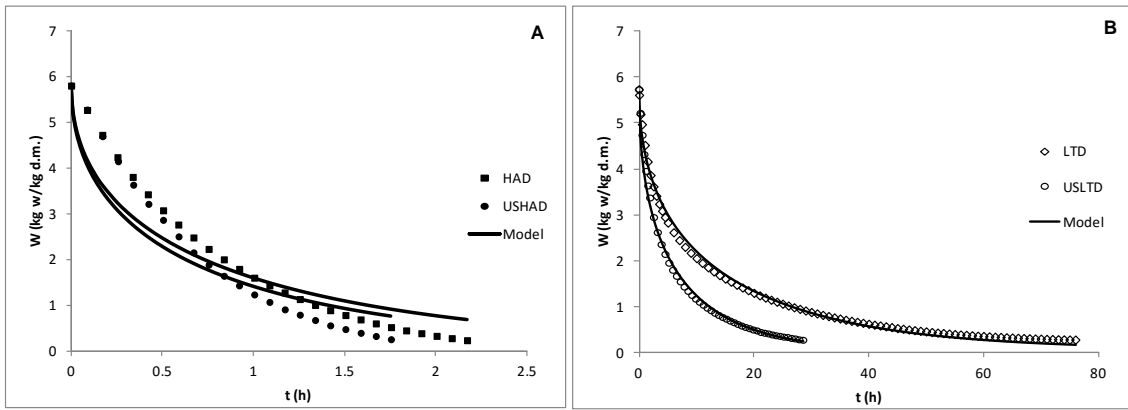
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661 Figure 2

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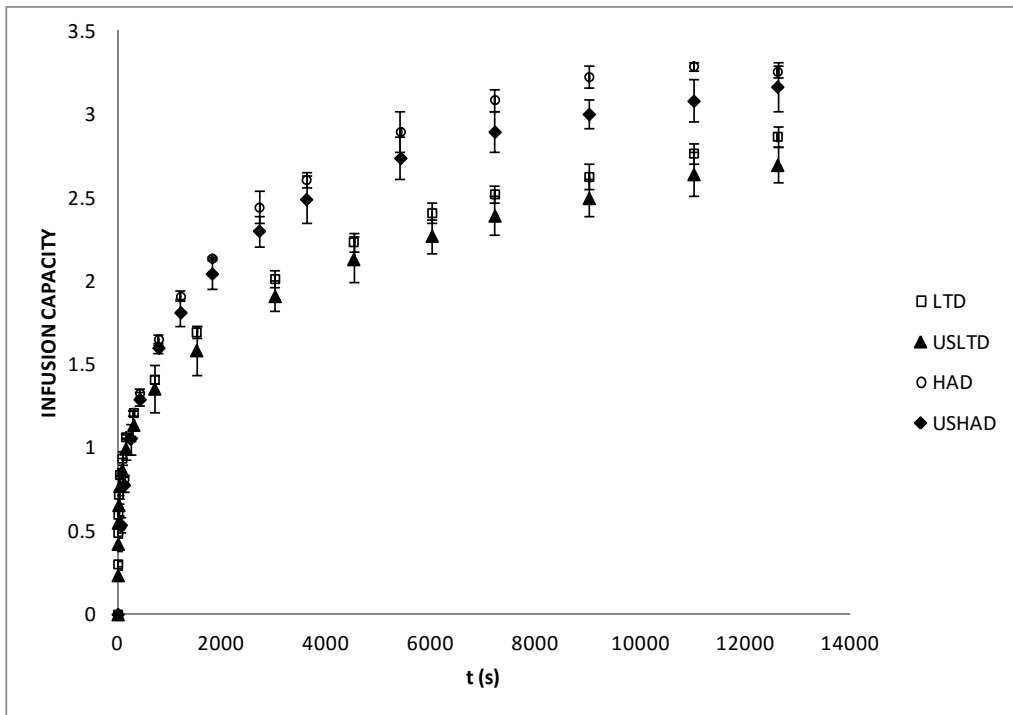
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666 Figure 3

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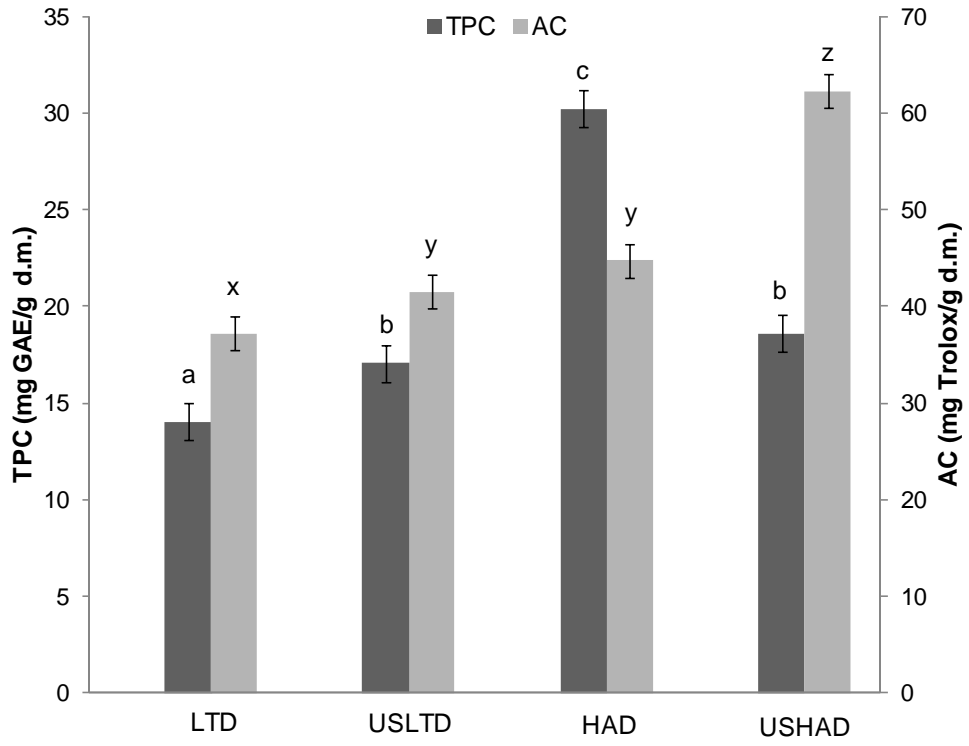


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670 Figure 4

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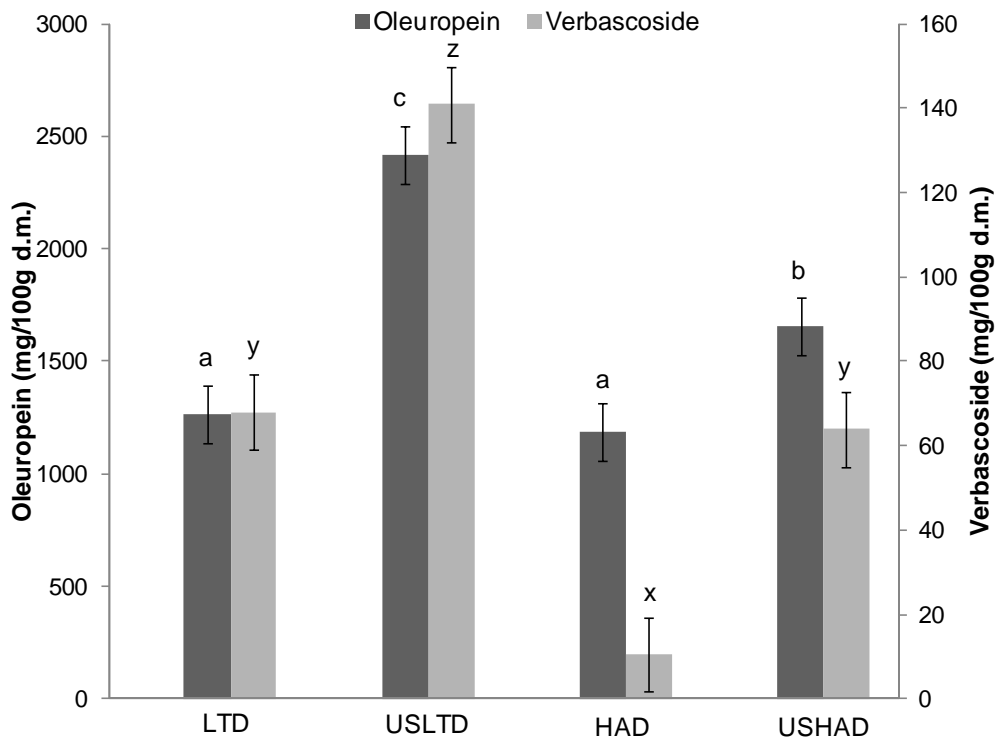
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674 Figure 5

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680 Figure 6

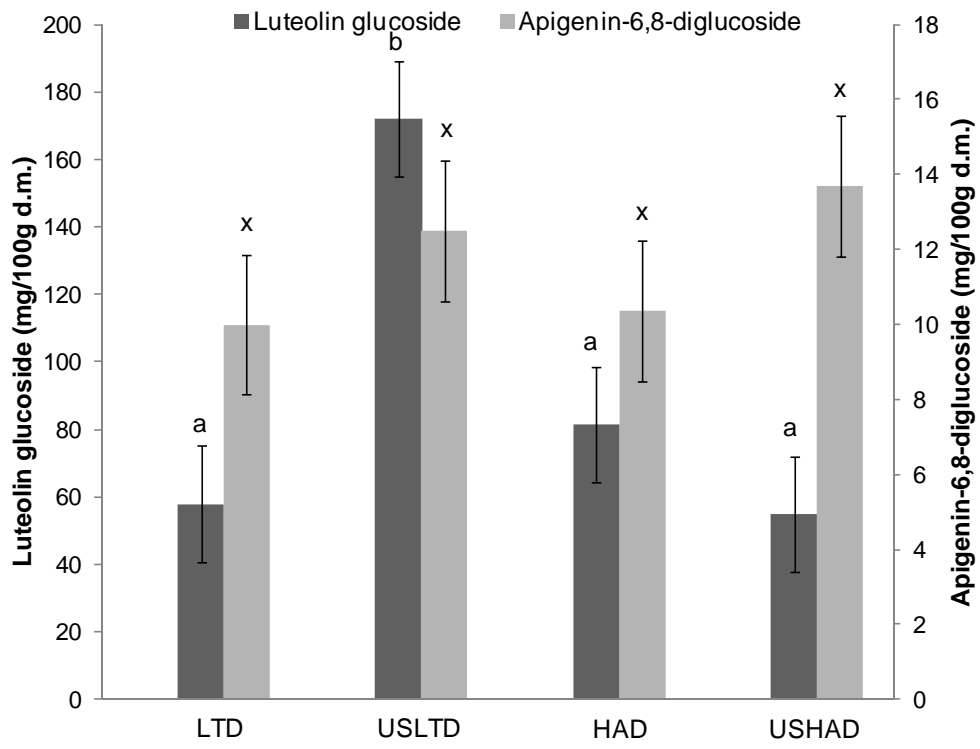
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686 Figure 7

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