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Additional Information

1 **Effect of saffron (*Crocus sativus* L.) enrichment on antioxidant and**  
2 **sensorial properties of wheat flour pasta**

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19

20

## 21 **Abstract**

22 Saffron, used in cookery as flavouring and colouring agent, is well-known for its antioxidant and  
23 healthy properties. In the present work, the effect of saffron addition (0-control, 0.1, 0.2 and 0.4  
24 %, w/w) in the formulation of fresh pasta was evaluated on textural, physical-chemical, and  
25 sensory properties of the cooked product. Content and retention of the bioactive molecules of  
26 saffron (crocin) were evaluated by HPLC along with the corresponding antioxidant activity of  
27 enriched pasta. The presence of saffron significantly influenced textural and physical-chemical  
28 properties of pasta. Higher saffron concentrations enhanced the antioxidant activity of pasta with  
29 the higher values of crocins in samples enriched with 0.4 % saffron extract even after 3 minutes  
30 of cooking (4.23-5.06 mg/ g db). Sensory analysis showed an increased acceptability of the  
31 saffron enriched pasta for all descriptors selected (visual aspect, colour, aroma, taste, chewiness,  
32 hardness, gumminess and overall acceptability).

33

## 34 **Chemical Compounds**

35 Crocin I (Pubchem CID: 5281233); *trans*-crocetin (b-D-glucosyl)-(b-D-gentiobiosyl) ester  
36 (Pubchem CID: 9940690); Crocetin Digentiobiosyl Ester (Pubchem CID: 44630212); Safranal  
37 (Pubchem CID: 61041); Picocrocine (Pubchem CID: 130796).

38

## 39 **Key words**

40 Saffron; Crocins; Pasta formulation; Antioxidants; Sensory evaluation

41

## 42 **1. Introduction**

43 In the last few decades, the new nutritional trends have increased the request of foods with  
44 enhanced quality and ‘nutraceuticals’ properties for health promotion and disease prevention.

45 One strategy to increase nutritional properties of foods is the incorporation of functional  
46 ingredients in staple foods. The challenge is to enhance the potential health benefits maintaining  
47 the consumer acceptability of the food (Foschia, Peressini, Sensidoni, & Brennan, 2013).

48 Pasta is a traditional cereal-based product accepted worldwide due to the low cost, easy  
49 production and sensory attributes (Chillo, Laverse, Falcone, Protopapa, & Del Nobile, 2008).

50 The traditional Italian-style pasta is a rather simple product obtained by mixing durum wheat  
51 flour and water followed by kneading, shaping or extrusion and, depending on the desired final  
52 product, drying. Quality and nutritional characteristics of pasta, depending on the raw material  
53 and processing conditions, will be mainly attributed to the starch and protein fraction (Hirawan,  
54 Ser, Arntfield, & Beta, 2010). Several recent studies have focused on the role of whole-grain  
55 diets in preventing degenerative diseases. These beneficial health properties of whole-grain  
56 products have been associated with the presence of variable amounts of antioxidants, as  
57 compared to their corresponding refined flours. Many of these are scavengers of free radicals,  
58 including carotenoids (De Simone et al., 2010; Ficco et al., 2014) and anthocyanins (Abdel-Aal,  
59 Young, & Rabalski, 2006; Ficco et al., 2014).

60 Potentially, pasta is a useful carrier for substances acting as nutrition enhancers or providing  
61 specific physiological functions and has, thus, been the object of many functionalization  
62 strategies (Li, Zhu, Guo, Brijs, & Zhou, 2014).

63 Being a formulated product, its quality and health functionality could be further improved by the  
64 addition of ingredients rich in bioactive compounds. In fact, pasta has already been enriched with

65 several natural ingredients, such as artichokes extract (Pasqualone et al., 2017), grape marc  
66 powder (Sant'Anna, Christiano, Marczak, Tessaro, & Thys, 2014), and spirulina biomass  
67 (Rodríguez De Marco, Steffolani, Martínez, & León, 2014). In most of them, the enrichment of  
68 pasta affected the colour of the final product, but did not alter the main textural parameters and  
69 cooking performances.

70 Among the wide variety of functional ingredients with potential health benefits, saffron, the  
71 dried stigmas of *Crocus sativus* L., is a spice highly valued both in cookery and in the food  
72 industry due to its colouring properties, pleasant bitter taste and alluring aroma (Serrano-Díaz,  
73 Sánchez, Maggi, Carmona, & Alonso, 2011). The sensory properties of saffron spice are given  
74 by the presence of three carotenoid derivatives (crocin, picrocrocin and safranal, responsible of  
75 colour, flavour and aroma, respectively), mainly synthesized during flowering as well as during  
76 processing. These metabolites are produced by oxidative cleavage of zeaxanthin, followed by  
77 oxidative modifications and glycosylation (Namin et al., 2009). Crocin or crocetin digentiobiose  
78 ester (C<sub>44</sub>H<sub>64</sub>O<sub>24</sub>), a natural and food-grade colouring agent, is considered one of the major  
79 bioactive constituents and has a wide spectrum of biological activities including antigenotoxic  
80 and cytotoxic effects, antioxidant, antinociceptive and anti-inflammatory, anti-atherosclerosis,  
81 anti-diabetic, hypotensive, hypolipidaemic, hypoglycemic and antidepressant (Rahaiee, Moini,  
82 Hashemi, & Shojaosadati, 2015).

83 In this context, pasta may be a meal-carrier to add saffron as ingredient and to enhance  
84 antioxidant properties of humans' diet. To the best of our knowledge, there are no studies on  
85 pasta fortification with saffron or saffron extracts and the characterization of this product.

86 The aim of this work was, thus, to evaluate quality of pasta enriched with different  
87 concentrations of saffron powder dispersed in water (0, 0.1, 0.2 and 0.4 %w/w of saffron)  
88 through textural, physical-chemical, antioxidant and sensory impacts of saffron addition to pasta.

89

## 90 **2. Materials and Methods**

### 91 ***2.1. Chemicals***

92 The standards crocins, safranal, ( $\pm$ )-6-Hydroxy-2,5,7,8-tetramethylchromane-2-carboxylic acid  
93 (Tolox), and gallic acid were all analytical grade (> 90 %, Sigma Aldrich, USA). 2,2-Diphenyl-  
94 1-picrylhydrazyl (DPPH), ABTS, potassium persulfate, Folin-Ciocalteu reagent, Na<sub>2</sub>CO<sub>3</sub> and  
95 methanol were purchased from Sigma (Sigma Aldrich, USA).

### 96 *Materials*

97 Saffron powder (Hacendado, Novelda, Spain) and soft wheat flour (Hacendado, Novelda, Spain)  
98 were purchased from a local supermarket. For pasta preparation and cooking, tap water of  
99 Valencia municipality was used.

100

### 101 ***2.2. Sample preparation***

#### 102 *2.2.1. Pasta samples preparation*

103 All samples (with and without saffron) were prepared by mixing wheat flour (70 %w/w) and  
104 water (30 %w/w). Each batch of pasta was made of ca. 250 g.

105 Saffron was added in different concentrations as a solution or dispersion, by substituting the  
106 water; the following pasta samples were prepared: Control dough (C1) consisted in wheat flour  
107 and tap water (no saffron); “Non filtered saffron enriched pasta” (NF) was made of wheat flour  
108 (165 g) + 70 ml of a dispersion of saffron powder in tap water (0.1, 0.2 or 0.4 % of saffron (w/w))

109 in dough); “Filtered saffron enriched pasta” (F) consisted in wheat flour (165 g) + 70 ml of a  
110 dispersion of saffron powder in tap water in the same concentrations as in NF (0.1, 0.2 or 0.4 %  
111 of saffron (w/w) in dough), but the dispersion was preliminarily filtered (Whatman no. 40 paper  
112 filter) before mixing it with the flour. A summary of the pasta samples prepared in this study is  
113 reported in **Table 1**.

114 All the ingredients were mixed using a home professional equipment (Thermomix TM- 31,  
115 Vorwerk, Wuppertal, Germany) for 2 min (‘dough mode’). The mix was left to settle for 5  
116 minutes at room temperature before to extrude it to a “pappardelle” shape (large and long slices)  
117 using a home scale pasta-shaper (Marcato SPA, Padova, Italy).

#### 118 *2.2.2. Cooking of the pasta*

119 Aliquots of 60 g of each pasta sample were cut into smaller pieces (8 cm x 4 cm) and cooked in  
120 boiling tap water (1.5 L) (Sozer, Dalgıç, & Kaya, 2007). Samples were removed from the boiling  
121 water at 1.5 and 3 minutes after boiling start, that corresponded, based on preliminary cooking  
122 tests, to the optimum and overcooking times, respectively.

123 An additional saffron enriched-pasta sample was obtained by cooking C1 (raw pasta) in boiling  
124 water with saffron (50 mg powder/100 g raw pasta). Pasta was, like in the other cases, subjected  
125 to both 1.5 and 3 minutes cooking time.

126 After cooking, samples were drained and cooled by soaking in cold water for 10 s; excess water  
127 was removed by lightly patting the samples between paper towels.

128 An aliquot corresponding to half of the samples (both raw and cooked) was immediately used for  
129 analytical and instrumental measurements (moisture,  $a_w$ , colour and texture). The remaining half  
130 was freeze dried (-45 °C, 0.8 Pa 48 h, Telstar, Spain) and used for chemical analyses.

131 Data reported are referred to at least three different batches of pasta samples prepared in different  
132 days. All measurements were performed in triplicate.

### 133 **2.3. Analytical measurements**

#### 134 *2.3.1. Saffron characterization*

135 The commercial saffron used for this study was preliminarily characterized for its quality  
136 according to colour, aroma, flavour and moisture content, following the procedures reported by  
137 the ISO 3632-1:2011. For moisture content, an aliquot of 15 mg of saffron powder was dissolved  
138 in 10 mL of distilled water, then samples were dried at 103°C in oven (Heraus, Thermo Fisher)  
139 for 16 hours. Quality indices (colouring strength, aroma strength, flavour strength) were carried  
140 out on solutions obtained by dissolving 10 mg of saffron powder in 2 mL of distilled water. After  
141 centrifugation (10 min, 1200 x g), 5 µL of the supernatant were added in 500 µL of distilled  
142 water. UV-VIS spectrophotometric analyses were carried out and the absorbance values  
143 measured at 257, 330 and 440 nm were used to evaluate picrocrocine, safranal, and crocin  
144 respectively. Each sample was analysed in triplicate.

#### 145 *2.3.2. Moisture content ( $x^w$ ) and water activity ( $a_w$ ) of pasta samples*

146 Moisture content of raw and cooked samples was determined according to the Association of  
147 Official Analytical Chemists (AOAC, 2000). The  $a_w$  of samples was measured by using a dew  
148 point hygrometer (Aqualab, Decagon Devices, Pullman, WA, USA).

#### 149 *2.3.3. Antioxidant activity of pasta samples*

150 Freeze-dried samples and saffron powder (0.25 g) were extracted with methanol (3 mL, 80 % in  
151 water) using an Intell-Mixer RM-2 (Elmi Ltd, Riga, LV-1006, Latvia). Samples were rotated  
152 head- over-heels at 55 rpm for 2 h at room temperature and then centrifuged at 1200 x g force for



153 10 min. The supernatant was then used for antioxidants analysis. DPPH, ABTS as well as TPC  
154 analyses were performed in a spectrophotometer (UV/vis, *Beckman Coulter*).

155 The radical scavenging activity (DPPH) was determined following the modified protocol of  
156 Brand-Williams, Cuvelier, & Berset (1995). A DPPH solution (0.024 g/L) was prepared freshly  
157 in methanol (80 % in water). An aliquot of this solution (3.9 mL) was pipetted into 4 mL plastic  
158 cuvette and the absorbance was measured at 515 nm. Thereafter, 100  $\mu$ L of methanol sample  
159 extract (saffron extracts and pasta extracts), was added into the DPPH solution to start the  
160 reaction. The absorbance was measured at 515 nm just after sample addition and after 30 min,  
161 time necessary to reach a constant value of absorbance.

162 The ABTS method was performed as described by Re et al., (1999). The ABTS<sup>•+</sup> radical was  
163 prepared by mixing 7 mM ABTS stock solution with 2.45 mM potassium persulfate (1:1, v/v)  
164 and leaving the mixture for 16 h until the reaction was completed and the absorbance was stable.  
165 The ABTS <sup>•+</sup> solution was diluted with 2.45 mM buffer solution to an absorbance 0.700 at 734  
166 nm for measurements. An aliquot of this solution (0.9 mL) was pipetted into 1 mL plastic cuvette  
167 and the absorbance was measured at 734 nm. Thereafter, 100  $\mu$ L of methanol sample extract  
168 (saffron extracts and pasta extracts), was added into the ABTS<sup>•+</sup> solution to start the reaction.  
169 The absorbance was measured at 734 nm after 6 min, time necessary to reach a constant value of  
170 absorbance.

171 For both the DPPH and ABTS assays, calibration curves of Trolox (0–750  $\mu$ M) were prepared  
172 and results were expressed as the number of equivalents of Trolox ( $\mu$ mol TE/g dry base).

#### 173 2.3.4. Total Phenolic Content (TPC)

174 The total phenolic content (TPC) was determined following the modified protocol of the Folin–  
175 Ciocalteu assay (Magalhães, Santos, Segundo, Reis, & Lima, 2010). Methanolic extracts (pasta

176 samples or saffron extracts) (125  $\mu$ L) were added into a 4 ml plastic cuvette with distilled water  
177 (0.5 ml) and Folin-Ciocalteu reagent (125  $\mu$ L). After 5 min, 1.25 ml of Na<sub>2</sub>CO<sub>3</sub> solution (7 %  
178 [w/v]) and distilled water (1 mL) were added. Measurements were recorded at 15 and 30 min, at  
179 a wavelength of 660 nm. Gallic acid (0–750 mM) was used for TPC and results expressed as the  
180 number of equivalents of gallic acid ( $\mu$ mol GAE/g dry bases).

### 181 2.3.5. HPLC analysis

182 Crocetin esters and safranal content of saffron extract and enriched pasta samples were  
183 determined by HPLC analysis. Freeze-dried samples and saffron powder (0.1 g) were extracted  
184 with methanol (5 mL, 80 % in water) using an Intell-Mixer RM-2 (Elmi Ltd, Riga, Latvia).  
185 Samples were rotated head- over-heels at 55 rpm for 2 h at room temperature and then  
186 centrifuged at 1200 x g force for 10 min. The solid pellet was extracted again following the same  
187 procedure. The supernatants of the two extractions were collected together (10 mL); an aliquot  
188 (1.5 mL) was filtered (0.45  $\mu$ m PTFE) and used for the HPLC analysis.

189 Analyses were carried out by a Waters instrument comprising a pump and DAD detector  
190 (Waters, USA) equipped with a Kromasil C18 (100 A, 4.60 x 250 mm, 5  $\mu$ m) column. The  
191 eluents were water (A) and acetonitrile (B) with the following gradient: 95 % A to 5 %A, 0-40  
192 min; 5 %A, 40-50 min; 5 % to 95 % A, 50-55 min at a flow rate of 1 mL/min. Injections of 20  
193  $\mu$ L were made for all samples and standards.

194 The identification of safranal and crocins was carried out by comparing their retention times with  
195 those of their standards at 330 and 440 nm, respectively; quantification was performed by  
196 calibration curves in fortified C1 freeze dried powder, extracted with methanol 80 % of the  
197 standard compounds (10, 20, 50, 100 and 150 mg/L), with six replicates for each level (n=6),

198 being 0.0003 mmol/L of saffranal and 0.002 mmol/L of crocin (Trans-4-GG) the limit of  
199 quantification.

200 Crocetin isomers were labelled as follows: first, the name indicating the isomeric *cis*- or *trans*-  
201 form separated by the total number of glucose moieties at both extremes of the base molecule.  
202 Then, the glucose moieties are indicated with (G) gentiobioside or (g) glucoside. Quantification  
203 of crocetin isomers was carried out referring to the most abundant isomer, expressed as mg of  
204 crocin/g dry base.

#### 205 2.3.6. *Texture profile analysis (TPA)*

206 The Texture Analyser TA/XT/PLUS (Stable Micro System, Godalming, UK) was used for TPA  
207 analyses (Sozer et al., 2007). A sample of pasta (8 cm x 4 cm) was placed at the centre of the  
208 base, under the compression plate of pasta firmness/ stickiness rig. The test and post-test speed  
209 was 1 mm/s. The resulting force-deformation curve was used to determine the following textural  
210 parameters: hardness, cohesiveness, elasticity and chewiness.

#### 211 2.3.7. *Colour determination of pasta samples*

212 Colour was determined by a spectrophotometer CM-3600d (Minolta Co. Ltd., Osaka,  
213 Japan), placing the pasta sample at room temperature directly into the cell using a black plate as  
214 the background to standardize the measurements. Visible absorption spectra were recorded  
215 between 380 and 770 nm by reflectance to obtain tristimulus values of CIE L\*a\*b\* using  
216 illuminant D65 and standard observer (10° visual field) as references. The yellowness index (YI)  
217 was calculated with the equation (1) often referenced to Francis & Clydesdale (1975).

218

$$219 \text{ YI}_{\text{FC}} = 142.86 \frac{b^*}{L^*}$$

*Equation (1)*

220

221 2.3.8. Sensory evaluation

222 Sensory characteristics of pasta were evaluated by descriptive sensory analysis on selected  
223 cooked samples without any additional seasoning (AENOR). According to the colour and  
224 antioxidant results of previous analysis, the following samples of pasta were chosen: C1-1.5, 0.2-  
225 F-1.5, 0.2-F-3, 0.2-NF-1.5, 0.4-NF-1.5 and 0.4-NF-3 (n=6). The sensory test was carried out by a  
226 panel of 23 non-trained judges, but accustomed consumers of pasta.

227 The size of the panel used in this test is lower than that generally required by a conventional  
228 descriptive sensory analysis, but sufficient to obtain reliable sensory results on the perception of  
229 the attributes by consumers familiar with pasta dishes (Clapperton & Pliggott, 1979; Husson, Le  
230 Dien, & Pagès, 2001; Husson & Pagès, 2003).

231 In particular, panellists were asked to evaluate six descriptors of pasta: visual aspect, colour,  
232 flavour, taste, chewiness, hardness and stickiness. Moreover, they were asked to also assess the  
233 overall acceptability. To this aim they were asked to rank the 6 samples from 1 (dislike) to 6  
234 (like), according to the differences among them for each parameter. All samples were  
235 administrated in white dishes in a randomized order. The Friedman test was carried out to  
236 establish the existence of significant differences between samples. The statistical function T  
237 Friedman was calculated by means of **equation 2**. These results were compared with the  
238 tabulated critical value (t-Friedman)  $X^2=11.97$  (significance  $\alpha = 0.05$ ) with (t-1) degrees of  
239 freedom. Afterwards, **equation 3** was used to establish between which samples these differences  
240 lay (Meilgaard, Civille, & Carr, 2007):

241

$$F = \frac{12}{JP(P+1)} (R_1^2 + R_2^2 + \dots + R_P^2) - 3J(P+1) \quad 242$$

243

*Equation (2)*

$$|R_i - R_j| \geq 1,96 \sqrt{\frac{JP(P+1)}{6}} \quad \begin{matrix} 244 \\ 245 \end{matrix}$$

Equation (3)

246

247 where P is the number of panellists (n=23), J is the number of samples (6) and R<sub>i</sub> is the rank sum  
 248 for each evaluated attribute.

249

#### 250 **2.4. Statistical Analysis**

251 Results are reported as average ± standard deviation, of triplicate measurements. Analyses of  
 252 Variance (Multivariate ANOVA) followed by Fisher LSD post-hoc tests were performed using  
 253 IBM SPSS Statistics 23 (IBM, USA), and differences were considered statistically significant  
 254 when p < 0.05.

255

### 256 **3. Results and Discussion**

#### 257 **3.1 Saffron characterization**

258 The commercial saffron used in this study was classified as II category (ISO 3632-1:2011), being  
 259 characterised by the following quality parameters: colour (A<sub>1cm, 440 nm</sub><sup>1%</sup> = 169; aroma (A<sub>1cm, 330 nm</sub><sup>1%</sup> = 41; flavour (A<sub>1cm, 257 nm</sub><sup>1%</sup> = 67 and a moisture content (%) = 11.86.

261

#### 262 **3.2 Water activity and moisture content**

263 **Table 2** reports the moisture content (%) and a<sub>w</sub> values of all pasta types. Data reported are in  
 264 agreement with those typical of fresh pasta products with a moisture content higher than 30 %  
 265 and a<sub>w</sub> values > 0.97.

266 The fresh, uncooked products (controls C1 and C2, as well as those enriched with saffron)  
267 presented similar values of moisture and  $a_w$  before cooking. During cooking swelling of pasta  
268 occurs along with a water uptake that indicates how well pasta responds to cooking with a  
269 significant increase of moisture and  $a_w$  of the samples (p-value < 0.05) (**Table 2**). Moreover, as  
270 expected, a longer cooking time caused an increase in water absorption, since more water can  
271 diffuse and interact with both gluten and starch. Dried gluten acts as a sponge for water during  
272 cooking; it opens its structure and embeds the starch granules inside this network (Sozer et al.,  
273 2007).

274 The addition of higher concentrations of saffron (0.2 and 0.4 %) in the pasta resulted to reduce  
275 the water uptake during cooking in respect to that observed in the control samples, and this effect  
276 was even more noticeable when saffron was not filtered, so likely the presence of small non-  
277 soluble saffron particles may have hindered the water diffusion into the gluten matrix.

278

### 279 **3.3 Colour analysis**

280 The values of the CIELAB colour coordinates of the differently formulated pasta are reported in  
281 **Table 2**. Fresh pasta colour is a very important quality attribute that greatly influences consumer  
282 acceptance, being the first property that consumers can evaluate when selecting a product in the  
283 market (Carini, Vittadini, Curti, & Antoniazzi, 2009). Due to various enrichment levels, there  
284 was a considerable difference in colour among the different pasta samples.  $L^*$  values decreased  
285 with the incorporation of saffron powder in the pasta dough, indicating that samples became  
286 darker due to the presence of the spice to the overall colour of the product with an effect that was  
287 significant even for the very low saffron concentration (0.1 %, both filtered and non-filtered) and  
288 increasing at higher saffron concentration added in the pasta (p-value < 0.05).

289 The increase of saffron concentration (0.2 and 0.4 %) resulted in a gradual increase of the  $a^*$  and  
290  $a^*/b^*$  values; this was an expected result, since saffron powder is a carotenoids-rich product  
291 characterized by a dark orange colour and the  $a^*$  parameter is related to the redness. However,  
292 the  $a^*$ -value increased less in the F-pasta than in NF-samples, probably due to an additional  
293 contribution of the small particles undissolved to the overall surface colour of the pasta.

294 All samples showed positive  $b^*$  (yellow) values with similar trends to those observed for the  $a^*$   
295 parameter due to filtration and saffron concentration. The Yellow Index (YI) was evaluated to  
296 better understand the effect of saffron addition and cooking time on the yellowness degree. In all  
297 samples, the YI increased in samples cooked at 1.5 minutes, followed by a decrease at higher  
298 cooking time, as noticed for the individual chromatic parameters.

299 In general, after cooking, saffron enriched pasta samples showed values significantly different to  
300 the control, which indicates an ability of the pasta matrix to retain the chromatic components of  
301 the saffron extracts even if a decrease of the colorimetric coordinates ( $L^*$ ,  $a^*$  and  $b^*$ ) values was  
302 observed.

303 This latter result might be partly due to the moisture increase that, overall resulted in a decreased  
304 in the final concentration of pigment in the sample. On the other hand, some components from  
305 the saffron extract might have been degraded during cooking and/or can be lost in the cooking  
306 water due to leaching processes. Selim, Tsimidou & Biliaderis, (2000) demonstrated an increase  
307 in the decolouring rate of saffron with increasing  $a_w$ , particularly above the intermediate-  
308 moisture regime. This behaviour may be related to a higher water solubility of saffron  
309 carotenoids, favouring a greater access of dissolved oxygen to the pigments. Eventually, changes  
310 in the physical properties of the pasta induced by the heat treatment and water uptake (swelling

311 and gelatinisation, protein denaturation, gelation) can also have contributed to the change of the  
312 colour parameters data due to a different light reflectance during the measure.

313

#### 314 **3.4. Texture analyses**

315 Determination of the textural parameters after pasta cooking is of great importance from the  
316 consumers' acceptability point view. There are several factors that might affect the  
317 characteristics of cooked pasta such for instance protein quality and quantity, drying conditions  
318 and/or composition of cooking water (Sozer et al., 2007).

319 The results of the TPA analysis as data of hardness, cohesiveness, elasticity and chewiness, are  
320 shown in **Table 3**.

321 The addition of saffron did not significantly affect the textural parameters of the raw pasta, while  
322 a main effect was observed as a consequence of cooking time. Hardness values (index that could  
323 be associated to the force required to compress pasta between teeth) decreased as cooking time  
324 increased, especially in non-filtered samples (**Table 3**). Cohesiveness, that according to Sozer et  
325 al., (2007) is a good indicator of how the sample holds together upon cooking, seemed to be  
326 slightly influenced by cooking time, highlighting the negative effect of cooking time on cooked  
327 pasta quality. Elasticity, or springiness, (the elastic recovery occurring when a compressive force  
328 is removed), showed the highest values in cooked samples after 1.5 minutes, except for the NF-  
329 samples with the highest concentration of saffron, although the differences were not significant  
330 ( $p$ -value  $>0.05$ ). Finally, chewiness, as cohesiveness and hardness did, decreased with increasing  
331 cooking time; chewiness is related to the elastic strength of the protein matrix and defined as the  
332 effort required to masticate pasta to the point of swallowing (Sozer et al., 2007).



333 As regards the effect of saffron on uncooked/raw pasta samples, no effect was observed in the  
334 majority of the studied samples, while a significant decrease ( $p < 0.05$ ) was observed in the 0.1  
335 and 0.2 % NF-pasta which could be associated to a weakening effect of the added, insoluble  
336 components of the no-filtered saffron extracts on the macroscopic gluten matrix of the pasta  
337 products (Carini, Curti, Spotti, & Vittadini, 2012; Sant'Anna et al., 2014), thereby a dilution of  
338 the gluten strength occurs. However, this effect was not observed in the sample added with the  
339 higher concentration (0.4 %, NF) and in this case other effects of the saffron extracts could have  
340 counteracted the disrupting effects on the gluten matrix by favouring an increased gluten  
341 structuring and corresponding firmness. Saffron is a rather complex spice and aqueous extracts  
342 may contain, besides crocins, other compounds like proteins and phenolic compounds. Cross-  
343 linking abilities of phenolic compounds have been already observed while no scientific  
344 evidences are available in the literature for saffron extracts and additional investigations are  
345 needed.

346 As regards the cooked samples, the saffron extracts showed a lower water uptake than control  
347 samples at the fixed cooking time (1.5 and 3.0 min), index of a lower water diffusion ability of  
348 the pasta matrix due to the spice components (soluble and insoluble) and a higher firmness than  
349 reference samples at equal cooking time. Cooked pasta firmness is partly related to the hydration  
350 of starch granules during cooking and the subsequent embedding of gelatinised starch granules in  
351 the pasta protein matrix (Li et al., 2012; Sun-Waterhouse, Jin, & Waterhouse, 2013). A lower  
352 water uptake (**Table 1**) could be associated to a lower swelling of starch granules and to a higher  
353 firmness of the corresponding samples.

### 354 **3.5. Antioxidant activity of enriched pasta**

355 The antioxidant properties of *C. sativus* stigma are generally attributed to its phenolic content as  
356 well as to its active ingredients such as safranal, crocins, crocetin and carotene, all of which have  
357 been reported to exert antioxidant properties (Armellini, Compagnone, Scampicchio, & Pittia,  
358 2016; Assimopoulou, Sinakos, & Papageorgiou, 2005; Karimi, Feizy, Mehrjo, & Farrokhnia,  
359 2016; Namin et al., 2009; Rahaiee et al., 2015). If antioxidant activity varies directly as the  
360 number of the double bonds, crocin (Trans-4-GG) which has seven double bonds in a molecule  
361 should be as effective antioxidant as  $\alpha$ -tocopherol (Bathaie & Mousavi, 2010; Soeda et al.,  
362 2007).

363 **Figure 1** shows the Total Phenolic Content (TPC) and the antioxidant activity data evaluated by  
364 DPPH and ABTS methods of pasta before (raw) and after cooking. All pasta samples showed,  
365 before cooking, similar values of TPC regardless the addition of saffron powder (**Figure 1a**).  
366 The cooking procedure however, slightly affected the total phenolic content ( $p$ -value  $< 0.05$ ),  
367 which decreased as cooking time increased for samples enriched with 0.1 % of saffron, while  
368 samples enriched with 0.2 and 0.4 % did not have significant losses of TPC. The TPC decrease  
369 in pasta samples with the lower saffron concentration may be due to the relatively low thermo-  
370 stability of phenolic compounds as well as to the leaching of these compounds into the cooking  
371 water (Hirawan et al., 2010; Verardo, Gómez-Caravaca, Messina, Marconi, & Caboni, 2011).  
372 However, this behaviour was reduced in samples with higher concentration of saffron that  
373 resulted in a higher content of antioxidant compounds, whose presence could be due to  
374 interactions with other pasta matrix compounds contributing to reduce their loss.  
375 It is worth to note that C2 pasta samples (i.e. C1 pasta cooked in a boiling saffron dispersion),  
376 showed similar TPC values than C1 ( $p$ -value  $> 0.05$ ) at similar cooking time. This could indicate

377 that under these conditions (very short cooking time) only a limited amount of saffron could  
378 have diffused into the pasta during cooking, likely mainly adsorbed at surface level thereby only  
379 determining a significant colour change (**Table 2**) but to a very little and not significant quantity  
380 to contribute significantly to the overall phenolic content of the pasta after heat treatment.

381 It is remarkable that despite the results on TPC and the effect of cooking, the decrease of  
382 phenolic compounds did not affect negatively the antioxidant activity (DPPH and ABTS values)  
383 of saffron enriched pasta, which, in general, was significantly higher than both controls (p-value  
384  $< 0.05$ ) (**Figures 1b and 1c**).

385 This is an interesting result since one of the main aims in pasta supplementation is the increase of  
386 its antioxidant activity (Boroski et al., 2011; Sęczyk, Świeca, & Gawlik-Dziki, 2016). Actually,  
387 fresh, uncooked pasta control (C1) presented significant lower antioxidant values, for both DPPH  
388 and ABTS analysis, when compared to saffron enriched samples (p-value  $< 0.05$ ). Pasta enriched  
389 with saffron showed higher values of DPPH compared to C1 with a significant effect due to the  
390 added saffron concentration up to 0.2 %, while a higher saffron addition (up to 0.4 %) did not  
391 determine any further increase in the antioxidant activity.

392 Cooking time influenced the results of the antioxidant activity as evaluated by the DPPH test in a  
393 different way depending on the sample. It could be noticed that DPPH value of C1 significantly  
394 increased after cooking, and this result could be related to an increased “availability” or  
395 extractability of antioxidant compounds that influence the DPPH analysis (i.e. those with a free  
396 radical scavenging capacity, which are present in the flour and are made available from the pasta  
397 matrix due to cooking). A similar effect was observed for 0.1-NF and 0.2-F samples during  
398 cooking, starting, however, by an initial TE value higher than C1 and no effect due to cooking  
399 time.

400 On the other hand, ABTS values increased for all samples after cooking. These results suggest  
401 the contribution of different compounds that influence differently on the total antioxidant activity  
402 of the enriched pasta. Similar effect was noticed by Pasqualone et al., (2016), that evaluated  
403 lipophilic antioxidant activity (LAA), with ABTS reaction, of pasta enriched with lyophilized  
404 tomato. They reported higher values of ABTS in tomato enriched pasta compared to the control,  
405 with a positive effect due to cooking time. It is likely that this is related to partial solubilisation  
406 of lycopene crystals during cooking, which increased solubility in the solvent used for LAA  
407 determination or to the formation of lipophilic degradation products with higher antioxidant  
408 activity than lycopene. In our case, some antioxidant compounds from the saffron might be  
409 released with cooking time, contributing to the ABTS values (Pasqualone et al., 2016; Pham,  
410 Cormier, Farnworth, Tong, & Van Calsteren, 2000).

411 To support the results of the TPC, DPPH and ABTS analyses, the individual content of crocin  
412 (*trans*-4-GG), and its isomers, picrocrocin, as well as safranal content in enriched pasta samples  
413 was evaluated by HPLC-DAD. Safranal was detected but not quantified because its range of  
414 concentration was below the LOQ (Limit of Quantification) evaluated in this experiments  
415 (0.00003 µM). Similarly, picrocrocin was identified but not quantified.

416 In **Table 4** the concentration of crocetin isomers (expressed as mg crocin / g dry base) of pasta  
417 enriched samples, is shown. Although all the isomers were also identified in C2, the  
418 concentration of the main isomer (*trans*-4-GG) was below the LOQ, and therefore the  
419 concentration could not be quantified.

420 The main *cis*- and *trans*-crocetin esters were identified at 440 nm: *trans*- crocetin di-(*b*-D-  
421 gentiobiosyl) ester (*trans*-4-GG), was identified as crocin by comparison with its standard as well  
422 as with literature; the other isomers tentatively identified were: *trans*-crocetin (*b*-D-glucosyl)-(*b*-

423 D-gentiobiosyl) ester (trans-3-Gg); *trans*- crocetin di-(b-D-glucosyl) ester (trans-2-gg); *cis*-  
424 crocetin di-(b-D-gentiobiosyl) ester (cis-4-GG); *cis*-crocetin (b-D-neapolitanosyl)-(b-D-glucosyl)  
425 ester (cis-4-ng), and *cis*-crocetin (b-D-glucosyl)-(b-D-gentiobiosyl) ester (cis-3-Gg) according to  
426 literature (García-Rodríguez et al., 2017).

427 All uncooked samples (filtered and non-filtered), presented a difference higher than 50 %  
428 between initial and final concentration in the final product: these differences may be due to the  
429 manipulation during preparation and kneading in the mixer, as well as to the extraction process,  
430 being some of the antioxidants still entrapped into the food matrix (Pineda-Vadillo et al., 2017).

431 Concentration of crocin and its isomers seemed to be dependent on pasta formulation as well as  
432 cooking time. As expected, the highest values of crocin concentration held to the highest  
433 concentration of added saffron powder in the samples; indeed, filtration of the saffron solution,  
434 before the mixing with the dough, led to differences of about 50 % of total crocin between  
435 samples with the same theoretical concentration of saffron (0.1 and 0.2 %), underlining a higher  
436 concentration in non-filtered samples (**Table 4**). Moreover, cooking had, as expected, a negative  
437 effect on total crocins concentration, which decreased after cooking. Furthermore, in the same  
438 way that observed for the antioxidant activity values, cooking time did not significantly affect  
439 crocins concentration, resulting both times, 1.5 and 3 minutes, in similar values of crocins (**Table**  
440 **4**). The same behaviour was observed for all crocetin isomers except for trans-2-gg and cis-4-ng,  
441 both showing an increase after cooking. These results confirm the different contribution of the  
442 different antioxidant compounds, depending on their nature, to the total antioxidant activity of  
443 the enriched pasta. Thus, the specific isomers trans-2-gg and cis-4-ng, might contribute to the  
444 ABTS values, whereas, other isomers, negatively influenced by cooking time, may scavenge free  
445 radicals, contributing to the DPPH values.

446 Crocins are considered to be thermal-resistant compounds, and the different crocetin  
447 glycosylation degree does not affect their heat resistance; contrary to that which occurs when  
448 light irradiation is applied to crocins, showing crocins containing gentiobiose more stability than  
449 the ones with a glucose extreme (Carmona, Zalacain, Sánchez, Novella, & Alonso, 2006). On the  
450 other hand, few previous studies of saffron aqueous extracts have shown that it is sensitive upon  
451 exposure to light, thermal treatment, and acidic environment as well as to the presence of  
452 additives following, its colour degradation, a first-order kinetics (Sánchez, Carmona, Campo, &  
453 Alonso, 2009). In our case, the lower concentrations found in cooked samples, might be mostly  
454 due to the hydro-soluble nature of crocin, which leaches into the cooking water. While in a minor  
455 degree, some of the isomers might be affected by temperature.

456

### 457 *3.6 Sensory analysis*

458 Sensory analysis was carried out taking into account different attributes of pasta samples  
459 enriched with saffron. For the ordination, samples with the same score were assigned an average  
460 value of the corresponding ordination number.

461 **Figure 2** shows the results of the scores for each individual sensory attribute, together with the t-  
462 Friedman values. Panellists found significant differences ( $t$ -Friedman > 11.97) between C1-1.5  
463 and the tested samples in terms of acceptability, colour, aroma and chewiness. In addition, they  
464 found significant differences between 0.2-1.5 and 0.4- (1.5 and 3 minutes) based on aroma  
465 intensity and chewiness. According to our score plan, overall, high scores are related to the  
466 higher acceptance of the evaluated attribute. Results of the sensory evaluation of saffron enriched  
467 pasta showed that, in general, the enrichment with saffron powder was highly accepted as shown  
468 by the marked difference between control and enriched samples. In particular, panellists gave the

469 highest scores to samples added with NF-saffron extract, aspect that could be of interest for  
470 future real applications.

471

#### 472 **4. Conclusions**

473 In this study pasta enriched with saffron extracts have been produced by different formulations.  
474 Results showed that significant effects due to saffron addition were obtained in all quality  
475 parameters investigated and, in particular, TPC, colour and antioxidants content and their  
476 bioactivity. Moreover, new formulated samples showed higher scores in sensory evaluation,  
477 especially those formulated with non-filtered saffron extracts with higher saffron concentration  
478 (0.2 and 0.4 %). Results showed that presence of saffron extracts significantly influenced  
479 antioxidant activity of the pasta samples. Interesting further studies have to focus on the effects  
480 of the likely interactions of saffron secondary metabolites and bioactives with flour compounds  
481 on structural, textural and antioxidant properties as well as digestibility of bioactives.

482

#### 483 **Conflicts of interest**

484 There are no conflicts of interest to declare.

485

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490

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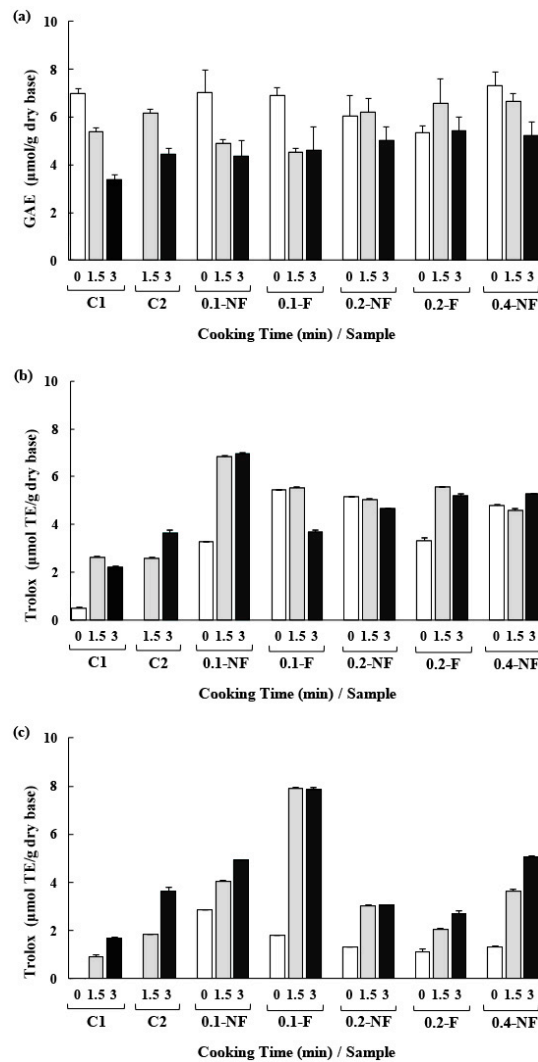
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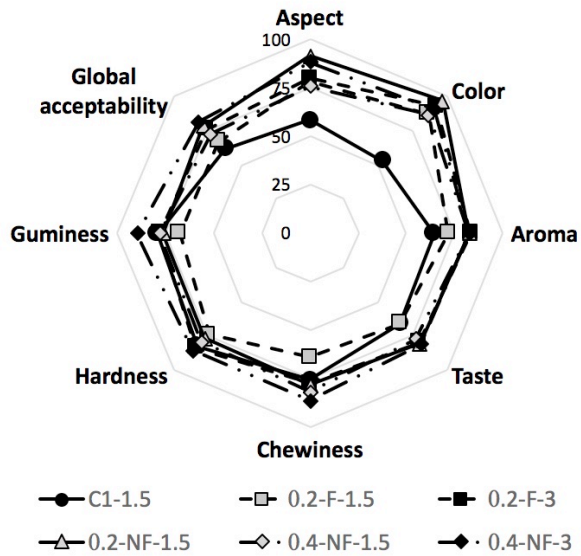
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639 **Figure 1.** Total Phenolic Content of different freeze-dried samples of pasta (TPC, µmol  
 640 equivalents of gallic acid (GAE) /g dry base). Antioxidant activity of different freeze-dried  
 641 samples of pasta analyzed by DPPH (µmol Trolox Equivalents /g dry base) and ABTS+ (µmol  
 642 Trolox Equivalents /g dry base). Sample code description: Control samples: letters C1 and C2  
 643 indicate for controls without saffron (C1) and with saffron powder added into the cooking water  
 644 (C2). For the non-control: the first number indicates de saffron concentration in pasta dough (0.1,  
 645 0.2 and 0.4 %). NF refers to saffron addition without filtration and F with filtration of the  
 646 dispersion; Numbers below X axe indicate the cooking time in minutes (0, 1.5 or 3).



Attribute	t_Friedman (F)
Aspect	15.18*
Colour	24.55*
Aroma	16.42*
Taste	6.21
Chewiness	12.43*
Hardness	2,76
Guminess	9,01
Global acceptability	11.19*
<b>Critical Value</b>	<b>11.07</b>

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648 **Figure 2.** F-value (t-Friedman) probability 5 % (significance  $\alpha = 0,05$ ) together with the spider

649 plot of sensory parameters of the six different pasta samples selected for the sensory evaluation.

650 Sample code description: Control samples: C1 indicates for control without saffron. For the non-

651 control: the first number indicates de saffron concentration in pasta dough (0.2 and 0.4 %). NF

652 refers to saffron addition without filtration and F with filtration of the dispersion; Numbers after

653 F and NF indicate the cooking time in minutes (1.5 or 3).

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**Table 1.** Saffron concentration, cooking medium and acronyms of samples.

	<b>Saffron concentration (% w/w* of saffron in the final dough)</b>	<b>Cooking medium</b>	<b>Acronym fresh pasta</b>	<b>Acronym cooked fresh pasta (after 1.5 or 3 min)</b>
<b>Water (control)</b>	0	Water	C1	C1-1.5, C1-3
		Saffron enriched water	C2	C2-1.5, C2-3
<b>Non filtered</b>	0.1	Water	NF-0.1	NF-0.1-1.5, NF-0.1-3
	0.2	Water	NF-0.2	NF-0.2-1.5, NF-0.2-3
	0.4	Water	NF-0.4	NF-0.4-1.5, NF-0.4-3
<b>Filtered</b>	0.1	Water	F-0.1	F-0.1-1.5, F-0.1-3
	0.2	Water	F-0.2	F-0.2-1.5, F-0.2-3
	0.4	Water	F-0.4	F-0.4-1.5, F-0.4-3

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680 **Table 2.** Mean values and standard deviations of moisture content ( $x^w$ ) and water activity ( $a_w$ ) of  
 681 pasta samples as well as their colorimetric coordinates ( $L^*$ ,  $a^*$ ,  $b^*$ , Yellow Index and  $a^*/b^*$  ratio)  
 682 by CIELAB method.

Sample	Moisture and $a_w$		Colour coordinates				YI
	$x^w$ (g / 100 g)	$a_w$	$L^*$	$a^*$	$b^*$	$a^*/b^*$	
C1- 0	32.7 ± 0.9 <sup>b</sup>	0.988 ± 0.002 <sup>cd</sup>	79.2 ± 0.5 <sup>i</sup>	2.67 ± 0.05 <sup>b</sup>	22.2 ± 0.2 <sup>a</sup>	0.120 ± 0.002 <sup>bc</sup>	40.1 ± 0.5 <sup>a</sup>
C1- 1.5	53 ± 0.2 <sup>gh</sup>	0.995 ± 0.002 <sup>ghi</sup>	73.0 ± 0.3 <sup>h</sup>	2.08 ± 0.07 <sup>ab</sup>	21.7 ± 0.4 <sup>a</sup>	0.096 ± 0.002 <sup>b</sup>	42.6 ± 0.5 <sup>a</sup>
C1- 3	59.8 ± 0.4 <sup>i</sup>	0.998 ± 0.002 <sup>i</sup>	72.0 ± 0.9 <sup>gh</sup>	1.32 ± 0.09 <sup>a</sup>	19.26 ± 0.14 <sup>a</sup>	0.068 ± 0.005 <sup>a</sup>	38.3 ± 0.7 <sup>a</sup>
C2 - 1.5	47 ± 1 <sup>cde</sup>	0.989 ± 0.002 <sup>cde</sup>	71.0 ± 0.4 <sup>g</sup>	2.7 ± 0.4 <sup>b</sup>	29.4 ± 0.2 <sup>b</sup>	0.092 ± 0.012 <sup>b</sup>	59.1 ± 0.3 <sup>b</sup>
C2 - 3	54.5 ± 0.2 <sup>h</sup>	0.991 ± 0.002 <sup>def</sup>	71.0 ± 0.3 <sup>g</sup>	1.9 ± 0.2 <sup>ab</sup>	30.5 ± 0.6 <sup>b</sup>	0.062 ± 0.005 <sup>a</sup>	61 ± 1 <sup>b</sup>
0.1-NF-0	33.9 ± 0.2 <sup>b</sup>	0.988 ± 0.002 <sup>cd</sup>	72.3 ± 0.4 <sup>gh</sup>	11.6 ± 0.5 <sup>f</sup>	62.0 ± 1.7 <sup>c</sup>	0.187 ± 0.006 <sup>de</sup>	123 ± 3 <sup>c</sup>
0.1-NF-1.5	51.6 ± 0.9 <sup>g</sup>	0.993 ± 0.002 <sup>fgh</sup>	66.67 ± 0.13 <sup>cde</sup>	10.8 ± 0.6 <sup>f</sup>	59.5 ± 0.6 <sup>de</sup>	0.181 ± 0.009 <sup>de</sup>	128 ± 2 <sup>c</sup>
0.1-NF-3	57.7 ± 0.9 <sup>i</sup>	0.996 ± 0.002 <sup>hi</sup>	66.1 ± 0.5 <sup>cd</sup>	9.1 ± 0.6 <sup>de</sup>	54.9 ± 3.0 <sup>c</sup>	0.165 ± 0.002 <sup>d</sup>	119 ± 6 <sup>c</sup>
0.1-F-0	31.9 ± 0.3 <sup>b</sup>	0.986 ± 0.002 <sup>bc</sup>	73.46 ± 0.06 <sup>h</sup>	9.60 ± 0.12 <sup>e</sup>	70.0 ± 0 <sup>fgh</sup>	0.137 ± 0.002 <sup>c</sup>	136.3 ± 0.9 <sup>cd</sup>
0.1-F-1.5	49.3 ± 0.7 <sup>ef</sup>	0.991 ± 0.002 <sup>def</sup>	67.6 ± 0.4 <sup>def</sup>	8.2 ± 0.3 <sup>cd</sup>	62 ± 1 <sup>e</sup>	0.133 ± 0.006 <sup>c</sup>	131 ± 3 <sup>cd</sup>
0.1-F-3	52.9 ± 0.2 <sup>gh</sup>	0.992 ± 0.002 <sup>fg</sup>	68 ± 1 <sup>ef</sup>	7.2 ± 0.7 <sup>c</sup>	58 ± 1 <sup>cd</sup>	0.125 ± 0.013 <sup>bc</sup>	122 ± 1 <sup>c</sup>
0.2-NF-0	32.2 ± 0.3 <sup>b</sup>	0.984 ± 0.002 <sup>b</sup>	67.2 ± 0.6 <sup>de</sup>	18.6 ± 0.7 <sup>ij</sup>	71.4 ± 0.9 <sup>gh</sup>	0.261 ± 0.006 <sup>g</sup>	152 ± 3 <sup>e</sup>
0.2-NF-1.5	46.81 ± 0.12 <sup>cd</sup>	0.989 ± 0.002 <sup>cde</sup>	66.2 ± 0.5 <sup>cd</sup>	15.54 ± 0.12 <sup>gh</sup>	67.0 ± 0.8 <sup>f</sup>	0.232 ± 0.002 <sup>f</sup>	145 ± 3 <sup>de</sup>
0.2-NF-3	50.9 ± 0.7 <sup>f,g</sup>	0.990 ± 0.002 <sup>def</sup>	64.12 ± 0.12 <sup>ab</sup>	14.8 ± 0.2 <sup>gh</sup>	59.4 ± 0.7 <sup>de</sup>	0.250 ± 0.002 <sup>fg</sup>	132 ± 2 <sup>cd</sup>
0.2-F-0	29.5 ± 0.5 <sup>a</sup>	0.980 ± 0.002 <sup>a</sup>	73.14 ± 0.09 <sup>h</sup>	13.9 ± 0.2 <sup>g</sup>	69.9 ± 0.2 <sup>fgh</sup>	0.199 ± 0.003 <sup>e</sup>	136.7 ± 0.4 <sup>cd</sup>
0.2-F-1.5	45.7 ± 0.7 <sup>c</sup>	0.988 ± 0.002 <sup>cd</sup>	69 ± 1 <sup>f</sup>	14.1 ± 0.6 <sup>g</sup>	75.2 ± 0.3 <sup>i</sup>	0.187 ± 0.007 <sup>de</sup>	156 ± 3 <sup>e</sup>
0.2-F-3	52.6 ± 0.8 <sup>g,h</sup>	0.992 ± 0.002 <sup>efg</sup>	69.2 ± 0.2 <sup>f</sup>	11.86 ± 0.13 <sup>f</sup>	68.4 ± 0.9 <sup>fg</sup>	0.173 ± 0.002 <sup>de</sup>	141 ± 1 <sup>de</sup>
0.4 -NF-0	33.2 ± 0.2 <sup>b</sup>	0.983 ± 0.002 <sup>ab</sup>	66.45 ± 0.09 <sup>cde</sup>	23.38 ± 0.07 <sup>k</sup>	71.8 ± 0.2 <sup>h</sup>	0.326 ± 0.002 <sup>i</sup>	154.4 ± 0.3 <sup>e</sup>
0.4-NF-1.5	48.6 ± 0.5 <sup>de</sup>	0.993 ± 0.002 <sup>fgh</sup>	65.48 ± 0.09 <sup>bc</sup>	19.4 ± 0.2 <sup>j</sup>	72.2 ± 0.7 <sup>h</sup>	0.269 ± 0.006 <sup>g</sup>	158 ± 2 <sup>e</sup>
0.4 -NF-3	53.2 ± 0.3 <sup>gh</sup>	0.992 ± 0.002 <sup>fg</sup>	63.1 ± 0.2 <sup>a</sup>	18.17 ± 0.13 <sup>i</sup>	60.3 ± 0.8 <sup>de</sup>	0.301 ± 0.004 <sup>h</sup>	137 ± 2 <sup>de</sup>

683 Sample code description: Control samples: letters C1 and C2 indicate for controls without saffron (C1) and with  
 684 saffron powder added into the cooking water (C2). Numbers after C1 and C2 indicate the cooking time in minutes  
 685 (0, 1.5 or 3). For the non-control: the first number indicates de saffron concentration in pasta dough (0.1, 0.2 and 0.4  
 686 %); NF refers to saffron addition without filtration and F with filtration of the dispersion; Numbers after F and NF  
 687 indicate the cooking time in minutes (0, 1.5 or 3). Superscript letters refer to the homogeneous groups obtained by  
 688 the ANOVA ( $p < 0.05$ ).

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**Table 3.** Mean values and standard deviations of texture parameters obtained by the TPA analysis for pasta samples.

Sample	Texture parameters			
	Hardness (N)	Cohesiveness	Elasticity	Chewiness (N)
C1- 0	407 ± 16 <sup>gh</sup>	0.96 ± 0.002 <sup>efgh</sup>	0.94 ± 0.03	365 ± 27 <sup>ef</sup>
C1- 1.5	331 ± 21 <sup>defg</sup>	0.93 ± 0.02 <sup>bcdefgh</sup>	0.97 ± 0.05	300 ± 37 <sup>cdef</sup>
C1- 3	256 ± 21 <sup>abcd</sup>	0.91 ± 0.002 <sup>abcde fgh</sup>	0.88 ± 0.05	206 ± 18 <sup>ab</sup>
C2 - 1.5	362 ± 16 <sup>cdef</sup>	0.94 ± 0.04 <sup>cdefgh</sup>	1.00 ± 0.03	305 ± 79 <sup>bcdef</sup>
C2 - 3	213 ± 12 <sup>a</sup>	0.91 ± 0.02 <sup>abcde fgh</sup>	1.00 ± 0.02	193 ± 14 <sup>ab</sup>
0.1-NF-0	317 ± 25 <sup>cde</sup>	0.96 ± 0.02 <sup>gh</sup>	0.92 ± 0.02	283 ± 27 <sup>abcde f</sup>
0.1-NF-1.5	287 ± 36 <sup>abcd</sup>	0.91 ± 0.04 <sup>abcde fgh</sup>	0.95 ± 0.09	252 ± 49 <sup>abcd</sup>
0.1-NF-3	263 ± 30 <sup>abcd</sup>	0.90 ± 0.04 <sup>abcde f</sup>	0.92 ± 0.12	220 ± 58 <sup>abc</sup>
0.1-F-0	422 ± 4 <sup>h</sup>	0.95 ± 0.02 <sup>defgh</sup>	0.90 ± 0.02	362 ± 5 <sup>def</sup>
0.1-F-1.5	373 ± 16 <sup>efgh</sup>	0.89 ± 0.03 <sup>abcde f</sup>	0.98 ± 0.09	323 ± 32 <sup>cde f</sup>
0.1-F-3	282 ± 38 <sup>abcd</sup>	0.88 ± 0.03 <sup>abcd</sup>	0.87 ± 0.12	217 ± 54 <sup>abc</sup>
0.2-NF-0	306 ± 16 <sup>bcde</sup>	0.96 ± 0.02 <sup>fgh</sup>	0.93 ± 0.03	261 ± 31 <sup>abcde</sup>
0.2-NF-1.5	262 ± 17 <sup>abc</sup>	0.94 ± 0.03 <sup>bcde fgh</sup>	0.96 ± 0.05	235 ± 27 <sup>abc</sup>
0.2-NF-3	237 ± 20 <sup>ab</sup>	0.87 ± 0.02 <sup>abc</sup>	0.87 ± 0.02	179 ± 22 <sup>a</sup>
0.2-F-0	433 ± 8 <sup>h</sup>	0.97 ± 0.02 <sup>h</sup>	0.89 ± 0.02	376 ± 2 <sup>f</sup>
0.2-F-1.5	402 ± 6 <sup>fgh</sup>	0.86 ± 0.05 <sup>ab</sup>	0.95 ± 0.09	327 ± 51 <sup>cde f</sup>
0.2-F-3	277 ± 17 <sup>abcd</sup>	0.88 ± 0.02 <sup>abcde</sup>	0.89 ± 0.07	218 ± 33 <sup>abc</sup>
0.4 -NF-0	418 ± 9 <sup>h</sup>	0.96 ± 0.02 <sup>gh</sup>	0.93 ± 0.03	375 ± 22 <sup>f</sup>
0.4 -NF-1.5	332 ± 36 <sup>cde fgh</sup>	0.85 ± 0.04 <sup>a</sup>	0.88 ± 0.08	248 ± 37 <sup>abc</sup>
0.4 -NF-3	296 ± 16 <sup>bcde</sup>	0.89 ± 0.02 <sup>abcde f</sup>	0.94 ± 0.06	249 ± 31 <sup>abcd</sup>

708 Sample code description: Control samples: letters C1 and C2 indicate for controls without saffron (C1) and with  
709 saffron powder added into the cooking water (C2). Numbers after C1 and C2 indicate the cooking time in minutes (0  
710 1.5 or 3). For the non-control: the first number indicates de saffron concentration in pasta dough (0.1 0.2 and 0.4 %);  
711 NF refers to saffron addition without filtration and F with filtration of the dispersion; Numbers after F and NF  
712 indicate the cooking time in minutes (0 1.5 or 3). Superscript letters refer to the homogeneous groups obtained by  
713 the ANOVA (p< 0.05).

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727 **Table 4.** Concentration of the principal crocetin isomers identify by HPLC expressed as mg /g  
 728 dry matter. The first number indicates the saffron concentration in pasta dough (0.1, 0.2 and 0.4  
 729 %). NF refers to saffron addition without filtration and F with filtration of the dispersion.  
 730 Numbers after NF/F indicate the cooking time in minutes (0 1.5 or 3). Superscript letters (a-j)  
 731 indicate de homogeneous groups obtained by the analysis of variance (ANOVA p-value < 0.05)

Crocetin isomers concentration (mg/g db)						
Sample	Trans-4-GG	Trans-3-Gg	Trans-2-gg	Cis-4-GG	Cis-4-ng	Cis-3-Gg
0.1-NF-0	2.25 ± 0.04 <sup>e</sup>	0.014 ± 0.002 <sup>ab</sup>	0.132 ± 0.012 <sup>abc</sup>	0.019 ± 0.002 <sup>h</sup>	0.101 ± 0.008 <sup>cde</sup>	0.564 ± 0.106 <sup>cde</sup>
0.1-NF-1.5	1.656 ± 0.102 <sup>d</sup>	0.012 ± 0.004 <sup>ab</sup>	0.411 ± 0.012 <sup>abcd</sup>	0.001 ± 0.002 <sup>ab</sup>	0.08 ± 0.02 <sup>bcd</sup>	0.22 ± 0.05 <sup>ab</sup>
0.1-NF-3	1.56 ± 0.16 <sup>d</sup>	0.013 ± 0.004 <sup>ab</sup>	0.19 ± 0.02 <sup>abcd</sup>	0.003 ± 0.002 <sup>b</sup>	0.035 ± 0.007 <sup>abc</sup>	0.165 ± 0.009 <sup>ab</sup>
0.1-F-0	0.99 ± 0.02 <sup>abc</sup>	0.023 ± 0.012 <sup>bc</sup>	0.083 ± 0.005 <sup>ab</sup>	0.011 ± 0.003 <sup>f</sup>	0.10 ± 0.03 <sup>bcd</sup>	0.337 ± 0.004 <sup>bcd</sup>
0.1-F-1.5	0.803 ± 0.012 <sup>ab</sup>	0.015 ± 0.002 <sup>ab</sup>	0.09 ± 0.02 <sup>abc</sup>	0.016 ± 0.002 <sup>g</sup>	0.046 ± 0.002 <sup>abcd</sup>	0.190 ± 0.002 <sup>ab</sup>
0.1-F-3	0.77 ± 0.08 <sup>a</sup>	0.015 ± 0.012 <sup>ab</sup>	0.049 ± 0.006 <sup>ab</sup>	0.003 ± 0.002 <sup>bc</sup>	0.032 ± 0.002 <sup>abc</sup>	0.28 ± 0.02 <sup>abc</sup>
0.2-NF-0	3.38 ± 0.07 <sup>e</sup>	0.020 ± 0.007 <sup>bc</sup>	0.36 ± 0.06 <sup>abcd</sup>	0.006 ± 0.002 <sup>cd</sup>	0.21 ± 0.05 <sup>fg</sup>	1.3 ± 0.5 <sup>hi</sup>
0.2-NF-1.5	2.85 ± 0.08 <sup>e</sup>	0.009 ± 0.008 <sup>ab</sup>	0.806 ± 0.002 <sup>d</sup>	0.009 ± 0.002 <sup>ef</sup>	0.35 ± 0.05 <sup>h</sup>	0.67 ± 0.06 <sup>ef</sup>
0.2-NF-3	2.8 ± 0.3 <sup>e</sup>	0.021 ± 0.008 <sup>bc</sup>	0.7 ± 0.2 <sup>abcd</sup>	0.010 ± 0.002 <sup>ef</sup>	0.249 ± 0.003 <sup>g</sup>	0.89 ± 0.14 <sup>fg</sup>
0.2-F-0	1.80 ± 0.08 <sup>bcd</sup>	0.014 ± 0.001 <sup>ab</sup>	0.083 ± 0.004 <sup>ab</sup>	0.003 ± 0.002 <sup>bc</sup>	0.12 ± 0.03 <sup>de</sup>	0.6 ± 0.2 <sup>def</sup>
0.2-F-1.5	1.44 ± 0.08 <sup>cd</sup>	0.009 ± 0.009 <sup>ab</sup>	0.18 ± 0.03 <sup>abcd</sup>	0.015 ± 0.002 <sup>g</sup>	0.11 ± 0.02 <sup>cde</sup>	0.398 ± 0.006 <sup>bcd</sup>
0.2-F-3	1.50 ± 0.03 <sup>cd</sup>	0.012 ± 0.004 <sup>ab</sup>	0.15 ± 0.02 <sup>abcd</sup>	0.011 ± 0.002 <sup>f</sup>	0.15 ± 0.02 <sup>ef</sup>	0.61 ± 0.02 <sup>def</sup>
0.4-NF-0	5.1 ± 0.9 <sup>g</sup>	0.03 ± 0.02 <sup>c</sup>	0.45 ± 0.07 <sup>abcd</sup>	0.001 ± 0.002 <sup>ab</sup>	0.48 ± 0.07 <sup>j</sup>	2.4 ± 0.2 <sup>j</sup>
0.4-NF-1.5	4.2 ± 0.2 <sup>f</sup>	0.015 ± 0.001 <sup>b</sup>	0.7 ± 0.2 <sup>bcd</sup>	0.003 ± 0.002 <sup>bc</sup>	0.38 ± 0.09 <sup>hi</sup>	1.13 ± 0.07 <sup>gh</sup>
0.4-NF-3	4.9 ± 0.2 <sup>g</sup>	0.015 ± 0.001 <sup>b</sup>	0.8 ± 0.2 <sup>cd</sup>	0.008 ± 0.002 <sup>de</sup>	0.44 ± 0.04 <sup>ij</sup>	1.56 ± 0.13 <sup>i</sup>

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