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Additional Information

1     **Pharmaceutical compounds removal by adsorption with commercial and reused**  
2                     **carbon coming from a drinking water treatment plant**

3  
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8     Keywords: activated carbon, adsorption, pharmaceutical compounds, sequencing batch  
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12  
13     **Abstract**

14     The concern for the presence of pharmaceutical compounds in purified wastewater has  
15     grown in recent years. In this context, efficient and economically viable processes are  
16     required for their removal. In this study, adsorption was conducted to assess the removal  
17     of ibuprofen, caffeine, diazepam and acetaminophen, both as separated processes as in  
18     combination with a biological process in sequencing batch reactors. Removal  
19     efficiencies of these pharmaceutical active compounds were evaluated using two  
20     commercial activated carbons in granular and powder form and a discarded (after its  
21     use) activated carbon from a drinking water treatment plant. Concerning the biological  
22     treatment tests, simulated municipal wastewater was doped with 3 mg/L of each

23 pharmaceutical active compounds. Results showed that caffeine, acetaminophen and  
24 ibuprofen achieved excellent removal percentages, even without powder activated  
25 carbon addition (more than 94%); By contrast, whereas diazepam removal was low  
26 (lower than 50%); however, it was improved up to 68% with the powder activated  
27 carbon addition to the sequencing batch reactors. Regarding adsorption tests as  
28 separated process, ibuprofen was the pharmaceutical active compounds with the lowest  
29 removal percentage (around 50% for the granular activated carbon) and diazepam  
30 (around 80% for the granular activated carbon) was the compound with the maximum  
31 removal efficiency for the tested concentrations (between 0.5 and 3 mg/L). Finally,  
32 results were very promising for the reused activated carbon since the removal efficiency  
33 of the pharmaceutical active compounds was higher than 90% (except for ibuprofen)  
34 when 0.5 g/L of reused activated carbon was applied in powder form to solutions of 3  
35 mg/L of each pharmaceutical active compounds. In this way, a low cost activated  
36 carbon could be applied in wastewater treatment plants for pharmaceutical active  
37 compounds removal.

38

39

## 40 **1. Introduction**

41

42 Pharmaceutical active compounds (PhACs) are chemical and stable compounds created  
43 to improve human health and promote their well-being (Marques et al., 2017). In the  
44 last decades, the presence of PhACs in the environment and the associated negative  
45 consequences they can have (due to the toxicity and the antibacterial resistance  
46 (Vasiliadou et al., 2018)), even at very low concentrations, is a growing problem for the

47 society and the environment preservation (Jaria et al., 2018; Sbardella et al., 2018). The  
48 rise in the consumption of PhACs both by humans and even by animals leads to an  
49 increase in their presence in ecosystems. Specifically, in aquatic environments the  
50 presence of PhAC is due to the effluents from wastewater treatment plants (WWTPs).  
51 In this way, European Union is promoting the development of friendly technologies and  
52 strategies to remediate the aquatic pollution by PhACs (Amorim et al., 2016; *European*  
53 *Parliament, Directive 2013/39/EU*). Recently, diclofenac (anti-inflammatory) has been  
54 added to the European list of compounds to be monitored (Amorim et al., 2016;  
55 *European Parliament, Directive 2013/39/EU*). Probably in a near future the water  
56 quality parameters that have to be considered in the WWTPs discharges to the  
57 environment will be modified, also in terms of PhACs (Delgado et al., 2012a).

58 WWTPs are designed for the removal of biodegradable organic matter and nutrients.  
59 The conventional systems installed for it do not remove totally the persistent organic  
60 compounds at low concentrations (in the range of  $\mu\text{g/L}$  or  $\text{ng/L}$ ) (Rac et al., 2015).  
61 Although there are many potential tertiary treatments for PhACs removal, the  
62 application of these kind of treatments (coagulation, reverse osmosis, other membrane  
63 treatments, photo-degradation, ultraviolet irradiation or chemical oxidation) is not very  
64 common since these technologies are associated to a high generation of wastes or high  
65 operating costs (Abu Hasan et al., 2016; Cheng et al., 2018; Jaria et al., 2018).

66 Among these tertiary treatments, adsorption is one of the most commonly used because  
67 of its high efficiency. In addition, this is an environmental friendly technology since  
68 there is no by-products generation (Cheng et al., 2018). Although there are many  
69 adsorbents, activated carbon (AC) is the most commonly used. AC is a brilliant  
70 adsorbent for wastewater treatments due to its high adsorption capacity, high specific  
71 surface area (between 1000 and 3000  $\text{m}^2/\text{g}$ ), large porous structure, high efficiency and

72 low cost in comparison with other adsorbents (Cao and Yang, 2018; Hariani et al.,  
73 2018; Tong et al., 2018). In addition, AC chemistry properties present, in general, high  
74 removal efficiencies for organic compounds due to its excellent affinity for certain  
75 organic compounds both in gas and liquid phases (Rac et al., 2015). The use of AC for  
76 wastewater treatment has been previously investigated and reported in the literature. In  
77 this way, Mailler et al., (2016) studied the removal of emerging micropollutants from  
78 wastewater by AC adsorption.

79 Although in the last years adsorption with AC and other adsorbents have been used to  
80 remove from wastewater streams pesticides (Gupta et al., 2002), phenolic compounds,  
81 dyes (Mittal et al., 2010; Mohammadi et al., 2011) or metals (Gupta et al., 2013), the  
82 use of AC for treating wastewaters containing PhAC has a shorter background (Rac et  
83 al., 2015; Yin et al., 2007) since the removal of these pollutants from wastewater has  
84 been not much investigated so far. In addition, the use of AC as adsorbent in WWTPs  
85 has some disadvantages such as the cost associated to the replacement of the AC after  
86 its saturation and the requirement of AC treatment after the adsorption process (Rac et  
87 al., 2015; Yaxin Li et al., 2016). From this point of view, the use of spent AC for  
88 applications different from those for which the original AC was initially conceived may  
89 gain importance in a next future. In this way, Dong et al., 2018 studied the use of spent  
90 AC in a biological treatment for the removal of heavy metals.

91 In WWTPs a conventional biological treatment with activated sludge is commonly used  
92 as secondary treatment (Eddy, 2003). As variation of this activated sludge technique,  
93 sequencing batch reactors (SBRs) were demonstrated to be highly efficient and cost  
94 effective for the removal of slowly degradable organic compounds (Guo et al., 2017). In  
95 this way, SBR is a very interesting treatment to remove PhACs as previously published  
96 by Vona et al. (Vona et al., 2015). SBR usually works with aerobic and anaerobic

97 phases what implies a broad field of bacteria community, high biomass concentration  
98 and active microbial activity. SBRs have been used both for urban wastewater and for  
99 industrial wastewater (Guo et al., 2017). In this way, authors such as Abu Hasan et al.,  
100 (2016) have demonstrated that the removal by means of an SBR of ibuprofen and  
101 ketoprofen were effective reaching values in the range of 63-90% and 13-92%,  
102 respectively.

103 Assuming the environmental problem of the PhACs accumulation and considering all  
104 the techniques above mentioned, the main objectives of this work were to assess the  
105 biological removal efficiency of ibuprofen, caffeine, diazepam and acetaminophen in  
106 sequencing batch reactors and, especially, to study the adsorption of these compounds  
107 both in combination with the biological process or in a separated process. Experiments  
108 were carried out both with powder and with granular activated carbon using both jar  
109 tests and adsorption columns. As main novelty, a spent granular activated carbon  
110 previously used in a drinking water treatment plant was reused (after grinding) for the  
111 adsorption of the PhACs. This AC was tested in the jar test and in the adsorption  
112 columns.

113

## 114 **2. Materials and methods**

115

116 In the following sub-sections the materials and the methods used are described and the  
117 methodology of the experiences is explained.

118

119

## 120 2.1. Pharmaceutical active compounds

121 All the PhACs were chosen due to their presence and persistence in the effluents from  
122 WWTPs and surface water in the Mediterranean area of Valencia (Spain) (Gracia-Lor et  
123 al., 2012; Vazquez-Roig P. et al., 2011). Thus, a total of five different PhACs from  
124 several therapeutics groups and with a purity standards (> 99%) were selected to study  
125 the removal efficiencies of these compounds in a combined treatment consisting of a  
126 biological treatment by SBR and AC adsorption. Table 1 describes the main chemical  
127 characteristics of the PhACs studied in this work. All the compounds were from Sigma-  
128 Aldrich (Germany).

129

130

**Table 1: Pharmaceutical compounds tested in the experiments.**

<b>PhAC</b>	<b>Therapeutic group</b>	<b>Molecular weight (g/mol)</b>	<b>Formula</b>	<b>pKa</b>	<b>log K<sub>ow</sub></b>
Ibuprofen	analgesic	206.29	C <sub>13</sub> H <sub>18</sub> O <sub>2</sub>	4.91	0.69
Acetaminophen	analgesic	151.17	C <sub>8</sub> H <sub>9</sub> NO <sub>2</sub>	9.4	0.97
Diazepam	anxiolytic	284.76	C <sub>16</sub> H <sub>13</sub> ClN <sub>2</sub> O	14.0	1.15
Caffeine	stimulating	194.19	C <sub>8</sub> H <sub>10</sub> N <sub>4</sub> O <sub>2</sub>	2.3	0.36

131

132

## 133 2.2. Activated carbon characteristics

134 Three AC types were used in the experiments. Granular AC, MG 1050 from ChiemiVall  
135 (Spain) is activated by means of a thermal process and is specific for wastewater  
136 treatment, removing pollutants with different molecular weights. This carbon is  
137 mesoporous. It has a specific active area of 1,100 m<sup>2</sup>/g (BET method) and average  
138 particle size of 1 mm. AC BM8 also from ChiemiVall (Spain), a micro-mesoporous AC,  
139 was used as well. This AC was used in powder form. It is specific for removing organic

140 compounds from wastewater streams and it has a specific surface area of 1,100 m<sup>2</sup>/g  
141 (BET method) and an average particle size less than 325 μm (90% cases).

142 In addition, granular activated carbon (from CalgonCarbon, reference Filtrasorb TL820)  
143 that was previously used in a drinking water treatment plant was also tested in this  
144 study. This AC was tested in this work in order to study the reuse of this AC in  
145 wastewater treatment, which could be an important issue within the current trend to  
146 circular economy. It is a microporous AC, its active surface area was 1,000 m<sup>2</sup>/g (BET  
147 method), the uniformity coefficient was 1.4, hardness number was 95, the effective size  
148 was 1.0 mm and the mean particle diameter was 1.4 mm. These AC was tested both in  
149 granular and in powder form (after a grinding process) in jar test experiments and in an  
150 adsorption column. The particle size of this powdered AC was measured using the  
151 equipment Mastersizer 2000 laser diffraction instrument coupled with a Micro Precision  
152 Hydro 2000IP sample dispersion unit from Malvern Instruments (United Kingdom).  
153 The dispersion unit was flushed and drained 2 times with distilled water between each  
154 analysis.

155

## 156 2.3. SBRs experiments

157

158 SBR laboratory plant and SBR experimental variables are described in the following  
159 sub-sections.

### 160 2.3.1. SBR laboratory plant

161 SBR pilot plant has a total reactor effective volume of 6 L. It was equipped with two  
162 peristaltic pumps (D-25 V from Dinko) to carry out the filling and drawing phases of



163 the bioreactors during the operation of each cycle. Mixing of wastewater and biomass  
164 was carried out by a Heidolph mechanical stirrer that was connected during the filling  
165 and all the reaction phase. In order to provide aeration to achieve an oxygen  
166 concentration around 2 mg/L during the reaction phase (typical oxygen concentration in  
167 SBR processes), a compressor EHEIM 400 was installed in the SBR pilot plant. In  
168 addition, timers were coupled to the pilot plant to switch on and off the different  
169 equipment.

170

### 171 2.3.2. SBR experimental variables

172 Four experiments were performed, each one with a different PhAC: ibuprofen (SBR-1),  
173 acetaminophen (SBR-2), diazepam (SBR-3) and caffeine (SBR-4). The SBR reactor  
174 was started with activated sludge taken from a municipal WWTP located in Valencia  
175 (Spain). The wastewater was simulated with meat extract, bacteriological peptone (both  
176 from Cultimed, Panreac) and tri-sodium phosphate 12-hydrate (Panreac) to fix a COD  
177 of 500 mg/L and the relation COD:N:P in 500:25:5 (typical concentration for urban  
178 wastewater). Thus, chemicals were mixed and dissolved in tap water. The SBR was  
179 operated in 3 cycles per day and each cycle had the following phases: filling (duration  
180 15 minutes), reaction (duration 6 hours), settling (duration 1.5 hours) and drawing  
181 (duration 15 minutes).

182 Regarding experimental variables, the food to microorganisms (F/M) ratio was  
183 calculated according to Eq. 1:

184

$$185 \frac{F}{M} (\text{g COD} \cdot \text{g SS}^{-1} \cdot \text{d}^{-1}) = \frac{Q \cdot \text{COD}}{\text{MLSS} \cdot V_F} \quad (1)$$

186 Where, COD is the Chemical Oxygen Demand in the influent (500 mg/L), Q is the flow  
187 rate (6 L/d),  $V_F$  is the volume of the bioreactor (6 L) and MLSS was fixed at 2.5 gSS/L.  
188 Thus, the F/M ratio employed for the four experiments was  $0.2 \text{ g COD} \cdot \text{g MLSS}^{-1} \cdot \text{d}^{-1}$ .

189

190 In addition, it is important to note that SBR was operated the first 7 days without PhACs  
191 addition to acclimate the biomass to the synthetic wastewater. After that, each  
192 pharmaceutical compound was dissolved in the influent wastewater at a concentration  
193 of 3 mg/L the next 7 days. Finally, the last day of each experiment, powder AC (BM 8)  
194 was added during 1 hour to reach the concentration calculated from the isotherm  
195 analysis for each PhAC (91, 65, 90 and 61 ppm of AC for ibuprofen, acetaminophen,  
196 diazepam and caffeine, respectively). In order to study the AC effect, a supernatant  
197 sample was taken before and after the AC addition to measure the pharmaceutical  
198 compound concentration with the HPLC.

199

#### 200 2.4. Jar tests experiments

201 Jar test experiments were carried out to study the influence of AC and PhACs  
202 concentrations on the PhACs removal efficiencies. The first test of jar test was with the  
203 granular AC, with a stirring speed of 200 rpm and during 2 hours. The dose of AC was  
204 1 g/L and the PhACs concentrations tested were 0.5, 1, 1.5, 2, 2.5 and 3 mg/L of each  
205 PhAC prepared separately. The second test was carried out with the AC in powder form  
206 also with a stirring speed of 200 rpm and during 1 hour. In this case, AC dose was  
207 varied (0.02, 0.05, 0.1, 0.5 g/L) and PhACs concentration was fixed at 3 mg/L. It is  
208 important to highlight that the AC concentration was higher in the first experiment  
209 because granular AC had less specific surface area than the powder AC. Finally, reused

210 AC was also tested with a dose of 0.02, 0.05, 0.1, 0.5 g/L of AC and a PhACs  
211 concentration fixed at 3 mg/L.

212 The performance of each AC in adsorbing PhACs can be analysed through the  
213 adsorption isotherms. Adsorption isotherms are studied to understand the adsorption  
214 mechanisms and analyse the distribution type of the adsorbate molecules on the  
215 adsorbent (Cheng et al., 2018; Rashidi and Yusup, 2017). Langmuir and Freundlich  
216 isotherms, which are commonly used to fit the experimental data in adsorption  
217 processes (Zhang et al., 2015), have been also applied in this work. The mathematical  
218 expression of Langmuir and Freundlich isotherms are described in Eq. 2 and 3,  
219 respectively:

$$220 \quad q_e = \frac{q_{max}K_L \cdot C_e}{1+K_L \cdot C_e} \quad (2)$$

$$221 \quad q_e = k_F \cdot C_e^{1/n} \quad (3)$$

222 Where,  $q_e$  (in mg/g) represents the specific adsorption capacity of the adsorbent (i.e the  
223 amount of adsorbate per unit weight of adsorbent) at equilibrium and constant  
224 temperature,  $q_{max}$  (in mg/g) is the maximum adsorption capacity and  $K_L$  (in L/mg) is the  
225 Langmuir equilibrium constant,  $C_e$  describes the solute concentration at equilibrium (in  
226 mg/L),  $K_F$  is the Freundlich equilibrium constant ((L<sup>1/n</sup> mg<sup>1-1/n</sup>/g) and  $n$  refers to the  
227 heterogeneity factor (Zhang et al., 2015; Zheng et al., 2018).

228

## 229 2.5. Adsorption column experiments

230 As adsorption can be carried out either mixing the adsorbent with the wastewater or  
231 using an adsorption column, experiments with the activated carbon in column were also

232 carried out in the laboratory to study in this work both alternatives. Commercial  
233 granular AC and reused granular AC were tested in an adsorption column. These  
234 experiments were carried out in a glass column of 2 cm internal diameter and 60 cm  
235 length. A layer of glass bead was placed at the bottom of the column and a circular  
236 mesh was located at the top and bottom of the column to ensure the correct flow  
237 distribution. Bed heights of packed AC of 5, 10 and 20 cm (7.54, 15.08 and 30.16 g of  
238 commercial granular AC for each heights, respectively) and flow rate of 10 L/h were  
239 tested. On one hand, caffeine (at an initial concentration of 1.5 mg/L) with commercial  
240 granular AC was used to determine the optimal conditions of the column experiments in  
241 terms of flow rate and bed heights. Subsequently, diazepam and ibuprofen (also at an  
242 initial concentration of 1.5 mg/L) were studied applying these experimental optimal  
243 conditions. On the other hand, the reused granular AC was tested with caffeine (at an  
244 initial concentration of 1.23 mg/L) at the optimal experimental conditions (bed height of  
245 10 cm and weight of 13.51 g).

## 246 2.6. Analytical methods

247 To evaluate the performance of the SBR, the effluent from the SBR was analysed three  
248 times per week. The characterization of the effluents samples included the analysis of  
249 pH, conductivity, turbidity, total COD, total phosphorous (TP), total nitrogen (TN),  
250 nitrates ( $\text{NO}_3\text{-N}$ ), nitrites ( $\text{NO}_2\text{-N}$ ) and ammonium nitrogen ( $\text{NH}_4^+\text{-N}$ ). pH and  
251 conductivity measurements were carried out with pHMeter GLP 21+ and EC-Meter  
252 GLP 31+ (CRISON), respectively. Turbidity was measured with the turbidimeter D112  
253 from Dinko (Spain). COD, TP and TN were determined by means of kits and the  
254 spectrophotometer DR600 both provided by Hach Lange (Spain). Regarding MLSS and  
255 mixed liquor volatile MLSS (MLVSS), these parameters were analyzed three times per

256 week following the standard methods (“APHA, AWWA, WEF, Standard Methods for  
257 the Examination of Water and Wastewater,,” 2005).

258 To analyze the PhAC concentration after the SBR experiments, jar test and column  
259 adsorption sample it was used a HPLC MS/MS system (1260 Infinity Ultra, Agilent  
260 Technologies, USA). Before HPLC analysis, the supernatant samples were filtered  
261 with a syringe filter SFMC-245-100 (Labbox, Spain) with a pore size of 0.45  $\mu\text{m}$ , after  
262 which, samples were taken for analysis in the HPLC. The HPLC system was combined  
263 to LC/MS (6410 triple Quadruple Mass Spectrometer, Agilent technologies, USA) with  
264 an electrospray turbo V ionisation source. The column employed was a Kinetex C18  
265 from Phenomenex, France (1,7  $\mu\text{m}$ ; 50 mm x 2.1 mm). The injection volume and  
266 flowrate were 20  $\mu\text{L}$  and 0.2 mL/min, respectively. The detection level for the caffeine  
267 was 10 ppb and for acetaminophen, diazepam and ibuprofen were 20 ppb. In addition,  
268 Table 2 shows the mobile phase, the wavelength of maximum adsorption and the  
269 retention time associated to each PhAC for their detection in the HPLC.

270

271

Table 2: HPLC variables for the PhACs detection.

PhAC	Mobile phase (H <sub>2</sub> O:Methanol, v/v)	Wavelength of maximum adsorption (nm)	Retention time (min)
Ibuprofen	30:70	243	3
Acetaminophen	70:30	230	1.5
Diazepam	30:70	273	2.4
Caffeine	70:30	273	2.4

272

273

274

275

### 276 **3. Results and discussion**

277

278 Results obtained in this study are showed and explained in the following sub-sections.

279

#### 280 3.1. SBR results

281 During the SBR operation MLSS, MLVSS, pH, conductivity, NT and PT were also  
282 measured to check the SBR operation. These results are shown as supplementary  
283 material. Soluble COD removal efficiencies for each SBR are represented in Fig.1. It  
284 can be observed that all the biological reactors had a good performance since the COD  
285 removal percentages were always higher than 85%. Similar results were obtained by  
286 Vona et al. (Vona et al., 2015), who studied the biological treatment of urban  
287 wastewater with the presence of some pharmaceutical compounds such as  
288 acetaminophen, ibuprofen and diazepam. These authors reported COD removal  
289 efficiencies higher than 89%. It is important to comment that the highest and lowest  
290 COD removal efficiencies were obtained in the reactors with acetaminophen and  
291 ibuprofen, respectively. Fig. 2 illustrates the treated effluent quality in terms of  
292 turbidity. It can be observed the excellent quality of the treated wastewater since  
293 turbidity values below 0.1 NTU were always achieved. All these results indicate that the  
294 used PhACs did not affect the biological process performance.

295 In order to study the evolution of the pharmaceutical compounds during the SBR  
296 experiments, the concentration of these compounds was analysed periodically before  
297 and after powder activated carbon addition. Results are showed in Table 3. On the one  
298 hand, caffeine, acetaminophen and ibuprofen achieved excellent removal percentages

299 even without powder AC addition, which was probably due to their adsorption onto the  
300 activated sludge. These results were in accordance with Gu et al. (Gu et al., 2018), who  
301 reported that adsorption and biodegradation were considered the most used  
302 pharmaceuticals removal ways reported in most research articles. In addition, Martínez-  
303 Alcalá et al., 2017 published a ibuprofen concentration in the influent and effluent of a  
304 conventional activated sludge of  $1599 \text{ ng}\cdot\text{L}^{-1}$  and  $15 \text{ ng}\cdot\text{L}^{-1}$ , respectively, what indicated  
305 a very high removal percentage. On the other hand, the removal of diazepam in the  
306 biological process was low (it increased until around 50% before the powder activated  
307 carbon addition). However, it improved with the powder activated carbon addition  
308 significantly. These results coincide with those obtained by Gebhardt and Schröder,  
309 2007, who reported that diazepam was not degraded biologically in wastewater  
310 treatment plants. Vona et al., 2015 also concluded that the removal of diazepam with a  
311 sequencing bath reactor was not effective.

312 The use of AC combined with biological treatment improved the removal efficiency of  
313 the PhACs. In addition, the use of activated carbon can promote the biomass protection  
314 from toxic compounds avoiding their direct adsorption onto the sludge (Ceconet et al.,  
315 2017). It can be concluded that other technique has to be combined with the biological  
316 treatment in order to achieve high removal efficiencies (between 90 and 95%) of the  
317 main PhACs that can be found in wastewater nowadays (specifically for the PhACs  
318 studied in this work). In this way, it is relevant to study the adsorption process for their  
319 removal. The possibility of using activated carbon previously used in a drinking water  
320 treatment plant could lead to saving costs.

321

322

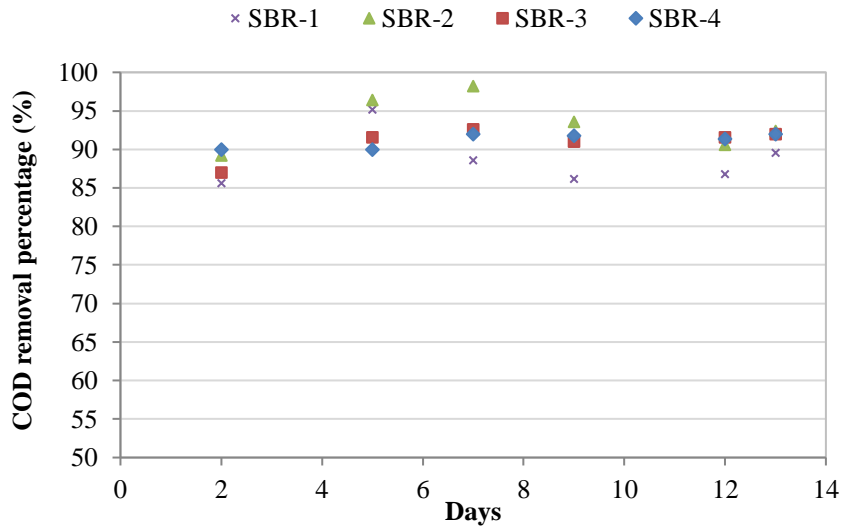


Figure 1: COD removal percentage for each SBR.

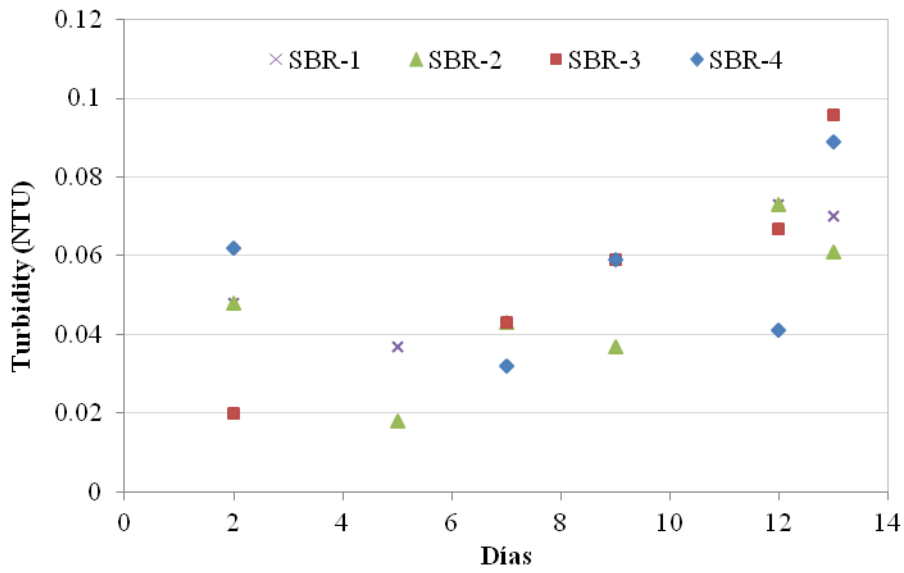


Figure 2: Turbidity values in the effluents from each SBR.

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**Table 3: Removal percentage for each pharmaceutical compound during the SBR experiments (initial concentration of PhACs of 3 mg/L).**

<b>Day</b>	<b>SBR-1 (Ibuprofen) (%)</b>	<b>SBR-2 (Acetaminophen) (%)</b>	<b>SBR-3 (Diazepam) (%)</b>	<b>SBR-4 (Caffeine) (%)</b>
<b>1</b>	84	100	34	100
<b>4</b>	81	99	19	94
<b>6</b>	100	98	51	95
<b>7 (before activated carbon addition)</b>	100	100	47	95
<b>7 (after activated carbon addition)</b>	100	100	68	95

335

336

### 337 3.2 Reused powder AC particle size

338 As explained in the introduction section, samples of granular activated carbon used in a  
339 drinking water treatment plant have been used in this work for PhAC adsorption.

340 Particle size distribution of the reused activated carbon after grinding was measured  
341 before its use in the jar-tests experiments. Fig. 3 shows the particle size distribution of  
342 the reused AC (sample measured by duplicate). The values  $D_{[4,3]}$ , considered as an  
343 average value, were 611.99  $\mu\text{m}$  and 448.65  $\mu\text{m}$  for measurements 1 and 2, respectively.

344 The slight difference between both values can be due to the presence of thin particles in  
345 test 2.

346

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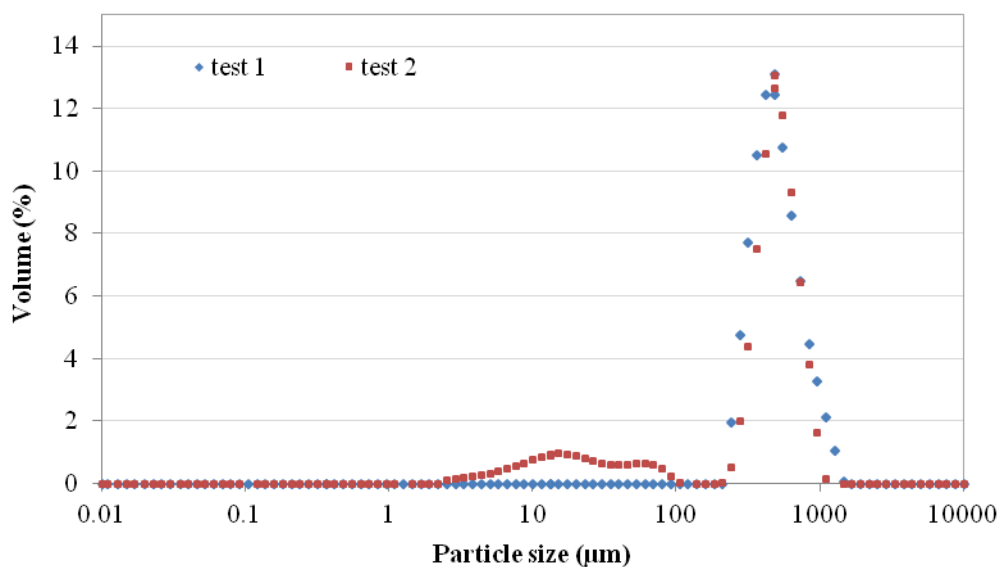


Figure 3: Particle size distribution of reused AC.

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349  
350  
351

### 3.3. Adsorption isotherms

352  
353 Adsorption isotherms indicate the adsorbate capacity for adsorbing a specific substance  
354 and whether the aimed removal percentage of each PhACs can be achieved. On the one  
355 hand, Langmuir model assumes that adsorption occurs on the monolayer coverage,  
356 where substances are adsorbed onto energy-equivalent active holes and there are no  
357 interactions between the adsorbed compounds (Ait Ahsaine et al., 2018). On the other  
358 hand, Freundlich model proposes that an equilibrium on heterogeneous surfaces exists,  
359 having a high number of adsorption sites with different affinities (Martini et al., 2018).  
360 Table 4 shows for each pharmaceutical compound the Langmuir and Freundlich  
361 isotherm adsorption constants for the three tested carbons. It can be observed that in  
362 general terms the highest  $R^2$  values were obtained with the Langmuir model for the  
363 RAC. This result indicates that the adsorption process occurs on the monolayer. By  
364 contrast, for MG 1050 and for BM8 carbon, Freundlich model was the best fitting one

365 with the highest  $R^2$  values for all the pharmaceutical compounds except for diazepam  
 366 (in the case of BM8 carbon). Regarding  $n$  value,  $n > 1$  indicates that the adsorption  
 367 process was favourable due to the higher adsorption capacity of the AC (Nanta et al.,  
 368 2018). In addition,  $n$  were close or higher than 1 for every case. The best adsorption  
 369 model depends on the type of carbon and the adsorbate. In this way, Nourmoradi et al.,  
 370 2018 studied the isotherms adsorption of acetaminophen and ibuprofen in AC fabricated  
 371 from oak fruits and reported that the adjustment was better for Freundlich model than  
 372 for Langmuir.

373

374 Table 4: a) Langmuir and b) Freundlich isotherm adsorption constants for commercial MG 1050, BM8 and  
 375 reused AC.

376 a)

377

Pharmaceutical compound	Langmuir								
	$K_L$ (L/mg)			$q_{max}$ (mg/g)			$R^2$		
	MG 1050	BM 8	reused AC	MG 1050	BM 8	reused AC	MG 1050	BM 8	reused AC
Ibuprofen		118.63	1.32		39.22	13.73		0.83	<b>0.94</b>
Acetaminophen	$1.25 \cdot 10^{-2}$		1.65	87.50		24.88	0.95		<b>0.98</b>
Diazepam	$8.18 \cdot 10^{-3}$	1.22	7.16	466.40	287.33	63.02	<b>0.98</b>	<b>0.99</b>	<b>1.00</b>
Caffeine	$1.54 \cdot 10^{-2}$	5.47	1.92	1961.26	96.99	38.91	0.93	0.96	<b>0.99</b>

378

379

380

381 b)

Pharmaceutical compound	Freundlich								
	$K_F$ ( $L^{1/n} mg^{1-1/n}/g$ )			$n$			$R^2$		
	MG 1050	BM8	Reused AC	MG 1050	BM8	Reused AC	MG 1050	BM8	Reused AC
Ibuprofen	$2.10 \cdot 10^{-3}$	$2.00 \cdot 10^{-2}$	$3.00 \cdot 10^{-3}$	$8.55 \cdot 10^{-1}$	$5.40 \cdot 10^{-1}$	$8.50 \cdot 10^{-1}$	<b>0.97</b>	<b>1.00</b>	0.93
Acetaminophen	$2.10 \cdot 10^{-3}$	$4.00 \cdot 10^{-2}$	$4.00 \cdot 10^{-3}$	$9.98 \cdot 10^{-1}$	1.71	1.13	<b>0.98</b>	<b>1.00</b>	0.97
Diazepam	$4.80 \cdot 10^{-3}$	$6.00 \cdot 10^{-2}$	$2.00 \cdot 10^{-2}$	1.01	1.31	1.50	<b>0.98</b>	0.90	0.91
Caffeine	$3.20 \cdot 10^{-3}$	$4.00 \cdot 10^{-2}$	$1.00 \cdot 10^{-2}$	$8.90 \cdot 10^{-1}$	$9.60 \cdot 10^{-1}$	$6.70 \cdot 10^{-1}$	<b>0.96</b>	<b>0.97</b>	0.97

382

### 383 3.4. Jar test experiments results

384

385 Fig. 4 shows PhACs removal percentages using three different AC tested in this study  
386 (MG 1050, BM8 and reused AC). Regarding Fig.4.a, results using MG 1050  
387 demonstrated that ibuprofen and diazepam were the PhACs with the lowest and the  
388 highest removal percentages, respectively. The rest of the pharmaceutical compounds  
389 were removed with efficiencies around 50-60% at the tested activated carbon and  
390 PhACs concentrations. Several solute properties have influence on the AC adsorption  
391 process: solute hydrophobicity, polarizability, size, aromaticity, water solubility, charge  
392 and the presence of specific functional groups (Delgado et al., 2012b). According to  
393 Guedidi et al., 2017, ibuprofen adsorption can be accelerated at low pHs mainly due to  
394 the decrease of the ibuprofen solubility. In this study, the pH was around 7. As a  
395 consequence, adsorption process was not really favourable. By contrast, diazepam was  
396 non-dissociated since solution pH was much lower than the diazepam pKa, so repulsive  
397 electrostatic interactions were reduced and the adsorption process was more favourable  
398 (Delgado et al., 2012b).

399

400 It can be observed in Fig. 4.b. that for all the pharmaceutical compounds, as expected,  
401 the removal efficiency increased as the powder activated carbon concentration  
402 increased. For concentrations of 0.1 and 0.5 g/L of BM8 carbon, the removal efficiency  
403 was almost 100% for all the compounds. At lower activated carbon concentrations (0.05  
404 and 0.02 g/L) diazepam was the PhAC with the highest removal percentage as happened  
405 with MG 1050 (as commented above). However, unlike the results with MG 1050,  
406 acetaminophen (instead of ibuprofen) was the organic compound with the lowest  
407 removal percentages. Westerhoff et al., 2005 also studied the adsorption of several

408 pharmaceutical compounds with two commercial activated carbons. Results  
409 demonstrated the ibuprofen was the compound with the worst result with an average  
410 removal percentage of 16% (activated carbon concentrations between 1-20 mg/L). The  
411 results reported here are also consistent with Snyder et al., (2007) who also published  
412 that iopromide and ibuprofen obtained the lowest removal percentages with values  
413 below 70% and 80%, respectively (activated carbon concentration of 35 mg/L).

414

415 Results with reused powder activated carbon (Fig. 4.c) showed lower removal  
416 percentages than those illustrated in Fig. 4.b. for the BM8 carbon. However, for the  
417 highest RAC dose (0.5 g/L), PhAC removal efficiencies were higher than 90% (except  
418 for ibuprofen). In addition, as reported for commercial carbons (Fig. 4.a and 4.b),  
419 diazepam was the organic compound with the highest removal percentages and  
420 ibuprofen was the PhAC with the lowest removal percentages.

421 As a general conclusion from these experiments, it can be commented that ibuprofen and  
422 acetaminophen are the PhACs whose removal by adsorption is less efficient. On the  
423 contrary, the highest removal efficiencies were achieved for diazepam. In addition, the  
424 use of RAC also led to PhACs removal, especially when a RAC concentration of 0.5  
425 g/L was used. Table 5 compares the results in mg of adsorbed PhAC per g of adsorbent.  
426 It shows that values are higher for RAC than for MG1050 and very similar to those  
427 obtained with the BM8 AC. This can be related to the pore size of the ACs and the  
428 molecular size of the PhACs. As shown in Table 1, the molecular weight of the tested  
429 PhAC is in the range of 150-300 D, i.e. the size of these compounds is very low. This is  
430 probably the reason why the highest PhACs removal efficiencies have been achieved  
431 with the most microporous ACs (BM8 and RAC). Summarizing, results suggest that the

432 reuse of a microporous powder activated carbon from a drinking water treatment plant  
 433 in a WWTP could be of great interest.

434

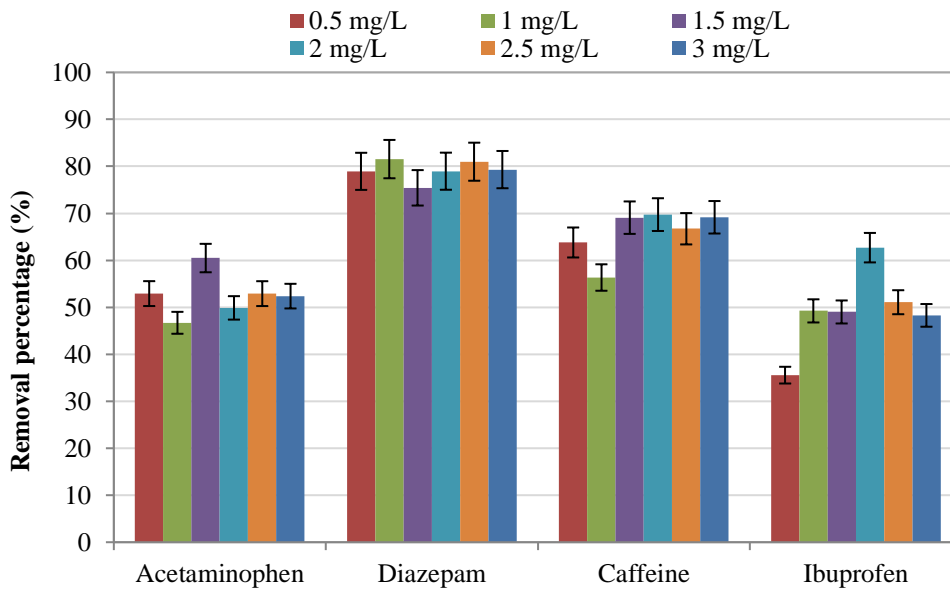
435 **Table 5: mg PhAC adsorbed per g of AC used for a fixed PhAC of 3 mg/L and a dose of granular AC of 1 g/L**  
 436 **and a dose of powder AC and reused AC of 0.5 g/L.**

	<b>Commercial granular AC (MG 1050)</b>	<b>Commercial powder AC (BM8)</b>	<b>Reused Powder AC</b>
<b>Acetaminophen</b>	1.56	5.93	5.65
<b>Diazepam</b>	2.35	6.00	5.13
<b>Caffeine</b>	2.15	5.96	5.78
<b>Ibuprofen</b>	1.61	6.00	4.62

437

438

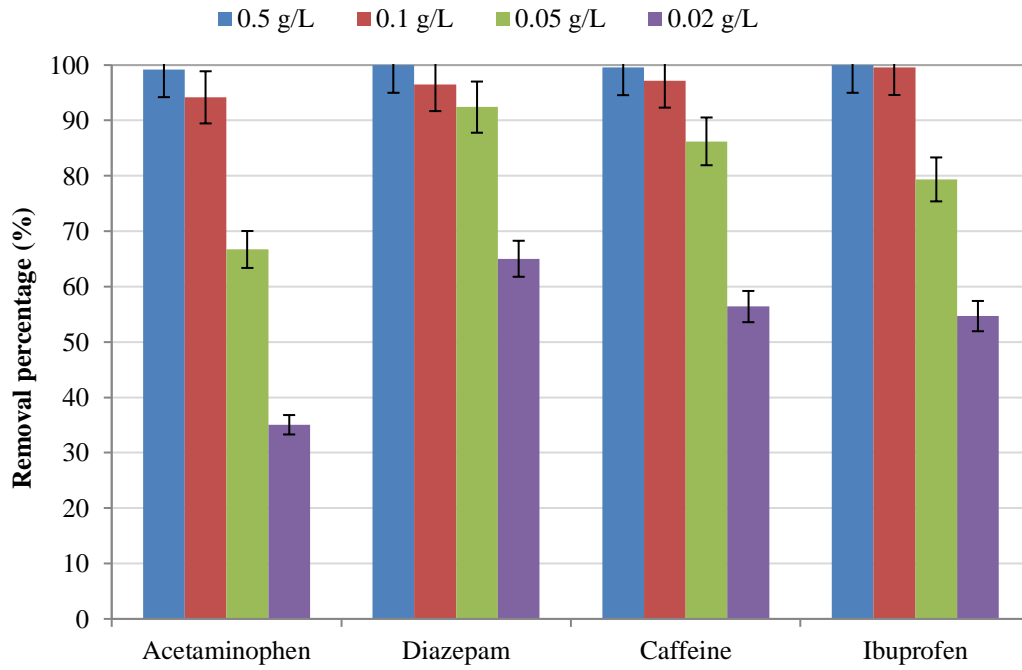
439 a)



440

441

442 b)



443

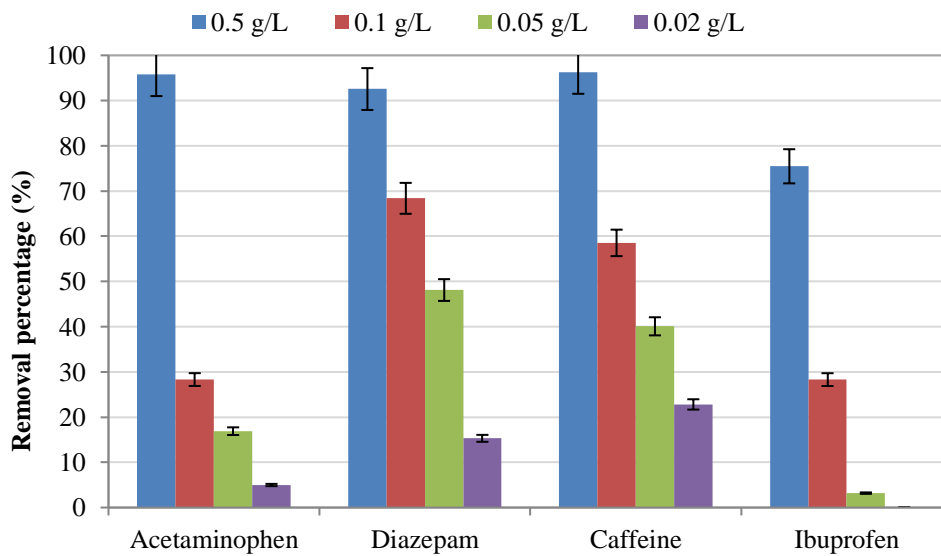
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446

447

448 c)



449

450 **Figure 4: PhACs removal percentages from jar test experiments a) using commercial granular AC (MG 1050)**

451 **and varying the PhACs initial concentration, b) using commercial powder AC (BM 8) and varying the AC**

452 **dose and c) using reused powder AC and varying the AC dose.**

453

### 454 3.5. Adsorption test with the laboratory column

455 The variable of bed height in a packed column has a paramount importance in the  
456 adsorption process since it can affect the treatment performance. The total amount of  
457 adsorbate mainly depends on the mass of adsorbent within the column, what gives the  
458 suitable adsorption sites for a high performance (Ahmed and Hameed, 2018). The effect  
459 of the bed height was studied using caffeine and commercial granular AC (MG 1050) at  
460 a flow rate of 10 L/h and initial caffeine concentration of 1.5 mg/L. Fig. 5 illustrates  
461 these results. It can be observed that the breakthrough time increases as the bed height  
462 increases from 5 cm to 20 cm, which implies the highest caffeine removal percentages  
463 for the highest bed height (20 cm). These results were in accordance with previous  
464 studies about caffeine adsorption in packed column with AC such as (Sotelo et al.,  
465 2014, 2012). However, a bed height of 10 cm was selected for the next experiments  
466 with the column adsorption since the removal improvement did not compensate for  
467 using the double amount of carbon.

468 In order to study the process adsorption of different pharmaceutical compounds, Fig. 6  
469 illustrated the removal percentage evolution with the adsorption time of caffeine,  
470 ibuprofen and diazepam at 10 L/h and 10 cm of the bed height. As it is showed in Fig.  
471 6, diazepam achieved the highest removal efficiency, followed by caffeine and  
472 ibuprofen. These results were in agreement with those showed in Fig. 4.a for the jar test  
473 experiments with the same commercial granular AC.

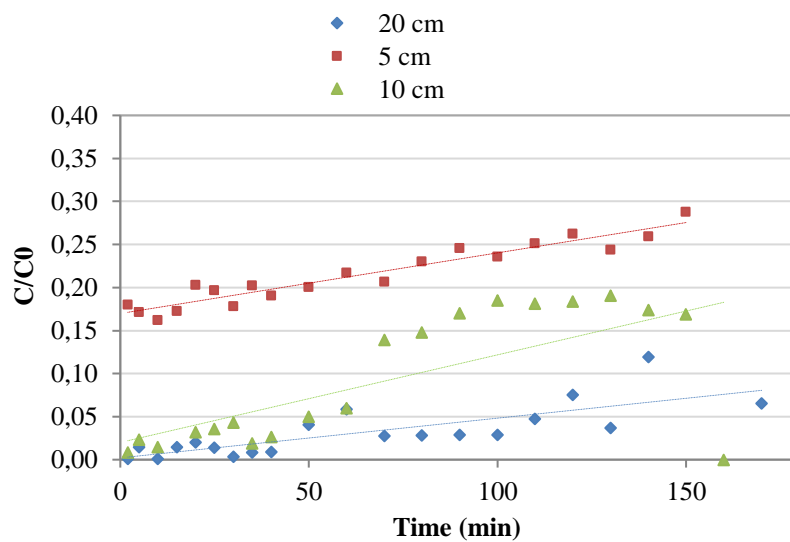
474

475 Finally, it was tested the reused granular AC for the adsorption of caffeine at initial  
476 concentration of 1.23 mg/L, flow rate of 10 l/h and bed height of 10 cm (Fig.7). As it  
477 can be noted in Fig. 7, results were very promising since the reuse carbon adsorbed



478 caffeine (removal efficiency around 40%). It confirms that this AC could be used more  
479 times without previous regeneration (at least to remove PhACs as it is demonstrated in  
480 this work). However, the reused activated carbon achieved better performance as  
481 powder after grinding (at a concentration of 0.5 g/L) than as granular carbon in column  
482 as explained above (Figure 4.c). In this way, results obtained as powder in jar-tests were  
483 better than those obtained as granular carbon in the column.

484

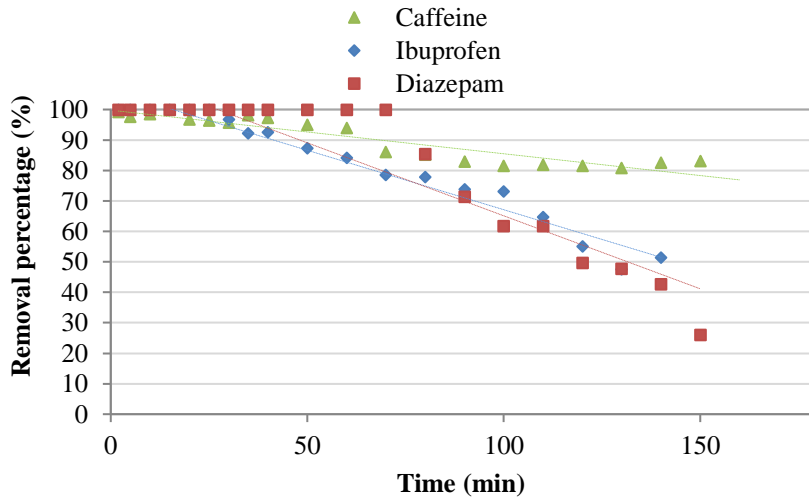


485

486 **Figure 5: Breakthrough curves of caffeine removal by commercial MG 1050 at different bed weights.**

487

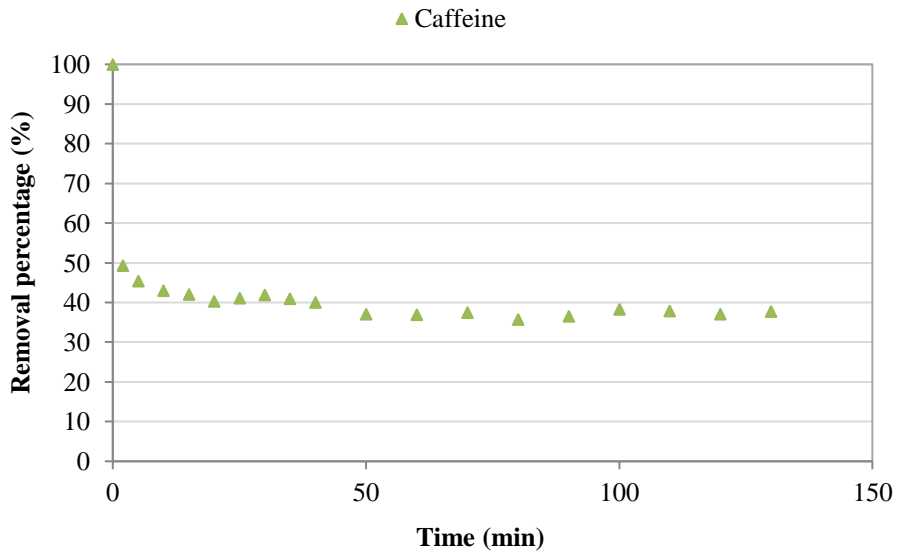
488



489

490 **Figure 6: Removal percentage in the adsorption column for caffeine, ibuprofen and diazepam using the**  
 491 **commercial granular AC (MG 1050).**

492



493

494 **Figure 7: Removal percentage for caffeine using reused AC.**

495

496 **4. Conclusions**

497 Removal of persistent compounds will be probably obligatory in a near future in  
 498 wastewater treatment plants. In this work, the removal efficiency of ibuprofen, caffeine,  
 499 diazepam and acetaminophen with adsorption and biological treatment plus adsorption  
 500 has been assessed.

501 Among the tested PhAC, diazepam was the most persistent compound in terms of  
502 concentration after a biological treatment in a SBR. In fact, only around 50% was  
503 eliminated in the biological process. AC dosage in the SBR improved considerably the  
504 diazepam elimination.

505 On the other hand, it can be concluded that adsorption process achieved the best  
506 performance for PhAC separation when AC was used as powder.

507  
508 Finally, the use of discarded AC (after its grinding) from a drinking water treatment  
509 plant yielded promising results in terms of PhACs elimination. Acetaminophem,  
510 diazepam and caffeine were removed in percentages higher than 90%. In this way, the  
511 application of used AC could be feasible in the future, especially in a circular economy  
512 context.

513

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