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Additional Information

1 **DEVELOPMENT OF BIOMASS FAST PROXIMATE ANALYSIS BY**
2 **THERMOGRAVIMETRIC SCALE**

3
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10
11 **Abstract**

12
13 EN norms set the methods for determining the ash and volatile content in biomass.
14 These establish the use of a muffle to heat the samples at temperatures of 550°C and
15 900°C respectively, with a minimum analysis time of 4h as standard method. The
16 objective of this work was to reduce significantly the analysis times, making very short
17 heating periods using a thermogravimetric scale (TGA), and to apply an equation to the
18 residual weight to obtain the weight of ash, volatiles and fixed carbon in biomass
19 samples. We analyzed the factors: the temperature ramp, atmosphere and airflow in the
20 determination. In this work new validated methods were developed with an analysis
21 time of 10-20 min.

22
23 Keywords: biomass, biofuel, pruning residues, energy wood

26 INTRODUCTION

27

28 The use of thermogravimetric scales in the characterization of biomass is a technique
29 that is widely used in laboratories [1-2]. The thermogravimetric analysis evaluates the
30 loss of weight of a sample when the temperature is increased in a controlled
31 atmosphere. This can be an oxidizing atmosphere (air) or an inert atmosphere (Nitrogen
32 or Helium).

33

34 Current equipment allows setting the method of each experiment. A method of analysis
35 fixes the ramp of temperature increase (R K/min), which can be performed in one or
36 several stages or segments, intercalating constant temperature periods [3]. On the other
37 hand, each method allows to fix an injection of a gas flow on the sample in each
38 segment. This programming capability of the different stages of the process allows to
39 devise more versatile and fast methods than those established in the norms for the
40 proximate analysis of biomass, whose objective is to determine the amount of ash,
41 volatile and fixed carbon [4].

42

43 EN-ISO 18122: 2015 [5] establishes the method for the determination of ash in solid
44 biofuels. This standard method was developed by the Technical Committee CEN/TC
45 335 of the European Committee for Standardization. The sample requires a minimum
46 mass of 1 g which must be pre-dried in an oven at 105°C for 1 h. Once dried, the sample
47 is introduced into the muffle, where temperature is uniformly raised to 250°C for a
48 period of between 30 min and 50 min (i.e. with a rise between 4.5°C/min and
49 7.5°C/min). Then, this temperature is maintained for 60 min to allow volatiles being
50 evaporated before ignition. Subsequently the temperature in the oven is continuously

51 raised to $550\pm 10^{\circ}\text{C}$ for a period of 30 min, or an elevation of $10^{\circ}\text{C}/\text{min}$, and this
52 temperature is maintained for at least 120 min. By counting the time required in the
53 different segments, the minimum test duration for ash determination is $40 + 60 + 30 +$
54 $120 = 250$ min.

55

56 EN-ISO 18123:2015 [6] establishes the method for the determination of volatile matter
57 in solid biofuels. This was also developed by the Technical Committee CEN/TC 335 of
58 the European Committee for Standardization. According to the established procedure,
59 the sample of at least 1 g in a ceramic crucible with a lid, without contact with ambient
60 air, is heated to $900^{\circ}\text{C} \pm 10^{\circ}\text{C}$ for 7 min. The percentage of volatile matter is calculated
61 from the mass loss of the test portion after deduction of the mass loss due to moisture.
62 The disadvantage of the application of this method in muffle is the control of the
63 increase of temperature and the withdrawal of the sample at 900°C . To remove the
64 sample it is necessary to wait for muffle cooling, which can distort the measurement.

65

66 The objective of this work was to analyze the factors: the velocity of temperature
67 increase, atmosphere and airflow in the determination of content of ash, volatile, and
68 fixed carbon in biomass samples by means of thermogravimetric balance (TGA) to
69 reduce the time of analysis in the laboratory. Some investigations have proposed
70 methods of proximate analysis with TGA. Torcuato et al. (2017) [7] found, using a
71 series of thermogravimetric methodologies, that heating rate and particle size are
72 important factors to be taken into account, whereas temperature and carrier gas (type
73 and flow rate) are critical to enable the proper quantification of volatiles and fixed
74 carbon. In their experiments, the best condition was achieved by applying 600°C and
75 CO_2 as carrier gas (instead of N_2). It is the highlight of the proposal method regarding

76 the conditions often applied for this purpose. Furthermore, this method has proved to be
77 advantageous in three important aspects: A single measurement is enough for
78 quantification of all properties, it can be performed in a short time (1 h 27 min) in
79 comparison with methods performed in a muffle furnace, and it can be applied for
80 different kinds of biomasses, from lignocellulosic to residue. However García et al.
81 (2013) [8] had proposed a 25 min-last thermogravimetric method as a tool to determine
82 biomass sample's proximate analysis data (moisture, ash, volatile matter and fixed
83 carbon contents) just by direct measure of weight changes on each sample's TG chart.
84 We in this work have taken up the idea of García et al. (2013), but started from the
85 hypothesis that if the sample is subjected to rapid similar temperature increases the
86 residual weights are constant, and these are related to the residual weights obtained
87 when the sample is subjected to slow heating processes, obtaining from them the
88 percentage of ash, volatile and fixed carbon. This is demonstrated in this paper, our
89 purpose being to reduce the test to 10-15 min.

90

91 **MATERIALS AND METHODS**

92

93 Initially ash and volatile tests were performed according to EN-ISO 18122:2015 [5] and
94 EN-ISO 18123:2015 [6] respectively, using a muffle. The values obtained served as
95 reference for the validation of the methods developed with TGA.

96

97 The experimental design shown in Table 1 was followed. In the experimental design, 4
98 factors were evaluated: On one hand, temperature increasing speed (ramp factor) at two
99 levels, one at 25°C/min and the other at 50°C/min; On the other hand, atmosphere and
100 flow factor were evaluated, also at two levels, 0 and 20 ml/s with airflow and nitrogen

101 flow. Maximum temperature reached 550°C for ash determination, and 900°C for
102 volatile determination. Before each test, the sample was dried in oven at 105°C
103 following the indications of the norm ISO-EN 18134-3:2017 [9].

104

105 Evaluated materials were residual wood of the pruning of *Euphorbia lancifolia*,
106 cultivated in the province of Bolivar in Ecuador. This is a species of special relevance in
107 terms of its use as biomass in Ecuador as well as its medicinal applications [10-11].
108 This plant provides a large amount of residue, and has a great propagation capacity,
109 with a very fast growth, both of the stem and of the branches after pruning [12-13].

110

111 The mass of each sample placed in the TGA ranged from 5 to 7 mg. Samples with
112 different percentages of wood and leaf were evaluated: 100% wood, 90% wood-10%
113 leaf, 80% wood-20% leaves, 70% wood-30% leaves, 60% wood-40% leaves, 50%
114 wood -50% leaves, 100% leaves. This is very convenient because when pruning
115 residues are used as biofuel, these residues present different percentages of leaves [14-
116 16]. For this reason this analysis was performed.

117

118 In standard tests performed in muffle, according to EN-ISO 18122:2015 [5], the ash
119 content was calculated according to equation (1), where m_1 is the mass of the crucible,
120 its lid and sample before heating, in grams,; m_2 is the mass of the crucible, its lid and
121 sample after heating, in grams,; m_{crisol} is the mass of the empty crucible and its lid, in
122 grams.

123

124

$$\%Ash = \frac{m_2 - m_{crisol}}{m_1 - m_{crisol}} \cdot 100 \quad (1)$$

125

126 In standard tests performed in muffle, according to EN-ISO 18123:2015 [6], the content
127 of volatile matter in each experiment was calculated according to equation (2), where
128 m_1 is the mass of the crucible, its lid and the sample, in grams, before heating; m_2 is the
129 mass of the crucible, its lid and the sample, in grams, after heating; m_{crisol} is the mass of
130 the empty crucible and its lid, in grams.

$$131 \quad \%volatile = \frac{m_1 - m_2}{m_1 - m_{crisol}} \cdot 100 \quad (2)$$

132 Fixed carbon content is obtained by difference, applying equation (3).

$$133 \quad \%fixed_carbon = 100 - \%volatile - \%Ash \quad (3)$$

134 To evaluate if there were influences of the factors studied (temperature, flow,
135 atmosphere type and maximum temperature) in the calculated ash and volatiles, an
136 analysis of variance with a 95% confidence level was performed.

137

138 For the validation of the methods with respect to the values given by the reference, tests
139 of the paired samples, based on the Student distribution, were performed.

140

141 **RESULTS AND DISCUSSION**

142

143 *Ash and volatiles with standardized methods*

144

145 Table 1 shows the statistical description of the percentage of ash and volatiles obtained
146 by the standardized methods EN-ISO 18122: 2015 [5] and EN-ISO 18123:2015 [6]
147 respectively in the different sample types. The values of the asymmetry and kurtosis
148 coefficients were within the range of -2 and +2, which means that they follow a normal
149 distribution. It can be observed that the ash percentage of the sample with 100% wood
150 was the lowest, with a mean of 3.93% and a standard deviation of 0.045% ash.

151 However, the ash percentage of samples with 100% leaves was the highest, with a mean
 152 of 10.85% and a standard deviation of 0.181% ash. It is detected that there is a linear
 153 increase in ash percentage when the percentage of leaves increases in the sample. The
 154 linear relationship is shown in Figure 1, where the equation obtained has an r^2 of 0.99. It
 155 is important to note that the overall average of all samples is 6.64% ash. This value is
 156 suggested when combusting pruning residues where the leaves have not been removed,
 157 and therefore, their content is unknown a priori.

158

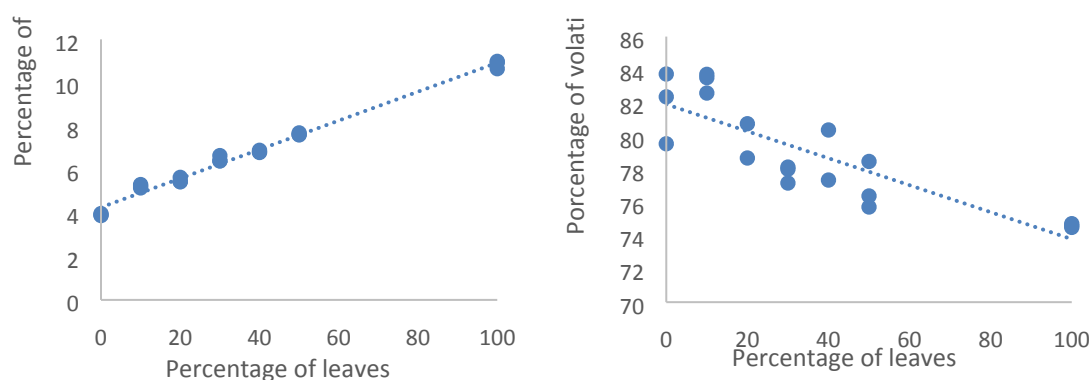
159 Table 1. Statistical description of ash and volatile contents in wood and leaves mixtures analyzed with the
 160 standardized methods EN-ISO 18122: 2015 [5] and EN 15148: 2009 [4] respectively.

% leaves	Mean (% ash)	Standard deviation (% ash)	Coefficient of variation	Coefficient of Skewness	Coefficient of Kurtosis	Minimum (% ash)	Maximum (% ash)
0	3.93	0.045	1.16%	0.66	0.44	3.89	3.98
10	5.23	0.075	1.43%	-0.14	0.67	5.16	5.31
20	5.51	0.113	2.04%	1.21	0.97	5.44	5.64
30	6.49	0.139	2.14%	1.19	0.33	6.40	6.65
40	6.83	0.053	0.77%	1.03	0.96	6.79	6.89
50	7.63	0.047	0.62%	0.98	1.23	7.60	7.69
100	10.85	0.181	1.67%	-1.07	0.26	10.65	10.99
Total	6.64	2.102	31.66%	1.73	0.44	3.89	10.99
% leaves	Mean (% volatile)	Standard deviation (% volatile)	Coefficient of variation	Coefficient of Skewness	Coefficient of Kurtosis	Minimum (% volatile)	Maximum (% volatile)
0	81.88	2.14	2.61%	-0.68	0.99	79.54	83.74
10	83.16	0.79	0.95%	-1.08	0.10	82.6	83.72
20	79.71	1.46	1.83%	-0.51	-0.52	78.68	80.75
30	77.77	0.52	0.66%	-1.13	-0.14	77.18	78.14
40	78.86	2.12	2.69%	1.09	0.36	77.36	80.37
50	76.87	1.43	1.86%	0.93	1.08	75.73	78.48
100	74.61	0.12	0.15%	0.09	0.56	74.5	74.73
Total	78.72	3.03	3.85%	1.60	0.83	74.5	83.74

161

162 It is also observed that the amount of volatiles decreases slightly with the percentage of
 163 leaves in the sample. In Figure 1 it can be seen that the slope is negative but very close
 164 to zero. The linear relationship is shown in Figure 1, where the equation obtained has an
 165 r^2 of 0.72.

166



167

168 Figure 1. Variation of the percentage of ash and volatiles with the proportion of leaves

169

170 The average volatile content in the wood is 81.88% with a standard deviation of 2.14%.

171 The average volatile content in the leaves is 74.61% with a standard deviation of 0.12%.

172 It is detected that the standard deviations of the measurements of volatiles are

173 significantly higher than those obtained in the determination of ash. In addition, when

174 the relation between the percentage of leaves and the percentage of volatiles is studied,

175 the coefficient of determination is lower. This may be due to the method of

176 measurement of volatiles being more imprecise than that the ash method because the

177 decrease in temperature from 900°C to room temperature influences more

178 uncontrollably matter decomposition. It is important to note that the overall mean of all

179 samples is 78.72% volatile. This value is suggested when pruning residues are

180 combusted and the leaf has not been removed, therefore the leaf amount is unknown.

181

182 *Determination of ash with TGA*

183

184 Table 2 shows the ANOVA analysis where the influence of the factors was studied on

185 the residual final weight obtained in each of the analysis methods for determination of

186 ash tested with TGA: temperature increase (ramp), flow rate, atmosphere type and leaf

187 percentage. The P-values prove the statistical significance of each of the factors. It can

188 be seen that all factors except the type of atmosphere had significant simple effects.
 189 Since their P-values are less than 0.05, these factors have a statistically significant effect
 190 on residual weight with a 95.0% confidence level.

191

192 Table 2. Analysis of Variance (ANOVA) for residual weight of ash analysis methods with TGA

Factor	Sum of squares	Gl	Mean Square	F	P-value
MAIN EFFECTS					
A:Ramp	810.708	1	810.708	103.35	0.0000
B:Flow	357.626	1	357.626	45.59	0.0000
C:Atmosphere	16.4449	1	16.4449	2.10	0.1521
D:Leaves	4018.66	6	669.776	85.39	0.0000
INTERACTIONS					
AB	0.317138	1	0.317138	0.04	0.8412
AC	0.525523	1	0.525523	0.07	0.7965
AD	170.345	6	28.3908	3.62	0.0035
BC	658.754	1	658.754	83.98	0.0000
BD	110.036	6	18.3393	2.34	0.0408
CD	189.588	6	31.5981	4.03	0.0016
RESIDUES	549.079	70	7.84399		
TOTAL	7427.04	100			

193 All F-ratios are based on the mean residual error square

194

195 It is also observed that the interactions of the factors have significant influence in the
 196 results. This fact obliges us to treat all tested methods independently. It is not possible
 197 to group the results of the different methods since the results are statistically different.

198

199 Mean results obtained are shown in Table 3. It can be observed that residual weight of
 200 the sample increases when the percentage of leaves increases in all methods. An
 201 analysis of paired samples based on T-Student was performed to verify that there are
 202 significant differences between the residual weights derived from the TGA methods and
 203 the ash values obtained by the standardized method. According to this analysis, the
 204 values obtained with all methods with TGA were statistically different from the
 205 standardized method with a 95% confidence level. This means that no method is
 206 validated directly. However, it is possible to obtain precise equations that relate these
 207 values.

208

209

210 Table 3. Mean and standard deviation ($\bar{x} \pm \sigma$) of the different ash determination methods with TGA

Ramp of temperature	Flow ml/min	Atm.	Percentage of leaves						
			0	10	20	30	40	50	100
25°C/min + 1min 550°C	0	Air	1.27±0.08	3.77±0.43	4.11±0.43	10.31±0.43	6.58±0.43	13.49±0.43	22.01±0.43
50°C/min + 1min 550°C	0	Air	2.08±0.07	14.32±2.91	9.05±0.43	19.83±0.43	15.50±0.43	21.36±0.43	36.85±0.43
25°C/min + 1min 550°C	20	Air	2.88±0.10	16.91±1.28	11.56±0.43	21.41±0.43	26.03±0.43	19.81±0.43	31.19±0.43
50°C/min + 1min 550°C	20	Air	2.40±0.07	23.53±0.08	23.68±0.43	25.62±0.43	27.18±0.43	26.69±0.43	32.71±0.43
25°C/min + 1min 550°C	0	N	2.39±0.06	6.43±3.29	13.69±0.43	11.75±0.43	19.32±0.43	14.87±0.43	26.58±0.43
50°C/min + 1min 550°C	0	N	2.65±0.11	15.63±0.74	16.73±0.43	20.60±0.43	26.20±0.43	20.74±0.43	28.77±0.43
25°C/min + 1min 550°C	20	N	2.35±0.12	8.06±1.85	4.92±0.43	13.21±0.43	19.81±0.43	8.74±0.43	26.12±0.43
50°C/min + 1min 550°C	20	N	2.61±0.09	14.17±0.32	18.42±0.43	19.03±0.43	25.16±0.43	22.16±0.43	28.68±0.43

211

212

213 Figure 2 shows the decrease of the weight of the sample in relative terms (% of weight)

214 versus temperature and time in the air atmosphere, ash determination test, without any

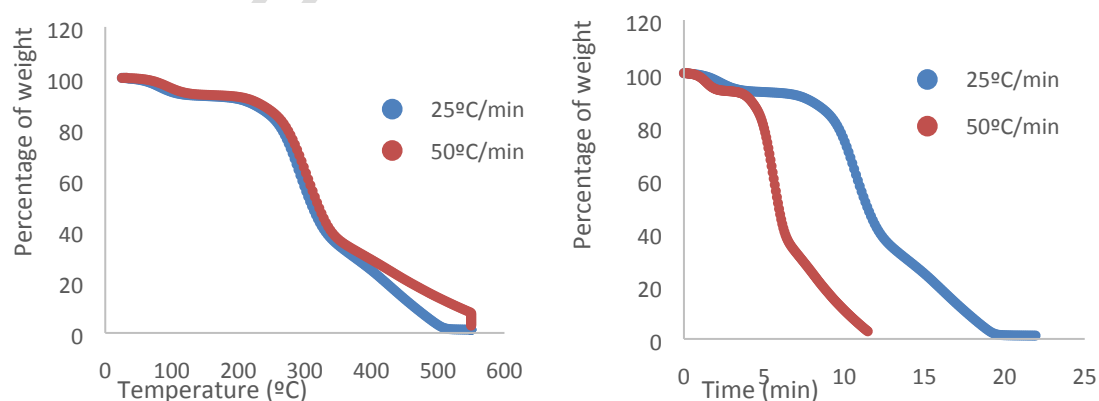
215 flow. It can be observed that the profile obtained versus temperature with ramps of 25

216 and 50°C/min are very similar. However, when it is plotted against time, the graphs are

217 different. This means that the weight decrease is linked to the temperature, regardless of

218 the speed at which it is reached.

219



220

221 Figure 2. Variation of the weight percentage of the sample versus temperature and time

222 in the ash determination test in air atmosphere and without any flow.

223

224 As can be seen, weight loss undergoes 4 stages. First it slowly decreases until 250°C are
225 reached. That is at 10 min when using a 25°C/min ramp, or 5 min when using a
226 50°C/min ramp. Subsequently there is a rapid drop in weight much more pronounced
227 between 250 and 350°C. From this temperature the decrease in weight is attenuated
228 slightly until residual weight is reached, 18 min with a ramp of 25°C/min. It is important
229 to note that when a ramp of 50°C/min is used, all volatiles have not been released when
230 550°C (11 min test) are reached, but only a part of them. This leads us to conclude that,
231 if it is not desired to exceed the temperature of 550°C, it is necessary to increase the
232 time in which this temperature is maintained; However this increases the test time.

233

234 If the object of the method to be developed is to reduce the test time to levels of 10-15
235 min, none of the direct methods tested with the TGA is directly feasible. However,
236 according to the results, the combination of a direct and an indirect method is proposed.
237 This new method tries to relate by equation the residual weights in experiments with
238 ramps of 25°C/min and 50°C/min with the ash content obtained by standardized
239 methods.

240

241 The relationship between the percentage of residual weight in each method with TGA
242 and the ash content are shown in Table 4. It can be seen that the methods with the
243 highest coefficient of determination were when a ramp of 25°C/min without flow was
244 used, with r^2 of 0.95, and when a ramp of 50°C/min with a flow of 20 ml/min was used
245 with r^2 of 0.90. This second method is more convenient because it uses less analysis
246 time.

247

248

249 Table 4. Equations that relate the residual weight from the methods with TGA and standard ash content.

Ramp of temperature	Flow	Atmosphere	Equation*	r ²
25°C/min + 1min 550°C	0 ml/min	Air	$y = 0.2631 \cdot x + 4.3253$	0.95
50°C/min + 1min 550°C	0 ml/min	Air	$y = 0.1709 \cdot x + 3.7347$	0.79
25°C/min + 1min 550°C	20 ml/min	Air	$y = 0.238 \cdot x + 2.0547$	0.67
50°C/min + 1min 550°C	20 ml/min	Air	$y = 0,558 \cdot x - 7,6593$	0.90
25°C/min + 1min 550°C	0 ml/min	Nitrogen	$y = 0.2255 \cdot x + 3.5905$	0.72
50°C/min + 1min 550°C	0 ml/min	Nitrogen	$y = 0,198 \cdot x + 2,6807$	0.65
25°C/min + 1min 550°C	20 ml/min	Nitrogen	$y = 0.2071 \cdot x + 4.233$	0.68
50°C/min + 1min 550°C	20 ml/min	Nitrogen	$y = 0.2078 \cdot x + 2.547$	0.67

250 *y=percentage of ash; x=%residual weight

251

252 *Determination of volatiles with TGA*

253 Same as for the methods evaluated for ash determination, all factors studied in the
 254 methods for determination of volatiles with TGA influence the final residual weight
 255 obtained. The analysis of variance, shown in Table 5, shows that both the rate of
 256 increase of temperature (ramp), flow, type of atmosphere and percentage of leaf had P-
 257 value less than 0.05, so they have a statistically significant effect with a 95.0%
 258 confidence level. This forces to do the analysis of comparison with the standardized
 259 value separately with each method. The values of each method evaluated with TGA can
 260 not be grouped since they are statistically different.

261

262 Table 5. Analysis of Variance (ANOVA) for residual weight from methods of analysis of volatiles with
 263 TGA.

Factor	Sum of squares	Gl	Mean Square	F	P-value
MAIN EFFECTS					
A:Ramp	12.0234	1	12.0234	6.65	0.0119
B:Flow	21.9039	1	21.9039	12.12	0.0008
C:Atmosphere	27.3523	1	27.3523	15.13	0.0002
D:Leaves	373.98	6	62.33	34.49	0.0000
INTERACTIONS					
AB	8.26598	1	8.26598	4.57	0.0358
AC	12.6422	1	12.6422	7.00	0.0100
AD	34.2242	6	5.70403	3.16	0.0083
BC	8.6885	1	8.6885	4.81	0.0315
BD	7.76562	6	1.29427	0.72	0.6378
CD	43.1326	6	7.18877	3.98	0.0017
RESIDUES	131.93	73	1.80727		
TOTAL	694.375	103			

264

265 The standardized volatile content can be compared to the 100-% residual weight in each
 266 TGA experiment. The mean and standard deviation of the values obtained are shown in
 267 Table 6. It is shown again that increasing the percentage of leaf content decreases the
 268 volatile content. The paired sample tests showed that there are significant differences
 269 between the values obtained with TGA and those provided by the standardized method.
 270 The values with TGA all differ by excess, which means that thermal decomposition of
 271 the mineral fraction may have occurred. However, due to the reproducibility of the
 272 experiments, the residual values can be related to the volatile content standardized
 273 through the use of regression models.

274

275 Table 6. Mean and standard deviation ($\bar{x} \pm \sigma$) of volatiles from the different methods of determination
 276 with TGA

Ramp of temperature	Flow ml/min	Atm.	Percentage of leaves						
			0	10	20	30	40	50	100
50°C/min + 1min 900°C	0	Air	99.46±0.40	97.29±0.43	96.51±0.02	94.21±2.65	95.44±0.07	95.50±0.01	93.10±0.40
50°C/min + 1min 900°C	0	Air	99.79±0.09	97.68±0.11	96.89±0.18	96.11±0.04	90.91±3.69	95.11±0.04	92.69±0.13
50°C/min + 1min 900°C	20	Air	97.92±0.36	96.72±0.23	96.84±0.17	95.88±0.10	94.58±1.84	92.90±0.67	93.02±0.06
50°C/min + 1min 900°C	20	Air	98.16±0.25	96.70±0.39	95.55±2.39	94.89±1.63	86.20±3.31	89.97±1.17	90.01±3.65
50°C/min + 1min 900°C	0	N	98.50±0.08	97.70±0.08	97.25±0.31	96.25±0.22	96.22±0.58	95.00±0.33	92.74±0.56
50°C/min + 1min 900°C	0	N	98.73±0.14	97.87±0.33	97.34±0.15	96.68±0.18	95.80±0.10	94.36±1.83	92.91±0.22
50°C/min + 1min 900°C	20	N	98.46±0.07	97.33±0.06	96.43±0.85	96.29±0.02	95.33±0.43	94.98±0.87	92.78±0.28
50°C/min + 1min 900°C	20	N	98.07±0.12	97.05±0.45	96.51±0.09	95.70±0.22	95.64±0.11	95.25±0.40	92.44±0.01

277

278 The regression models that relate the results of each method to the volatile content are
 279 shown in Table 7. It can be observed that the method with the highest coefficient of
 280 determination was obtained with the ramp of 50°C/min+1min 900°C with a nitrogen
 281 atmosphere. This reduces the analysis time to 19 min.

282

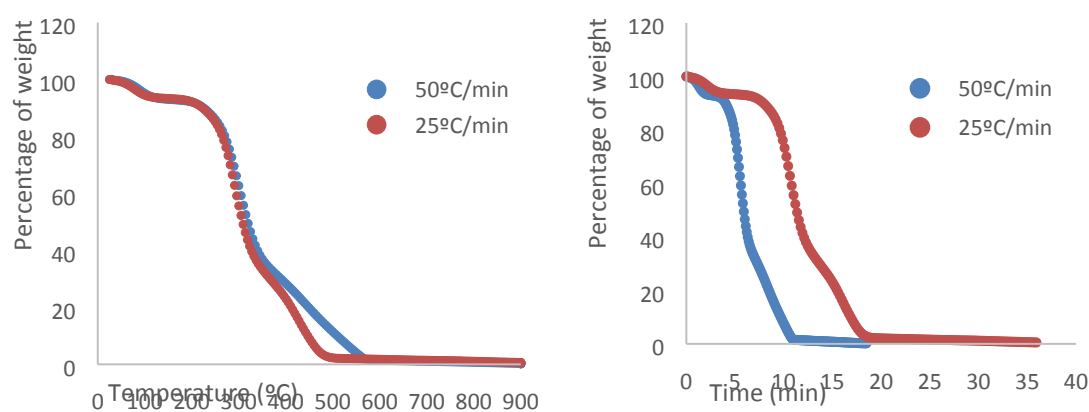
283 Table 7. Equations relating the residual weight of the methods with TGA and standard volatile content.

Ramp of temperature	Flow	Atmosphere	Equation*	r ²
25°C/min + 1min 900°C	0 ml/min	Air	$y = 1.4471 \cdot x - 59.933$	0.78
50°C/min + 1min 900°C	0 ml/min	Air	$y = 0,4199 \cdot x + 39,699$	0.58
25°C/min + 1min 900°C	20 ml/min	Air	$y = 1,0747 \cdot x - 22,913$	0.47
50°C/min + 1min 900°C	20 ml/min	Air	$y = 0,2015 \cdot x + 60,534$	0.75
25°C/min + 1min 900°C	0 ml/min	Nitrogen	$y = 1,5771 \cdot x - 72,627$	0.71
50°C/min + 1min 900°C	0 ml/min	Nitrogen	$y = 1,5409 \cdot x - 69,422$	0.84
25°C/min + 1min 900°C	20 ml/min	Nitrogen	$y = 1,7682 \cdot x - 90,408$	0.59
50°C/min + 1min 900°C	20 ml/min	Nitrogen	$y = 2,324 \cdot x - 143,86$	0.61

284 * y=percentage of volatiles; x=100-%residual weight

285

286 Figure 3 describes the weight variation experienced by the sample when ramps of 25
 287 and 50°C/min, with air atmosphere, and without flow are used. Like in the ash tests, it
 288 can be observed that the graphs of weight loss versus temperature reached are very
 289 similar regardless of the ramp used. The same conclusion was obtained by Xu et al
 290 (2017) [17] working with rape straw with ramps of 20°C/min, 30°C/min and 40°C/min.
 291 However they are different when the weight loss is analyzed according to time. The
 292 weight loss is faster as the rate of increase in temperature is higher.



293

294 Figure 3. Variation of the weight percentage of the sample versus temperature and time
 295 in the test of determination of volatiles in air atmosphere and without flow.

296

297 It can be seen that the weight drops down slowly to about 250°C. That is up to 10 min

298 when using a ramp of 25°C/min, or 5 min when using a ramp of 50 °C/min.
299 Subsequently there is a rapid drop in weight much more pronounced between 250 and
300 350°C. From this temperature the decrease in weight is attenuated slightly until reaching
301 residual weight at approximately 550°C, from which weight descends very slowly. This
302 is from 22 min when using a ramp of 25°C/min or 11 min when using a ramp of
303 50°C/min. The profile of weight loss with temperature is a characteristic of the species
304 or material. Morin et al. (2017) [18] described different behaviors for thermogravimetric
305 analysis of the coal obtained by pyrolysis. On the other hand, according to Özsin and
306 Pütün, (2017) [19], the composition of the gas released at each stage is assumed to be
307 different. They worked with a TGA device coupled to a mass spectrometer (MS) and a
308 FTIR.

309

310 CONCLUSIONS

311

312 In this work we have developed methods for the determination of ash and volatiles with
313 thermogravimetric balance (TGA) for mixtures of wood and leaves of *Euphorbia*
314 *lancifolia*. The results show that the residual weights after applying ramps of 25°C/min
315 and 50°C/min up to 550°C and 900°C show significant differences with the values
316 obtained with the standardized methods EN-ISO 18122:2015 [5] and EN-ISO
317 18123:2015 [6] respectively. However, residual weights obtained with TGA present
318 fixed relations according to regression models.

319

320 The equations obtained for the determination of volatiles and ash from methods
321 developed for TGA present an acceptable precision, allowing reduction of the
322 determination times to 11 min.

323

324 The procedure of validation demonstrated the low uncertainty of the data obtained by
325 this method and the low propagation of uncertainty when they were applied for the
326 prediction ash and volatile content of the related biomasses, which supports its
327 applicability as an alternative to biomass characterization.

328

329 It is shown that the increase of leaf content in the *Euphorbia lancifolia* samples
330 increases the ash content and decreases the volatile content.

331

332 The decrease in weight with temperature is independent of the ramp used, presenting a
333 characteristic curve of four stages. It is assumed that the composition of the gas released
334 in each heating step is different. The determination of the gas composition at each stage
335 is proposed for further investigation. To do this, it is necessary to pass the gases through
336 a gas chromatograph and analyze it with a detector that could be a thermal conductivity
337 detector (TCD), or a mass spectrometer (MS).

338

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340

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Highlights

Determining of ash and volatile from residual weight with fast heating in TGA.

The decrease in weight with temperature is independent of the ramp used

Validated methods with analysis time of 10-20 min.

ACCEPTED MANUSCRIPT