

Contents

1	Introduction	1
1.1	Background	2
1.2	Motivation	5
1.3	Objectives	6
1.4	Thesis outline	7
	Chapter 1 bibliography	11
2	Literature review	13
2.1	Introduction	14
2.2	Experimental characterization	14
2.3	Turbine performance data	17
2.4	Overview of double-entry turbine performance	21
2.5	Radial turbine modelling	22
2.6	Previous work	28
	Chapter 2 bibliography	48
3	Measurement at different mass flow ratios in the double-entry turbines	49
3.1	Introduction	50
3.2	Turbocharger gas stand for double-entry turbines	50
3.3	Test methodology	60
3.4	Quality of the measurements	68
3.5	Double-entry turbine performance parameters	74
	Chapter 3 bibliography	92
4	Mass flow and efficiency models for double-entry turbines	93
4.1	Introduction	95
4.2	Reduced mass flow model for double-entry turbines	95
4.3	Efficiency fitting using VGT model	110
4.4	Development of actual efficiency model for double-entry turbines	116
4.5	Extrapolation of turbine performance parameters	135
4.6	Extrapolation of turbine performance parameters to non-measured MFRs	143
	Chapter 4 bibliography	149

5	Characterization of wastegate and scroll connection valves in double-entry turbines	151
5.1	Introduction	152
5.2	Wastegate characterization	152
5.3	Scroll connection valve characterization	168
	Chapter 5 bibliography	183
6	Heat transfer characterization	185
6.1	Introduction	186
6.2	Refined thermohydraulic tests	186
6.3	General correlation for heat transfer	191
6.4	Model validation using gas stand simulations	200
6.5	Heat transfer in double entry turbines	203
	Chapter 6 bibliography	207
7	Double entry turbine model validation in 1D simulation software	209
7.1	Introduction	210
7.2	Double entry turbine model quasi-steady adaptation	210
7.3	Double entry turbine modelling as a lookup table in GT-Power	211
7.4	Models validation in gas stand condition	214
7.5	Models validation with engine conditions	224
	Chapter 7 Bibliography	253
8	Conclusions and future works	255
8.1	Introduction	256
8.2	Main conclusions	256
8.3	Future works	265
	Chapter 8 Bibliography	267
	Global bibliography	269