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Additional Information

1 **Commercial steel wool used for Zero Valent Iron and as a**
2 **source of dissolved iron in a combined red-ox process for**
3 **pentachlorophenol degradation in tap water**

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5 L. Santos-Juanes*, S. García-Ballesteros, R.F. Vercher, A.M. Amat, A. Arques
6 Grupo de Procesos de Oxidación Avanzada, Departamento de Ingeniería Textil y
7 Papelera, Universitat Politècnica de València, Campus de Alcoy, Alcoy, Spain.

8
9 To whom correspondence should be addressed: Phone: +34 966528417. Fax: +34
10 966528438. E-mail: lusanju1@txp.upv.es.

11
12 **Abstract**

13 Pentachlorophenol solutions in tap water were treated with a combined process of zero
14 valent iron (ZVI) reduction followed by a photo-Fenton oxidation. Commercial steel
15 wool was used as ZVI source, demonstrating its effectivity for pentachlorophenol de-
16 chlorination at acidic pH values. The reductive pathway was monitored by the use of
17 excitation emission matrices, showing the transformation of the initial compound into
18 the fluorescent species 4-chlorophenol and phenol.

19 While the use of tap water represented a drawback in photo-Fenton oxidative reactions
20 (at least half kinetic constants values) an improvement was achieved when the reductive
21 stage was applied in the studied pH range. The transformation of pentachlorophenol into
22 phenol produced an increase in oxidative stage rate of about 8 times. This fact could be

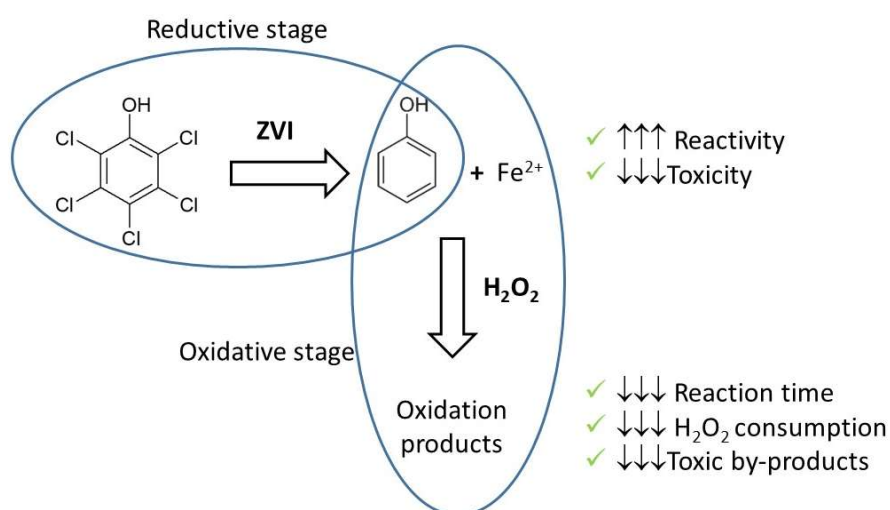
23 related to the treatment time and hydrogen peroxide consumption of the photo-Fenton
24 process, enhancing the economic viability. Furthermore, the de-chlorination of the
25 pentachlorophenol minimized the possibility of releasing toxic by-products in the
26 photo-Fenton process.

27

28 **Keywords:** steel wool, tap water, ZVI, photo-Fenton, pentachlorophenol

29

30 **Graphical abstract**



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32

33

34 **1. Introduction**

35 Advanced oxidation processes (AOPs) are a group of techniques able to produce
36 important changes in chemical composition of pollutants, and eventually, reaching
37 significant mineralization [1]. AOPs have been studied for the treatment of highly
38 polluted effluents [2, 3] and recently, as a tertiary process to deal with low
39 concentrations of recalcitrant pollutants [4,5]. In both cases, the presence of salts has
40 been described as detrimental, because their scavenging effect on the reactive species
41 involved in the AOP results in an important decrease in reaction rates [6]. This negative
42 effect can be overcome by working under stronger oxidation conditions, but this
43 strategy should be disregarded for economic and ecologic reasons, at least when dealing
44 with pollutants at low concentration [4]; in addition, when pollutant/inorganic salts
45 ratio decreases, the reactive species is more likely to find the inorganic ion than the
46 pollutant, thus increasing its scavenging role. For these reasons, the option of coupling a
47 pre-reductive stage seems attractive, especially for those compounds with electron-
48 withdrawing groups (e.g. nitro groups, sulfonates, cyano group) that deactivate
49 electrophilic attack of the reactive species [7]. In this case, the negative effect produced
50 by the presence of salts can be overcome if the pre-reductive stage forms more reactive
51 intermediates vs. oxidative processes.

52

53 Zero valent iron (ZVI) can act as reducing agent (standard redox potential of -0.44 V) in
54 the pre-reductive stage; in fact ZVI-based processes are commonly employed for
55 decontamination of water and groundwater [8]. In particular, ZVI has been used to
56 remove different types of pollutants from water such as chlorinated compounds, arsenic,
57 nitrate, dyes or nitro-aromatic compounds [9-11]. It is important to mention that the

58 presence of dissolved salts enhances ZVI reduction process, since they promote the
59 oxidation of the iron [12].

60 When ZVI is present in water a large number of reactions can occur, but the following
61 ones play the major role in most cases [13]:



64 According to the reactions above, ferrous salts are released into the solution during the
65 ZVI process. As iron cations are present in solution, Fenton and related processes can
66 be used in the oxidative stage, in particular if hydrogen peroxide is added to the reaction
67 mixture [14].

68 Fenton process consists in a combination of ferrous salts and hydrogen peroxide at an
69 optimum pH of 2.8, that are able to generate highly reactive species, mainly hydroxyl
70 radicals. Fenton can be accelerated by light (photo-Fenton) and interestingly, sunlight
71 can be used for this purpose [15]. The ability of this process to oxidize a wide range of
72 pollutants under different experimental conditions is well-established [16] and hence,
73 increasing attention has been paid to several aspects related to (photo)-Fenton, such as
74 economics, automatization or modelling [17-19].

75 The application of Fenton-related processes as tertiary treatment suggests the use of
76 mild conditions (near neutral pH and low iron and hydrogen peroxide concentrations
77 [20]). In this context, a pre-reductive stage can facilitate photo-Fenton oxidation and, in
78 addition to this, corrosion of zero-valent iron (ZVI) could be used as a continuous
79 source of iron salts replacing the amount that could suffer inactivation via formation of
80 iron oxides or hydroxides [21].

81 Separation of the reductive and oxidative stages in different parts of the reactor allow
82 tuning the best conditions for each stage. In particular, this type of set-ups avoids the
83 unnecessary consumption of hydrogen peroxide by reaction with ZVI permits
84 irradiation without light scattering [10]. From an economical and practical point of
85 view, commercial ZVI with high specific surface area (e.g. steel wool) seems a good
86 choice for this purpose. Furthermore, possible negative effects related to nano-iron
87 particles in the environment are also excluded [22].

88 This combined redox process would be meaningful for some applications, such as
89 treatment of effluents containing pollutants reluctant to chemical oxidation and/or with
90 potential to generate non-desired oxidation by-products; putting all together ZVI/photo-
91 Fenton could be a niche application for pollutants difficult to oxidize, present at low
92 concentration, with high amounts of salts in the effluent, when mild oxidizing
93 conditions are required and the release of toxic oxidation by-products cannot be
94 disregarded.

95 With this background, the aim of this work is to study a combined ZVI-Fenton process
96 using tap water. Commercial steel wool has been used as an iron source and a reaction
97 set-up able to separate ZVI-based reduction and photo-Fenton has been employed. As
98 factors influencing the photo-Fenton process are well-known, special emphasis will be
99 paid to the reductive phase. A typical halogenated toxic compound, pentachlorophenol
100 (PCP), has been used as a model pollutant. This compound is widely employed as a
101 pesticide, it is one of the chlorinated compounds less reactive towards oxidative
102 processes [23] and problems associated to its incomplete oxidation have been reported
103 [24].

104 **2. Experimental**

105 *2.1. Reagents.*

106 High purity PCP, 2,4-dichlorophenol (2,4-DCP), 4-chlorophenol (4-CP) and phenol
107 were supplied by Sigma-Aldrich. Sulphuric acid (96 %), sodium hydroxide (99 %)
108 ferrous sulphate (99 %), hydrogen peroxide (30 %) and acetonitrile (HPLC grade) were
109 provided by Panreac. The water employed was tap water from Alcoy (Spain) water
110 supply (table 1). The commercial steel wool (iron with 0.1% of carbon) classified as
111 fine grade with a fiber thickness of ca. 0.05 mm was employed as Zero Valent Iron
112 (ZVI). This commercial product is available in long reels of 8 cm width and 0.5 cm
113 thickness.

114

115 *2.2. Experimental set up*

116 The target solution in reductive processes was pentachlorophenol (1 mg/L) in tap and
117 Mili-Q water. In photo-Fenton, in addition to PCP, 2,4-DCP, 4-CP and phenol were also
118 used as substrates (always with an initial concentration of 1 mg/L). This range of
119 concentrations was chosen in order to allow a reliable monitoring of the kinetics of the
120 process and to assess the effect of operational variables. Furthermore, 1 mg/L is not far
121 from the total amount of emerging pollutants that can be found in the effluents of
122 wastewater treatment plants [4].

123

124 The commercial steel wool (1.4 g) was placed into a cylindrical container of 17 mm
125 diameter and 220 mm height located over an open glass reactor with magnetic stirring
126 (Scheme 1). The solution was continuously recirculated from the open reactor to the
127 steel wool at a flow rate of 20 mL/min using a peristaltic pump PR7 (SEKO). The
128 solution was flown through the steel wool by gravity and returned to the open reactor.

129 A pH-meter was placed inside the reactor. Periodically, samples were taken for
130 monitoring the pollutant and dissolved iron concentration.

131 For photo-Fenton reactions, a solar simulator (Oriel Instruments, Model 81160
132 equipped with a 300W xenon lamp) whose emission spectrum closely matches the solar
133 one was employed to irradiate the open glass reactor. The apparatus was equipped with
134 specific glass filters for cutting off the transmission of wavelengths below 300 nm was
135 used. The UVA irradiance (320-400 nm) was 32 W/m². This value represents an
136 average irradiance in a sunny country and it has been used as a reference, by many
137 authors, to normalize reaction time supposing a constant sun irradiance (t_{30W}) [16].

138 For each experiment, the reactor was loaded with 250 mL of solution and the pH was
139 adjusted to the desired value by dropwise addition of sulphuric acid or sodium
140 hydroxide; in some experiments only initial pH was adjusted, while in other cases, a
141 constant pH was kept along the process. For photo-Fenton reactions, hydrogen peroxide
142 was added to reach a concentration of 2.5 mg/L; this accounts for ca. twice the
143 stoichiometric amount required to completely oxidize PCP and it was chosen to
144 minimize the scavenging role of the excess of H₂O₂ towards photo-Fenton (17). Iron
145 employed in the oxidative reaction was 5 mg/L, that was in the range of the amount of
146 iron released by ZVI at pH = 5; furthermore, it has been demonstrated that this is a
147 convenient concentration to drive mild photo-Fenton [4]. Samples were periodically
148 collected from the reactor and filtered through 0.45 µm nylon filters (Millipore Millex-
149 HN) before analyses. Eventually, in order to prevent the decomposition of organic
150 components after sampling, samples were immediately diluted (1:3 v/v) with methanol.
151 All experiments have been repeated at least twice.

152

153

154 *2.3. Chemical analysis*

155 Pentachlorophenol and its reductive products concentration were determined by high
156 performance liquid chromatography. The apparatus employed was a LaChrom from
157 Merck-Hitachi equipped with autosampler and diode array detector. A reverse phase
158 column LiChrospher® 100 RP-18 (5 µm) was used and a mixture of 1 mM sulfuric acid
159 and acetonitrile (20/80 %) were employed as a mobile phase in a flow rate of 1.0
160 mL/min.

161 The fluorescence Excitation Emission Matrices (EEMs) were recorded with a modular
162 QuantaMaster spectrofluorometer and collected by subsequent scanning emission from
163 300 to 600 nm at 5 nm increments by varying the excitation wavelength from 250 to
164 550 nm at 5 nm increments. Data at lower excitation wavelengths were not recorded
165 because of the excessive background noise, caused by the low intensity of the lamp in
166 the range of 200–250 nm. The spectra were recorded using excitation and emission slit
167 bandwidths of 5 nm. The fluorescence intensities are reported in c.p.s. (counts per
168 second).

169 UV-Vis absorption spectra were recorded on a Helios γ spectrophotometer (Thermo
170 Scientific), using quartz cells of 1.0 cm optical path length.

171 The concentration of iron species in the water was measured according to the o-
172 phenanthroline standardized spectrometric procedure (ISO 6332) [25]. Hydrogen
173 peroxide presence and consumption was checked by the use of colorimetric strips
174 (MQuant Peroxide Test).

175

176 3. Results and discussion

177 3.1. Effect of pH in pentachlorophenol reductive degradation

178 A first set of experiments was carried in tap water at different initial pH values in order
179 to study the effect of this parameter on the reduction of PCP by ZVI. The pH was
180 adjusted before the reaction to 3, 5 and 7. Pollutant concentration, dissolved iron
181 (released by ZVI) and pH were monitored along the process and results are shown in
182 Figure 1. At pH 7, no significant decrease in PCP concentration was observed, at pH = 5
183 some degradation of PCP was observed (20% removal after 90 min) and at pH = 3,
184 higher removal was reached (50% after 1 hour), but again in this case, a decrease in the
185 reaction rate was observed beyond this point. The amount of iron released into the
186 solution followed a similar trend: it was very low at pH = 7 and increased with
187 decreasing pH values; in some cases, a decrease in dissolved iron was observed (e.g. at
188 pH = 5) that can be attributed to the iron (III) precipitation. The pH variation is different
189 in all cases: while at initial pH = 7, variation is lower than a unit, reaching values close
190 to 8, followed by a slight decrease at the end of the process; similar behavior is
191 observed for the experiment with initial pH = 5, where an increase of less than 2 pH unit
192 was observed (never reaching pH = 7), again followed by a slight decrease. In the case
193 of pH = 3, the pH increase was higher at the beginning of the reaction (ca. 3.5 units, to
194 reach values around 6.5) and then remained constant.

195

196 These results seem to indicate that PCP removal is favored by acidic pH and it is
197 stopped once solution approaches neutral values, iron release also occurs faster at acidic
198 medium and the decrease observed at the end of the process, might be due to the
199 precipitation of iron hydroxides; the pH increase might be related to H⁺ reduction to
200 form H₂ and the final slight decrease can be due to the precipitation of iron hydroxide.

201 Finally, it seems that all three processes are closely related: ZVI oxidation requires H^+
202 reduction and PCP removal is coupled with these processes: this is in agreement with
203 H_2 acting as reducing agent for PCP, although other processes should not be ruled out,
204 because of the complexity of the system. Also interestingly, the amount of iron released
205 in the solution (above 5 mg/L) is in the range of the concentrations employed for photo-
206 Fenton, what might favor coupling of ZVI and photo-Fenton processes without further
207 iron addition.

208

209 To gain further insight into the effect of pH, three experiments were carried out
210 maintaining the pH constant during all reaction time by small additions of sulfuric acid
211 at the values of 3, 4 and 5. Interestingly, keeping constant the pH value allowed
212 obtaining important degradation percentages, which were not stopped (Figure 2). Best
213 results were obtained at the most acidic value, 3, with more than 90% removal in two
214 hours of reaction. At this pH, the iron released into the solution was more than 40 mg/L.
215 When the pH was maintained at 4, the reaction was only slightly slower and the amount
216 of iron in solution also decreased to 20 mg/L. Finally, when the reaction was carried out
217 at pH = 5, the final degradation was ca. 85 % and the dissolved iron reached a
218 maximum of 12 mg/L and then slightly decreased, most probably because of
219 precipitation at this pH. However, the amount of iron dissolved in the solution was high
220 enough to perform a photo-Fenton process. Putting all this together, although best
221 results were reached at pH = 3, the process can be extended up to pH = 5. A key
222 parameter for the good performance of this approach is the high iron/pollutant ratio that
223 can be applied, as ZVI is immobilized as a wool.

224

225

226 *3.2. Mechanistic studies using excitation-emission matrices*

227 Once the degradation of PCP was achieved and the pH working range assessed, a series
228 of experiments were planned in order to elucidate the mechanism involved in PCP
229 removal, as PCP decrease can be due to different processes. For this reason, it is
230 important to demonstrate that a reductive reaction of de-halogenation was
231 predominating.

232 The mechanistic route for PCP de-halogenation have been described in depth for several
233 systems [26, 27]. It involves the consecutive chlorine removal from PCP to produce
234 phenol through the formation of tetrachlorophenol, trichlorophenol, dichlorophenol and
235 chlorophenol. In some cases, the formation of chlorine anion has been employed for
236 monitoring the de-chlorination of organic compounds. In our case, the use of tap water
237 with important amounts of chlorine (27 mg/L), the initial low concentration of
238 pentachlorophenol (1 mg/L) and the low expected concentration of by-products made
239 the use of excitation emission matrices (EEMs) an adequate choice, as it has been
240 demonstrated as a good technique to detect major trends in the composition of organic
241 matter through a treatment [28]. With this objective in mind, EEMs were recorded for
242 PCP, 2,4-DCP, 4-CP and phenol solutions in tap water. As presented in figure 3, PCP
243 and 2,4-DCP showed no fluorescence, while 4-CP showed an important emission
244 spectrum in the zone of 300 to 340 nm when excited in the 250 to 290 nm domain.
245 Finally, the phenol solution presented a strong emission in the range of 300 to 340 when
246 excited between 250 to 330 nm and 500 to 550 nm.

247 Once the reference compounds were recorded, the EEM of samples taken at different
248 degradation levels were also measured (Figure 4). The initial sample showed no
249 significant emission, as expected for PCP. As PCP removal occurred, signals appeared
250 with emission between 300 to 340 nm when excited between 250 to 350 nm, which can

251 be attributed to phenol formation. Nevertheless the presence of the other fluorescent
252 compound, 4-CP cannot be completely discarded, since emitting and exciting zones are
253 partially overlapped with phenol. Finally, EEM obtained when PCP was submitted to
254 photo-Fenton showed no significant emission. Thus, EEM is an important piece of
255 evidence to support PCP reduction to phenol.

256

257 *3.3. The role of salts in reductive/oxidative treatment*

258 The presence of salts in tap water have been reported as favourable for iron corrosion
259 and consequently for reductive reactions when applying ZVI [10, 12]. Contrary to this,
260 the scavenging effect of dissolved salts results in a decrease of the oxidation kinetics
261 [29]. In order to determine the extent of this effect in our system, reduction of PCP was
262 carried out in Mili-Q water to compare with the results obtained in section 3.1 with tap
263 water. Again this case, pH was kept constant at values of 3, 4 and 5.

264 Figure 5a shows the pseudo-first order kinetic constant for PCP removal in tap and
265 Mili-Q water at the different working pH. In all cases, kinetic constants were higher
266 when the reaction was driven in tap water confirming the positive role of the presence
267 of salts. Nevertheless important PCP reduction was also observed in Milli Q water; this
268 could be partly attributed to the addition of electrolytes (e.g. sulphuric acid) to modify
269 the pH values. In fact, differences between both aqueous matrixes were less relevant at
270 pH = 3, where more sulphuric acid was present. The final amount of dissolved iron was
271 also monitored (Figure 5b), and in line with the previous results higher amounts of iron
272 were released in tap water.

273 In order to check the effect of salts on the oxidative stage, a series of experiments were
274 dedicated to study the photo-Fenton oxidation of PCP, 2,4-DCP, 4-CP and phenol. The
275 degradation of each pollutant was studied in separate experiments (1 mg/L), and the

276 series were run with Mili-Q and tap water (Figure 6) at the three studied pH values. As
277 indicated in the introduction, the presence of electron withdrawing groups results in a
278 more reluctant behaviour towards oxidation. In fact, the following order of reactivity
279 was found: phenol > 4-CP > 2,4-DCP > PCP. This proves that de-chlorination in the
280 reductive stage of PCP to form phenol is meaningful in view of applying photo-Fenton.
281 Regarding pH, the expected behaviour was found, being the reaction systematically
282 faster at pH = 3; although at pH = 5 reaction was clearly slower, significant removal
283 was observed, indicating that application of photo-Fenton at this medium should not be
284 ruled out when dealing with pollutants at low concentration. Finally, the scavenging
285 role of salts was clear in this case, as rate constants were lower in the experiments with
286 tap water, being this effect more significant at pH = 5, most probably due to the lower
287 availability of reactive species. This makes more interesting the ZVI/photo-Fenton
288 coupling, as the oxidation of phenol in tap water is faster than of PCP even when this
289 pollutant is dissolved in Milli-Q water.

290

291 3.4. Environmental considerations

292 The presence of chlorinated compounds in water have deserved the attention from
293 researchers during the last 30 years due to its high toxicity. The T.E.S.T software
294 (Toxicity Estimation Software Tool) developed by the Environmental Protection
295 Agency (EPA) reports the following values of toxicity for all the chlorinated phenols
296 expressed as *Daphnia magna* LC50 (48 h) mg/L: PCP (0.73); 2,3,5,6-TetraCP (0.57);
297 2,4,6-TCP (6.32); 2,4-DCP (2.6); 4-CP (4.82). Finally, the toxicity of phenol expressed
298 as *Daphnia magna* LC50 (48 h) mg/L is 13.29. Therefore, the reduction of PCP to
299 phenol decreases the toxicity in ca. 20 times. This fact, together with the increase of
300 reactivity towards oxidation in 8 times, should be enough to justify a cheap pre-

301 reductive stage before the photo-Fenton process. But in addition to this, the direct
302 oxidation without pre-treatment has been described as dangerous if complete oxidation
303 cannot be achieved, as some toxic condensation products have been identified [24, 30].
304 Finally, the use of steel wool as ZVI has also an environmental benefit since problems
305 associated to the toxicity of nano-ZVI have been also published [22]

306

307

308 **4. Conclusions**

309 A procedure combining reductive and oxidative stages demonstrated to be meaningful
310 for the treatment of PCP, a toxic and low reactive compound against oxidation with
311 photo-Fenton. This combined process seems to be convenient in systems in which the
312 oxidative treatment (photo-Fenton) is not favored, namely compounds difficult to
313 oxidize, present at low concentration, with high amounts of salts in the effluent, when
314 mild oxidizing conditions are required and/or when the release of toxic oxidation by-
315 products cannot be disregarded.

316 Although the reduction was faster at pH = 3, it could be extended until pH = 5 with no
317 significant loss of efficiency and the presence of salts (e.g tap water) did not represent a
318 drawback for the ZVI process. The major product formed in the process, namely phenol,
319 is more easily oxidized via photo-Fenton than PCP and the iron released during the
320 reduction can be employed in the oxidative step.

321 The use of commercial steel wool as reducing agent can improve the economic
322 feasibility of the process making this alternative reductive-oxidative treatment
323 interesting, as it allows designing the experimental set-ups that separate the oxidative
324 and reductive stages. In fact, a possibility to be studied in future work is the application
325 of the alternative reductive and oxidative stages in short reaction times by adding
326 controlled amounts of hydrogen peroxide.

327 Finally, EEM has been confirmed as a good alternative to more sophisticated
328 chromatographic methods. When fine analysis of the complex mixture is not required,
329 the use of EEM allows following major trends in organic matter composition.

330

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335

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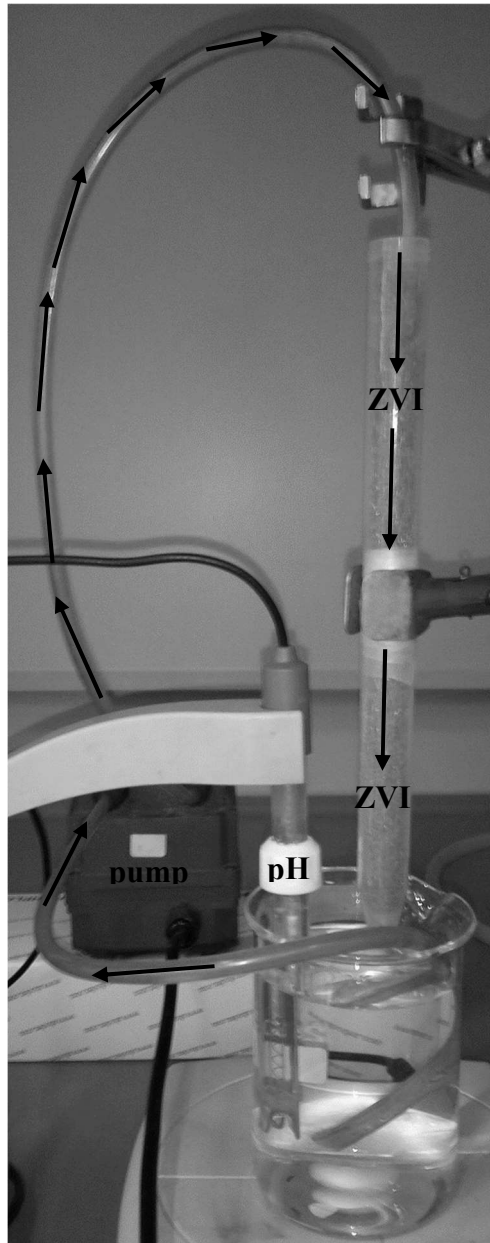
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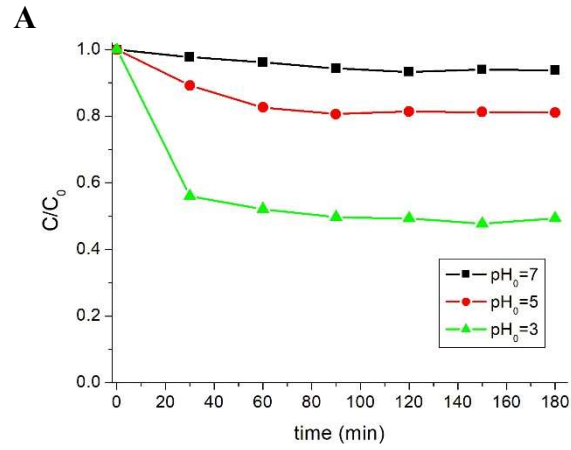
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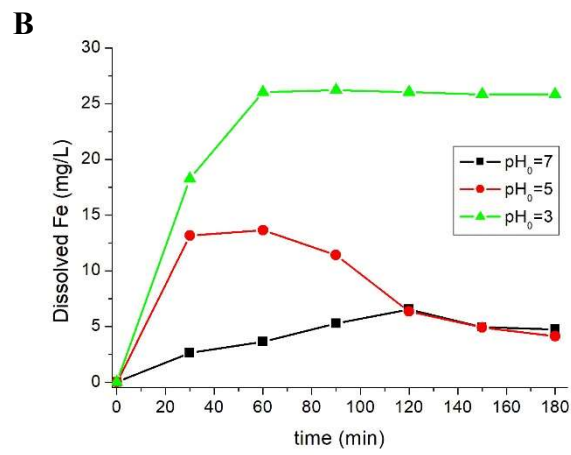
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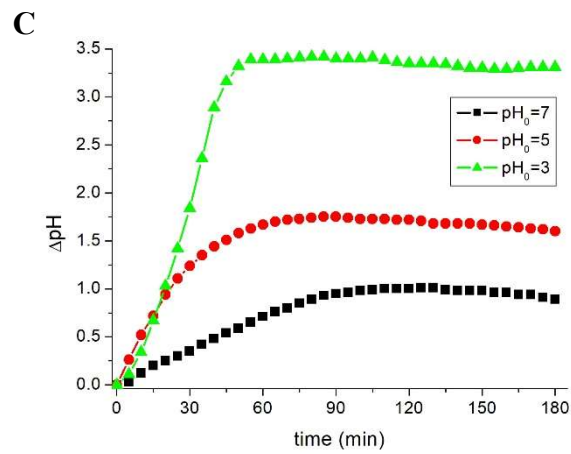
Scheme 1: Experimental set up employed in the reductive process



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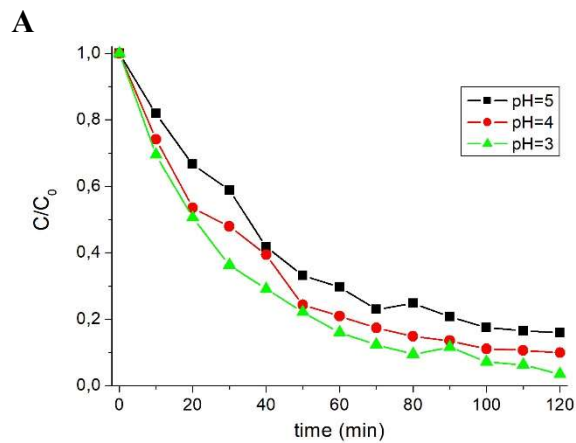
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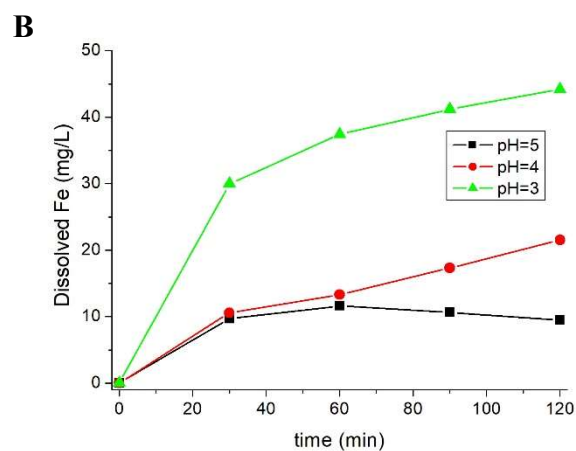
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404 Figure 1: PCP (1 mg/L) removal by ZVI under different pH conditions: Variation of
 405 some parameters vs time: relative concentration (A), dissolved iron (B) and pH (C).

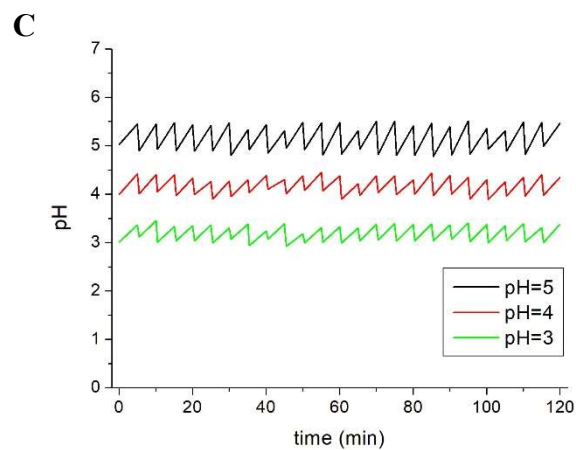
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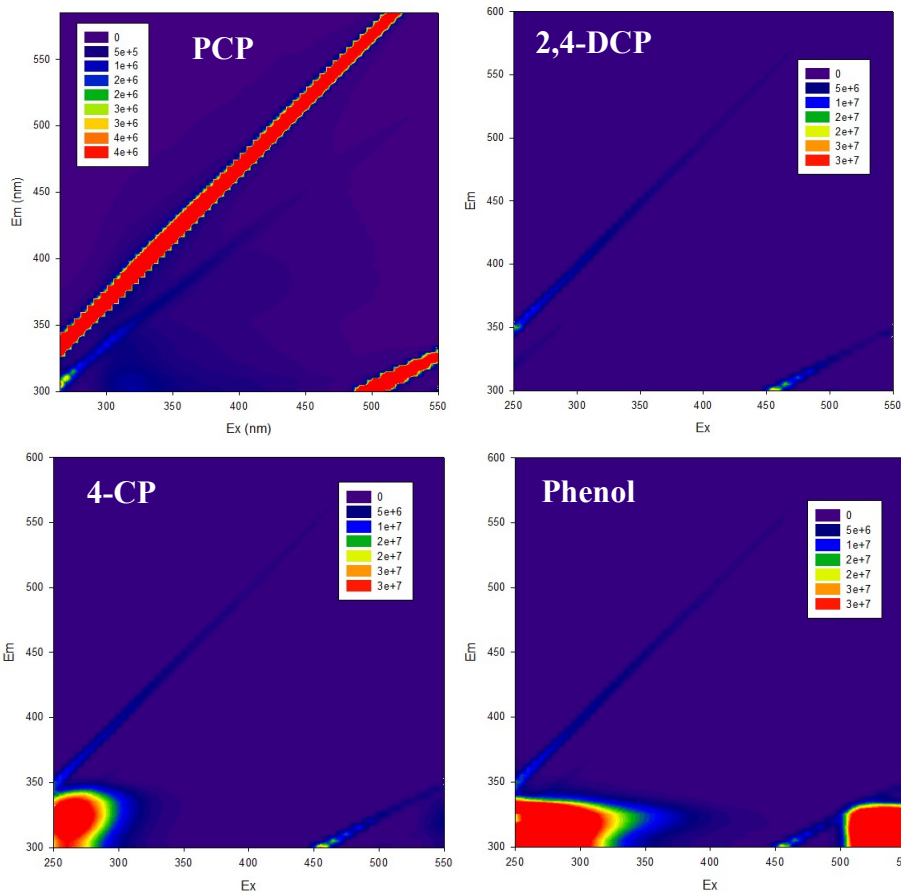


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410 Figure 2: Evolution of pollutant removal (A), dissolved iron (B) and pH oscillation (C)

411 for reductive experiments carried out at different pH values.

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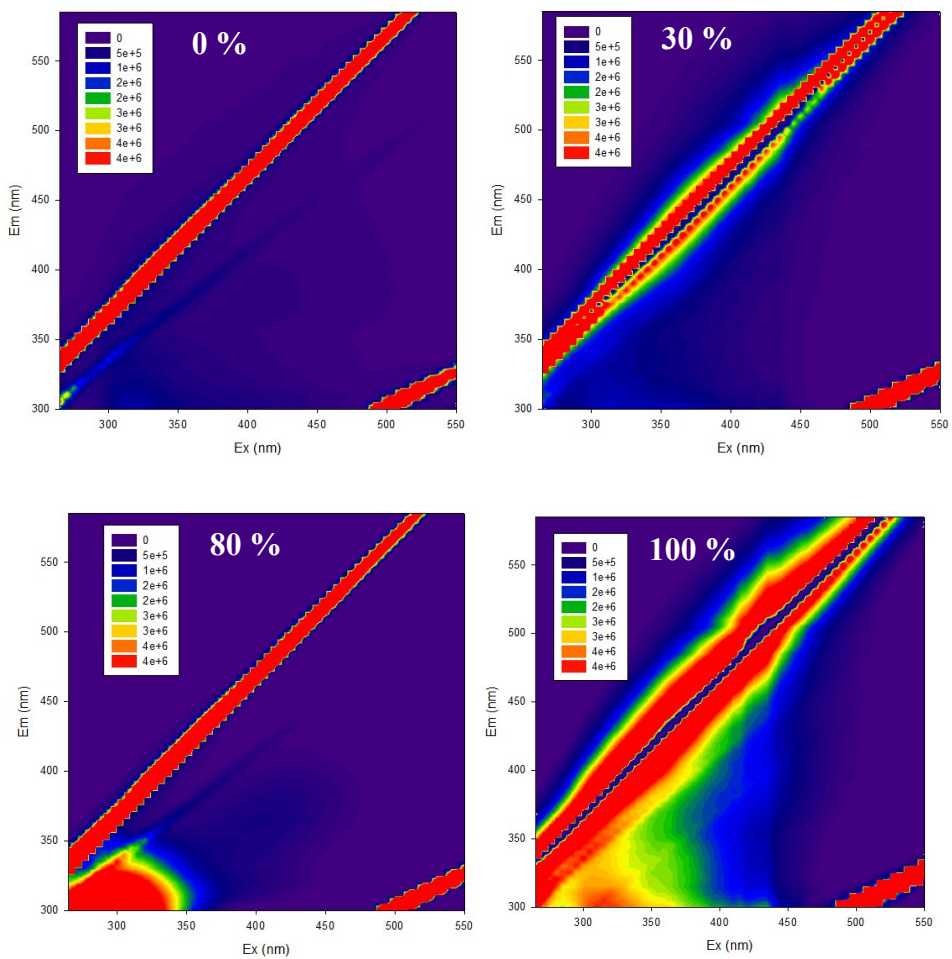


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415 Figure 3: Excitation emission matrices of Pentachlorophenol (PCP); 2,4-Dichlorophenol
 416 (2,4-DCP); 4-Chlorophenol (4-CP) and Phenol (From left to right, top to bottom).

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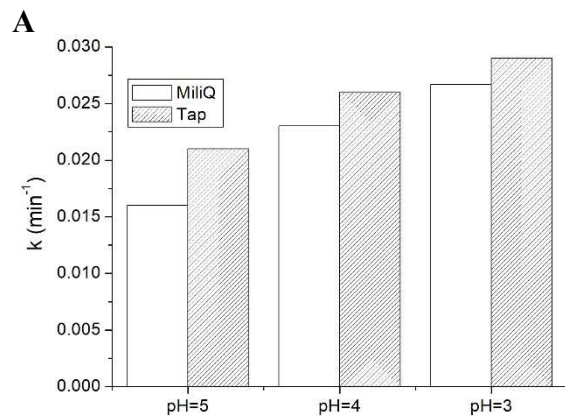


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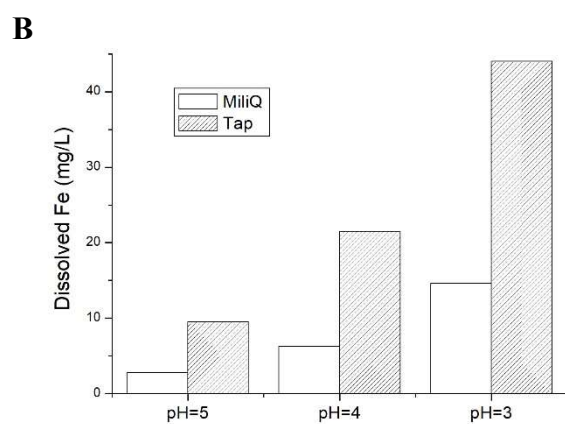
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420 Figure 4: Excitation emission matrices of Pentachlorophenol (PCP) at different
 421 percentages of removal: 0, 30, 80 and 100% (From left to right, top to bottom).

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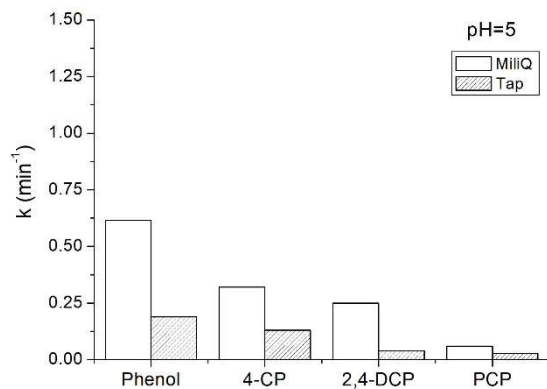
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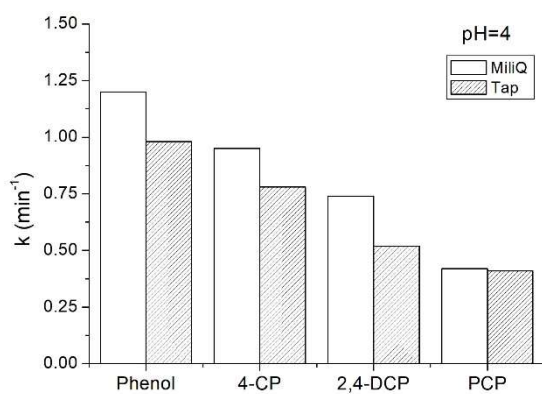
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425 Figure 5: Pseudo-first order kinetic constants for the reductive degradation of PCP using
 426 Mili-Q and tap water at different pH values (A). Dissolved iron at the end of the
 427 reductive process using Mili-Q and tap water at different pH values (B).

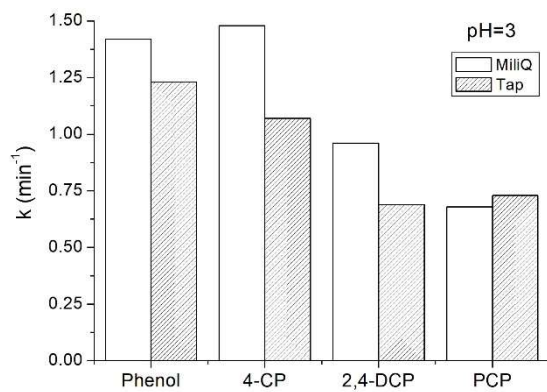
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432 Figure 6: Pseudo-first order kinetic constants degradation of different compounds
 433 employing the photo-Fenton process at different initial pH values. Empty bars represent
 434 Milli-Q water solutions while lined bars represent tap water solutions.

435

436

437 Table 1: Tap water composition and main characteristics

pH	7.8	Cl ⁻ (mg/L)	26.8
Conductivity (μS/cm)	493	NO ₃ ⁻ (mg/L)	2.63
CaCO ₃ (mg/L)	147	SO ₄ ²⁻ (mg/L)	28.1
Free Chlorine (mg/L)	1.15	Na ⁺ (mg/L)	18.7

438