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Additional Information

1 **In vitro starch digestibility and fate of crocins in pasta enriched with saffron extract**

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21

22

23 **Abstract**

24 This work aims to study the effect of the addition of saffron extract on fresh pasta in-vitro  
25 digestibility. Fresh pasta was formulated with different concentrations of saffron extracts (0.2  
26 and 0.4 %w/w), cooked at two different times (1.5 and 3 min), and in vitro digested (oral,  
27 gastric and intestinal stages). Oil was added to pasta before digestion to evaluate the presence  
28 of lipids on starch and crocin bioaccessibility. Saffron enrichment and oil addition slowed  
29 down the digestion of starch, thus, decreasing the glycemic index of pasta. Concentration of  
30 saffron and oil addition contributed to crocin release in the digestion fluids, with the opposite  
31 effect of cooking time. Isomerization from *trans* to *cis* was enhanced by both, cooking and oil  
32 addition. Bioaccessibility of total crocins varied from  $2.9\pm 1.1$ , to  $97\pm 3$  %. Finally, the *trans:cis*  
33 isomers distribution was only close to 50:50 in enriched-pasta cooked during 3 min or with oil  
34 addition.

35

36 **Chemical Compounds**

37 Crocin I (Pubchem CID: 5281233); *trans*-crocetin (b-D-glucosyl)-(b-D-gentiobiosyl) ester  
38 (Pubchem CID: 9940690); Crocetin Digentiobiosyl Ester (Pubchem CID: 44630212); Safranal  
39 (Pubchem CID: 61041).

40

41

42 **Key-words:** saffron, pasta, oil, in vitro digestion, starch, crocin bioaccessibility

43

## 44 **1. Introduction**

45 Pasta is a worldwide known food product. It is an important carbohydrate source, composed  
46 mainly of starch and low content of fats, proteins, dietary fibre, minerals, vitamins and phenolic  
47 compounds. Starch, the most important digestible polysaccharide in human nutrition usually  
48 accounts for 20-50 % of the total energy intake. It is made up of two different glucose polymers,  
49 amylose (15-20 %) and amylopectin (80-85 %), and it is mainly derived from plant seeds such  
50 as wheat, maize, rice, oats and rye. Starch is a major source of glucose that appears at relatively  
51 high concentrations in blood circulation during digestion, playing a predominant role in the  
52 human diet as it contributes to the glycaemic index (Bohn et al., 2017). The glycaemic index  
53 (GI) is associated with the presence and concentration of carbohydrates in a particular food,  
54 and it indicates their effect on a person's blood glucose level. Acute increments in postprandial  
55 plasma glucose and insulin levels after eating foods rich in carbohydrate (high glycaemic  
56 response), may increase the risk of metabolic diseases such as type 2 diabetes, cardiovascular  
57 disease, and obesity (Kim et al., 2008). Therefore, low glycemic responses are considered  
58 favorable to health, and ways are being sought to reduce the glycemic impact of food  
59 carbohydrates (Kim et al., 2008). Moreover, it is known that a series of factors including the  
60 type of carbohydrate, physical entrapment of the carbohydrate within the food, as well as fat  
61 and protein content of the food and organic acids or salt content of the meal may affect  
62 glycemic index (Bohn et al., 2017). Pasta is a popular and simple carbohydrate-based food with  
63 a relative low glycemic response (Singh, Dartois, & Kaur, 2010) that derives from its  
64 composition and structural properties determined by the wheat flour and processing.

65 In order to enhance nutritional value of pasta, several studies have focused on the possibility  
66 of adding functional ingredients into it (Bustos, Perez, & León, 2013; Fiorda, Soares, da Silva,  
67 Grossmann, & Souto, 2013). Design and development of fortified formulated bakery products,

68 is one of the latest trends in the specific industry sector with a growing interest due to their  
69 improved nutritional properties.

70 Among the wide variety of functional ingredients with potential health benefits, saffron, a spice  
71 derived from the dried stigmas of *Crocus sativus* L. flowers, has received increased attention  
72 in the past two decades in both, cookery and food industry, due to its colouring properties,  
73 pleasant bitter taste and alluring aroma (Serrano-Díaz, Sánchez, Maggi, Carmona, & Alonso,  
74 2011). It owes its sensory properties mostly to the presence of three carotenoid derivatives,  
75 mainly synthesized during flowering, but also during processing, which are crocins,  
76 picrocrocin and saffranal, responsible of the saffron colour, flavour and aroma, respectively.  
77 These secondary metabolites are produced by oxidative cleavage of zeaxanthin, followed by  
78 oxidative modifications and glycosylation (Namin et al., 2009). Crocetin digentiobiose ester  
79 ( $C_{44}H_{64}O_{24}$ ), a natural and food-grade colouring agent, is considered one of the major bioactive  
80 constituents of saffron and has a wide spectrum of biological activities including antigenotoxic  
81 and cytotoxic effects, antioxidant, anti-inflammatory, anti-atherosclerosis, anti-diabetic,  
82 hypotensive, hypolipidaemic, hypoglycemic and antidepressant (Rahaiee, Moini, Hashemi, &  
83 Shojaosadati, 2015). However, in general, crocins have low stability and lose most of their  
84 functionality during processing and storage after exposure to heat, oxygen, light, acidic  
85 environment and/or due to presence of additives (Maggi et al., 2009).

86 In order to exert the target functionality in vivo, bioactive compounds need to be active after  
87 digestion. The fraction of a bioactive compound released from the food matrix following  
88 digestion, that is solubilised into the gut for intestinal uptake, is usually known as the  
89 bioaccessible fraction (Carbonell-Capella, Buniowska, Barba, Esteve, & Frígola, 2014;  
90 Rodríguez-Roque et al., 2015). The bioaccessibility of a particular compound depends, often  
91 to a significant extent, on interactions with other dietary constituents (O'Brien, 2013). Besides  
92 crocins and saffranal, saffron is also rich in many other bioactive compounds including

93 phenols, that along with other phytochemicals, can be linked to macro-molecules via bonds of  
94 various nature depending on their molecular and chemical characteristics. In fact, phenols have  
95 been able to influence the starch digestibility both, in vitro and in vivo (Forester, Gu, &  
96 Lambert, 2012). Thus, food matrix interactions between bioactives and macronutrients in  
97 complex foods like pasta should be considered as potentially affecting the digestibility of the  
98 macronutrients (i.e. starch, gluten) and, in turn, the bioaccessibility and bioavailability of the  
99 micronutrients and bioactives.

100 The enrichment of pasta with other functional ingredients may have effects on its digestibility,  
101 and, in particular, on that related to the starch fraction. That is why, in this study, the main goal  
102 of this research was to study the effect of saffron extract addition (0.2 and 0.4 %w/w) on the  
103 digestibility of starch as well as the fate and release of bioactive compounds and in particular,  
104 crocins, of fresh pasta subjected to different cooking times (1.5 and 3 minutes). The impact of  
105 the addition of olive oil to cooked pasta, and prior to digestion, on crocins bioaccessibility was  
106 also evaluated.

107

## 108 **2. Materials and methods**

### 109 **2.1. Chemicals**

110 Crocin, saffranal, and methanol, were purchased from Sigma Sigma-Aldrich (Deisenhofen,  
111 Germany). Ammonium bicarbonate, potassium dihydrogen phosphate, porcine pepsin (3200-  
112 4500 U / mg), pancreatin (8 × USP) from porcine pancreas and bovine bile extract, were from  
113 Sigma-Aldrich (Deisenhofen, Germany). Sodium carbonate hydrogen was purchased from  
114 Scharlau (Barcelona, Spain). DNS (3-5' dinitrosalicylic acid) reagent, glucose, Na-K  
115 tartrate/NaOH, ethanol, invertase and acetonitrile were purchased from Sigma-Aldrich  
116 (Deisenhofen, Germany). Amyloglucosidase was from Megazyme (E- AMGDF, Megazyme,  
117 Ireland). All solvents used for the determination of crocins were HPLC grade and the others of

118 analytical grade. Bidistilled water was used for chromatographic analysis (Milli-Q, Millipore  
119 Corp., Bedford, MA). Standard solutions were stored at -20 ° C.

120 Saffron powders (Hacendado, Valencia) and wheat flour (Hacendado, Valencia) were  
121 purchased in a local market. For pasta preparation and cooking, tap water of Valencia's  
122 municipality (Valencia, Spain) was used.

123

## 124 ***2.2 Sample preparation***

### 125 *2.2.1. Pasta samples preparation*

126 All samples (with and without saffron) were prepared by mixing wheat flour and water (70:30  
127 (w/w)). Different batches of pasta were made and each of them was made of ca. 250 g.

128 The following pasta formulations were prepared based on a previous study (Armellini et al.,  
129 2018) as follows: control dough (C) made of wheat flour (165 g) and tap water (70 ml), (no  
130 saffron); "saffron enriched pasta" was made of wheat flour (165 g) + 70 ml of a dispersion of  
131 saffron powder in tap water (either 0.2 or 0.4 %w/w saffron in dough). All the ingredients were  
132 mixed using a home professional equipment (Thermomix TM- 31, Vorwerk, Wuppertal,  
133 Germany) for 2 min under 'dough mode'. The mix was left to settle for 5 minutes at room  
134 temperature before to extrude it to a "pappardelle" shape (large and flat, width: 4 cm length:  
135 24 cm) using a home scale pasta-shaper (Marcato SPA, Padova, Italy).

### 136 *2.2.2. Cooking of the pasta*

137 Aliquots of of pasta (60 g each) were cut into smaller pieces (8 cm x 4 cm) and cooked in  
138 boiling tap water (1.5 L) (Armellini et al., 2018). Samples were removed from the boiling water  
139 1.5 minutes after boiling started, that corresponded, based on preliminary tests, to the optimum  
140 cooking time from the organoleptic point of view, as well as crocins preservation (Armellini et  
141 al., 2018). Additionally, pasta enriched with 0.4% of saffron was also cooked for 3.0 min in  
142 order to evaluate the effect of overcooking.

143 Samples were coded based on their saffron enrichment (0 (control), 0.2 or 0.4 % (w/w) and  
144 cooking time (1.5 or 3.0 min) as follows: 0%-1.5' (control), 0.2%-1.5', 0.4%-1.5', 0.4%-3').  
145 After cooking, samples were drained and cooled by soaking them in cold water for 10 s; excess  
146 water was removed by lightly patting the samples between paper towels. An aliquot of both  
147 raw and cooked pasta corresponding to half of the sample was immediately used for moisture  
148 measurements and *in vitro* digestion. The remaining part was freeze-dried (-45 °C, 0.8 Pa 48  
149 h, Telstar, Spain) and used for the remaining chemical analyses.  
150 Data reported are referred to at least three different batches of pasta samples prepared in  
151 different days. All measurements were performed in triplicate for each batch (n=9).

152

### 153 ***2.3 In vitro digestion process***

154 The digestive process (oral, gastric and intestinal stages) and the simulated fluids (salival,  
155 gastric and intestinal) were prepared according to the protocol proposed by Minekus et al.,  
156 (2014), with slight modifications. The simulated salival fluid (SSF), the simulated gastric fluid  
157 (SGF) and simulated intestinal fluid (SIF) were prepared daily from stock solutions. The  
158 electrolyte composition of the different solutions is shown in **Table 1**. The enzymatic activity  
159 was tested before each experiment following the protocol proposed by Carrière et al., (2000).  
160 Each experiment was performed in triplicate. The *in vitro* digestion process was performed as  
161 follows:

162 For the *oral stage*, pasta samples were mixed with SSF (1:1 w/v). Firstly, three healthy  
163 volunteers, providing a signed consent form, chewed the tested pasta samples (5 g) 15 times  
164 for approximately 15 seconds and then expectorated it into a 50 mL Falcon tube. After that,  
165 the bolus was weighted again and the amount of SSF (pre-warmed at 37 °C; pH 8) required to  
166 complete the ratio (1:1 w/v) was added. The *gastric stage*, continued with the immediate  
167 addition to the oral bolus of 10 mL of SGF, 5 µL of CaCl<sub>2</sub> (0.3 M) and a sufficient volume of



168 HCl (1M) to adjust the pH to  $2.8 \pm 0.1$ . Porcine pepsin had been added into the SGF to a  
169 concentration of 25000 U pepsin / mL of SGF. Subsequently, the mixture was placed in a  
170 thermostatically controlled chamber (Selecta, Spain) at 37 °C coupled to a shaker (Intelli-Mixer  
171 RM 2, Elmi Ltd., Baltics and Russia) at a speed of 55 rpm and head-over-heels rotatory  
172 movements. The total duration of this stage was 120 min. Every 30 min, the pH was measured  
173 and re-adjusted (if necessary). For the *intestinal stage*, 20 mL of SIF were added to the gastric  
174 chyme (ratio 1: 1 (v/v)), pH was adjusted to  $7.0 \pm 0.1$  with NaOH 1M, right after 120 min of  
175 gastric stage. The final bile salts and pancreatin concentrations were 10 mM and 1260 LU  
176 (Lipase Units or FCC), respectively, in each tube.

177 Furthermore, in order to evaluate the effect of the addition of a lipid component as excipient  
178 on starch digestibility and bioaccessibility of bioactive compounds, two samples (4 g) namely  
179 the pasta formulated with 0.2 and 0.4 % w/w of saffron cooked for 1.5 min were individually  
180 mixed with 1 g of olive oil, prior to the *oral stage*. These sample were coded as '0.2%-1.5'+oil'  
181 and '0.4%-1.5'+oil'.

182 To stop the enzymatic reactions after the different sampling times along the gastric and  
183 intestinal simulated digestion, the tubes were placed in ice for 10 min and afterwards  
184 centrifuged at 1200 x G for 15 min, at 10° C, to separate the solid pellet and the liquid  
185 supernatant, called 'micellar' phase. The pellet of each sample was used to determine the  
186 matrix degradation index (MDI) while the micellar phase was divided into aliquots (1 mL) and  
187 frozen at -40°C until analysis including starch determination and carotenoids. For the latter  
188 analysis, samples were stored at -40 °C for 24 h before freeze-drying (-45 °C, 0.8 Pa 48 h,  
189 Telstar, Spain).

190 **2.4. Analytical determinations**

191 *2.4.1 Matrix Degradation Index*

192 Matrix Degradation Index of each sample was determined from the proportion of solids that  
193 were finely dispersed in the digestion juices. After centrifugation, the pellet collected from the  
194 digestion tube was filtered on a metallic sieve (1.6 mm x 1.6 mm mesh) to separate out large  
195 food particles. The drained liquid or micellar phase was collected and used for starch  
196 determination as well as crocins analysis. The solid pasta particles were rinsed twice with 2  
197 mL of digestion juice to remove any digested material and transferred to an aluminium dish  
198 previously exactly weighted, placed in a forced air oven at 60 °C for 48 h, and weighed again  
199 to determine the mass of large pasta solids. The matrix degradation index (MDI) corresponds  
200 to the proportion of pasta solids passing the metallic sieve (Asensio-Grau, Peinado, Heredia,  
201 & Andrés, 2018; Lamothe, Azimy, Bazinet, Couillard, & Britten, 2014; Lamothe, Rémillard,  
202 Tremblay, & Britten, 2017).

203 *2.4.2. Digestible Starch*

204 Sugars released during digestion were determined as monosaccharides by the dinitrosalicylic  
205 acid (DNS) colorimetric method after an invertase + amyloglucosidase secondary digestion  
206 (Mishra, Monro, & Hedderley, 2008) with a small-scale modification. An aliquot of the  
207 micellar phase (1 mL) was taken after 20 and 120 min of intestinal stage, mixed with absolute  
208 ethanol (4 mL), and then centrifuged at 1000 x G during 10 min, at 20 °C. Afterwards, 0.05  
209 mL of the supernatant, or glucose standard (1 mg/mL glucose) was mixed with 0.25 mL of an  
210 enzymatic solution made of 1 % amyloglucosidase (E- AMGDF, Megazyme), 1 % invertase  
211 (Sigma Aldrich) in acetate buffer pH 5.2 and 0.75 mL of the DNS solution (1 % glucose, 1 %  
212 NaOH 1 M, 5 % DNS), and heated at 100 °C for 15 min. After heating, samples were cooled  
213 and diluted with 4 mL of distilled water.

214 Starch measurement was recorded at 530 nm using a spectrophotometer (UV/vis, Beckman  
215 Coulter). Rapid digested starch (RDS) was determined as reducing sugars measured after 20  
216 min of intestinal stage while slowly digested starch (SDS) corresponded to the reducing sugars  
217 measured after 120 min (RDS + SDS). Resistant starch (RS) was estimated by the difference  
218 between RDS + SDS and total starch. Total starch was measured as glucose x 0.9 in a sample  
219 of freeze-dried pasta that had been milled to a powder. A sub-sample (100 mg) was gelatinized  
220 in dimethyl sulphoxide (2.0 mL, 100 °C, 10 min) and digested for 30 min at 37 °C after adding  
221 8 mL acetate buffer pH 5.2 containing 0.1 mL of amyloglucosidase (Mishra et al., 2008).

#### 222 *2.4.3. Total crocin and crocin isomers*

223 The content of crocin isomers was determined in agreement with the method reported in  
224 Armellini et al. (2018). Crocins from freeze-dried pasta samples, micellar phases and saffron  
225 powder (0.1 g) were extracted with methanol (5 mL, 80 % in water) using an Intell-Mixer RM-  
226 2 (Elmi Ltd, Riga, Latvia). Samples were rotated head-over-heels at 55 rpm for 2 h at room  
227 temperature and then centrifuged at 1200 x G for 10 minutes. The solid pellet was extracted  
228 again following the same procedure. The supernatants of the two extractions were collected  
229 and mixed (10 mL), and then they were used for HPLC analysis.

230 Crocetin esters were determined by HPLC and carried out by using a Waters instrument  
231 comprising a pump and DAD detector (Waters, USA) equipped with a Kromasil C18 (100 A,  
232 4.60 x 250 mm, 5 µm) column. The eluents were water (A) and acetonitrile (B) with the  
233 following gradient: 95% to 5% A, 0-40 min; 5% A, 40-50 min; 5% to 95% A, 50-55 min at a  
234 flow rate of 1 mL/min. 20 µL sample injections were made for all samples and standards. The  
235 identification of crocin was carried out by comparing its retention time with that of the standard  
236 at 440 nm; quantification was performed by external calibration curves (10, 20, 50, 100 and  
237 150 mg/L), with six replicates for each level (n=6), being 0.002 mmol/L of crocin (Trans-4-

238 GG) the limit of quantification. Quantification of crocetin isomers was carried out referring to  
239 the most abundant isomer, expressed as mg of crocin/g dry base.

240 The crocetin isomers were determined in cooked pasta (before digestion) and different  
241 digestion times (120 min of gastric stage and 10, 20, 30, 45, 60, 90 and 120 min of intestinal  
242 stage). One tube was used for each different sampling time.

243 In addition, bioaccessibility at the end of the intestinal stage (%) was calculated according to  
244 Eq. (1) (Asensio-Grau et al., 2018):

245

$$246 \text{ Bioaccessibility (\%)} = A/B \cdot 100 \quad (1)$$

247

248 where A is total crocin content ( $\mu\text{g/g}$  dry basis of pasta) determined in the supernatant at the  
249 end of gastrointestinal digestion and B is total crocin in pasta before digestion and expressed  
250 in the same units.

251

## 252 ***2.5. Statistical analysis***

253 Results are reported as average  $\pm$  standard deviation of nine measurements. Analysis of  
254 Variance (Multivariate ANOVA) followed by Fisher LSD post-hoc tests was performed using  
255 IBM SPSS Statistics 23 (IBM, USA), differences were considered statistically significant when  
256 p-value  $< 0.05$ .

257

## 258 **3. Results and Discussion**

### 259 ***3.1. Effect of saffron enrichment, oil addition and cooking time on Matrix Degradation***

#### 260 ***Index (MDI (%)) of digested fresh pasta***

261 During digestion, the absorption of a significant amount of water by the matrix, combined with  
262 the action of digestive enzymes, promotes the softening of the food matrix and the reduction

263 of cohesive forces that hold the matrix together, resulting in the different degradation profiles  
264 (Kong & Singh, 2009).

265 The matrix degradation index (MDI), corresponding to the amount (as %) of finely dispersed  
266 pasta solids, was used as an estimation of mechanical disruption during the gastro-intestinal  
267 digestion. **Figure 1** reports the values of the MDI after gastric and intestinal stages of control  
268 and saffron-enriched pasta, with or without addition of oil. Results show that digestion time as  
269 well as stage (gastric vs. intestinal) affected significantly the MDI.

270 Gastric stage (120 min) induced a MDI of ca. 55 % in the control sample after 1.5 minutes of  
271 cooking (0%-1.5'). A significant increase of MDI, up to ca. 60 % (p-value < 0.05), was  
272 observed in saffron enriched samples (0.2 or 0.4 %w/w), being more noticeable in the 0.4%-  
273 enriched pasta cooked for 3 min (0.4%-3'). Furthermore, the addition of oil prior to digestion  
274 (0.2+1.5'+oil 0.4+1.5'+oil), led to an increase of the MDI up to 65 %, compared to the control  
275 (0%-1.5').

276 This degradation is the result of the activity of  $\alpha$ -amylase present in the saliva that starts  
277 breaking the starch branches into maltose and dextrin, followed by that of the gastric pepsin  
278 which, in combination with the mechanical forces acting during the gastric stage, contributes  
279 to break the food matrix. The degradation degree of pasta will depend on the characteristics  
280 and composition of the food matrix. Saffron addition into the pasta did not have a significant  
281 effect on the textural parameters of the raw pasta while a main effect was observed as a  
282 consequence of cooking time. Food matrix became softer and less cohesive after 3 min of  
283 cooking compared to that boiled for just 1.5 min (Armellini et al., 2018). Food matrix  
284 characteristics such as hardness, cohesiveness, and elasticity have been previously associated  
285 with resistance of other foods, such cheese, to the gastric environment (Lamothe et al., 2017).  
286 Other factors, such as the composition of the matrix, the nature of bonds, and the permeability  
287 of the matrix to small molecules could also influence matrix degradation (McClements,

288 Decker, Park, & Weiss, 2008). In addition, this resistance of the food matrix to degradation  
289 might have an effect on the antioxidant release from the matrix into the digestion juices  
290 (Lamothe et al., 2017).

291 During the intestinal stage, the entity of digestion significantly increased, reaching values  
292 above 80 % after 120 min in all samples regardless saffron addition or cooking time. The  
293 increase of MDI after the intestinal stage is the result of an enhanced enzymatic activity. The  
294 action of the amylases, as well as the proteolytic enzymes (trypsin and chymotrypsin), present  
295 in duodenal juices, contributed to the degradation of the gluten matrix (Lamothe et al., 2014).

296

### 297 ***3.2. Effect of saffron enrichment, oil addition and cooking time on Starch digestibility of*** 298 ***fresh pasta***

299 Pasta samples' starch digestibility was evaluated by determining the amount of  
300 monosaccharides released after the in vitro gastrointestinal digestion. An increase of glucose  
301 concentration occurs along the digestion process, indicating that a progressive enzymatic  
302 activity proceeds during the whole digestion process being this the result of the  $\alpha$ -amylase in  
303 saliva (oral stage), as well as pancreatic amylase activity (intestinal stage).

304 **Table 2** reports the values of the different fractions of starch (Rapidly Digested Starch (RDS),  
305 Slowly Digested Starch (SDS), and Resistant Starch (RS)) for each pasta sample. The addition  
306 of saffron to pasta (0.2%-1.5' and 0.4%-1.5') led to a slightly increase of SDS compared to the  
307 control (0%-1.5') corresponding to an increase of 3.8 % of the total starch (TS). This increase  
308 was statistically significant for the sample with the highest saffron concentration (0.4%-1.5')  
309 in respect to the lower ones (i.e.3.8 % and 6.5 % of the TS respectively, for 0.2 and 0.4 % of  
310 added saffron).

311 A slow digestion of starch contributes to limit the increase of the glycaemic index, which is  
312 related to the blood glucose concentration after food consumption (Bohn et al., 2017). Based

313 on these results, it can be supposed that saffron enrichment might have a hindering effect on  
314 starch degradation and glucose release, as it has been previously reported for other ingredients  
315 added in pasta formulation (Heo et al., 2013).

316 By comparing the results obtained for pasta enriched with 0.4 % of saffron extract after 1.5 and  
317 3 min of cooking, longer cooking time led to a significant decrease of the RDS fraction (19 %  
318 vs 8 % for 1.5 and 3 min, respectively). A similar effect was noticed by Ye & Sui, (2016), who  
319 studied the effect of cooking time on starch digestibility of Chinese noodles. In their study,  
320 they concluded that cooking enlarged the voids around swelling starch granules and decreased  
321 the amount of continuity of intervening proteins, leading to the greater accessibility of  $\alpha$ -  
322 amylase to the starch polymers (Fardet et al., 1998). The transformation of protein structure  
323 could increase the accessibility of  $\alpha$ -amylase to the swollen starch granules, resulting in an  
324 increased starch digestion. In contrast, when noodles were conducted from an optimal cooked  
325 state to an overcooked state, proteins were likely to refold and aggregate with inter- and intra-  
326 molecular interactions, in turn containing strongly linked starch polymers leading to a lower  
327 digestion effect (Zhang & Hamaker, 2009).

328 However, the mechanisms by which the gluten network slows digestion rates of entrapped  
329 starch are not fully understood. The most common explanation is that the gluten network,  
330 entrapping starch granules, acts as a barrier to inhibit the accessibility of enzymes. It may also  
331 limit water absorption by starch granules, limiting the degree to which the starch is able to  
332 swell and hence gelatinise during pasta cooking in excess water; this might limit as well the  
333 ability of enzymes to access available starch and therefore, decrease the rate of starch digestion  
334 (Colonna et al., 1990). Some authors have suggested that the low starch digestion rates of pasta  
335 may be attributed to the tortuosity of the gluten network, which lengthens the pathway that  $\alpha$ -  
336 amylase must take to reach its substrate (Fardet et al., 1998).

337 Moreover, our results highlight that the addition of oil prior digestion seems to modify starch  
338 digestibility with a decrease in RDS fraction. Concretely, an increase of SDS was noticed for  
339 0.2%-1.5'+oil and a significant increase of RS for 0.4%-1.5'+oil compared to the same samples  
340 without oil addition. The addition of a lipid phase seems to have an important impact on the  
341 conformation of starch fractions. Rodríguez-Huezo et al., (2018), analysed the effect of the  
342 addition of different animal and vegetal fats on Tamales, Mexican traditional maize-based  
343 food, formulation. In this study, X-ray and DSC analyses revealed the formation of stable  
344 starch-lipid complexes, which are structures with the ability of opposing the attack of digestive  
345 enzymes. Apparently, the formation of additional SDS observed in 0.2%-1.5'+oil sample and  
346 RS in 0.4%-1.5'+ oil sample were obtained at the expenses of rapid digestible starch (RDS)  
347 fraction. Therefore, it may be concluded that the oil addition may exert a hypoglycaemic effect.  
348

### 349 ***3.3. Crocin, crocin isomers and their bioaccessibility after digestion***

350 The commercial saffron used for the present study to enrich pasta was characterized in a  
351 previous study (Armellini et al., 2018) and classified as II category (ISO 3632-1:2011), with  
352 the following quality parameters: colour (A 1% 1cm, 440 nm)=169; aroma (A 1% 1cm, 330  
353 nm)=41; flavour (A 1% 1cm, 257 nm)=67 and a moisture content (%)=11.86.

354 The main cis- and trans-crocetin esters were identified at 440 nm: trans-crocetin di-(b-D-  
355 gentiobiosyl) ester (trans-4-GG), was identified as crocin by comparison with its standard, as  
356 well as with literature; the other isomers tentatively identified were: trans-crocetin (b-D-  
357 glucosyl)- (b-D-gentiobiosyl) ester (trans-3-Gg); trans-crocetin di-(b-D-glucosyl) ester (trans-  
358 2-gg); cis-crocetin di-(b-D-gentiobiosyl) ester (cis-4-GG); cis- crocetin (b-D-neapolitanosyl)-  
359 (b-D-glucosyl) ester (cis-4-ng), and cis-crocetin (b-D-glucosyl)-(b-D-gentiobiosyl) ester (cis-  
360 3-Gg) according to the literature (Armellini et al., 2018; García-Rodríguez et al., 2017).

361 **Table 3** shows the concentration of total crocin ( $\mu\text{g/g}$  pasta (d.b.)) and *trans/cis*-isomers



362 distribution (%) of saffron-enriched pasta before digestion, after gastric stage (GS) and at  
363 different times of the intestinal stage (IS).

364 Crocin content in samples (before digestion) was not only dependant on saffron addition (0.2  
365 or 0.4%), but also on cooking time and oil presence during dish preparation. Of note, the higher  
366 whichever of three factors, the higher the total crocin content in pasta (0.4%-3'  $\approx$  0.4%-1.5'+oil  
367  $>$  0.4%-1.5'+oil  $\approx$  0.4%-1.5'  $>$  0.2%-1.5').

368 It could be observed that cooking and oil addition enhanced solubility of crocin from the food  
369 matrix during solvent extraction leading therefore, to a higher content quantified by  
370 chromatography. Isomerization trans-cis was also highly affected by cooking as it can be  
371 noticed from the results obtained for 0.4'-3% pasta, which presented the higher cis-isomers  
372 percentage (53 %) compared to the samples cooked for a shorter time, even when oil was  
373 added. It should be pointed out, that *trans-4-GG* and *cis-3-Gg* were, in general, the most  
374 abundant isomers before and after digestion regardless pasta formulation or trans-cis isomers  
375 distribution (%).

376 Although safranal was identified in the different samples, its concentration was below the  
377 LOQ, and therefore the amount in samples could not be quantified.

378 During gastrointestinal simulation, total crocin was clearly affected by the concentration of  
379 saffron extract added to the pasta dough (0.2 vs 0.4 %). The higher the saffron powder  
380 concentration, the higher the amount of crocin released into the digestion fluids at both, gastric  
381 and intestinal, stages. As regards the cooking time, the sample cooked for a longer time (0.4%-  
382 3') showed a lower release of crocins into the digestion fluids despite of its highest crocin  
383 content before digestion. This is in agreement with the results of the starch digestibility already  
384 discussed, where inter- and intra-molecular interactions resulting from the overcooking of  
385 pasta, led to a lower digestion, and, thus, to a lower bioactives release from the food matrix  
386 (Lamothe et al., 2017; Ye & Sui, 2016). Finally, the addition of oil to pasta after cooking

387 seemed to significantly influence crocin release during digestion, and especially during the  
388 intestinal stage due to the liposoluble nature of this compound. To be absorbable in the human  
389 body, carotenoids need to be released from the food matrix and dispersed into the lipid phase  
390 in the stomach, where a fine emulsion structure is created. In a next step, the carotenoids need  
391 to be incorporated into mixed micelles in the intestine (Pasqualone et al., 2016). The presence  
392 of lipids in the food/dish preparation are essential for the emulsification and micellation. The  
393 initiated *trans* to *cis* isomerization in samples progressed during digestion as well; and it was  
394 also enhanced by both cooking time (0.4%-3') and oil addition (0.2%-1.5'+oil and 0.4%-  
395 1.5'+oil), as it can be deduced by comparing the *cis*-isomers (%) in these samples compared to  
396 that value in 0.2%-1.5' and 0.4%-1.5'. Nevertheless, an increase of saffron powder in the dough  
397 pasta from 0.2 to 0.4% (w/w), without an increase of cooking time, implied an increase of total  
398 crocin content but not an activation of *trans-cis* isomerization during digestion. In fact, *trans*-  
399 isomers represented more than 80 % of total crocin in 0.2%-1.5 and 0.4%-1.5' at 120 min of  
400 the intestinal stage.

401 Bioaccessibility (%) of each pasta estimated as total crocin content at the end of gastrointestinal  
402 digestion with respect of total crocin in pasta before digestion, was equal to  $2.9 \pm 1.1$ ,  $73 \pm 10$ ,  
403  $25 \pm 7$ ,  $62 \pm 9$  and  $97 \pm 3$  % in 0.2%-1.5', 0.4%-1.5', 0.4%-3, 0.2%-1.5'+oil and 0.4%-1.5'+oil,  
404 respectively.

405 Based on the results of the crocins content the enrichment of pasta with saffron extracts  
406 especially when the highest concentration of extract (0.4%) is used and pasta overcooked (3  
407 min) may lead to obtain levels of crocins (ca. 1g/100 g pasta) that may have potential toxic  
408 effects or adverse effects on humans. Over the decades, several studies have focused on the  
409 toxic effects of saffron, which might include vomiting, uterine bleeding, bloody diarrhoea,  
410 haematuria, bleeding from the nose, lips and eyelids, vertigo, numbness and yellowing of the  
411 skin and mucous membranes. However, most of those reports are old and the respective

412 amounts have been in times questioned (Lymperopoulou & Lamari, 2015; Smith & Zeeman,  
413 2006). Some studies report that oral administration of doses up to 3 g crocin /kg of weight,  
414 within 2 days in mice did not cause mortality, and similar results were observed after intra  
415 peritoneal (IP) exposure at the same dose (Bostan, Mehri, & Hosseinzadeh, 2017;  
416 Hosseinzadeh, Sadeghi Shakib, Khadem Sameni, & Taghiabadi, 2011)). Furthermore, different  
417 studies have proved crocin to be a practically low-toxic substance, which according to the  
418 toxicity classification, corresponds to a LD50 (lethal dose) value within the range of 1–5 g/kg  
419 (Hosseinzadeh, Sadeghi Shakib, Khadem Sameni, & Taghiabadi, 2011; Kennedy, Ferenz, &  
420 Burgess, 1986). The consumption of saffron enriched pasta, even in the case of the product  
421 with the highest content of crocins will, thus, not represent a risk.

422 **Figure 3** shows the evolution of crocetin isomers in the digestion fluids during the intestinal  
423 stage of the in vitro digestion process for the saffron-enriched pasta samples. Intestinal  
424 conditions led to an increase *trans-cis* isomerization, being the final concentration dependent  
425 on cooking time and added oil. Among the identified *trans* and *cis*-isomers, *trans*-4-GG and  
426 *cis*-3-Gg presented the highest concentrations, respectively.

427 Additionally, *trans*-crocin isomers concentration (*trans*-4-GG, *trans*-3-GG, *trans*-2-gg)  
428 reached a maximum concentration after 20-30 min of the intestinal stage, and it decreased from  
429 this time onwards. An exception of the trend was observed in overcooked pasta (0.4%-3'), for  
430 which *trans* isomers concentration continuously augmented with respect to intestinal time. The  
431 observed decrease of *trans* isomers concentration after 30 min of intestinal digestion might be  
432 probably due to a pH change in the environment. In fact, according to Pineda-Vadillo et al.,  
433 (2017), the change from the acidic gastric media to the mild alkaline intestinal environment,  
434 could induce physico-chemical modifications of molecules that influence their transfer to  
435 digestion fluids (solubility), and motivate degradation reactions along with the isomerization  
436 mechanism *trans-cis*. The same phenomenon has been reported for tomato-lycopene. García-

437 Hernández, et al., (2018) reported a *trans-cis* isomerization during frying and during the further  
438 gastrointestinal digestion, being the final distribution of lycopene in micelles close to 50 %.  
439 Similarly, *cis*-isomers of lycopene have been detected in blood samples reaching 60-80 % of  
440 total lycopene even though lycopene occurs in food mainly in the *trans* form (Wu et al., 2003).  
441 Degradation reactions during digestive process have been also reported to occur also for other  
442 antioxidant molecules, such as polyphenols. A decrease in the amount of total flavonoids and  
443 total phenols in the bioaccessible fraction, was found due to the conversion of flavanones into  
444 chalcones, which are less soluble than flavones, and therefore less available for absorption (Gil-  
445 Izquierdo, Gil, Ferreres, & Tomás-Barberán, 2001). In addition to pH, the interaction between  
446 polyphenols and other components of the *in vitro* gastro-intestinal digestion like enzymes or  
447 other dietary components released during digestion (e.g. iron, other minerals, dietary fiber,  
448 proteins) might affect polyphenols solubility and bioaccessibility (Rodríguez-Roque et al.,  
449 2015). The same phenomenon might, thus, occur to crocin, negatively affecting its  
450 bioaccessibility.

451 On the other hand, the higher the amount of added saffron, the higher content of crocetin  
452 isomers in the digestive juices was observed with a significant effect of oil addition on isomers  
453 release, and particularly that of the *cis*-3-Gg isomer. These results highlight the affinity of the  
454 different isomers for the lipidic phase depending on their molecular structure, since some of  
455 them were detected in higher amounts than others in the digested fluids when oil was added. A  
456 number of studies have been conducted on the effect of the presence of oil on carotenoids  
457 bioaccessibility. Most of them report the enhancement of carotenoids bioaccessibility in fruit-  
458 and vegetable-based food products, when olive oil, or to a minor extent sunflower oil and  
459 soybean oil, are added. Olive oil contains mainly oleic acid, a monounsaturated long chain fatty  
460 acid (C18:1). The fatty acyl chain length has been identified as an important lipid feature with  
461 consequence on carotenoid bioaccessibility.

462 Eventually, the molecular size and structure of carotenoids, which are related to isomeric  
463 configuration, also seem to influence bioaccessibility (Nagao, Kotake-Nara, & Hase, 2013).

464

#### 465 **4. Conclusions**

466 The effect of saffron extract addition on fresh pasta in-vitro starch digestibility and the fate and  
467 release of bioactives and, in particular, crocins during digestion has been investigated. Results  
468 evidenced that saffron extract seems to effect starch digestibility, with a likely decrease of  
469 starch digestibility and corresponding glycaemic index of the saffron-enriched pasta.

470 Concentration of saffron extract as well as cooking time significantly influenced crocin release  
471 in the digested fluids. The higher the saffron powder concentration and the shorter the cooking  
472 time, the higher is the amount of crocins released into the digestion fluids. Moreover, the  
473 addition of oil to the pasta prior to digestion significantly enhanced crocins release into the  
474 micellar phase during intestinal stage. Additionally, the isomerization from *trans* to *cis*  
475 occurred mainly during digestion, in the 3 min-cooked enriched saffron pasta likely favoured  
476 again by the presence of a lipidic dispersed phase that lead to a higher concentration of the *cis*  
477 isomers in the bioaccessible fraction of this system.

478 This preliminary study on the use of saffron as ingredient in formulated pasta products and its  
479 results could be a reference to be exploited in further investigations aimed to deepen the  
480 knowledge and applications of this spice and related bioactive compounds, their technological  
481 functionality, and their impact on food quality as well as human health and wellbeing.

482

#### 483 **Conflicts of interest**

484 There are no conflicts of interest to declare.

485

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490

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622

623

624

**Table 1.** Composition of simulated digestion fluids

<b>Constituent</b>	<b>SSF</b>	<b>SGF</b>	<b>SIF</b>
	mmol · L <sup>-1</sup>	mmol · L <sup>-1</sup>	mmol · L <sup>-1</sup>
KCl	15.1	6.9	6.8
KH <sub>2</sub> PO <sub>4</sub>	3.7	0.9	0.8
NaHCO <sub>3</sub>	13.6	25	85
NaCl	-	47.2	38.4
MgCl <sub>2</sub> (H <sub>2</sub> O) <sub>6</sub>	0.15	0.1	0.33
(NH <sub>4</sub> ) <sub>2</sub> CO <sub>3</sub>	0.06	0.5	-
CaCl <sub>2</sub>	1.5	0.15	0.6

625 The addition of pepsin, Ca<sup>2+</sup> solution and water will result in the correct electrolyte concentration in the final  
 626 digestion mixture.

627

628 **Table 2.** Starch fractions of digested saffron-enriched fresh pasta (0, 0.2 or 0.4 % of saffron  
629 (w/w)) cooked at different times (1.5 and 3 minutes) and with or without oil addition. RDS:  
630 Rapidly Digested Starch; SDS: Slowly Digested Starch; RS: Resistant Starch are expressed as  
631 percentage (%) on total starch. Samples are codified as follows: saffron content in dough pasta  
632 (0.2 or 0.4 %)-cooking time (1.5 or 3 min) + oil addition.

	<b>RDS(%)</b>	<b>SDS(%)</b>	<b>RS(%)</b>
0%-1.5' (control)	21.9 ± 1.3 <sup>d</sup>	4.00 ± 0.05 <sup>a</sup>	73.8 ± 2.3 <sup>a</sup>
0.2%-1.5'	17.4 ± 1.8 <sup>c</sup>	4.6 ± 1.5 <sup>ab</sup>	79.1 ± 0.8 <sup>b</sup>
0.4%-1.5'	26 ± 5 <sup>d</sup>	5.7 ± 0.6 <sup>b</sup>	75.0 ± 4.5 <sup>a</sup>
0.4%-3'	8.9 ± 0.2 <sup>a</sup>	5.4 ± 0.2 <sup>b</sup>	86.2 ± 2.4 <sup>c</sup>
0.2%-1.5' + oil	14.5 ± 0.2 <sup>b</sup>	10.0 ± 1.7 <sup>c</sup>	75.6 ± 1.9 <sup>a</sup>
0.4%-1.5' + oil	14.22 ± 0.05 <sup>b</sup>	4.27 ± 0.07 <sup>c</sup>	85.1 ± 4.8 <sup>c</sup>

633 <sup>a-d</sup> Different letters indicate the homogeneous groups obtained by the  
634 analysis of variance (ANOVA p-value < 0.05)

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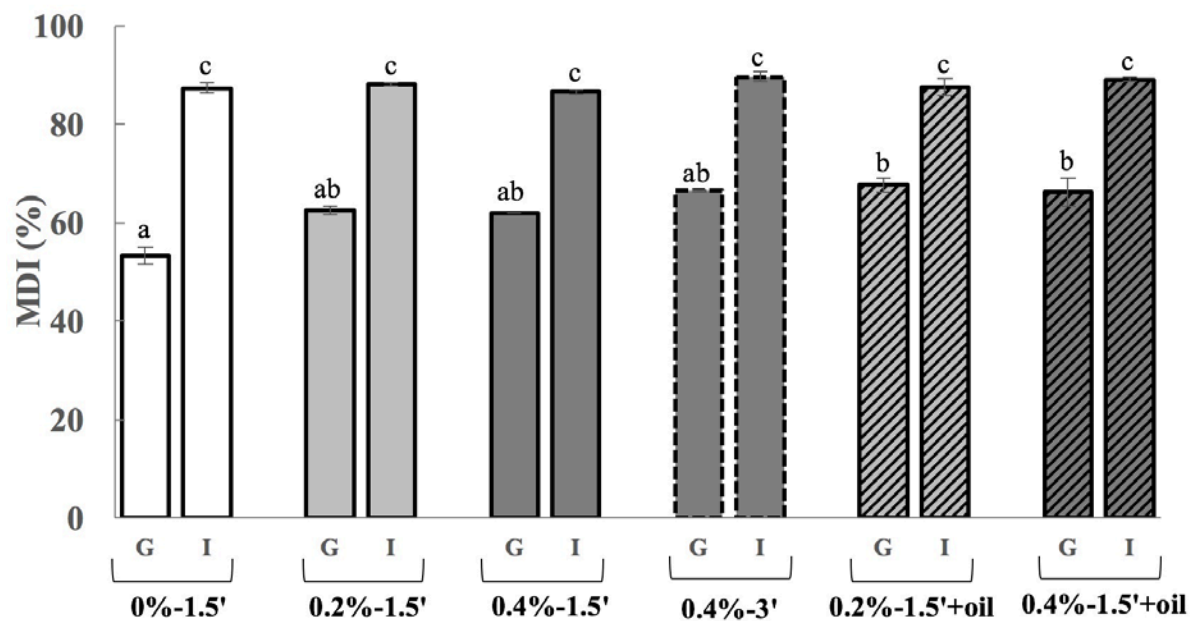
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637

638 **Table 3.** Total crocin content ( $\mu\text{g/g}$  pasta (dry base) and *trans* and *cis*-isomers distribution (%)  
639 in saffron-enriched pasta before and during the gastrointestinal digestion (GS: Gastric Stage;  
640 IS: Intestinal Stage). Samples are codified as follows: saffron content in dough pasta (0.2 or  
641 0.4 %)-cooking time (1.5 or 3 min) + oil addition.

		<b>Total crocin (<math>\mu\text{g/g}</math> pasta (d.b.))</b>	<b><i>Trans</i>-isomers (%)</b>	<b><i>Cis</i>-isomers (%)</b>
<b>0.2%-1.5'</b>	<b>Pasta</b>	3549.6 $\pm$ 0.3 <sup>aE</sup>	80.772 $\pm$ 0.003 <sup>dA</sup>	19.23 $\pm$ 0.02 <sup>dA</sup>
	<b>GS-120 min</b>	625 $\pm$ 188 <sup>aCD</sup>	93.5 $\pm$ 0.5 <sup>cC</sup>	6.5 $\pm$ 0.5 <sup>cC</sup>
	<b>IS-10 min</b>	773 $\pm$ 114 <sup>aD</sup>	93.5 $\pm$ 0.7 <sup>cC</sup>	5.4 $\pm$ 0.7 <sup>cC</sup>
	<b>IS-20 min</b>	630 $\pm$ 150 <sup>aCD</sup>	99.03 $\pm$ 0.07 <sup>dD</sup>	0.97 $\pm$ 0.07 <sup>dD</sup>
	<b>IS-30 min</b>	429 $\pm$ 98 <sup>aBC</sup>	96 $\pm$ 2 <sup>dCD</sup>	4 $\pm$ 2 <sup>dCD</sup>
	<b>IS-60 min</b>	188 $\pm$ 54 <sup>aAB</sup>	96 $\pm$ 2 <sup>dC</sup>	5 $\pm$ 2 <sup>dC</sup>
	<b>IS-90 min</b>	322 $\pm$ 97 <sup>aAB</sup>	95.4 $\pm$ 0.2 <sup>dC</sup>	4.6 $\pm$ 0.2 <sup>dC</sup>
	<b>IS-120 min</b>	102 $\pm$ 39 <sup>aA</sup>	88 $\pm$ 2 <sup>dB</sup>	12 $\pm$ 2 <sup>dB</sup>
<b>0.4%-1.5'</b>	<b>Pasta</b>	4236 $\pm$ 13 <sup>bCD</sup>	99.7 $\pm$ 0.3 <sup>eE</sup>	0.3 $\pm$ 0.3 <sup>eE</sup>
	<b>GS-120 min</b>	1824 $\pm$ 290 <sup>bABC</sup>	59.0 $\pm$ 1.3 <sup>aA</sup>	41.0 $\pm$ 1.3 <sup>aA</sup>
	<b>IS-10 min</b>	1846 $\pm$ 216 <sup>bA</sup>	87.169 $\pm$ 1.105 <sup>dCD</sup>	12.831 $\pm$ 1.105 <sup>dCD</sup>
	<b>IS-20 min</b>	4901 $\pm$ 1405 <sup>bD</sup>	90.80 $\pm$ 1.12 <sup>cD</sup>	9.20 $\pm$ 1.12 <sup>cD</sup>
	<b>IS-30 min</b>	3194 $\pm$ 143 <sup>aBC</sup>	86 $\pm$ 3 <sup>cBC</sup>	14 $\pm$ 3 <sup>cBC</sup>
	<b>IS-60 min</b>	2663 $\pm$ 412 <sup>bAB</sup>	87 $\pm$ 4 <sup>dCD</sup>	13 $\pm$ 4 <sup>dCD</sup>
	<b>IS-90 min</b>	3562 $\pm$ 749 <sup>bBCD</sup>	88 $\pm$ 3 <sup>dCD</sup>	12 $\pm$ 3 <sup>dCD</sup>
	<b>IS-120 min</b>	3099 $\pm$ 431 <sup>bABC</sup>	80.8 $\pm$ 0.6 <sup>cB</sup>	19.2 $\pm$ 0.6 <sup>cB</sup>
<b>0.4%-3'</b>	<b>Pasta</b>	10483.1 $\pm$ 0.8 <sup>eE</sup>	46.961 $\pm$ 0.002 <sup>aA</sup>	53.039 $\pm$ 0.002 <sup>aA</sup>
	<b>GS-120 min</b>	1183 $\pm$ 427 <sup>aA</sup>	92.6 $\pm$ 0.9 <sup>eF</sup>	7.4 $\pm$ 0.9 <sup>eF</sup>
	<b>IS-10 min</b>	1738 $\pm$ 208 <sup>bABC</sup>	80.8 $\pm$ 0.6 <sup>bE</sup>	19.2 $\pm$ 0.6 <sup>bE</sup>
	<b>IS-20 min</b>	3985 $\pm$ 620 <sup>bD</sup>	53.6 $\pm$ 2.7 <sup>aB</sup>	46.4 $\pm$ 2.7 <sup>aB</sup>
	<b>IS-30 min</b>	1444 $\pm$ 79 <sup>bAB</sup>	89.9 $\pm$ 0.7 <sup>eF</sup>	10.1 $\pm$ 0.7 <sup>eF</sup>
	<b>IS-60 min</b>	2322 $\pm$ 920 <sup>bABC</sup>	53.71 $\pm$ 0.06 <sup>bBC</sup>	46.29 $\pm$ 0.06 <sup>bBC</sup>
	<b>IS-90 min</b>	2724 $\pm$ 542 <sup>bC</sup>	58 $\pm$ 3 <sup>bD</sup>	42 $\pm$ 3 <sup>bB</sup>
	<b>IS-120 min</b>	2618 $\pm$ 742 <sup>bBC</sup>	57 $\pm$ 2 <sup>bCD</sup>	43 $\pm$ 2 <sup>bCD</sup>
<b>0.2%-1.5'+oil</b>	<b>Pasta</b>	4341 $\pm$ 40 <sup>cD</sup>	60.6 $\pm$ 0.6 <sup>bB</sup>	39.4 $\pm$ 0.6 <sup>bB</sup>
	<b>GS-120 min</b>	919 $\pm$ 36 <sup>aA</sup>	95 $\pm$ 2 <sup>cE</sup>	5 $\pm$ 2 <sup>cE</sup>
	<b>IS-10 min</b>	1880 $\pm$ 358 <sup>bB</sup>	83 $\pm$ 0.2 <sup>cD</sup>	16.7 $\pm$ 0.2 <sup>cD</sup>
	<b>IS-20 min</b>	3901 $\pm$ 190 <sup>bD</sup>	53.4 $\pm$ 1.3 <sup>aB</sup>	46.6 $\pm$ 1.3 <sup>aB</sup>
	<b>IS-30 min</b>	1965 $\pm$ 109 <sup>bBC</sup>	42 $\pm$ 2 <sup>aA</sup>	58.2 $\pm$ 2.3 <sup>aA</sup>
	<b>IS-60 min</b>	1838 $\pm$ 427 <sup>bB</sup>	43 $\pm$ 6 <sup>aA</sup>	57 $\pm$ 3 <sup>aA</sup>
	<b>IS-90 min</b>	2153 $\pm$ 601 <sup>bBC</sup>	73 $\pm$ 7 <sup>cC</sup>	28 $\pm$ 7 <sup>cC</sup>
	<b>IS-120 min</b>	2675 $\pm$ 408 <sup>bC</sup>	57 $\pm$ 2 <sup>bB</sup>	43 $\pm$ 2 <sup>bB</sup>
<b>0.4%-1.5'+oil</b>	<b>Pasta</b>	9420 $\pm$ 3 <sup>dEF</sup>	73.470 $\pm$ 0.007 <sup>cD</sup>	26.530 $\pm$ 0.007 <sup>cD</sup>
	<b>GS-120 min</b>	3016 $\pm$ 259 <sup>bA</sup>	84.4 $\pm$ 0.7 <sup>bE</sup>	15.6 $\pm$ 0.7 <sup>bE</sup>
	<b>IS-10 min</b>	7094 $\pm$ 339 <sup>cD</sup>	76 $\pm$ 2 <sup>aD</sup>	24 $\pm$ 2 <sup>aD</sup>
	<b>IS-20 min</b>	5006 $\pm$ 186 <sup>bB</sup>	86 $\pm$ 2 <sup>bE</sup>	14 $\pm$ 2 <sup>bE</sup>
	<b>IS-30 min</b>	5973 $\pm$ 632 <sup>dC</sup>	75 $\pm$ 2 <sup>bD</sup>	25 $\pm$ 2 <sup>bD</sup>
	<b>IS-60 min</b>	4861 $\pm$ 469 <sup>cB</sup>	65 $\pm$ 3 <sup>cC</sup>	35 $\pm$ 3 <sup>cC</sup>
	<b>IS-90 min</b>	10190 $\pm$ 687 <sup>cF</sup>	29.67 $\pm$ 1.04 <sup>aA</sup>	70.33 $\pm$ 1.04 <sup>aA</sup>
	<b>IS-120 min</b>	9118 $\pm$ 279 <sup>cE</sup>	34.4 $\pm$ 0.5 <sup>aB</sup>	65.6 $\pm$ 0.5 <sup>aB</sup>

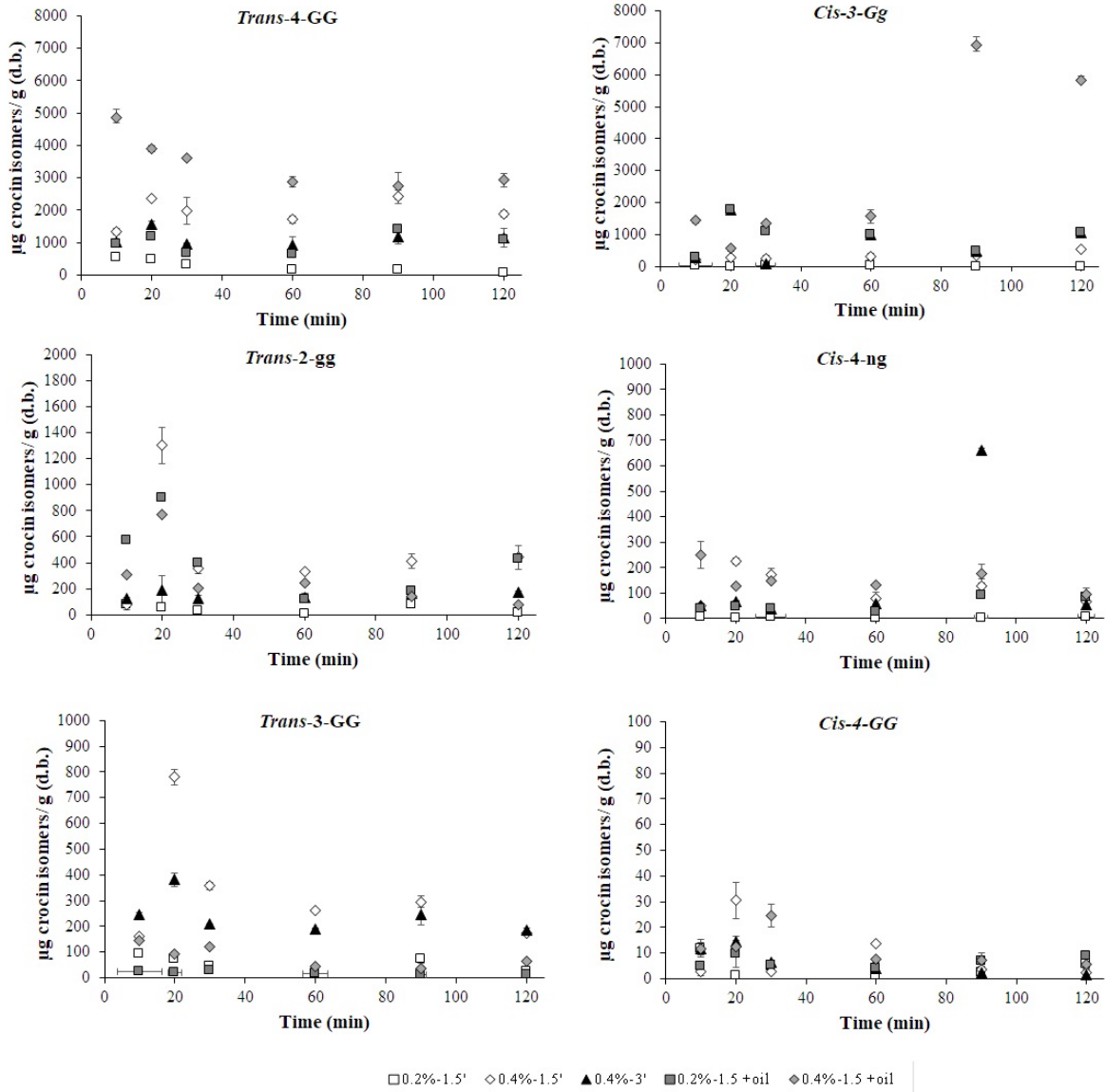
642 <sup>a-d</sup> Different letters refer to the homogenous groups obtained for different pasta formulations (0.2%-1.5', 0.4%-1.5', 0.4%-  
643 3', 0.2%-1.5'+oil, 0.4%-1.5'+oil) at a statistical significance of 95% (p-value < 0.05). <sup>A-F</sup> Different letters refer to the  
644 homogenous groups obtained after digestion (pasta) and for the different times of digestion (GS-120 min, IS-10min, IS-20  
645 min, IS-30 min, IS-60 min, IS-90 min and IS-120 min) at a statistical significance of 95% (p-value < 0.05).



646

647 **Figure 1.** Matrix degradation index (MDI (%)) achieved after the in vitro gastrointestinal  
 648 digestion of saffron-enriched pasta with or without oil addition. Samples are codified as  
 649 follows: saffron content in dough pasta (0.2 or 0.4 %)-cooking time (1.5 or 3 min) + oil  
 650 addition.

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653 **Figure 2.** Concentration of the principal crocetin isomers (mg/g d.b.) identified by HPLC in  
 654 the different saffron-enriched pasta at different interval times of intestinal digestion. Samples  
 655 are codified as follows: saffron content in dough pasta (0.2 or 0.4 %)-cooking time (1.5 or 3  
 656 min) + oil addition.

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