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Additional Information

# Robustness of steel truss bridges: laboratory testing of a full-scale 21-metre bridge span

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## Abstract

This study aimed to experimentally analyse the robustness of riveted steel bridges based on truss-type structures and to define practical recommendations for early detection of local failures before they cause progressive structural collapse. Although there are many experimental studies on robustness and progressive collapse on buildings, those on bridges are either theoretical or deal with actual collapses. This paper describes a unique case of a 21m full-scale bridge span tested under laboratory conditions with an extensive monitoring system, together with an experimental study to evaluate structural behaviour and robustness as damage or failure progressed in its elements. A linear-static finite-element analysis was also included to examine other possible causes not included in the experiment. The results proved the structural redundancy of this type of truss structure based on the joints' resistance to bending moments and gave rise to a series of practical structural health recommendations to identify early failures and avoid progressive or sudden bridge collapse. The study carried out and the recommendations it produced are now being applied in three similar bridge case studies.

**Keywords:** *robustness; experimental test; structural health monitoring; progressive collapse; steel truss bridges; riveted joints.*

## 26 **1. Introduction**

27 Bridge structures are expected to withstand loads defined in codes (e.g. gravity, wind, snow,  
28 etc.); however, these structures may be subjected to extreme events (also called low-  
29 probability/high-consequence events) such as hurricanes, tsunamis, explosions, vehicle impacts,  
30 fires, human errors, terrorist attacks [1,2]; or to be exposed to several degradation actions such as  
31 corrosion [3] or fatigue [4]. These events can cause the sudden loss of local elements and trigger  
32 a cascading failure of the bridge, known as progressive bridge collapse [5].

33 Some progressive collapse events gained significant public attention due to the extent of  
34 damage and number of victims, as for example: the classic Ronan Point in 1968 [6] or the Twin  
35 Towers of the World Trade Center in 2001 [7] in buildings, and the I-35 W bridge in Minnesota  
36 [8], the Hongqi Viaduct [9] or Ponte Morandi [10] in bridges. The concept of robustness is  
37 introduced in present-day design standards to minimise the risk of progressive collapse.  
38 According to this concept, although the risk of local failure cannot be neglected, the aim is rather  
39 to control its consequences. Robustness can be generally defined as a measure of the ability of a  
40 system to remain functional in the event of a local failure in a single component or a series of  
41 connected components [11].

42 Progressive structural collapse is now a hot topic subjected to widespread theoretical and  
43 experimental studies on buildings [12–18]. In bridges, the studies focused basically on the  
44 numerical or analytical assessment of robustness (e.g. Ghali and Tadros [1], Wang and Zhou [19],  
45 Jiang et al. [20]) or the analysis of real cases (e.g. Starossek [5], Bontempi [7], Deng et al. [8]),  
46 including truss bridges [21–29] with an unique experimental test [29]. In truss bridges, from a  
47 theoretical viewpoint [21,23,27], it has been shown that a failure in any element can trigger partial  
48 or total bridge collapse, so that there is a need for further experimental studies to analyse the real  
49 behaviour of these bridges to serve as the basis of future theoretical and numerical developments.

50 This paper describes the research team's unique opportunity to study a full-scale steel-riveted  
51 truss bridge with the double aim of: 1) an experimental analysis of its robustness, and 2) establish  
52 practical recommendations for early detection of local failures, which can also set off a

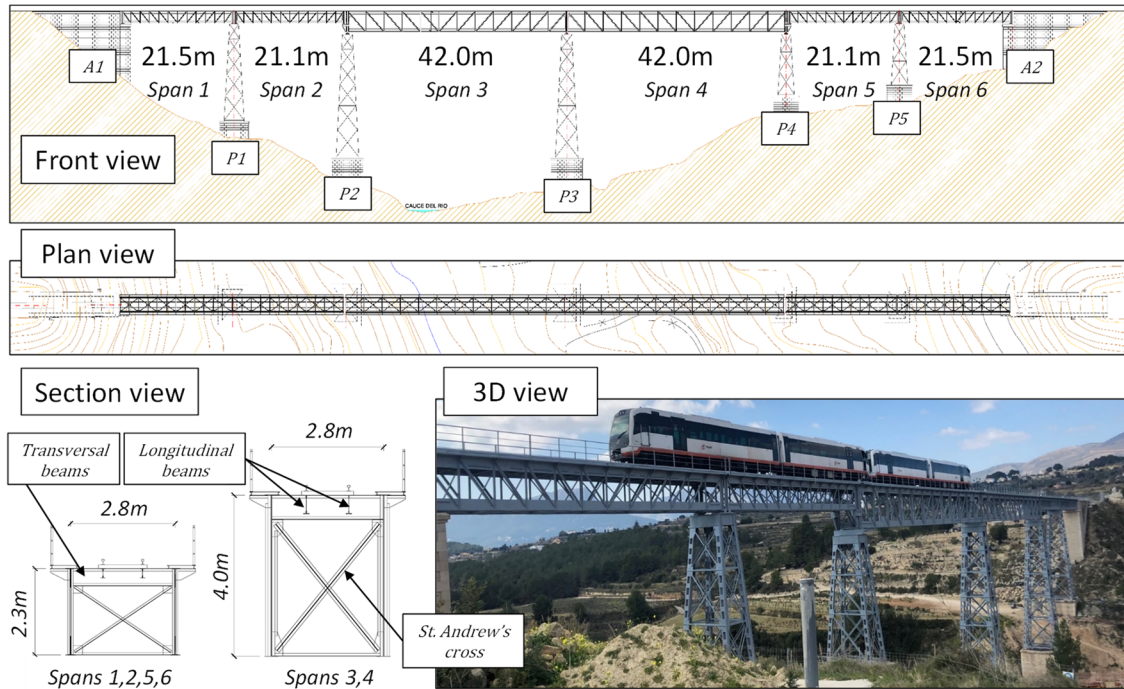
53 progressive collapse. The study was both ambitious and novel and permitted an advance in two  
54 areas, including i) the analysis of robustness in the local failure of some elements and ii) structural  
55 health monitoring to prevent progressive collapse.

56 To comply with these aims, after this section a brief description of the bridge is given in  
57 Section 2, the test is described in Section, 3 including the transport of the span to the laboratory,  
58 the test set-up, procedures and instrumentation used. The experimental results are discussed in  
59 Section 4 and are amplified in Section 5 with the aid of computational models. The knowledge  
60 obtained from the experimental and theoretical studies was used as the basis for a series of  
61 recommendations for early detection of local failures in elements (Section 6) and conclusions are  
62 given in Section 7.

63

## 64 **2. Description of the bridge**

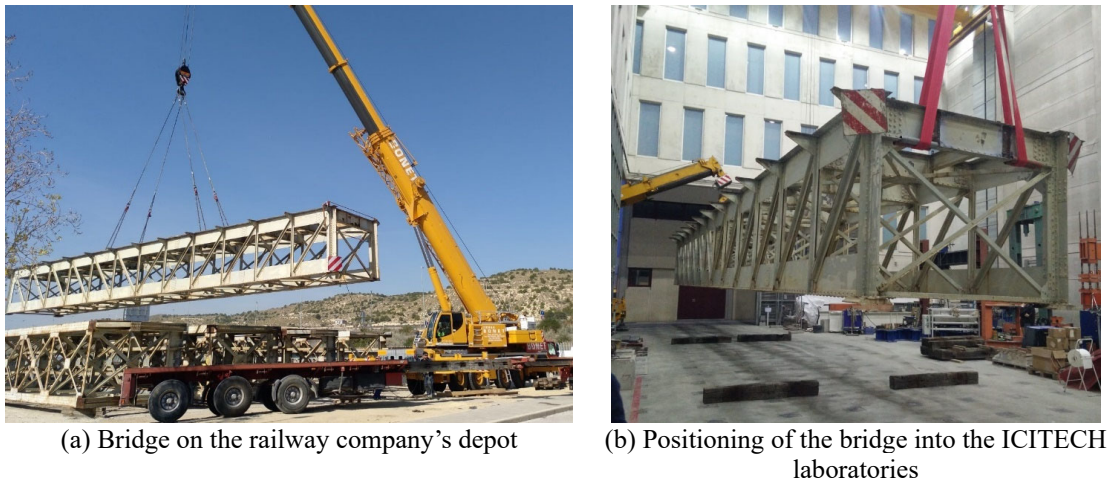
65 The railway bridge studied was built between 1913 and 1915 and so was more than 100 years  
66 old. Its structure was formed by a series of Pratt type trusses connected by riveted joints. It also  
67 had a series of horizontal and vertical braces in the form of St. Andrew's crosses, and longitudinal  
68 and transverse beams to locally distribute train loads to the Pratt trusses. The heights of the metal  
69 piers varied up to 23.6m, and it had two isostatic spans at each end (span length ranged from  
70 21.1m to 21.5m) with a continuous beam in the two central spans (42.0m each). All the supports  
71 were hinged with free rotations. One support in each span also had free longitudinal displacement  
72 as a roller (A1 for span 1, P1 for span 2, P2 for span 3, P4 for span 4, P5 for span 5 and A2 for  
73 span 6). Fig. 1 gives the principal bridge dimensions and a view of a train passing over it.



74

75

**Figure 1. Geometry of the bridge and general views.**



(a) Bridge on the railway company's depot

(b) Positioning of the bridge into the ICITECH laboratories

76

**Figure 2. Transport and reception into the ICITECH laboratories.**

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### 3. Experimental test

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#### 3.1. General

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The study was carried out on one of the isostatic spans of a twin of the bridge shown in Fig.

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1 with the same geometry and year of construction as the one analysed here and had been in

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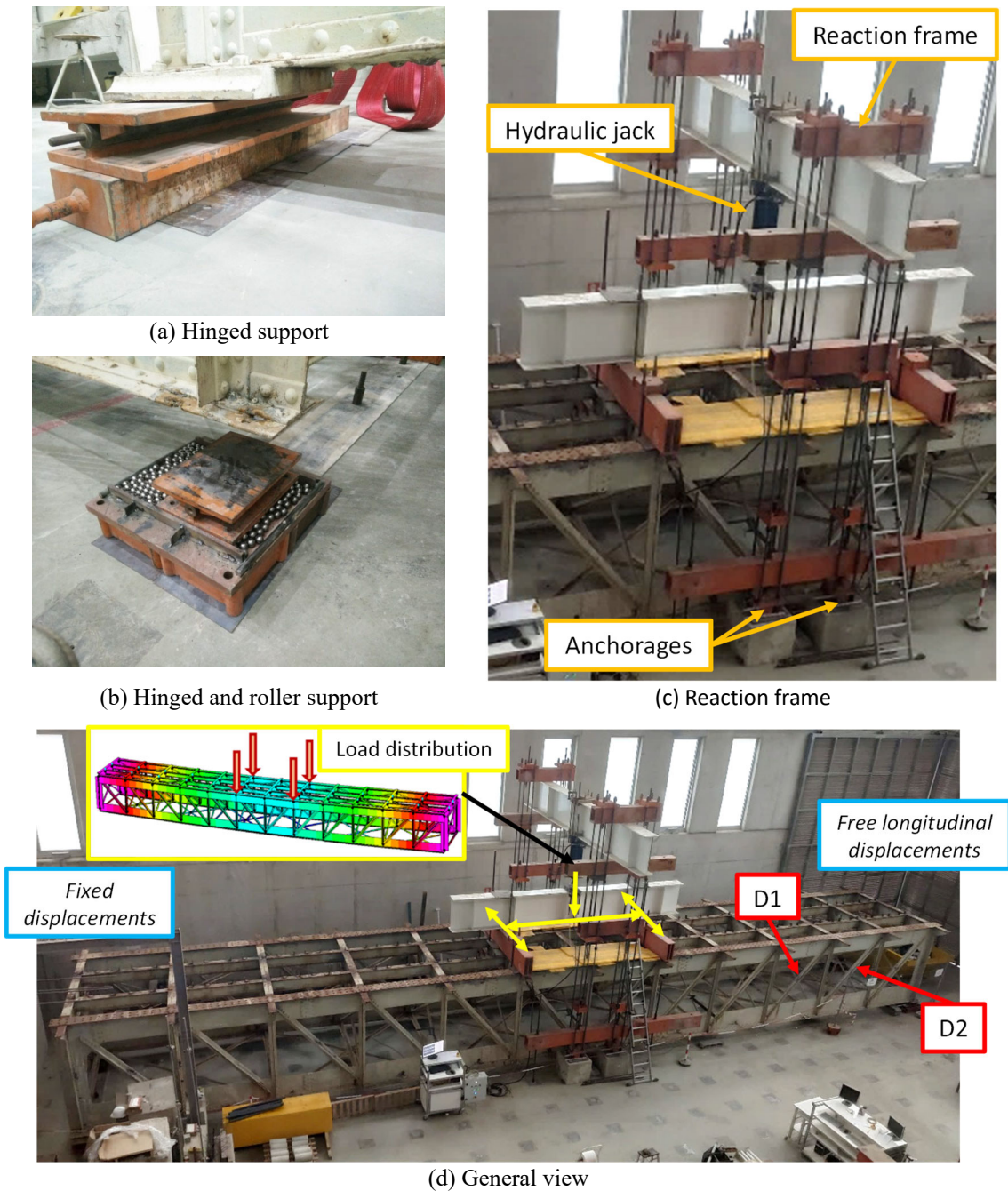
service for the same length of time. The span under consideration had the same characteristics as

82

spans 2 or 5 shown in Fig. 1. It had previously been replaced by a new bridge and was stored at



83 the railway company's depot. This gave to this study a unique opportunity to test a full-scale  
 84 bridge at the ICITECH laboratories at the *Universitat Politècnica de València* and transfer the  
 85 results obtained directly to the bridge under study and to others with the same characteristics. Fig.  
 86 2(a)-(b) contains a series of photos that illustrate the complex process of transporting the bridge  
 87 to the ICITECH laboratories.



**Figure 3. Test set-up.**

88

89

### 90 3.2. Test set-up

91 The 21.1m span had the same support conditions as the originals, with free rotations at both  
92 sides and longitudinal displacements on one side only. The supports were reproduced in the  
93 laboratory with the help of hinges that allowed free longitudinal rotation and a guided box of steel  
94 ball-bearings that allowed longitudinal displacement only in the corresponding supports (See Fig.  
95 3(a)-(b), respectively).

96 The hydraulic jack with a maximum load capacity of 1300kN used to test the bridge was  
97 installed with the help of a reaction frame at the centre of the span which was anchored to the  
98 laboratory's reaction slab. The load applied by the jack was shared between 4 points by a system  
99 of metal girders to avoid high load concentrations. The test setup and details of the load  
100 distribution system can be seen in Fig. 3(c)-(d).

### 101 3.3. Sequence of damage and load

102 Two types of very different approaches can be used to study structural robustness in sudden  
103 failures: the scenario-dependent [30] and scenario-independent [13]. The first is used to study and  
104 consider the cause of the failure while the second only aims to minimize the consequences,  
105 whatever the cause. Both have the common aim of improving robustness by studying the  
106 behaviour in sudden local failures in a component. In the present experimental study the scenario-  
107 independent approach was selected to: a) analyse structural robustness after a series of damage to  
108 some elements, b) study the structural behaviour after activating Alternative Load Paths (ALPs),  
109 and c) establish a number of directives in order to anticipate structural failures that could end in  
110 total collapse.

111 To achieve these objectives a structural damage sequence was designed to analyse behaviour  
112 with the evolution of deliberately caused damage. In the test the damage was only caused in the  
113 diagonals that had previously been expected to provide effectively activated ALPs. Other more  
114 complicated cases such as main chord failure were analysed numerically (see Section 5).

115 The diagonals selected to reproduce progressive damage with possible sudden collapse were  
116 those labelled D1 and D2 in Fig. 3(d) and were chosen as being the most critical both in the test

117 carried out and in actual service. The load on these diagonals was lower than that on the external  
 118 diagonal, although strains and stresses were higher due to being smaller sections. Fig. 4 shows  
 119 the sequence of the damage in the test, in which the shaded section represents the break made to  
 120 simulate damage evolution. After each damage sequence a load increment of up to 1250kN was  
 121 gradually applied with a force-controlled mode and the structural response was determined by the  
 122 ambitious monitoring system described below.

DAMAGE	D1	D2	PICTURE
F/2			
F			
1L			
2L			
3L			
D			
D+1L			
D+2L			
D+3L			
2D			

123

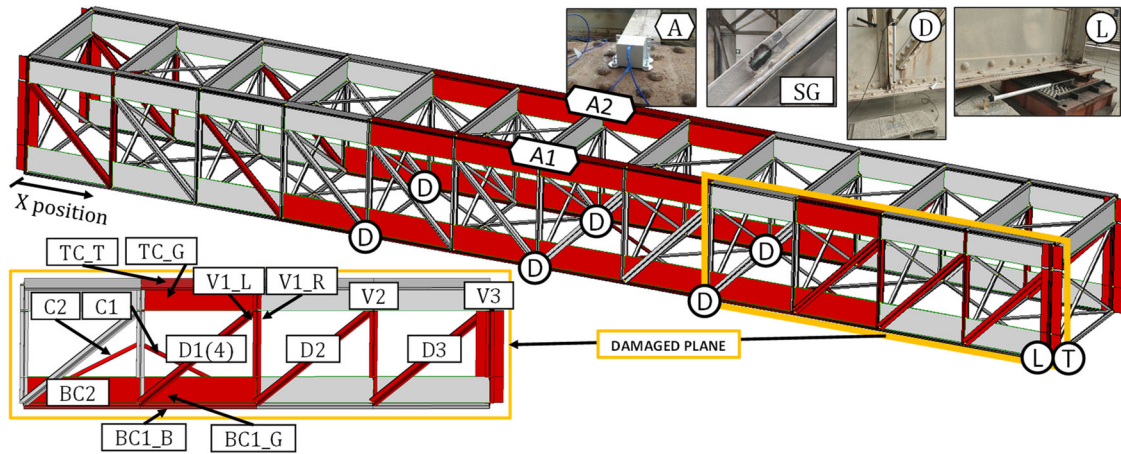
124

Figure 4. Sequence of damage.



125 **3.4. Instrumentation**

126 The monitoring equipment consisted of 40 strain gauges (SG in Fig. 5), 8 LVDTs (D, L and  
 127 T in Fig. 5) and 2 fibre optic accelerometers (A in Fig. 5).



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**Figure 5. Instrumentation.**

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The 40 strain gauges were located in different positions on the bridge to analyse the structural response at each damage level (see red elements in Fig. 5). The most important for the study are depicted in Fig. 5. In general, each element only had one strain gauge at the centre of gravity and in the middle of the length. However, diagonal D1 with 4 strain gauges, and vertical column V1 and top (TC) and bottom (BC1) chords with 2 strain gauges each were more intensively monitored, as can be seen in Figs. 4-5. The sensors for D1 were installed on the L-profiles of the diagonal, at mid-length (see Fig. 4). In the case of V1 (see Fig. 5), the sensors were installed on the upper left (V1-L) and right (V1-R) where modifications of the deformations were expected as damage intensified (see Section 4 and 5 for further details). The two sensors at V1 were installed just before the test for level 3L damage. For the top and bottom chords (see Fig. 5) they were placed on the external surface (TC\_T and BC1\_B) and at the centre of gravity of the elements (TC-G and BC1\_G).

LVDTs measured bridge deflection (D) and longitudinal displacement (L) in the mobile support during the test. For safety reasons possible sideways displacements were also controlled (T) (see Fig. 5).

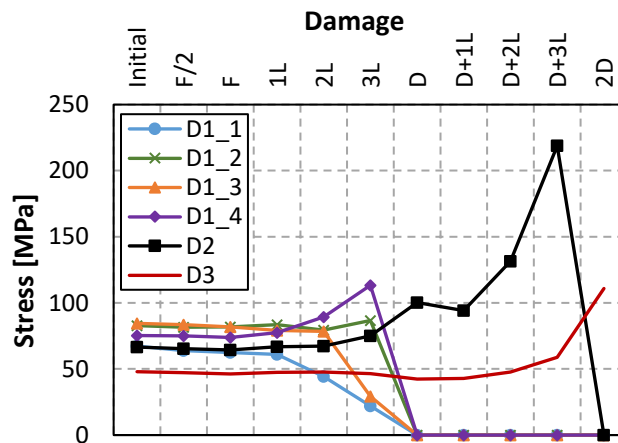
145 The accelerometers were placed at the mid-span (see Fig. 5) to measure the eigenfrequency  
 146 of the first vertical vibration mode. The value was determined by measuring acceleration after an  
 147 impact at mid-span after the test at each damage level.

148

149 **4. Test results. Analysis and discussion**

150 **4.1. Strain gauges**

151 Fig. 6 shows the stresses obtained in diagonals from the readings of strain gauges after each  
 152 damage level. The stresses are seen to decline as the breaks were made in diagonal D1, except in  
 153 sensor D1\_4 belonging to the last damaged L-profile. The reduction of the diagonal D1 cross-  
 154 section by the previous breaks increased the stresses by up to 53% the L-profile monitored by  
 155 sensor D1\_4.



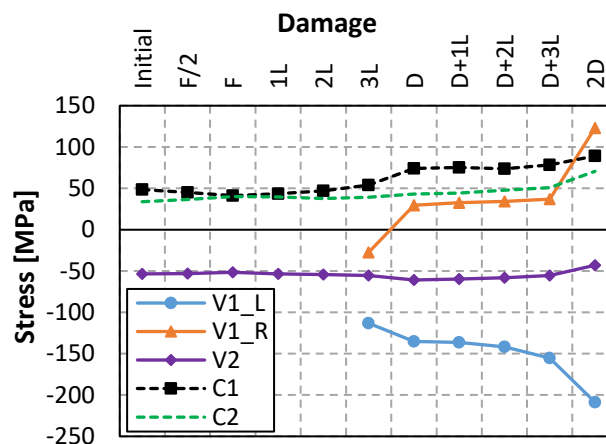
156

157 **Figure 6. Stresses in diagonals D1, D2 and D3.**

158 Up to the complete break of the first diagonal (level of damage D; see Fig. 6), the sensors on  
 159 D2 and D3 did not show any significant changes. The stresses only increased in diagonal D2 after  
 160 damage 3L but this was not really significant until D1 was completely broken (damage level D)  
 161 and breaks began to be made in D2, which subsequently suffered much higher stresses of up to  
 162 240%. D3 did not register a significant stress increase (up to 136%) until three L-profiles in  
 163 diagonal D2 were broken (damage level D+3L). This shows that the diagonals beside the damaged  
 164 one do not experience significantly higher loads until the area of the damaged one has been  
 165 reduced by 75%, which indicates: a) the shear distribution in the Pratt truss remains similar until

166 a diagonal has been completely broken, and b) ALPs must be activated on complete breakage of  
 167 a diagonal (damage level D and 2D) (analysed in detail below), which significantly raises the  
 168 loads on the neighbouring diagonals. This load increase on these diagonals cannot be explained  
 169 simply by the different load distribution theoretically expected for a Pratt truss since the shear of  
 170 the span did not change (it is important to note that truss elements usually work only under axial  
 171 loads to transmit the shear and bending moments of the span to the supports).

172 Fig. 7 shows the stresses obtained for each damage level in the tests in vertical column V1  
 173 and crosses C1 and C2. The results for V1 confirm the activation of ALPs after complete failure  
 174 of a diagonal, with significant higher stresses at damage levels D and 2D. The vertical column  
 175 starts mainly from compression plus small bending and finishes with serious bending plus  
 176 compression, sensor V1\_L being in compression and V1\_R in tension. However, sensor V2 (and  
 177 V3, not shown in Fig. 7), which was installed at mid-height of the vertical column, was not able  
 178 to measure any significant change due to the insignificant bending in the middle of the vertical  
 179 columns. The analysis thus shows that: a) damage to the diagonals can only be registered by  
 180 sensors at the ends of vertical columns, and b) the highest absolute stress values were recorded in  
 181 the compressed part of these elements, which improved the sensors' accuracy.

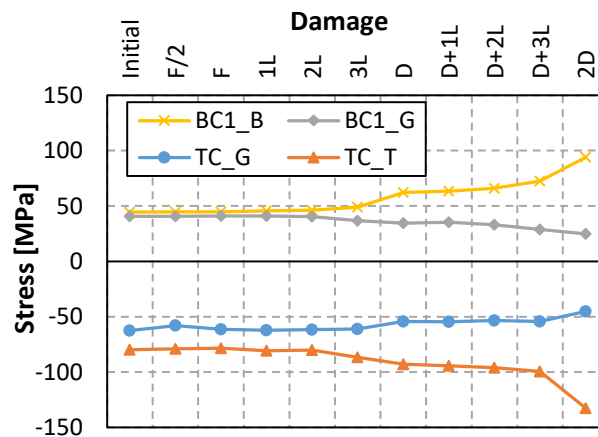


182  
 183 **Figure 7. Stresses in vertical columns V1 and V2 and horizontal crosses C1 and C2.**

184 Crosses C1 and C2 were also affected by the damage (see Fig. 7). Although stress increments  
 185 were not as significant as those in the vertical columns, cross C1, which was closer to the damage,

186 also registered a stress increment up to 85%. This increment means that the structure was trying  
 187 to reduce the distortion caused by a more flexible Pratt truss (in the damaged plane) to the overall  
 188 structure than the more rigid Pratt truss on the undamaged plane.

189 Fig. 8 shows the stresses obtained in the tests after each damage level in bottom (BC1\_B and  
 190 BC1\_G) and top (TC\_G and TC\_T) chords. The sensors detected a marked rise of the bending  
 191 moment in both chords, with lower measured values at the centre of gravity (G) than those  
 192 measured at the external part of the element (B and T for bottom and top chord, respectively).  
 193 This shows that: a) bending was induced in the chords by the damage, b) the biggest stress change  
 194 were at the ends of the chords due to the stronger bending effect. It is important to remember here  
 195 that the sensors, as shown in Fig. 5, were placed close to a joint and not at the element's mid-  
 196 length (a more detailed discussion can be found in Section 5). The sensor on bottom chord BC2  
 197 (not shown in Fig. 8), which was installed at its centre of gravity and mid-length did not register  
 198 any significant change during the test.

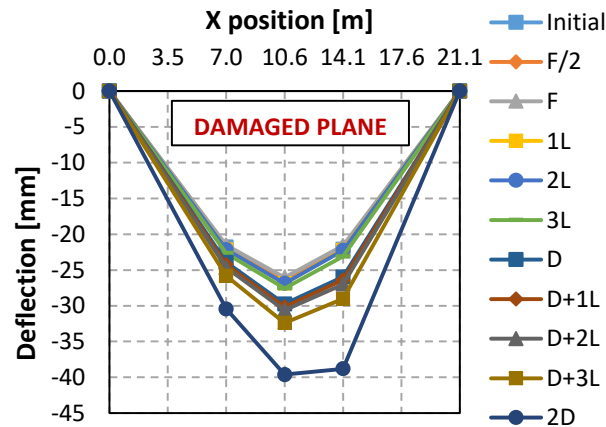


199  
 200 **Figure 8. Stresses in top (TC\_T and TC\_G) and bottom (BC1\_B, BC1\_G and BC2) chords.**

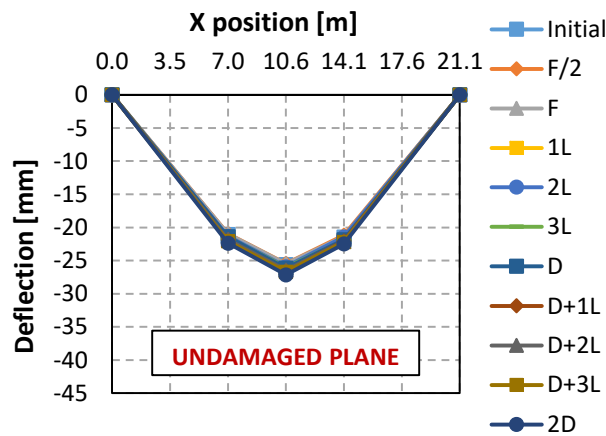
201  
 202 **4.2. Deflections**

203 Fig. 9 shows the deformed shape of the damaged and the undamaged Pratt truss (damaged  
 204 and undamaged plane, respectively) during the damage and test sequence. The behaviour of both  
 205 trusses is markedly different. Deflections measured on the undamaged truss were not affected by  
 206 the damage sequence with a maximum vertical deflection at mid-span slightly over 25mm.

207 However, deflections on the damaged plane were strongly affected by the damage sequence,  
 208 starting with the same deflection (25mm) and ending with 40mm deflection at mid-span.  
 209 Measuring deflections on the damaged plane can thus be considered an effective way of  
 210 interpreting damage by registering significant changes in both the maximum value and deformed  
 211 shape, which was greater on the right (position X between 10.6m and 21.1m).



(a) Damaged plane



(b) Undamaged plane

Figure 9. Evolution of deflections.

212

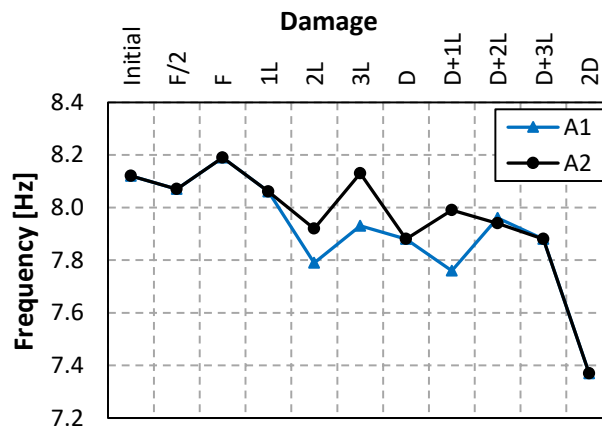
213

### 214 4.3. Horizontal displacements

215 As horizontal displacements remained small during the different test damage levels, with a  
 216 maximum of 5mm for the longitudinal one, they could not be regarded as a reliable indicator of  
 217 structural damage. Transversal displacement stayed close to 0 and confirmed that the supports  
 218 installed for the tests worked well.

219 **4.4. Vibrational modes**

220 The accelerometers A1 (in the damaged Pratt truss) and A2 (in the undamaged Pratt truss)  
221 installed at mid-span gave the eigenfrequencies of the structure's first vertical vibration mode.  
222 Fig. 10 gives the results obtained together with the accelerometer A1 trend line. It can be seen  
223 that the first vertical vibration mode falls as damage is increased and the reduced frequency levels  
224 are similar for both A1 and A2.



225

226

**Figure 10. Evolution of the first vibration mode.**

227

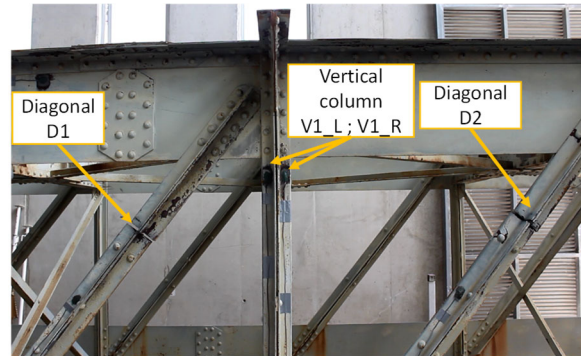
228 **4.5. Discussion**

229 The span under study consisted of Pratt trusses considered as externally and internally  
230 isostatic working under axial forces only. Consulting companies usually consider these types as  
231 structures of truss elements with hinges at the ends. If this had been true the present study would  
232 not have been possible since it would have lacked structural redundancy. However, the structure  
233 was shown to have the ability to adapt to the total failure of key elements such as diagonals.

234 This adaptability was possible thanks to the effective activation of ALPs. In this case the  
235 structure, which worked basically under axial forces, made use of the structural redundancy of  
236 the joints to adapt to the failure of diagonals, as the joints were able to resist high bending  
237 moments. Thanks to this ability, when the diagonals failed, the structural behaviour of the affected  
238 zone changed from Pratt truss to Vierendeel behaviour (same structure but without diagonals; see  
239 Fig. 11), in which the capacity of the joints to resist bending moments is crucial. When a structure



240 like the span under study has no diagonals, the structure is known as a Vierendeel beam, and the  
241 load transmission to the foundations is only possible with the help of the moment-resisting  
242 capacity of joints. The moments registered in the vertical columns and top and bottom chords (see  
243 Section 4.1) confirm this hypothesis (see also Section 5).

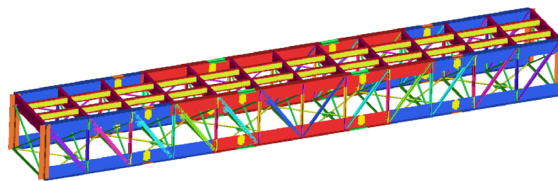


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**Figure 11. Deformed shape during the test after level of damage 2D.**

## 247 **5. Finite Element Modelling**

248 A Finite Element Analysis (FEA) [31] could be used to analyse other failures not considered  
249 in the experiment. The FE model reproduced the bridge geometry through BEAM elements fully  
250 connected and with a combination of BEAM and SHELL elements for the top and bottom chords  
251 to fit the numerical results better to the actual structural behaviour (steel elastic modulus of  
252 210GPa and density equal to 78.5kN/m<sup>3</sup>). The boundary conditions applied were identical to those  
253 in the test with fixed displacements and free rotations in the four supports. The supports at X =  
254 21.1m also had free longitudinal displacements. Fig. 12 shows the FE model of the bridge span.



255  
256  
257  
258  
259

**Figure 12. FE model.**

260 **5.1. Reproduction of the test failure schemes**

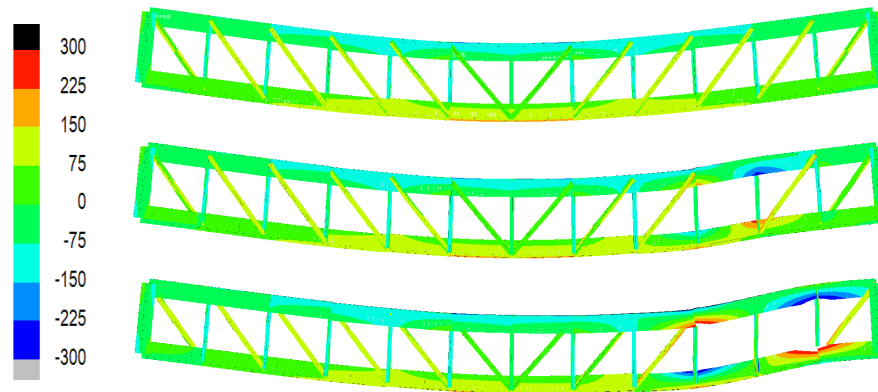
261 Firstly, a modal analysis was carried out to compare the frequency of the first vertical  
 262 vibrational mode of the original structure and the structure without diagonals D1 and D2 with the  
 263 experimental results. Table 1 gives the numerical and experimental results obtained and the  
 264 frequency reduction in both cases for damage levels D and 2D. The numerical results can be seen  
 265 to reproduce the experimental results, with similar frequency reduction percentages to those  
 266 obtained in the test.

267 **Table 1. Comparison of frequencies between numerical and tests results.**

		Level of damage		
		Initial	D	2D
Experimental	Frequency [Hz]	8.12	7.88	7.37
	Reduction [%]	---	2.96	9.24
Numerical	Frequency [Hz]	8.72	8.53	7.95
	Reduction [%]	---	2.18	8.83

268

269 Secondly, Linear-Static Finite-Element Analyses (LSFEAs) were performed for different  
 270 damage levels (Initial, D and 2D) considering geometrical nonlinearities. A steel elasticity  
 271 modulus of 210GPa was considered with the application of a load of 1250kN, as in the test. Fig.  
 272 13 shows the deformed shape and stresses of the structure (in the damaged plane) for the different  
 273 levels. Both deformed shape and stresses are similar to those obtained experimentally. The  
 274 numerical analysis again shows the activation of ALPs mentioned in Section 4.5, since as damage  
 275 rose the bending moments also increased considerably causing the different elements (vertical  
 276 columns and top and bottom chords) to be subjected to high stress gradients in specific sections  
 277 close to joints (see Fig. 13). This shows that the LSFEA numerical simulation reproduced the  
 278 experimental behaviour and that the models were properly built. This analysis can thus be  
 279 extended to failures of other more affected elements not considered in the experiments such as  
 280 the most heavily loaded bottom chord, which would be extremely difficult to analyse  
 281 experimentally and safely in a laboratory.



282 **Figure 13. Total stresses for Initial, D and 2D damaged levels. Units: MPa.**

283

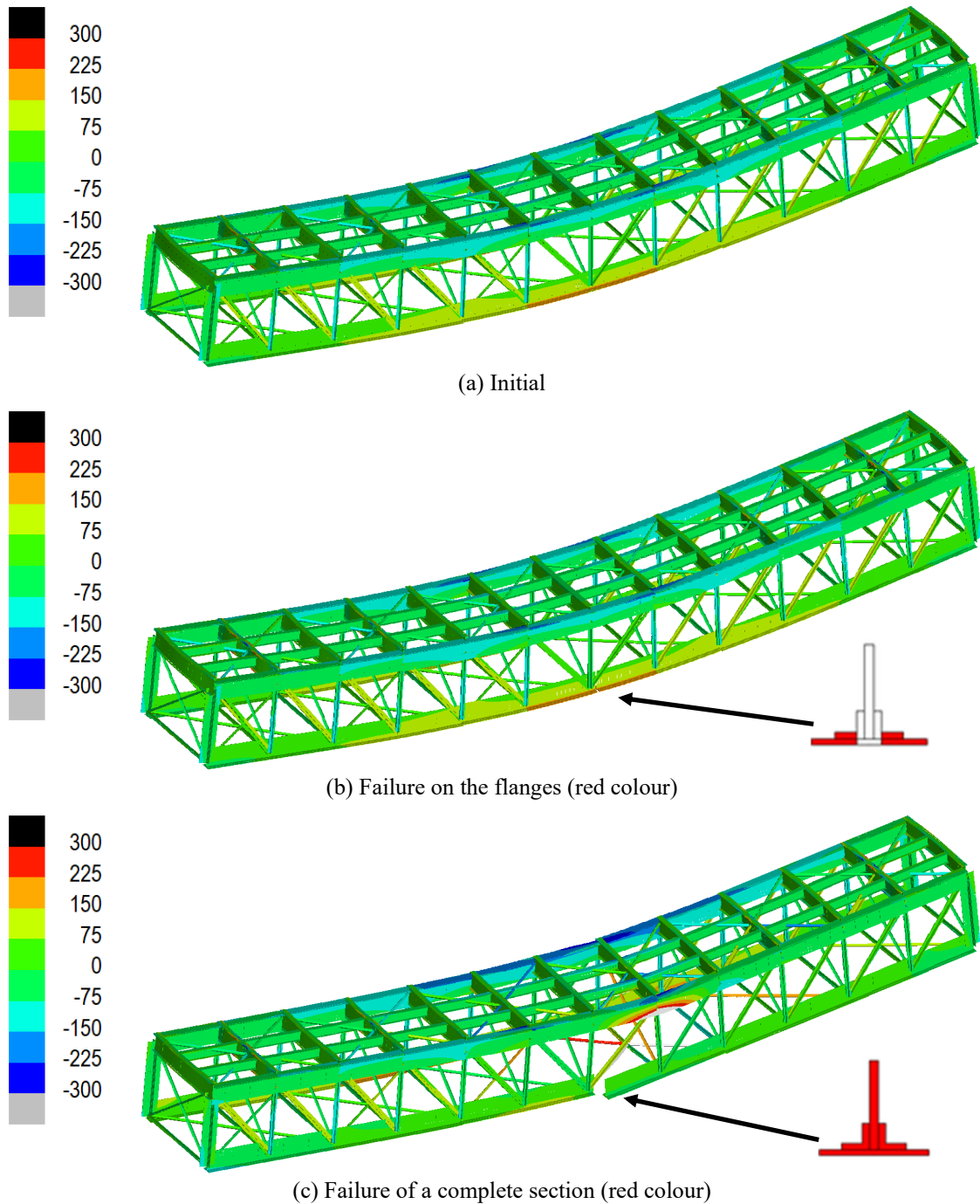
## 284 **5.2. Failure of the most heavily loaded bottom chord**

285 This case was analysed by LSFEAs for two damage levels: 1) a section flange failure and 2)  
 286 complete section failure (see Fig. 14(b)-(c)). All three cases (initial plus two damage levels) were  
 287 assessed under the same loading scheme described in the previous sections, with a maximum load  
 288 of 1250kN.

289 In the most heavily loaded bottom chord flange failure, small increases were found in the  
 290 stresses on neighbouring elements, especially those due to higher bending moments, although,  
 291 like the deformed shape, these increases were not significant. In fact, Figs. 14(a)-(b) do not show  
 292 any significant differences of structural behaviour, indicating that significant ALP activation was  
 293 not necessary. The Pratt trusses were able to carry on efficiently working the elements mainly  
 294 under axial loads. In the natural frequencies, the first vertical vibrational mode frequency changed  
 295 slightly from 8.72Hz to 8.71Hz.

296 In the complete section failure of the most heavily loaded bottom chord significant structural  
 297 behavioural differences were found (see Figs. 14(a)-(c)). The numerically reproduced damage  
 298 (Fig. 14(c)) was quite severe, eliminated Pratt truss-type behaviour close to the failure, and the  
 299 top chord was the main element in resisting bending moments and axial and shear forces. There  
 300 were also stress changes in the elements close to the failure, the deformed shape was also  
 301 significantly different and the first vertical vibrational mode frequency changed from 8.72Hz to  
 302 6.70Hz. In this case the structure did have to find an effective ALP and passed from Pratt truss to

303 a basically Beam-type top chord behaviour in the failure zone. All of the parameters used  
304 (stresses, deformed shape, natural frequencies) were good indicators of the computer-simulated  
305 failure.



306 **Figure 14. Total stresses for the different damage levels in the failure of the most heavily loaded**  
307 **bottom chord. Units: MPa.**

308

## 309 **6. Practical recommendations for Structural Health Monitoring**

310 Based on the results obtained, this section aims to lay down a series of recommendations for  
311 real-time monitoring of structures similar to the type studied here for early failure detection,  
312 including aspects such as: a) parameters to be controlled, b) appropriate sensors for different  
313 parameters and c) a specific location for each type of sensor.

314 Firstly, it is recommended to monitor element deformation by strain gauges. As found  
315 previously, the breakage or damage progress of an element and its neighbours is reflected by its  
316 deformation. It is thus recommended to arrange sensors around the structure on its most critical  
317 elements, for example strain gauges in the external diagonals and vertical columns (maximum  
318 shear) and chords near the mid-span (maximum bending) both for conventional monitoring (e.g.  
319 load tests) and early failure detection. Strain gauges should be installed at the centre of gravity  
320 and the centre of the elements to measure axial loads in truss structures (theoretically, elements  
321 are only subjected to axial loads in truss structures). However, other sensor locations are  
322 recommended to detect early failures, such as away from the section's centre of gravity and closer  
323 to the joints instead of at the centre. Besides considering the effect of failure on the axial load on  
324 the element at these points, the considerable effects of the bending moments with effective ALPs  
325 in action to cover structural failure will also be included. Sensors can also be placed on elements  
326 expected to be subjected to higher instead of reduced deformation in order to reduce measurement  
327 errors. Table 2 gives a summary of all this information with recommendations for monitoring and  
328 early failure detection of the different elements.

329 **Table 2. Location of strain sensors.**

Element	General purpose	Early failure detection	
		General position	Additional details. To be measured in case of failure
Chords	Section: Centre of gravity	Section: far from the centre of gravity	Compression and tension increments in the top and bottom chords, respectively
Diagonals			Tension increments
Vertical columns	Position: Centre of the length of the element	Position: close to a joint	Compression increments. In general, in the point of the element closer to the centre of the bay

330

331 Secondly, it is recommended to monitor deflections by any of the different methods, for  
 332 example topography or LVDTs. As in conventional monitoring, it is generally enough to measure  
 333 deflection at one point at mid-span, although early failure detection may require monitoring  
 334 deflection at other points (see Fig. 9). Full monitoring can be carried out by measuring deflection  
 335 at two points at mid-span and at a quarter and three quarters the length of the span (4 extra points)  
 336 as was done in the test in the present study (see Fig. 5). This is important to identify the site of  
 337 the failure.

338 Finally, as can be extracted from the experimental and numerical results, accelerations can  
 339 also be measured in a bridge to obtain the principal structural vibration modes in real time. All  
 340 types of structural anomalies can be reflected by small changes in the frequencies of the  
 341 structure's main vibrational modes. It is recommended to install at least two accelerometers for  
 342 the control of the first vertical vibrational mode (1 accelerometer at mid-span is sufficient). A  
 343 more complete system would also include two additional accelerometers in each span, one also  
 344 in the middle of the span but on the opposite frame to follow the structure's possible torsional  
 345 mode, with the other at a quarter or three quarters the length of the span to follow the second  
 346 vertical vibration mode.

347 All the information obtained from the present study, and its recommendations, are now being  
 348 applied to three real bridge case studies in an ambitious real-time monitoring system with a system  
 349 of 350 strain gauges and 46 accelerometers. Deflections are also registered periodically by static



350 load tests. The practical recommendations will be validated further in future studies with the data  
351 analysis of the above three case studies.

352

## 353 **7. Conclusions**

354 This paper described an experimental study of the robustness of a steel riveted truss bridge  
355 on getting the opportunity to lab-test a full-scale bridge span. From this test and the subsequent  
356 numerical analysis the following conclusions could be obtained:

- 357 • The structure, theoretically with truss-type behaviour had structural redundancy based  
358 on the joints' capacity to absorb bending moments that increase with the level of  
359 damage.
- 360 • During the failure and the evolution of the damage to some of the structural elements  
361 it was found that:
  - 362 ○ The stresses on nearby elements were highest at points close to the joints most  
363 susceptible to bending moments with increases of up to 240%.
  - 364 ○ There were significant changes in the deformed shape of the structure.  
365 Deflections reached 60% increments.
  - 366 ○ The first vertical natural frequency was reduced by up to 9.2%.
- 367 • The structure was able to find effective alternative load paths (ALPs) and changed its  
368 function from Pratt truss to Vierendeel or single-beam behaviour. These ALPs were  
369 limited by the structural load levels until some of the elements initiated plastic  
370 behaviour.
- 371 • A set of practical recommendations were made for structural health monitoring with  
372 the aim of identifying early failures. These recommendations were provided for  
373 different parameters (strains, deflections, accelerations), and the type, location and  
374 number of sensors for a structure with both a basic and an ambitious monitoring  
375 system.

376 In future work, a further validation of these practical recommendations will be made with the  
377 data analysis of three real case studies on different railway bridges in which an ambitious  
378 monitoring system with more than 400 sensors was installed.

379

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389

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