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Additional Information

1 **Carbon textiles electrodes modified with RGO and Pt nanoparticles used**
2 **for electrochemical treatment of azo dye**

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10 **ABSTRACT**

11 The efficiency of Orange G (OG) azo dye degradation using an electrochemical method under
12 potentiostatic conditions has been comparatively studied in two electrolytic cells (divided and
13 undivided cells) in the presence or absence of chloride ions with Pt-modified textile electrodes.
14 The morphology of the carbon-based electrodes with nanoparticles of platinum
15 electrochemically dispersed on their surface was analyzed using field emission scanning
16 electron microscopy (FESEM) and EDX analysis. The FESEM analyses confirmed that the
17 textile surface was coated by Pt nanoparticles. According to the experimental results obtained,
18 when the same solutions are comparatively treated with the two cells, the undivided cell always
19 gives a quicker decolorization than the divided cell – and the decrease in total organic carbon
20 (TOC), chemical oxygen demand (COD), and total nitrogen (TN) confirms this result. The
21 degree of OG removal was monitored by spectroscopic methods and high-performance liquid
22 chromatography (HPLC). The results indicate that that full best dye removal is obtained at a
23 loaded charge of around 0.17 Ah L⁻¹ which is associated with an electrical energy per order
24 (EEO) of 0.189 kWh m⁻³ order⁻¹. Based on the results obtained, the electrochemical process
25 with TC-RGO-Pt electrodes could be useful as a pretreatment technique or treatment for
26 decolorizing wastewaters containing dyes.

27 **Keywords:** Carbon textiles electrodes; reduced graphene oxide; platinum nanoparticles;
28 Orange G; electrochemical treatment

29

30 **1 Introduction**

31 Direct discharges of colored effluents into the aquatic environment have become an
32 environmental issue in recent years [1]. The problem arises from the quantity, chemical
33 composition, and non-biodegradable nature of some of the dyes used in industry [2] and whose
34 derivatives can be toxic, carcinogenic, teratogenic, or mutagenic [3]. Their resistance to
35 oxidation [4] and chemical stability gives them a sustained persistence in the environment and
36 makes them highly toxic organic pollutants. Moreover, these pollutants are difficult to remove
37 using conventional wastewater treatment technologies [5]. In order to limit the entry of these
38 refractory contaminants into the environment, effective and environmentally friendly treatment
39 strategies have been developed. Among these strategies is the application of electrochemical
40 processes. These techniques can provide a solution for the treatment of wastewater, whether by
41 the separation of toxic or recoverable species or by conversion on the surface of the electrode
42 through the electronic exchange. These processes are specific because are environmentally
43 friendly and do not generate new toxic waste [6]. Among electrochemical processes, anodic
44 electro-oxidation is the most popular process for the removal of organic pollutants from
45 wastewater [7;8]. However, the efficiency of electrochemical oxidation of dyes in aqueous
46 solutions depends strongly on the nature of the electrode used [9]. Different types of electrodes
47 including active carbon fiber (ACF) [10], Pt [11], Ti / SnO₂ [12] , boron-doped diamond (BDD)
48 [13], Ti / RuO₂ [14], IrO₂ / TaO₂ / RuO₂, [15], RuO₂ [16], PbO₂, [17-19], Ti / IrO₂ / SnO₂ /
49 Sb₂O₅ [3] and Ti / SnO₂-Sb [20] were used in electro-oxidation dye degradation studies. The
50 choice of the electrode in an electrochemical process is crucial because it greatly influences the
51 selectivity and efficiency of the process. An electrode must have the following criteria: (1) high
52 physical and chemical stability, and therefore high corrosion resistance; (2) high electrical
53 conductivity; (3) presence of catalytic activity; and (4) a good relationship between cost and
54 lifespan [21]. It should also be noted that an anode must have a fairly high oxygen evolution
55 potential (high oxygen overvoltage) to produce a relatively high concentration of hydroxyl
56 radicals [22]. Other criteria such as the type of substrate, the method of deposition, as well as
57 the type of dopant are important to emphasize [23]. Textile materials, such as substrates for
58 electrodes, offer many possibilities due to their mechanical properties, such as flexibility, and
59 many possibilities for the design of compact electrochemical reactors with competitive costs.
60 The use of activated carbon textiles (TC) adds interesting properties such as a high specific area
61 and electronic conductivity. At the same time, a carbon fiber surface enables the adsorption of
62 species that can react physically and chemically when the electrode is polarized [24]. Moreover,
63 the special structure of graphene has excellent mechanical properties (Young's modulus and

64 breaking strength is 1100 GPa and 125 GPa, respectively), excellent electrical properties
65 (electron mobility is $200\,000\text{ cm}^2/(\text{V}\cdot\text{s})$) [25], excellent thermodynamic properties (5300
66 $\text{W}/(\text{m}\cdot\text{k})$), and large specific surface area ($2600\text{ m}^2/\text{g}$)[25]. This revolutionary discovery has
67 rapidly attracted scholars from physical, chemical, and biological fields. Graphene oxide (GO)
68 is well known as a promising precursor of graphene. Due to the presence of these oxygen-
69 containing functional groups, graphene oxide not only has a large theoretical specific surface
70 area (up to $400\text{-}1500\text{ m}^2\text{ g}^{-1}$)[26], but also offers an efficient use of surface area because both
71 sides of the nanosheet are accessible. Chemical reduction is a common strategy to reduce GO
72 into reduced graphene oxide (RGO). Unfortunately, this method generally uses reducing agents
73 that are toxic or explosive: such as hydrazine [27] and dithionite salts [28]. As a result,
74 continuous efforts have been directed towards finding an eco-friendly reducing method for GO
75 reduction. The electrochemical reduction of GO is an alternative that relies on the removal of
76 oxygen functionalities [29,30]. The use of TC as electrode substrate, an electrically conductive
77 material, makes this possible. Moreover, its high specific surface area makes graphene
78 interesting for dispersing Pt nanoparticles to modify the electrode surface; and graphene oxide
79 (RGO) and graphene show improved electrocatalysis performance and stability [31,32].

80 There is considerable literature published on OG degradation [33-35]. However, until now there
81 was no available literature about electrochemical degradation of OG using textile electrodes
82 with reduced graphene oxide-based electrodes coated with dispersed platinum, these electrodes
83 have been named in this work with the abbreviation TC-RGO-Pt, with the objective of
84 decreasing costs and energy consumption. In this paper, the use of divided and undivided cells
85 was carried out under comparable conditions to test the degradation ability of each electrolytic
86 system. The stability of TC-RG-Pt electrodes in these experimental conditions was evaluated.

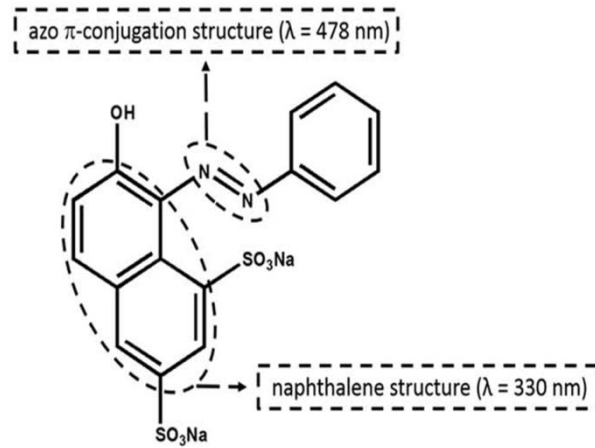
87 **2 Experimental**

88 **2.1 Reagents and materials**

89 All reagents used were of analytical grade with a purity level $> 98\%$. Monolayer GO powders
90 were supplied by Nanoinnova Technologies SL (Spain). LiClO_4 , H_2SO_4 and $\text{H}_2\text{PtCl}_6\cdot 6\text{H}_2\text{O}$
91 were purchased from Merck. Pt wires (0.5 mm diameter, 99.99% purity) were acquired from
92 Engelhard-Clal. FlexzorbTM FM10 activated carbon fabrics electrodes (TC) were kindly
93 donated by Chemviron Carbon. Na_2SO_4 and NaCl (Fluka quality of analysis) were selected as
94 the supporting electrolytes in this work. The solutions were prepared with ultrapure water
95 obtained from a Millipore Milli-Q system (resistivity $\geq 18.2\text{ M}\Omega\text{ cm}$).

96 **2.2 Pollutant dye**

97 Orange G ($C_{16}H_{10}N_2Na_2O_7S_2$; MW 452,38 $g\ mol^{-1}$) is an azo dye obtained from Across
98 Organics. [36]. Fig 1 shows the chemical structure of the dye and the UV-Vis wavelength
99 characteristics associated with its structure.



100

101 **Fig.1.** A scheme for the chemical structure of orange G [35]

102 **2.3 Electrode preparation**

103 **2.3.1 Manufacture of the electrodes**

104 The TC electrodes are prepared by cutting a 1 cm x 1 cm strip from the carbon fiber fabric
105 which is glued with Circuit Works® conductive epoxy resin by Chemtronics® to a copper wire
106 with a flattened end of 2 mm diameter. A drop of non-conductive epoxy resin seals the electrical
107 contact on the fabric fold. The solder is dried in the oven at 85°C and protected with Teflon
108 tape.

109 **2.3.2 TC/RGO/Pt electrode preparation**

110 The electrochemical synthesis of reduced graphene oxide (RGO) and Pt nanoparticles on the
111 TC surface was performed by the potentiodynamic method of cyclic voltammetry (CV) at room
112 temperature with a potentiostat/galvanostat Autolab PGSTAT30 using a cone-shaped
113 voltammetric cell. All electrochemical manipulations were performed using a reference
114 electrode type Ag/AgCl (3.5 M). The textile electrode (TC) was immersed in an
115 electrodeposition solution A. The latter is prepared by dissolving 3 $g\cdot L^{-1}$ of GO in 0.1 M
116 LiClO₄. The electrochemical treatments are carried out in a potential range from -1.6 V to 0.6
117 V for 20 cycles at a scanning speed of 20 $mV\ s^{-1}$, using a Pt wire as a counter electrode
118 (CE). Then, the textile electrode previously electrodeposited by the RGO is immersed a second
119 time in solution B containing 5 mM H₂PtCl₆ and 0.5 M H₂SO₄. This time a cylindrical
120 stainless-steel mesh 4.5 cm high by 3.5 cm wide is used as a counter electrode, the potential

121 range used was from +0.4 V to -0.25 V using a scanning speed of 10 mV s⁻¹. Before each
122 experiment, the solutions were deaerated with N₂ for 30 min. During the RGO synthesis, the
123 GO solution was gently stirred with a magnetic stirrer to avoid precipitation of GO. Finally, the
124 sample was air-dried for 24 hr. The presence of an effective and significant amount of Pt was
125 demonstrated by electrochemical and FESEM analyses. The electrodes prepared in this way
126 have been named with the abbreviation TC-RGO-Pt

127 **2.4 Characterization methods**

128 **2.4.1 Electrode characterization**

129 The microstructure and morphology of the electrodes were analyzed by field emission scanning
130 electron microscopy (Zeiss Ultra 55 FESEM) equipped with an energy-dispersive X-ray
131 analyzer (EDX) for elemental analysis.

132 **2.4.2 Characterization of by-products of the electrolysis and other analytical 133 measurements**

134 The decrease of OG concentration and the analysis of the by-products were investigated using
135 high performance liquid chromatography (HPLC) with a Hitachi Elite Lachrom
136 chromatographic system equipped with a diode array detector. The chromatographic
137 separations were performed on a Lichrospher 100RP-18C column (5 μm packing). The mobile
138 phase was composed of methanol (eluent A) and an aqueous buffer solution NaH₂PO₄-
139 Na₂HPO₄ with pH = 6.9 (eluent B). The flow rate was 1 mL·min⁻¹ at 298K and the injection
140 volume was 80 μL.

141 UV-Visible spectra were also obtained with A Hitachi Lachrom-Elite Chromatographic System
142 equipped with diode array detector by changing the column for a tubular piece (without any
143 packing inside). This allowed the sample to flow to the detector with low volume consumption.

144 The mineralization of the dye solutions was monitored from the decay of their chemical oxygen
145 demand (COD). Total organic carbon (TOC) and total nitrogen (TN) COD was determined
146 using a COD digester apparatus (Spectroquant® TR320) and a test analysis (Spectroquant®
147 NOVA). The TOC and TN were determined with a Shimadzu TOC-VCSN analyzer based on
148 the combustion-infrared method. The instrument operated at 720°C and 20 μL sample injection
149 with an air (free of CO₂) flow rate of 150 mL min⁻¹.

150

151 Fourier transform infrared spectroscopy (FTIR) was carried out at room temperature with a
152 NICOLET 6700 FTIR spectrometer to determine the presence of functional groups in the
153 extract. A ZnSe prism was used in the ATR device in which the bottom of the surface prism
154 serves as the cavity for aqueous samples. The average spectra were obtained after 400 scans
155 with a resolution of 6 cm^{-1} by subtracting the background signals obtained with an aqueous
156 solution of $0.5\text{ M Na}_2\text{SO}_4$.

157 Fluorescence emission spectra were recorded with a QuantaMasterTM 4 CW
158 spectrofluorometer from Photon Technology International Inc (PTI®). The excitation
159 wavelength was fixed at 340 nm and the emission spectra were recorded from 380 to 650 nm.
160 A 75 W Xe light source and 1 cm quartz cells were used. Corrected emission spectra were
161 obtained.

162 GC–MS analyses were performed using a Shimadzu GC–MSQP2010 gas chromatograph–mass
163 spectrometer (GC-MS) equipped with a secondary electron multiplier dinode (MSD). The
164 column used was a Teknokroma S Meta X5, P/N TR-820232 capillary column ($30\text{ m} \times 0.25$
165 $\text{mm} \times 0.25\text{ }\mu\text{m}$). The solutions under study were treated as follows: 25 mL Orange G solutions
166 were extracted with a total volume of 100 mL of dichloromethane for 3 times. The extracts
167 were concentrated around 5 mL by rotary evaporator at $40\text{ }^\circ\text{C}$ and then injected into the GC-
168 MS. The following conditions were employed: gas (helium) flow rate of 22.6 mL min^{-1} and
169 injection port temperature of $270\text{ }^\circ\text{C}$. GC temperature programme was as follows: $40\text{ }^\circ\text{C}$ for 10
170 min, followed by a $12\text{ }^\circ\text{C min}^{-1}$ ramp to $100\text{ }^\circ\text{C}$, then to $200\text{ }^\circ\text{C}$ with $5\text{ }^\circ\text{C min}^{-1}$, next a ramp
171 to $270\text{ }^\circ\text{C}$ with a $20\text{ }^\circ\text{C min}^{-1}$ rate, finally $270\text{ }^\circ\text{C}$ for 5 min [37,38]. Mass spectra were acquired
172 in the electron impact mode. The m/z scan was from 35 to 500 and an ion source temperature
173 of $200\text{ }^\circ\text{C}$.

174 **2.4.3 Electrolysis of Orange G**

175 To study the electrochemical behavior of the TC-RGO-Pt electrode for the oxidation and
176 reduction processes of the Orange G molecule, a series of electrolysis of the OG solution were
177 carried out in two different configurations of the electrochemical cell in the presence or absence
178 of Cl^- at the controlled potential. To study oxidation or reduction separately, a H-type (divided)
179 cell is used using a cationic membrane type Nafion 117 to separate the cathodic and anodic
180 compartments. The second configuration consists of an undivided double-walled
181 electrochemical cell using three electrodes. In both electrolytic cells, the anode was a TC
182 /RGO/Pt electrode. The cathode was either a Pt wire for the divided cell or a 1 cm^2 TC foil for

183 the undivided cell. The electrochemical monitoring is performed at a constant potential
184 provided by a Gamry 1000 potentiostat galvanostat at room temperature and constant stirring.
185 The counter-electrode potential was measured with a digital multimeter. Solutions containing
186 50 mg. dm⁻³ of Orange G at an initial pH of 6 were treated comparatively in divided and
187 undivided electrolytic cells. The initial pH was kept free (6.5 ± 0.5), without adjustment during
188 the process. The oxidation potential of the anode was kept to 1.1-1.4 V. The reduction potential
189 of the cathode was kept to -0.8 V and these potential values were chosen after previous
190 voltammetric studies (figures not shown). The mixture inside the cell is continuously stirred at
191 250 rpm using a magnetic stirrer. Samples of 1 mL are taken at regular intervals for HPLC
192 analysis. TOC, TN, COD, the average current efficiency (ACE) and the electrical energy
193 consumption per order (EEO) were combined to characterize the degradation performance.

194 The ACE related to the elimination of COD was based on the following equation [39]

$$195 \quad ACE = \frac{COD_0 - COD_t}{8 \cdot I \cdot t} \cdot F \cdot V \cdot 100 \quad \text{Eq (1)}$$

196 Where COD_0 and COD_t are the initial values before treatment and at time t , respectively (g O₂
197 L⁻¹); F is the Faraday constant (96487 C mol⁻¹); V is the volume of the wastewater (L); I is the
198 applied current (A); t is the time of electrolysis (s); and 8 is the equivalent weight of oxygen.

199 One of the most important parameters affecting the performance of an electrochemical system
200 is the operating costs. With this purpose in mind, the electrical energy consumption per order
201 (EEO) was calculated in all cases. The calculus of EEO was chosen according to the report of
202 Bolton et al. [40]. This parameter is defined as the electrical energy in kilowatt-hour (kWh)
203 required to bring about a reduction by one order of magnitude in the concentration of the
204 contaminant by a unit of volume of contaminated water or air. The corresponding equation is
205 the following:

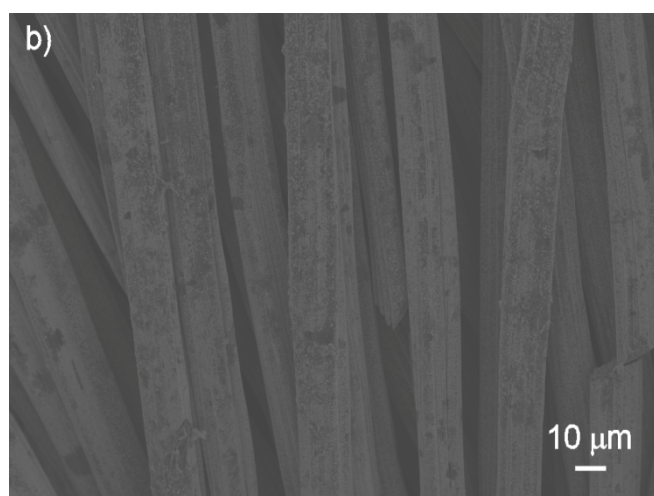
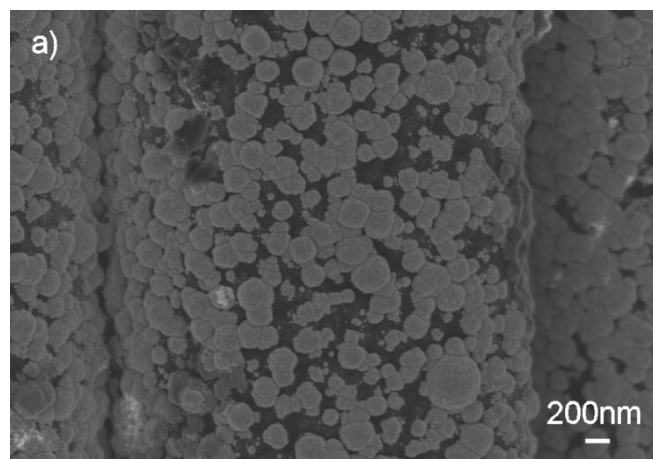
$$206 \quad EEO = \frac{P \cdot t}{V \cdot \log\left(\frac{A_i}{A_f}\right)} \quad \text{Eq (2)}$$

207 Where: P is the electric power (kW)($P=IV$); t is the time of electrolysis (h); V is the volume
208 treated (m³); A_i and A_f are the initial and final areas of the chromatographic peak associated
209 with the pollutant of interest.

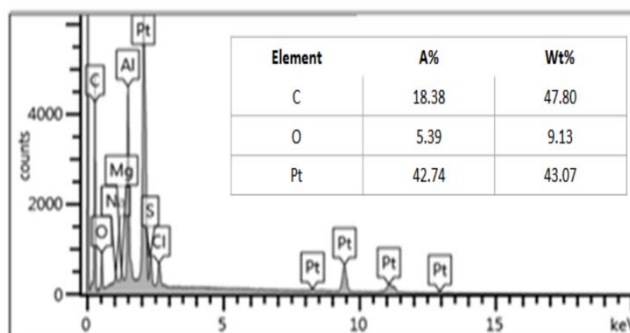
210 **3 Results and discussion**

211 **3.1 Electrode surface characterization**

212 The coatings of TC-RGO-Pt were obtained using cyclic voltammetry with the procedure
213 described in the electrode preparation section. The samples were examined using an FESEM
214 technique and EDX analysis. Figures 2a and 2b show that the metallization of the electrode is
215 homogeneous and retains its porosity. The Pt deposit has a granular appearance (Figure 2a inset)
216 and consists of crystallites of different sizes on the surface of the fibers. The two successive
217 deposits of RGO and Pt lead to the high rigidity of the material while keeping the essential
218 properties of carbon fiber textile (lightness and microporosity). The electrode presented a
219 uniform structure (see Figure 2b) which favors a longer life for the electrode and improves
220 stability. To confirm the chemical composition of the TC/RGO /Pt substrate, EDX analysis was
221 performed, as shown in Figure 2c. Pt and C are the major components of TC-RGO-Pt
222 electrodes, and the presence of O is also observed. The results indicate that almost the entire
223 surface was covered by Pt nanoparticles.



c)



226

227 **Fig. 2.** a) and b) FESEM micrographs of TC-RGO-Pt electrode. c) EDX analysis

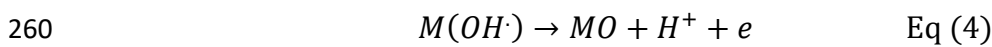
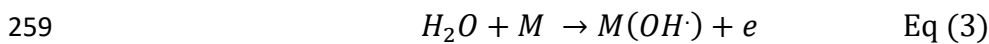
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229 3.2 Characterization of the electrolytic treatment in the divided and undivided tank 230 reactors

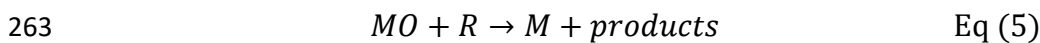
231 Effect of chloride addition:

232 The nature of the electrolyte significantly influences the efficiency of the anodic oxidation
233 process. Adding an electrolyte to the solution improves the conductivity, accelerates the transfer
234 of electrons, facilitates the flow of current, and therefore reduces the energy cost of the process.
235 It is therefore interesting to study the effect of electrolytes on the degradation of organic
236 compounds following electrolytic treatment [41]. To improve conductivity, Sodium sulfate is
237 commonly used as the supporting electrolyte [42,43]. Chloride ions are used in some
238 electrolytic treatments due to the strongly oxidizing properties of the active chlorine resulting
239 from Cl electrolysis and which contributes to water disinfection [44-46]. In this study, sodium
240 sulphate (0.1 M Na₂SO₄) in the presence and absence of chloride is used to study the influence
241 of the supporting electrolyte on the degradation of Orange G. Our purpose is to study the
242 possibility of enhancing the degradation rate by adding chloride to Na₂SO₄ electrolyte. Its
243 influence on dye decolorization was checked by treating a 50 mg.L⁻¹ Orange G solution of
244 initial pH=6.0 at the potentials of 1.1 V and 1.4V at 25 °C. Figs. 3a and 3b depict the change of
245 Orange G dye removal efficiency for the electrolyzed solution in the divided and undivided
246 tank reactor, respectively. Fig. 3a highlights that in the divided cell, the concentration of the
247 pollutant decreases gradually with time to reach total removal after 21 h and 14 h of treatment
248 in the absence and the presence of chloride, respectively. Degradation is slower in the absence
249 of NaCl. In the reduction assays, degradation occurs, but is slower than in the oxidation cases.
250 The rapid removal of the OG when adding 0.3g.L⁻¹ NaCl to the 0.1M Na₂SO₄ as electrolyte can

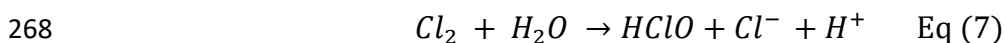
251 be explained as follows the removal rates of the OG due to the higher oxidizing power of
 252 platinum materials, which favours the generation of hydroxyl radicals strongly adsorbed on the
 253 surface of the anode following the oxidation of water (equation 3) and are therefore not very
 254 mobile within the solution (chemisorption), the oxidation of organic molecules is therefore not
 255 very extensive and can present selectivity [47,48]. The presence or addition of chlorides to
 256 sulfates in a solution to be treated by electrochemical oxidation can accelerate the degradation
 257 process of organic matter. Indeed, organic matter can be oxidized at the electrode and also in
 258 situ of the solution by chemical reaction with active chlorine.



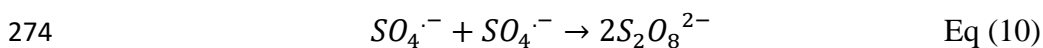
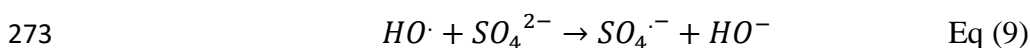
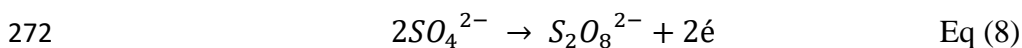
261 These oxides can interact with organic pollutants (reaction 5) by oxidizing them and forming
 262 products of oxidized pollutants (products) [8].



264 Indeed, when NaCl is used, chloride ions can be oxidized to chlorine gas (Cl₂) at the anode
 265 (reaction 6), then react with water to form hypochlorous acid (HOCl) (equation 7) and thus add
 266 to the hydroxyl radicals for the destruction of organic pollution [49].



269 The efficiency of Na₂SO₄ is because SO₄²⁻ ions can be oxidized at the anode to form persulphate
 270 ions (equation 8). Due to their high reactivity, the persulphate ions can react with organic
 271 compounds and thus increase the OG degradation rate [49].

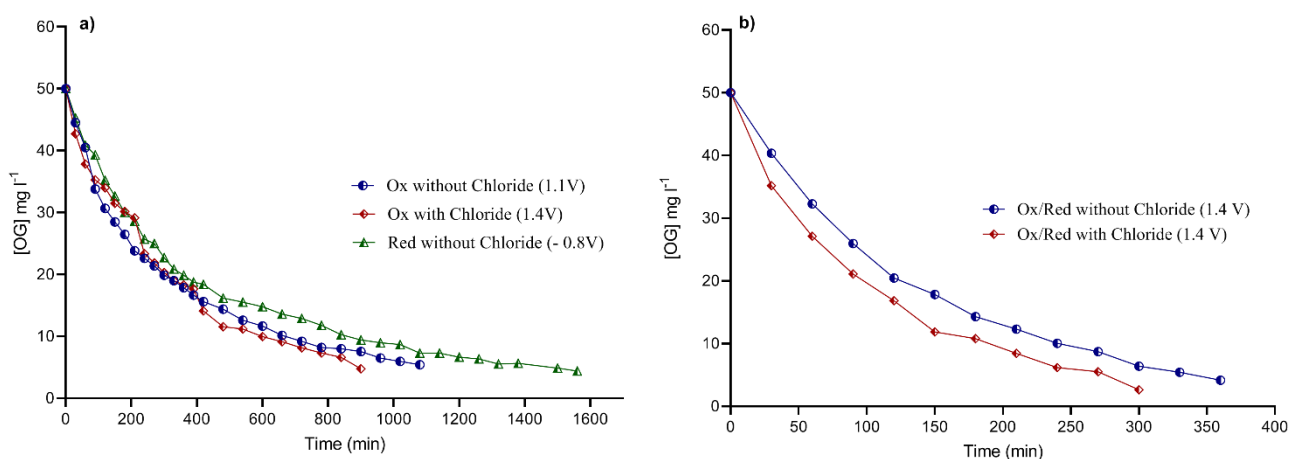


275

276 It is not recommended to use high concentrations of electrolyte due to possible formation of a
 277 layer of salt on the surface of the electrode, which reduces the number of radical hydroxyls
 278 formed and hinders the migration of organic matter to the surface of the electrode. These results
 279 are in agreement with those obtained by other researchers [50].

280 Moreover, it has been observed that in the undivided cell, the best percentage of removal is
281 obtained with a total degradation of Orange G after only 5 h (Fig. 3b). In this case, a small
282 addition of chloride is not necessary to obtain the best rate of removal (i.e. it improves the
283 mineralization rate of the Orange G dye and decreases the necessary electrolysis time).

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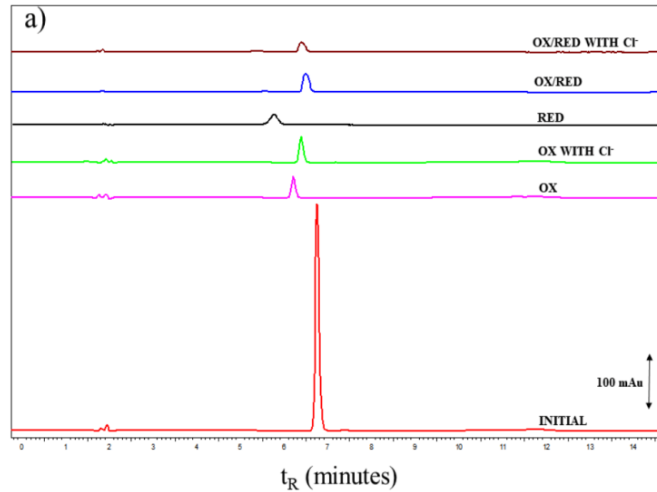


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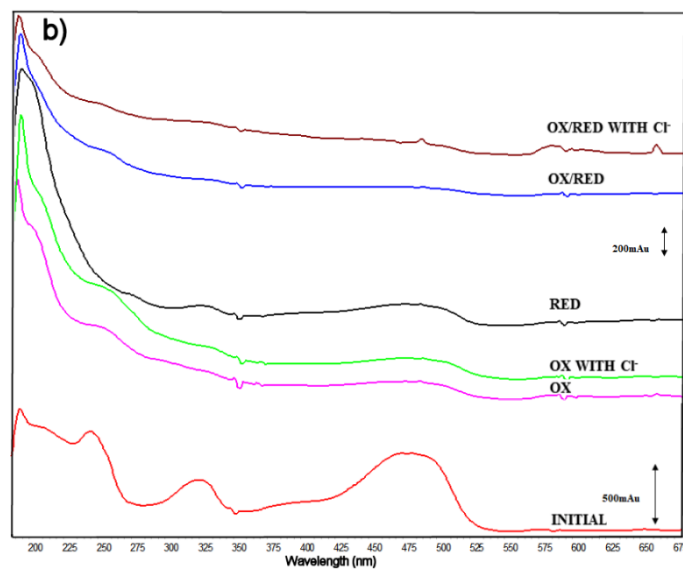
286 **Fig. 3.** Effect of supporting electrolyte on the decay of the dye during the electrolytic
287 treatment of 50 ml of 50 mg.L⁻¹ Orange G with or without chloride. (a) Divided TC-RGO-
288 Pt/Pt tank reactor and (b) undivided TC-RGO-Pt/TC tank reactor.

289 3.3 Orange G degradation monitoring

290 HPLC technique was employed to evaluate the variation of dye concentration with electrolysis
291 time and the generation of intermediates during the electrochemical processes. Fig 4 shows the
292 evolution of the chromatographic profile during electrolysis. Chromatograms of treated
293 solutions displayed a well-defined peak at a retention time (t_R) of 6.7 min for Orange G,
294 allowing the analysis of its decay in the experiments performed in both cells. Significant
295 removal of Orange G is observed for each cell used in the electrolytic treatment. However, the
296 percentage of degradation of Orange G is different for the two configuration cells. As is shown
297 in the chromatograms (Fig. 4). The initial peaks at a retention time of 6.7 min disappear during
298 the electrolysis and there are some byproducts formed during anodic oxidation treatment. In
299 both cells used, Orange G intermediate by-products appeared at different retention times.



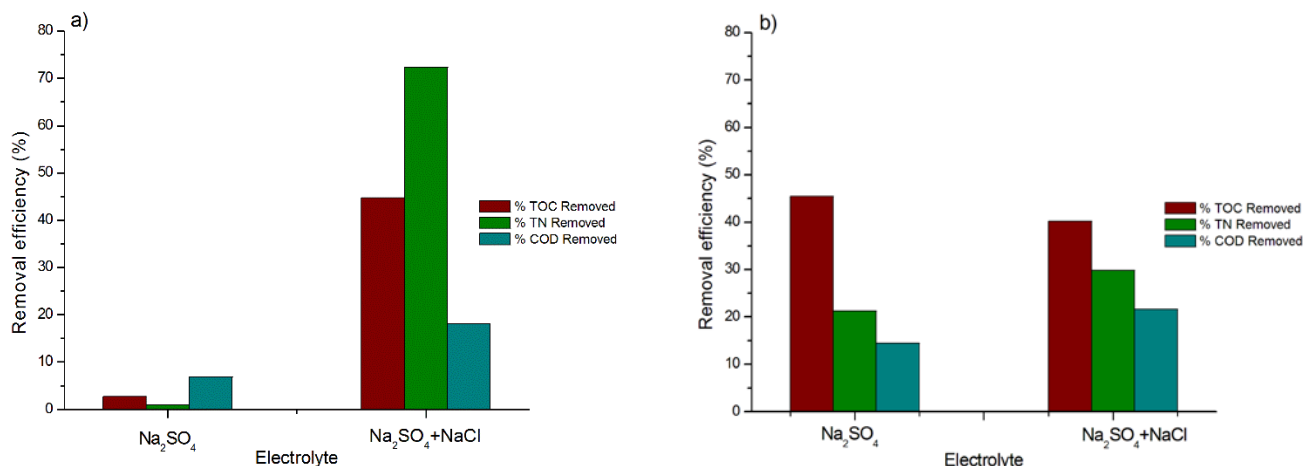
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301

302 **Fig. 4.** a) HPLC chromatograms of the solutions before and after the different electrolysis. b)
 303 UV-Vis spectra of the solutions before and after the different electrolysis (notice that the scale
 304 of the initial spectrum is different from those after electrolysis).

305 HPLC results are confirmed by those obtained with the variation of COD, TOC, and TN
 306 removal. Fig. 5 shows the decrease in TOC, COD, and TN for both electrolytes and both cells
 307 at a similar loaded charge to that needed for total decolorization. The removal efficiency of the
 308 oxidation is higher in the presence of chloride and the use of undivided cells permit a higher
 309 mineralization in the absent of chloride.



3

311 **Fig. 5.** Removal efficiency (%) of TOC, TN, and COD in the presence and absence of
 312 chloride as the electrolyte, after a loaded charge of around that needed for total decolorization:
 313 a) divided cell and b) undivided cell

314 **3.4 Energy assessment: the average current efficiency (ACE) and the electrical energy**
 315 **consumption per order (EEO)**

316 Electrical energy consumption and average current efficiency are very important economic
 317 parameters. Table 1 shows the variation of both parameters in both studied cells. EEO values
 318 are low and similar in all the studied cases. Nevertheless, this parameter decreases when
 319 chloride electrolytes or undivided cells are used. The differences are greater for ACE. These
 320 values substantially increase in the same way. It is noteworthy that a small concentration of
 321 chloride (0.3 g L^{-1}) is sufficient to promote important dye mineralization.

322 **Table 1:** The average current efficiency (ACE) and the electrical energy consumption per
 323 order (EEO) after electrolysis

CELL	POTENTIAL (V)	CHLORID E	Q (Ah L ⁻¹)	DEGRADATION (%)	EEO (kWh m ⁻³ order ⁻¹)	ACE (%)
Divided	1.10	NO	0.31	90.00	0.344	16.18
	1.10	YES	0.24	92,34	0.236	38.34
	1.40	YES	0.17	92.07	0.219	75.88
	-0.80	NO	0.29	91.75	0.216	30.93
Undivided	1.4	NO	0.16	92.00	0.204	65.00
	1.4	YES	0.17	94.53	0.189	91.90

324

325 **3.5 Product analysis of the solutions electrolyzed**

326 The experimental UV-visible spectrum of Orange G (Figure 4b) before reaction consists of
 327 three main peaks at 250, 330, and 480 nm, plus a shoulder peak at between 380-420 nm [51,33].
 328 The band at 480nm plus a shoulder peak at 421 nm are attributed respectively to the azo-bonds

329 of hydrozon [52] and the conjugated structure formed by the azo bond ($\pi \rightarrow \pi^*$ transition related
330 to the $-\text{N}=\text{N}-$ group)[53]. The band centered at 330 nm derives from $\pi-\pi^*$ transition between
331 π system of naphthalene ring, the SO_3 groups, and the π^* system of the $-\text{N}=\text{N}-$ azo [51]. The
332 peak at 250 nm is assigned to benzene rings of OG. During the electrolysis, the bands at 330
333 nm and 480 nm gradually decrease until almost disappearing after treatment in both cells. This
334 indicates the destruction of the chromophoric group and its conjugated bond. The strong
335 decreases in the band at 330 nm indicate not only the destruction of the conjugated system of
336 which the $-\text{N}=\text{N}-$ bond is a part, but also of the naphthalene ring. The band around 250 nm
337 decreases slowly but remains after electrolysis. This indicates that the aromatic rings were still
338 present after the electrolysis [51].

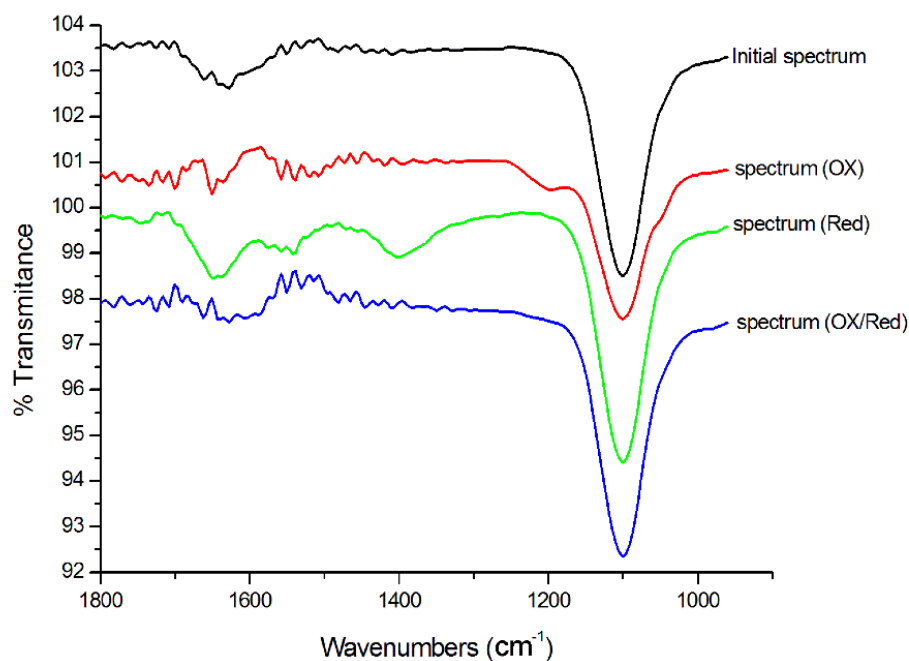
339 The OG degradation and intermediate formation were also evidenced by the changes of FTIR
340 spectra. Fig.6 shows the FTIR spectra before and after electrolysis. The spectra were obtained
341 from 4000 to 400 cm^{-1} , but it is shown here only the range 1800-900 cm^{-1} where the effects of
342 degradation are detectable.

343 In the FTIR spectrum of the solution used before electrolysis, a broad band between 1600 cm^{-1}
344 and 1700 cm^{-1} (centered around 1650 cm^{-1}) can be observed; this band may be associated with
345 the C-C stretching mode of the naphthalene ring, or the tautomeric form of chromophore group
346 of the Orange G molecule ($\text{C} = \text{N}^-$) [54,55]. A second band centered at 1100 cm^{-1} can be
347 observed that could be assigned to the presence of the C-OH band in the dye structure (C-O
348 stretching vibration) [56]. This band remains in the FTIR spectra after all the electrochemical
349 treatments.

350 The spectrum after the electrooxidation shows that the band at around 1625 cm^{-1} diminishes
351 after the oxidation-reduction has completely disappeared which is an indication of the
352 decolorization of the solution and naphthalene ring degradation.

353 After the reduction, the band at around 1625 cm^{-1} changes its shape and intensity and this is
354 probably due to the appearance of an overlapped band associated with N-H (amines)
355 deformation vibration. Moreover, two new bands centered at 1550 cm^{-1} and 1400 cm^{-1} appear.
356 The first could be associated with N-H bending of imine ($\text{C} = \text{N} - \text{H}$). The band centered at
357 1400 cm^{-1} could be associated with α -naphthol (O-H deformation and C-O stretching vibration
358 combination) [54].

359 Data from FTIR spectra provided the evidence to support that OG was attacked at several sites,
360 including the sulfonyl group, C–N bond, and phenyl group, and other compounds like long-
361 chain alkanes and compounds with carbonyl group were formed.

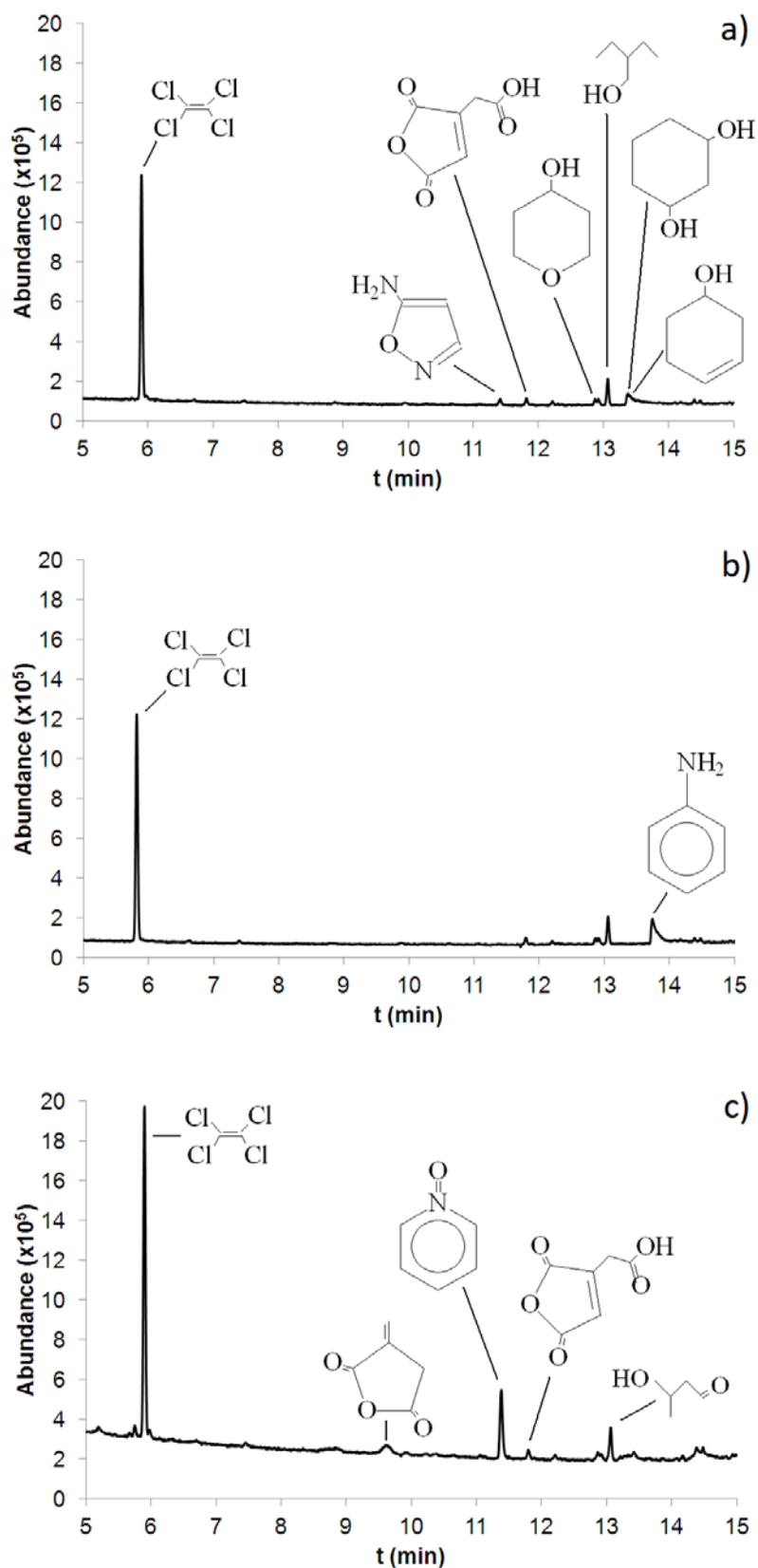


362

363 **Fig. 6.** FTIR spectra of the OG solution before and after electrolysis.

364

365 GC-MS analyses were carried out to identify some degradation by-products of Orange G
366 solutions [37,38]. Fig.7a shows the GC chromatographs of Orange G solutions treated by
367 electro-oxidation at 1.1 V with 0.1 M sodium sulfate. MS analyses showed the existence of the
368 following by-products: cis-Aconitic anhydride, 5-Aminoisoxazole, 2-Ethyl-1-butanol, 3-
369 Cyclohexen-1-ol, 1,3-Cyclohexanediol and Tetrahydro-4H-pyran-4-ol. Fig. 7b shows the GC
370 chromatographs of Orange G solutions treated by electro-reduction at -0.8 V with 0.1 M sodium
371 sulfate, MS analyses showed aniline as by-product. The GC chromatographs of samples treated
372 by electro-oxidation at 1.1 V with 0.1 M sodium sulfate + 0.3 g/L sodium chloride is shown in
373 Fig. 8c. MS analyses showed the existence of the followings by-products: cis-Aconitic
374 anhydride, pyridine-1-oxide, acetaldol (3-Hydroxybutanal) and itaconic anhydride (dihydro-3-
375 methylene-2,5-furandione).



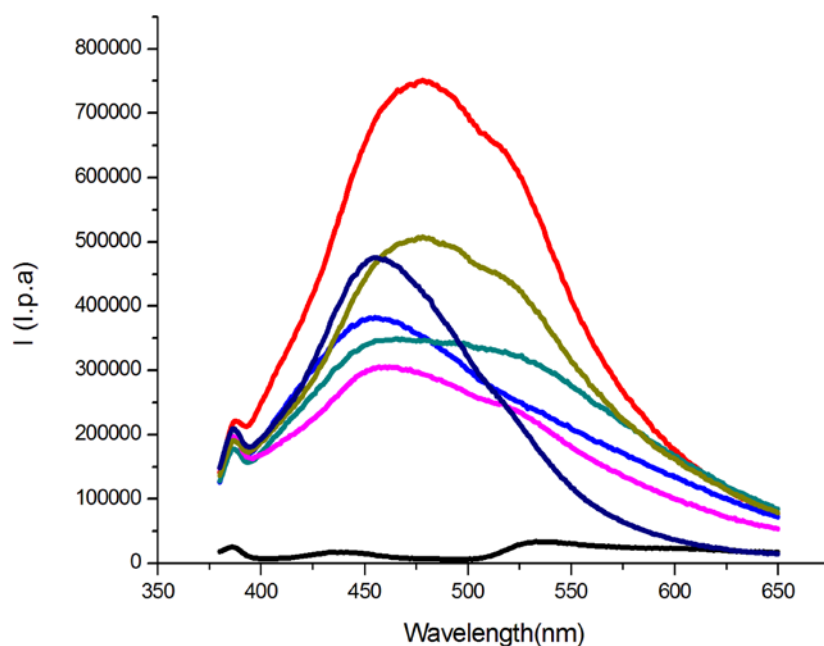
376

377 **Fig. 7.** GC chromatograms of Orange G solutions treated by: a) electro-oxidation at 1.1 V with 0.1 M
 378 sodium sulfate b) electro-reduction at -0.8 V with 0.1 M sodium sulfate c) electro-oxidation at 1.1 V

379 with 0.1 M sodium sulfate + 0.3 g/L sodium chloride. Chromatographs peaks are assigned by MS
380 analyses.

381 3.6 Fluorescence analysis

382 A deeper study of the electrolysis was made and the fluorescence emission spectra of the initial
383 and final samples are presented. Fig. 8 shows the fluorescence emission spectra for the Orange
384 G initial sample and Orange G treated samples. Very low fluorescence emissions were obtained
385 for the initial Orange G solution. Photoisomerisation, excimer, and exciplex formation almost
386 totally ended the fluorescence in azo dyes [57]. The break of the azo bond (-N=N-) provides a
387 high fluorescence emission due to the aromatic compounds in the solution; either benzene and
388 naphthalene compounds. All Orange G samples after electrolysis showed a significant increase
389 in fluorescence emission. The emission was considerably higher in divided electrochemical
390 cells (oxidation) with chlorides at 1.1 V. The fluorescence emission in divided cells (oxidation)
391 with chlorides at 1.4 V, and also the reduction (a little less) without chlorides at -0.8 V, had
392 fairly high fluorescence values concerning the other electrolyses.



393

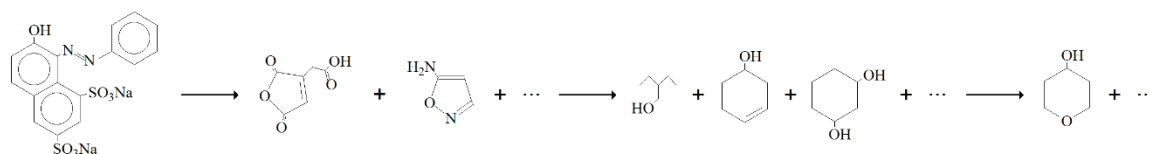
394 **Fig. 8.** Fluorescence emission spectra of Orange G solution for: — Initial sample; — After
395 oxidation in the divided cell with Cl⁻ at 1.1 V; — After oxidation in a divided cell with Cl⁻ at 1.4 V;
396 — After the reduction in a divided cell without Cl⁻ at -0.8 V; — After oxidation-reduction in an
397 undivided cell without Cl⁻ at 1.4 V; — After oxidation-reduction in an undivided cell with Cl⁻ at 1.4
398 V; — After oxidation in a divided cell without Cl⁻ at 1.1 V.

399

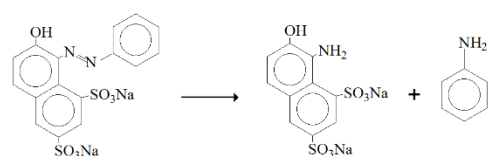
400 Oxidation electrolysis in divided cells with chlorides at 1.1 V provided a greater amount of benzene and
401 naphthalene compounds, as by-products of the degradation of the Orange G samples.

402 From the spectroscopic results shown above, a reaction mechanism such as the one shown in Fig 9 could
403 be proposed.

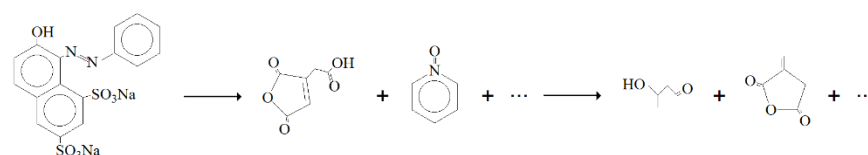
Electro-oxidation with 0.1M sodium sulfate



Electro-reduction with 0.1M sodium sulfate



Electro-oxidation with 0.1M sodium sulfate + 0.3 g L⁻¹ sodium chloride



404

405

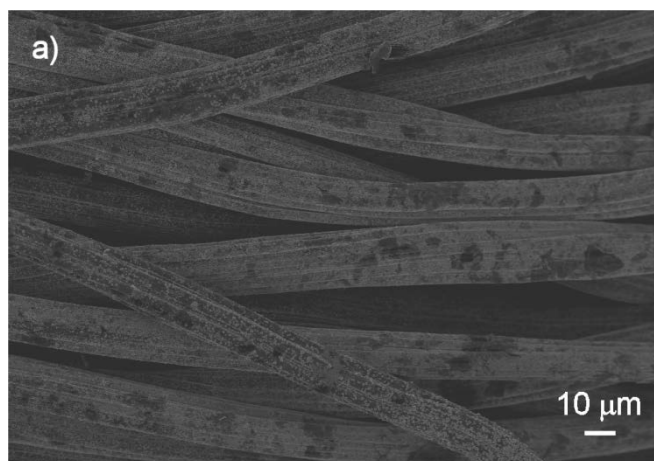
406

Fig. 9. Oxidation and reduction reaction mechanisms.

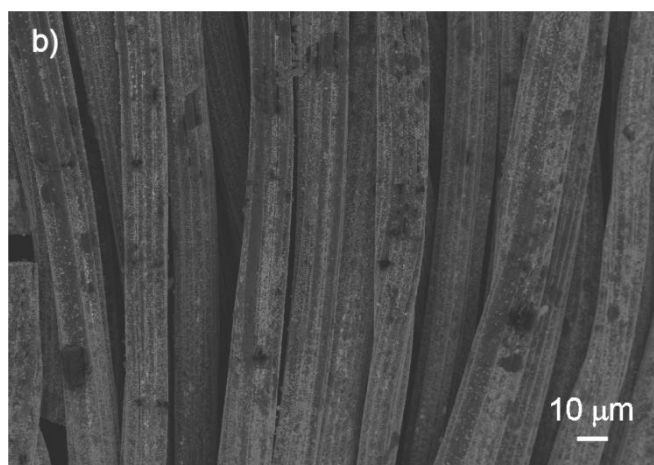
407 **3.7 Electrode stability**

408 The FESEM images of the TC-RGO-Pt electrode used as an anode after oxidation of OG at 1.1
409 V in absence of chloride, and 1.1 V and 1.4V in the presence of chloride, are shown in Figures
410 10a, 10b, and 10c, respectively. It is observed that the dispersed Pt is still present on the surface
411 of the RGO, although a small reduction in the number of active sites on the surface was detected
412 after electrolysis, which could not represent a significant influence on reversibility and
413 electrocatalytic properties. The EDX results reveal a decrease of 11%, 32%, and 46% in the
414 amounts of Pt after electrolysis at 1.1 V in absence of chloride, and 1.1 V, and 1.4 V in the
415 presence of chloride, respectively. Therefore, the presence of chloride and the increase in the
416 potential decrease the overall amount of Pt; but the degradation of the surface of the electrode
417 is slight.

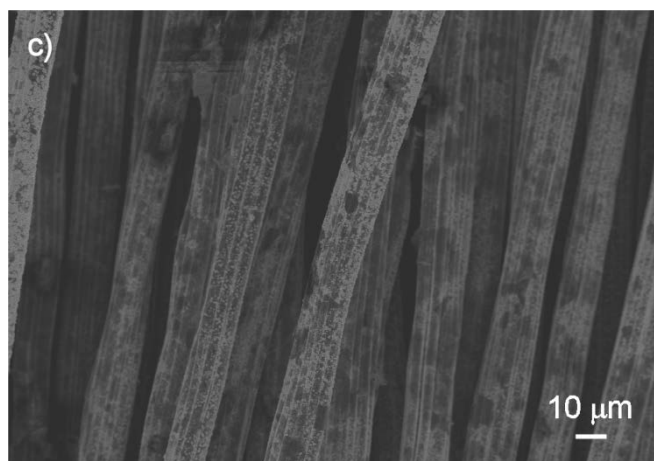
418



419



420



421 **Fig. 10.** FESEM micrographs of TC–RGO–Pt electrode after electrolysis: a) oxidation at 1.1
422 V without chloride; b) oxidation at 1.1 V with chloride; c) oxidation at 1.4 V with chloride

423 **4 Conclusion**

424 Carbon textile electrodes were successfully modified with RGO and Pt nanoparticles by CV.
425 The electrodes obtained were characterized by field emission scanning electron microscopy

426 (FESEM) and EDX analysis. The analyses by FESEM confirmed that the textile surface was
427 covered by Pt nanoparticles. Electrolysis of Orange G solutions was carried out using these
428 modified materials as electrodes. It was also found that the degree of elimination is highly
429 influenced by the cell configuration. Based on the described results we can conclude that the
430 Orange G dye removal process was always faster in the undivided cell where anodic and
431 cathodic compartments are not separated. Similarly, its TOC, COD, and TN were much more
432 efficiently removed in this system where the degradation was achieved in less than 0.17 Ah L^{-1}
433 ¹ in the presence of chloride ions. In such conditions, better current efficiency was obtained, as
434 well as lower energy consumption ($0.189 \text{ kWh m}^{-3} \text{ order}^{-1}$). Although spectroscopic results
435 indicate the destruction of the chromophoric group and its conjugated bond and the naphthalene
436 ring. The aromatic rings were present in the solution and not entirely eliminated.

437 These results support the viability of this type of electrode and
438 show its mechanical properties, which enable obtaining electrodes with a large
439 flexibility, dimensional versatility, and a high specific area, which should make it possible to
440 design more compact electrochemical cells. It must also be demonstrated that these properties
441 can be improved by increasing their stability, conductivity, specific surface, and electroactivity
442 by surface modifications. And finally, they are useful both as anodes and cathodes with high
443 efficiency and low energy consumption in the electrolysis – all at a competitive price.

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