

Experimental study of the droplet characteristics of a urea water solution spray through optical techniques.

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Abstract

The requirement of high-fidelity experimental data of microscopic properties of sprays motivates the continuous development of optical tools, since they are determinant in the understanding of atomization and evaporation process in a variety of multiphase flows. This work compares two optical techniques and an interferometry method for the measurement of the droplet size and velocity of a spray produced by a commercial Urea Water Solution (UWS) injector operating in high temperature cross flow. The adequate dosing and mixing of the injected UWS with the hot cross flow gasses is fundamental for the proper functioning of the Selective Catalytic Reduction SCR system. The SCR system is employed in the elimination of nitrous oxides present in exhaust gases of an engine. The objective is to compare the techniques in order to obtain accurate and reliable data that can be used to validate computational fluid dynamics models and improve current exhaust geometries and mixers. The studied techniques are Phase Doppler Anemometry (PDA), High Resolution Laser Backlight Imaging (HRLBI) and High Speed Microscopic Imaging (HSMI). The PDA determines the properties of the spray, obtaining the diameter and velocity of droplets in the axis parallel to the injector's axis. With the HRLBI frames of 2040 x 2040 pixels were captured at different instants of the injection event, achieving a spatial resolution of 7 $\mu\text{m}/\text{pixel}$, allowing the visualization of the smallest droplets present in the spray. With the HSMI videos of the spray using a fast camera and a microscopic lens were recorded at 150.000 fps to measure the diameter and the velocity of the droplets in 2 directions. The measurements were carried out at 3 different injection pressures and the results are compared to determine the limits and advantages of each technique. The droplet diameter obtained by the PDA tests is similar to the observed results in the HRLBI, whereas the

HSMI missed the smaller droplets. On the other hand the droplet velocity is in good concordance in the axis parallel to the axis of the injector, proving the HSMI a suitable technique to quantify the velocity of the droplets.

Keywords: PDA, Imaging, water, droplet morphology, droplet velocity, SCR

1. Introduction

In engineering there are several industrial applications where the injection of a fluid into a gaseous cross-flow is essential. To investigate the behaviour of the sprays under this condition, optical techniques have become an important tool to obtain reliable experimental data. The advances in the image processing methodologies and camera sensors allow the measurement of the smallest particles present in a spray with high accuracy. There are experimental and numerical studies applied to different ambient conditions and regimes of cross flow, specially focused in atomization of the spray and liquid jet breakup [1–5]. In those studies the optical techniques were the cornerstone for the data acquisition and validation of the simulations.

The Selective Catalytic Reduction (SCR) system is one of the industrial applications where the measurement of the spray microscopic properties is fundamental. This system is the most favored solution to boost the reduction of NOx emissions in engines, as is shown in the studies done by Triantafyllopoulos et al. [6], where the performance of the SCR system is proved under real driving emissions test conditions. For the reactions that occur inside the SCR system, a Urea Water Solution (UWS) dosing unit must be placed upstream, where the fluid is introduced into the high temperature gas flow. The injected UWS must evaporate and generate ammonia through the thermolysis and hydrolysis of the fluid.

The UWS should evaporate entirely before it reaches the catalyst with an homogeneous distribution and appropriate quantity [7, 8]. Therefore, rapid decomposition and uniform distribution of ammonia over the inlet section of the catalyst must be used as targets in the designs of the SCR systems and particularly of its injection and mixer sections.

The literature supports that significant efforts are directed towards understanding and improving the SCR systems, specifically in regards of the UWS spray characteristics, from the whole spray (liquid and vapor penetration and spreading angle) to the microscopic point of view (droplet velocity,

31 shape and diameter). It has become of great importance to determine these
32 properties due to the consequences of improper spray mixing and dosing,
33 such as the formation of deposits that might partially block the injector and
34 exhaust pipe affecting the engine efficiency.

35 In the work of Brizi et al [9] the UWS spray was studied under different
36 chamber temperatures and fluid temperatures, finding that the fluid tem-
37 perature has great influence over the spray and droplet formation. Lieber,
38 Koch and Bauser [10] studied an air assisted UWS injector with high tem-
39 perature coaxial flow, determining the velocity of the gas by approximating
40 it to the velocity of the smallest droplets and predicting the turbulent disper-
41 sion of the droplets. Postrioti et al [11] proposed a viable alternative based
42 on back-light imaging for diameter determination and validated the results
43 against PDA. Kapusta et al [12] compared the behaviour of a commercial
44 UWS injector using UWS and water analysing various spray characteristics
45 such as the spray tip penetration, angle, static flow rate and droplet distribu-
46 tion. Liao et al [13] performed an investigation of the SCR wall impingement
47 characterizing the droplet properties near the wall by means of PDA.

48 In this study the Phase Doppler Anemometry (PDA), High Resolution
49 Laser Backlight Imaging(HRLBI) and High Speed Microscopic Visualization
50 (HSMV) techniques are employed to characterize the UWS spray. The goal
51 is to understand the advantages and the limitations of each technique and to
52 discuss how they can complement each other in order to acquire reliable data
53 that will serve as input for computational fluid dynamics models, to validate
54 them and to improve the designs and performance of the dosing unit. The
55 specific objective of this paper is to compare the three different techniques
56 to measure droplet characteristics as diameter and velocity.

57 The manuscript is divided in four sections. After the introduction, the
58 methodologies, equipment and techniques are described along with the image
59 processing implemented. The results of each technique are presented and
60 then compared and discussed. Finally, the conclusions obtained from this
61 study are presented.

62 **2. Methodology and Experimental Setup**

63 The study of the microscopic properties of the UWS spray is a diffi-
64 cult task that is performed in conditions where a single technique might not
65 be enough to obtain all the necessary data, so complementary techniques
66 should be used to properly measure said properties. In order to accomplish

67 this objective an experimental campaign was performed to study the micro-
68 scopic properties of a Urea water solution (UWS) spray and compare different
69 methodologies to quantify droplet diameter and velocity through optical and
70 interferometry techniques.

71 Three techniques were implemented during the experimental campaign:
72 Phase Doppler Anemometry (PDA), High Resolution Laser Backlight Imag-
73 ing (HRLBI) and High Speed Microscopic Visualization (HSMV). In Figure
74 1 an image captured of the studied spray shows the location of the measure-
75 ments performed for each technique.

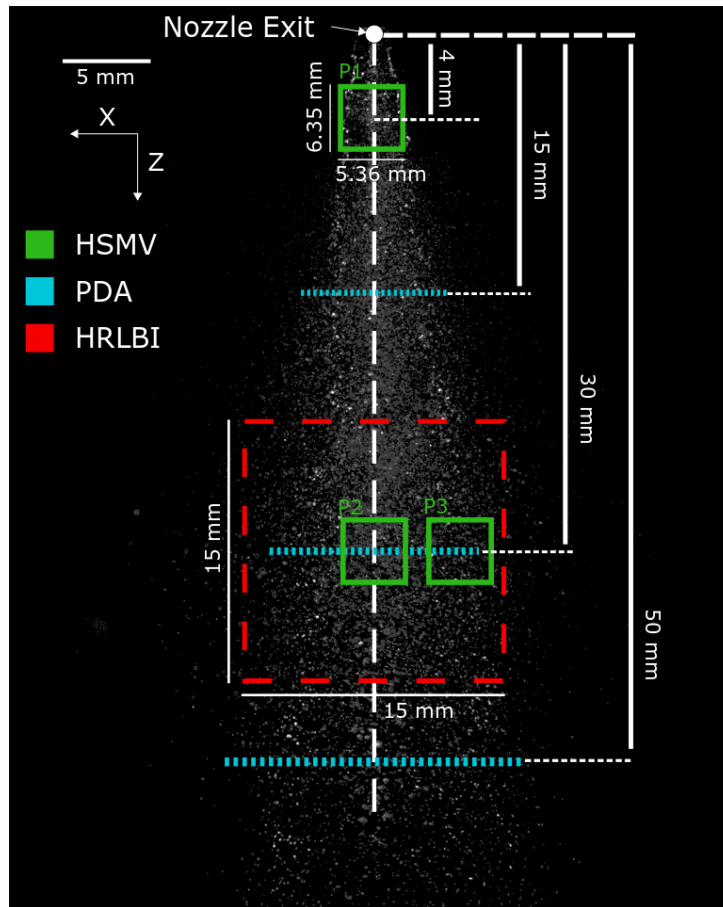


Figure 1: Image of the whole spray using Mie Scattering to show the location of the measurements performed with each technique.

76 The UWS was injected using a commercial Bosch three-hole, liquid cooled

77 injector. The characteristics of the dosing module are summarized in table
 78 1.

Table 1: Tested injector properties

Injector Properties	
Injector	Bosch Denoxtronic 5 dosing module
Injector type	Solenoid
Cooling	Liquid cooled
Number of holes	3
Hole diameter	135 μm

79 The test conditions used for the three techniques were the same and they
 80 are presented in table 2. The techniques and setups employed during the
 81 measurements are explained below. For the experiments and comparison of
 82 techniques, the selected work fluid was water and the differences with urea
 83 water solution are reported by Kapusta *et al* and Spiteri *et al*[12, 14].

Table 2: Tests Conditions

Test Conditions	
Injection Pressure	4-6-8 bar
Injection mass	3.90-4.80-5.40 mg/shot
Ambient Temperature	25°C
Injector Cooling Temperature	25°C
Energizing time	5 ms

84 2.1. Phase Doppler Anemometry (PDA)

85 The Phase Doppler Anemometry (PDA) is a common technique used to
 86 measure the diameter and velocity of spherical particles simultaneously and
 87 it has been widely employed for water and fuel sprays [15, 16]. The PDA
 88 system measures the light scattered by the particles that pass through a
 89 control volume formed by two incident laser beams coming from the emitter.
 90 The frequency of the scattered light measured in the receiver is proportional
 91 to the velocity of the particles, meanwhile the phase shift between the signals
 92 registered by two different detectors is proportional to the size of the particle

93 [17, 18]. Figure 2 shows a picture of the spray during the PDA tests and a
 94 scheme of the facility used for the measurements.

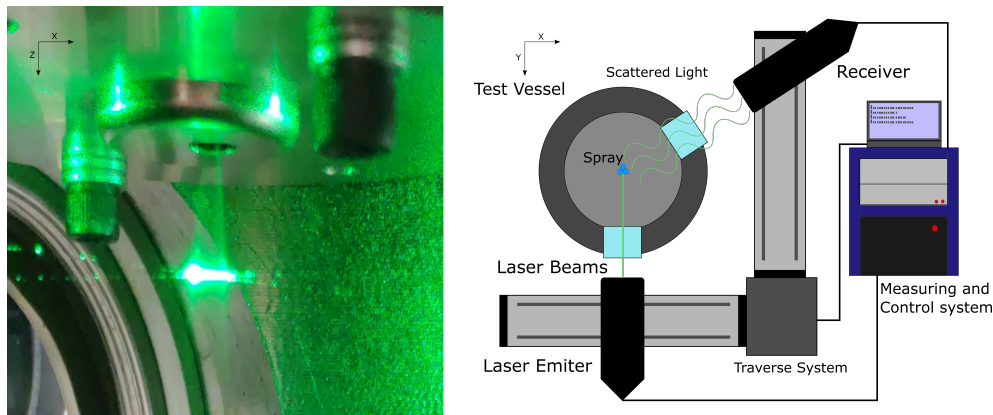


Figure 2: Phase Doppler Anemometry setup configuration.

95 In order to map the spray, measurements were performed at 15, 30 and
 96 50 mm away from the nozzle exit (Z -axis) performing sweeps across the
 97 planes (X and Y directions), with a step of 1 mm between measurement
 98 points. To accomplish this, a 3-axis traverse system was used to position
 99 the measuring volume to the desired coordinates for the measurements. The
 100 technical specifications of the PDA system used in the measurements are
 101 described in table 3.

Table 3: Phase-Doppler Anemometer system specifications

Phase Doppler anemometer specifications	
Processor	Dantec BSA P80
Transmitter/Laser source	FlowLite 60 mm
Receiver	HiDense 112 mm
Beams diameter/spacing	2.2 mm/38 mm
Focal length (TX/RX)	400 mm / 310 mm
Velocity range	-15.85 to 47.49 m/s
Sizing range	1-400 μm

102 2.2. High Resolution Laser Backlight Imaging

103 Backlight imaging consists in placing the object to be measured, in the
 104 case of this study is the UWS spray, between a camera and a light source.

105 During the injection event, the spray blocks the light coming from the source
106 and avoids the rays from reaching the camera. Therefore the spray or droplets
107 appear as black pixels in the recorded image.

108 The high resolution laser backlight imaging setup is described in figure 3.
109 It is composed by a charge-coupled device (CCD) camera (JAI TM-4200CL
110 camera) with a resolution of 2048 x 2048 pixel. A 200 mm focal length lens
111 (Nikon AF Micro-Nikkor 200 mm 1:4D) was mounted on the camera, allowing
112 a field of view of 15 by 15 mm and a depth of field of ± 1.5 mm. The setup
113 employed granted a spatial resolution of 7.3 μm per pixel. The back light
114 source was a 532 nm pulsed New Wave Research Solo-PIV Nd-YAG laser
115 that allowed to capture sharp images since the blurring effects are limited
116 by the length of the laser pulse (<10 ns) and not the exposure time of the
117 camera.

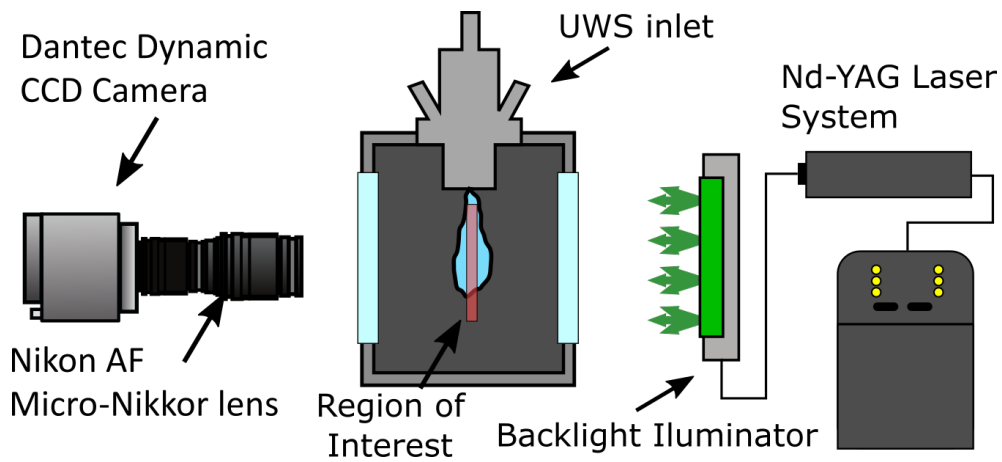


Figure 3: High Resolution Laser Backlight Imaging setup configuration.

118 The image acquisition was limited to one frame per injection event due to
119 the operating frequency of the CCD Camera and the Nd-YAG laser, then to
120 study the whole injection event different delays after the start of energizing
121 have been set, from the beginning of the injection until the closing of the
122 injector. In each one of these timings 200 images of the background and the
123 spray were captured, allowing a robust population for the statistical analysis
124 of the droplets.

125 *2.3. High Speed Microscopic Imaging*

126 Following the same principle of the High Resolution Laser Backlight Imag-
127 ing, the High Speed Microscopic Visualization setup was composed of a cam-
128 era (Photron Fastcam SA-X2) to capture the images at a recording speed
129 of 150.000 frames per second, coupled with a K2 DistaMax microscopic lens
130 to observe a region of 256 x 216 pixels with a spatial resolution of 24.8 μm
131 per pixel. As a light source, an ultra-fast white light-emitting diode (LED),
132 capable of short (10 ns), high-power pulses of light at high frequency, was
133 implemented with a pulse duration of 200 ns and in front a diffuser and a
134 Fresnel lens to create a homogeneous field of light in the region of interest.
135 The main advantage of this technique is the determination of droplet velocity.
136 Figure 4 shows a scheme of the optical setup implemented for this technique.

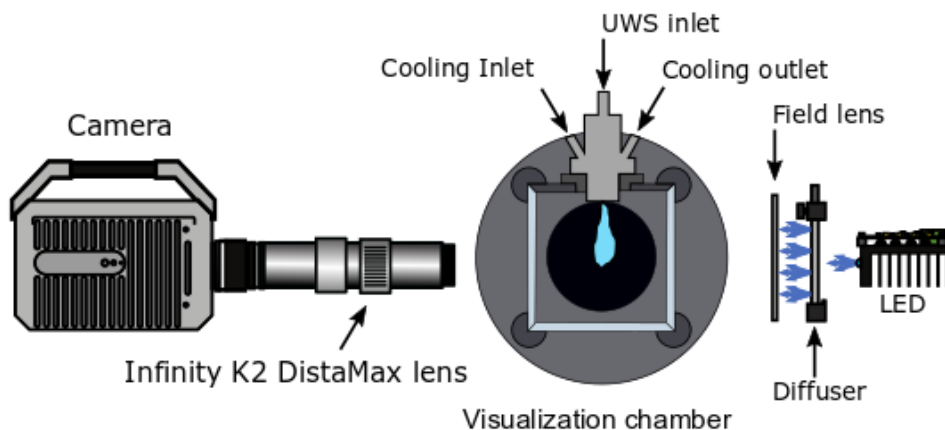


Figure 4: High Speed Microscopic Visualization setup configuration.

137 The high recording speed combined with the high frequency pulsed LED
138 allowed to capture images of the whole injection event, granting the opportu-
139 nity to visualize and track the droplets during their time of residence inside of
140 the studied region of interest. For each of the tested conditions 10 repetitions
141 were captured and processed.

142 *2.4. Image Processing*

143 *2.4.1. High Resolution Backlight laser Imaging:*

144 The image processing for this technique consists on several steps that
145 allow to separate the droplets from the rest of the image. The first step is
146 to subtract the background of each image to the corresponding spray image,

147 this creates a grayscale image where the spray appears as greyscale dots in
148 the image. Afterwards, the images are binarized to separate the background
149 and out of focus spray from the droplets that will be measured. The chosen
150 thresholding strategy is based on Yen’s approach. A detailed explanation
151 of the Image processing and thresholding steps is available in the works of
152 Postrioti et al [11] and Yen et al [19].

153 *2.4.2. High Speed Microscopic Imaging:*

154 The principle behind the image processing of both techniques is similar,
155 beginning with the background subtraction. The first images before the start
156 of injection are averaged and the resulting image is normalized and subtracted
157 from each image with spray, returning greyscale images where droplets can
158 be observed as dark pixels in each image.

159 The resulting images are binarized by applying a dynamic threshold that
160 allows to filter the out of focus droplets, then the droplet information is
161 extracted for each frame of the recording. The main difference with the
162 previous technique is the ability to capture the whole injection event by
163 recording images every 32 μs with the trade-off of less resolution. Therefore,
164 the particles present in consecutive frames can be tracked and their position
165 over time can be determined allowing the calculation of the two velocity
166 components in the visualized plane.

167 A more comprehensive explanation of the image processing of microscopic
168 DBI and droplet image processing can be seen in the works of Manin et al
169 [20] and Blaisot and Yon [21] , and the detailed explanation of the droplet
170 tracking is presented in the work of Payri et al [22].

171 **3. Results**

172 In this section the results obtained with each technique are presented
173 individually. Then, a comparison of the three techniques is presented and
174 discussed.

175 *3.1. Phase Doppler Anemometry (PDA)*

176 As explained in section 2.1, a PDA system was employed to determine
177 the droplet diameter and velocity in the Z direction along several positions of
178 the UWS spray. In figure 5 a schematic of the location of the measurement
179 planes is shown, where the test points are located in these three planes at 15
180 mm, 30 mm and 50 mm from the nozzle exit.

181 The traverses analysed were those where a higher droplet count was found
 182 by performing preliminary measurements in each axis (X and Y), defining
 183 these as the centre of the plume in each measurement plane, which does not
 184 necessarily coincide with the injector axis. The measured positions in each
 185 traverse increased when the measurement plane was further away from the
 186 nozzle exit in order to capture the whole spray cone.

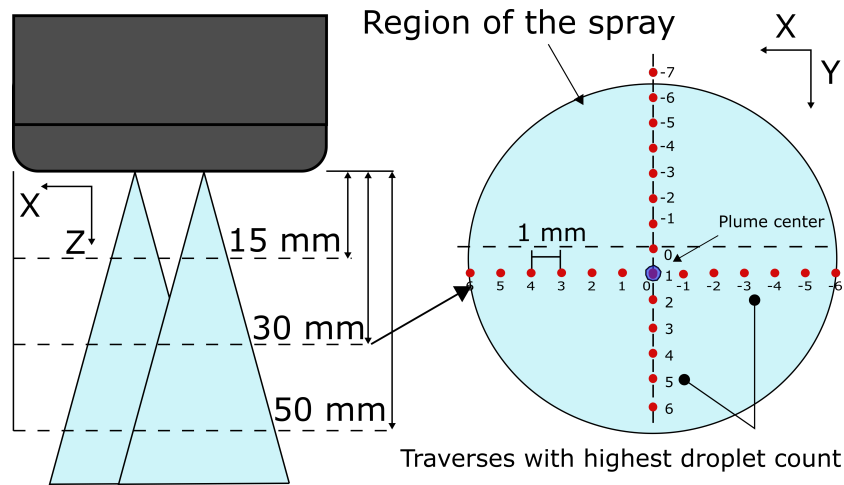


Figure 5: Studied planes and measured positions inside the plane 30 mm away from the nozzle exit.

187 Figures 6 and 7 show an example of the output from the PDA system in
 188 two position ($Z = 15$ and $Z = 30$), where it can be observed the evolution of
 189 the droplet diameter and velocity over time.

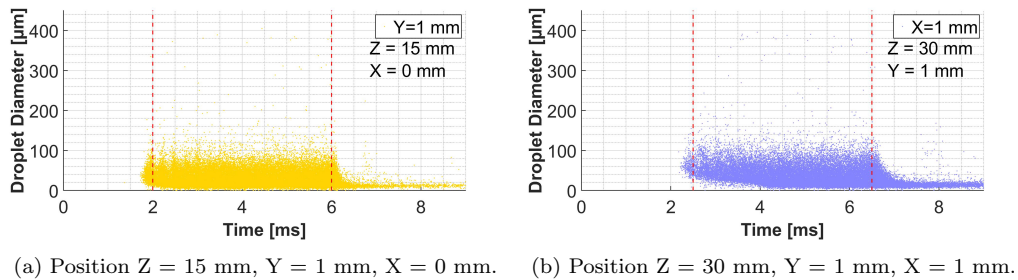
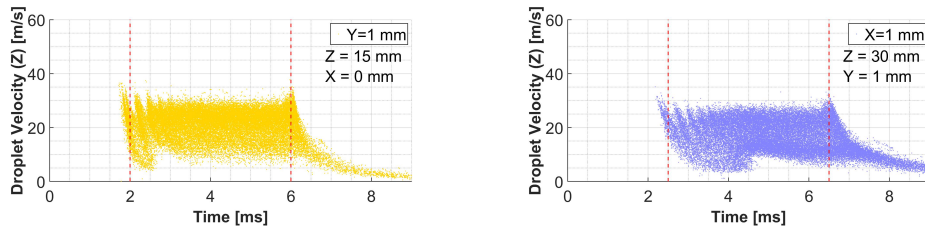


Figure 6: Droplet diameter acquisition over time



(a) Position $Z = 15$ mm, $Y = 1$ mm, $X = 0$ mm. (b) Position $Z = 30$ mm, $Y = 1$ mm, $X = 1$ mm.

Figure 7: Droplet Velocity acquisition over time.

190 To process the raw data obtained from the PDA system a time window
 191 was selected according to the measured position, where the injection event in
 192 its stabilized conditions (no influence of the needle opening or closing) takes
 193 place and is represented in figures 6 and 7 with the vertical dashed lines. With
 194 this information the properties of the spray in each traverse can be processed
 195 and summarized as shown in figures 8 and 9. They show the droplet count for
 196 each position in the traverse, the Sauter Mean Diameter (SMD), the droplet
 197 diameter probability density function (PDF) and the Cumulative Volume
 198 Fraction (CVF) curves for the three tested injection pressures.

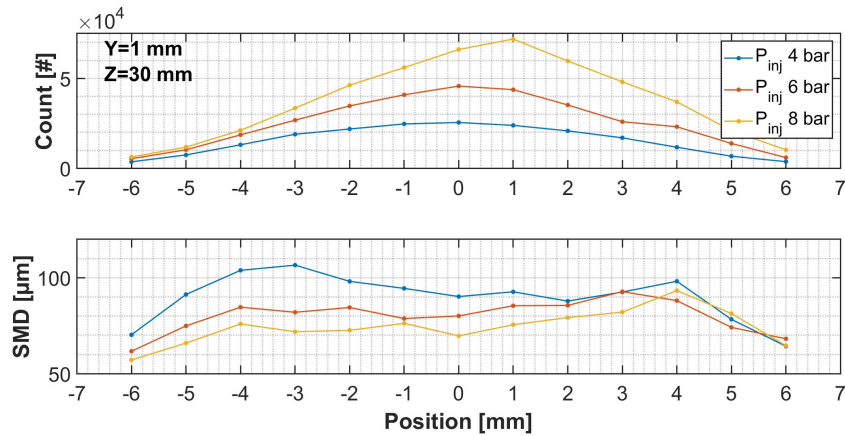


Figure 8: Droplet count and Sauter Mean Diameter (SMD) in the X traverse at $Z = 30$ mm and $Y = 1$ mm for the three tested injection pressures.

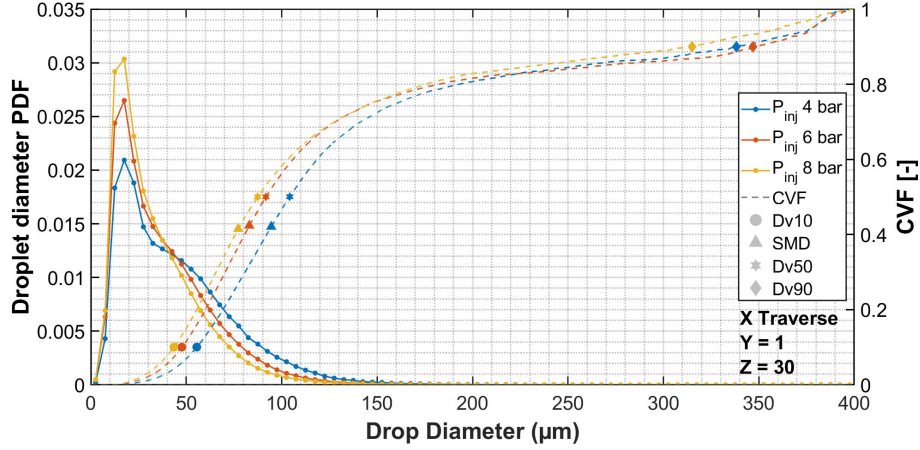


Figure 9: Droplet diameter Probability Density Function (PDF) and Cumulative Volume Fraction (CVF) curves in the X traverse at $Z = 30$ mm and $Y = 1$ mm three tested injection pressures.

199 The figure 8 shows how the droplet count increases significantly, produc-
 200 ing finer droplets for higher injection pressures. This behaviour is directly
 201 reflected on the SMD, showing a decrease in its value for all measured posi-
 202 tions.

203 Figure 9 presents the PDF curves for each tested injection pressure and in
 204 the left axis the CVF curves are presented simultaneously, where the location
 205 of the characteristic diameters Dv_{10} , SMD, Dv_{50} and Dv_{90} are indicated
 206 with symbols. It is observed how for the injection pressure of 8 bar the
 207 amount of finer droplets is higher meanwhile for the lowest injection pressure
 208 there is a higher probability for droplets with diameter above $50 \mu\text{m}$. The
 209 volume fraction is also affected by the injection pressure and it is observed
 210 as the cumulative volume fraction curves shift to the left for higher injection
 211 pressure. This is due to a better atomization of the spray generating a higher
 212 quantity of finer droplets and is also reflected in the characteristic diameters
 213 where the Dv_{10} , SMD and Dv_{50} become smaller as the injection pressure is
 214 increased.

215 Figure 10 shows the velocity distributions of the recorded droplets at 30
 216 mm from the nozzle exit, for all the injection pressures in the Z direction of
 217 the spray. The range of the velocity goes from 0 to 40 m/s and the distribu-
 218 tion, having higher probability for faster droplets with higher injection pres-
 219 sures. Furthermore, a reduction of the probability for slower droplets (below

220 10 m/s) is observed as the injection pressure is increased.

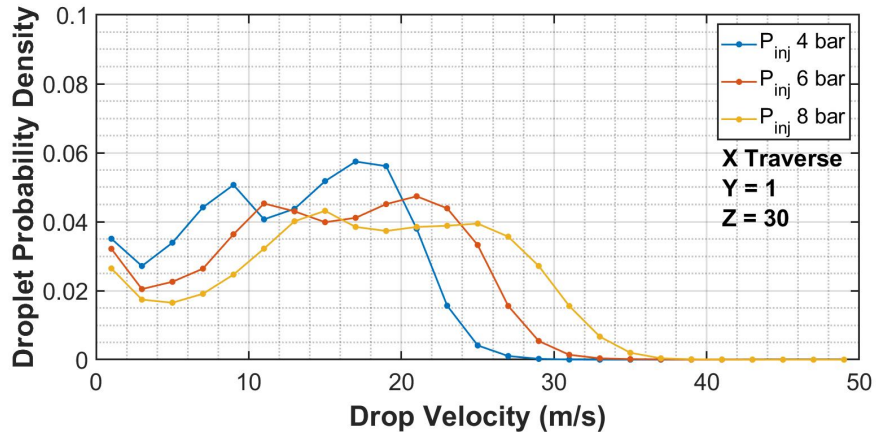


Figure 10: Velocity Probability Density function curves for the three tested injection pressures.

221 Figure 11 shows the droplet average velocity in each position over the X
 222 axis. For the lowest injection pressure the velocity is more uniform along all
 223 the measured locations of the spray, rounding the 12 m/s, but as the injection
 224 pressure is increased the velocity in all position increases.

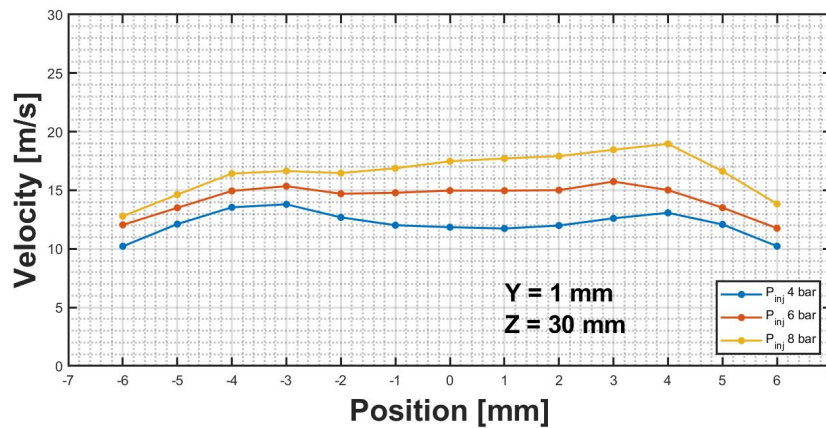


Figure 11: Droplet average velocity along the X traverse in $Z = 30$ mm and $Y = 1$ mm.

225 *3.2. High Resolution Laser Backlight Imaging*

226 With the following technique the droplet diameter values were calculated
227 for different instants after start of energizing (ASOE) of the injector, captur-
228 ing images with its centre located at 30 mm from the nozzle exit. Figure 12
229 shows an example of the images taken during the test at 2.5, 4.5 and 7.5 ms
230 ASOE, where it is observed how the spray begins to appear inside the region
231 of interest at 2.5 ms ASOE, then the developed spray is shown at 4.5 ms
232 ASOE and the effects of closing of the injector can be seen at 7 ms ASOE.

233 In figure 13 the results of the image processing are presented. For each
234 injection pressure the diameter probability density function and cumulative
235 volume fraction is calculated. The results behave as expected and are in
236 concordance with those found in the literature for similar studies for this
237 kind of injector [9, 12]. As mentioned before, the increase in the injection
238 pressure produces finer droplets, making the droplet distribution in these
239 conditions have smaller diameter values.

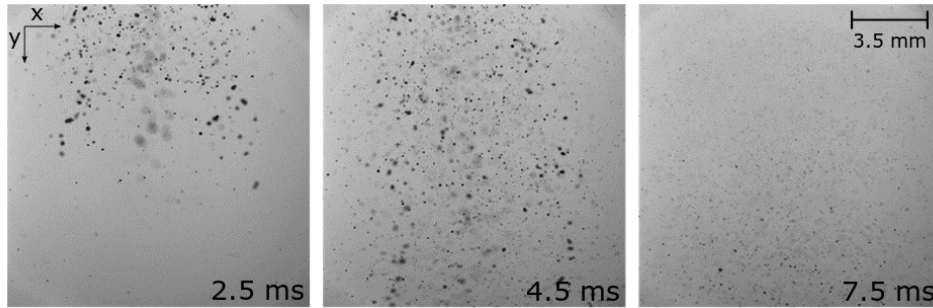


Figure 12: Images from the spray at 2.5, 4.5 and 7.5 ms obtained with the HRLBI technique

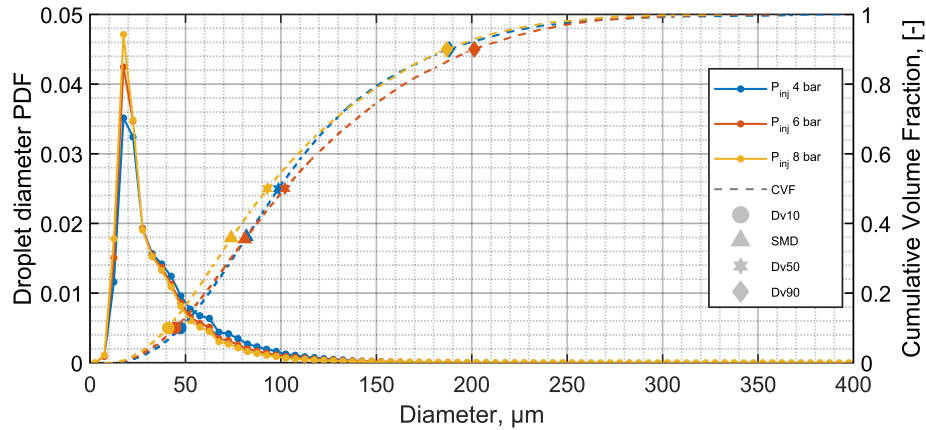


Figure 13: PDF and CVF curves for the three tested injection pressures.

240 The figure 14 shows the evolution of the Sauter mean diameter over time,
 241 showing similar values for all injection pressures during the injection event.
 242 Furthermore, two particular peaks at 2.5 ms and 7.5 ms can be observed. The
 243 first peak at 2.5 ms denotes the first packages of big droplets and ligaments
 244 due to the opening of the injector meanwhile at 7.5 ms there is a significant
 245 decrease in the value of the SMD due to the closing of the injector and an
 246 increase afterwards above of their mean value that can be attributed to the
 247 final bobbles and ligaments formed when the needle of the injector closes.

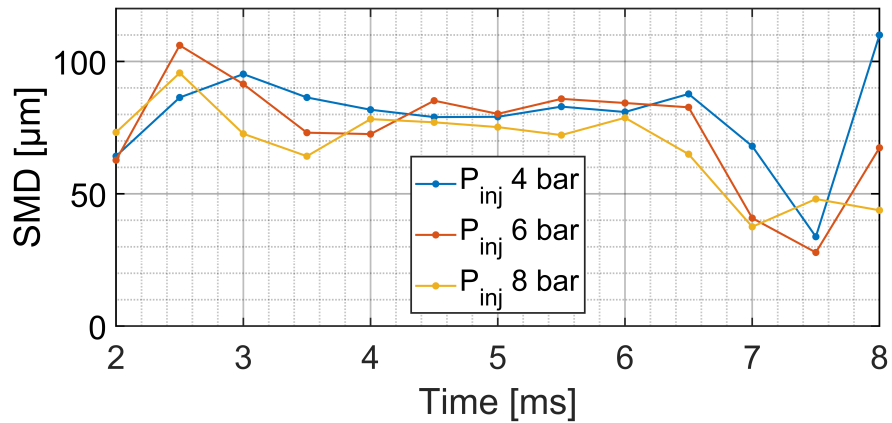


Figure 14: Sauter Mean Diameter evolution over time.

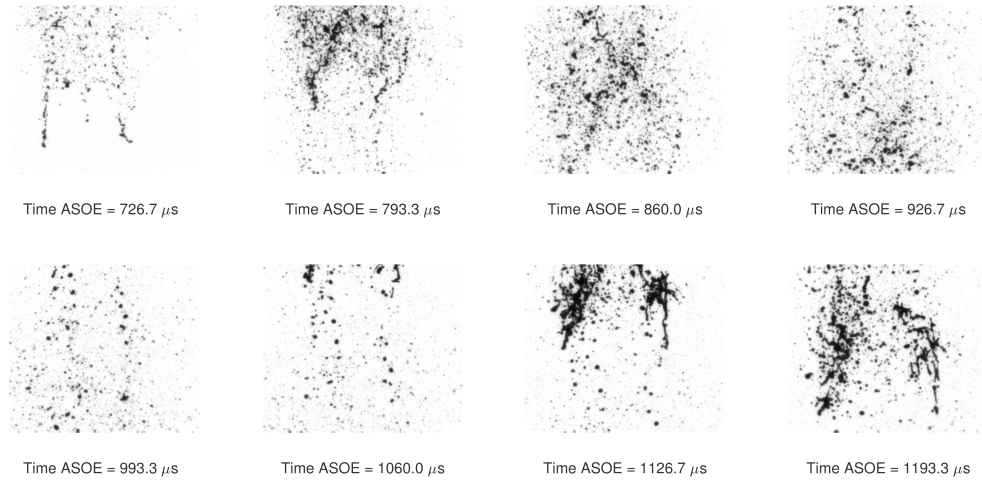


Figure 15: Images from the spray at different time steps obtained with the HSMI technique [23]

249 This technique is used to determine droplet diameter and velocity in the
 250 two components X and Z simultaneously. Figure 16 displays the results obtained
 251 from the high speed microscopic visualization technique, showing the
 252 corresponding probability density function curves and the cumulative volume
 253 fraction for each tested injection pressure at a distance of 30 mm from the
 254 nozzle exit on the spray axis. The injected spray presents similar characteristics
 255 in this position for the injection pressure of 6 and 8 bar, showing a
 256 higher probability of smaller droplets for the latter value, also observed in
 257 the CVF curves where droplets of lower diameter represent a higher portion
 258 of the total volume for the higher injection pressure.

259 Meanwhile at the injection pressure of 4 bar a lower amount of droplets
 260 below 50 μm are observed and there is higher probability for droplets above
 261 100 μm to be encountered than for the 6 and 8 bar injection pressures. This
 262 is consistent with the worse atomization generated at 4 bar where more
 263 blobs and ligaments could be observed and is also reflected in the cumulative
 264 volume fraction curve. This technique detects that most of the volume of the
 265 droplets is concentrated in diameters above 150 microns.

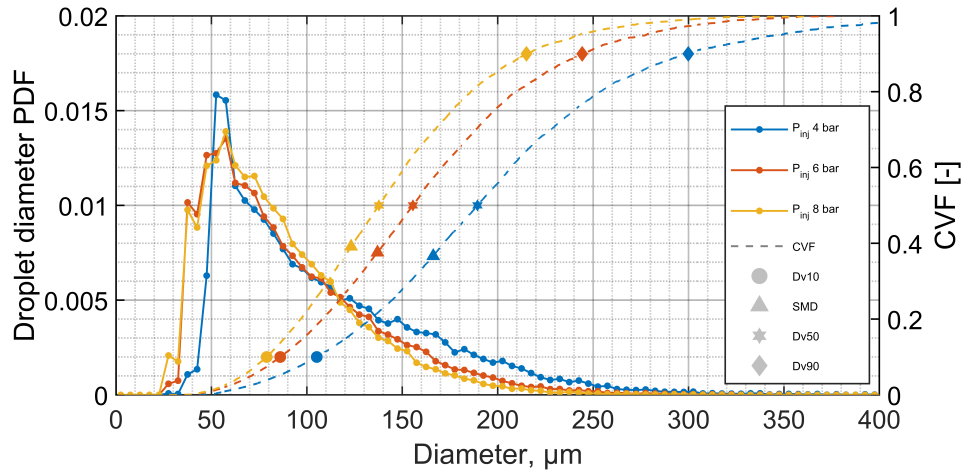


Figure 16: PDF and CVF curves for the three tested injection pressures.

266 Figures 17 and 18 show the probability density function curves for the
 267 velocity in the X and Z component of the spray respectively. The velocity
 268 of the droplets in the X direction is calculated following the methodology
 269 explained by Payri et al [22] (Note that the X direction is perpendicular to
 270 the spray axis). Results show that the velocity in the X direction is faster
 271 when the injection pressure is increased, and could be an indication of the
 272 tangential movement of the droplets due to a higher turbulence of the fluid
 273 as it exits the nozzle of the injector.

274 In the X direction the velocity has negative and positive values in an
 275 almost symmetrical way due to the spray opening in the radial direction,
 276 nevertheless there is a significant amount of droplets that only posses velocity
 277 in the Z component.

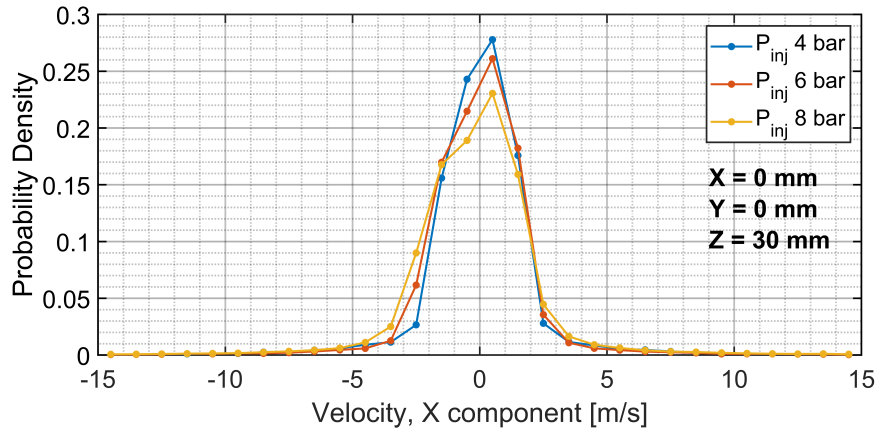


Figure 17: Droplet velocity distribution in the X direction 30 mm away from the nozzle exit.

278 As for the Z component of the velocity, the injection pressure plays an
 279 important role in the observed values as expected. Higher injection pressure
 280 causes a higher exit velocity of the fluid from the nozzle and it is reflected
 281 on the droplets velocity downstream.

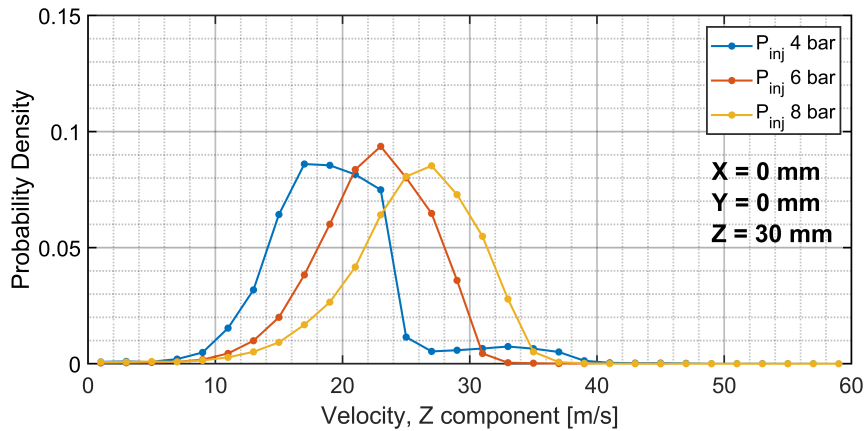


Figure 18: Droplet velocity distribution in the Z direction 30 mm away from the nozzle exit.

282 3.4. Comparison between techniques

283 In order to compare the data obtained from the three techniques, the focus
 284 will be set in the position 30 mm away from the nozzle exit on the spray

285 axis. For this purpose, the corresponding position for PDA was analysed
 286 individually and the data obtained from the High Resolution Laser Backlight
 287 Imaging (HRLBI) was filtered to characterize only the droplets located inside
 288 a region of 4 by 4 mm surrounding the position, which is approximately the
 289 same window used for the High Speed Microscopic Visualization (HSMV).
 290 The results from this procedure are presented in figure 19.

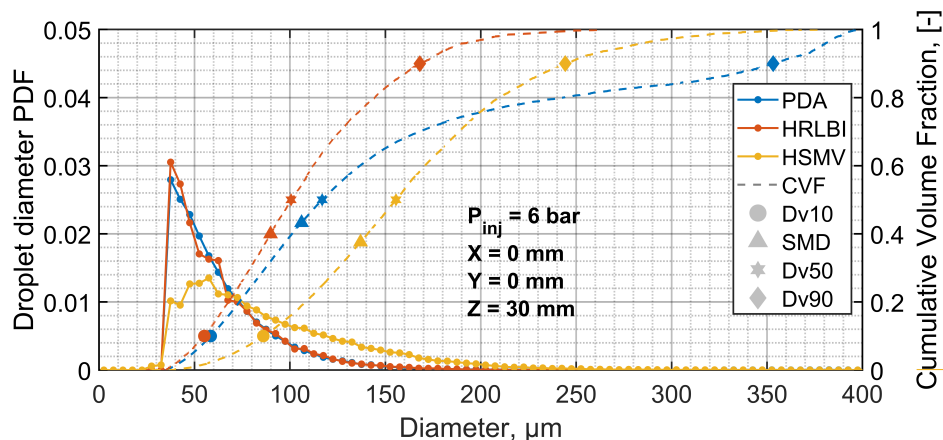


Figure 19: PDF and CVF curves for the three techniques at 30 mm from the nozzle exit with an injection pressure of 6 bar.

291 In the figure it is observed how the PDA and HRLBI data are in con-
 292 cordance, showing a range for droplet diameter and CVF curves that are
 293 very similar. The characteristic diameters also show similar values, except
 294 for Dv90 which is heavily affected by big droplets over 350 μm .

295 The main difference between the HSMV and the other techniques is ob-
 296 served in the lower probability for droplets in the range between 35 and 70
 297 μm . This difference could be attributed to the criteria applied to keep the
 298 droplets during the image processing step, which required that the droplets
 299 remained in the focus plane for at least 4 consecutive frames for this tech-
 300 nique.

301 The velocity in the Z direction obtained with the PDA and HSMV tech-
 302 niques in the position 30 mm away from the nozzle exit are compared in the
 303 range of diameters from 35 to 350 microns. Figure 20 shows a scatter of the
 304 droplet velocity versus its correspondent diameter where similar trends can
 305 be observed in both techniques.

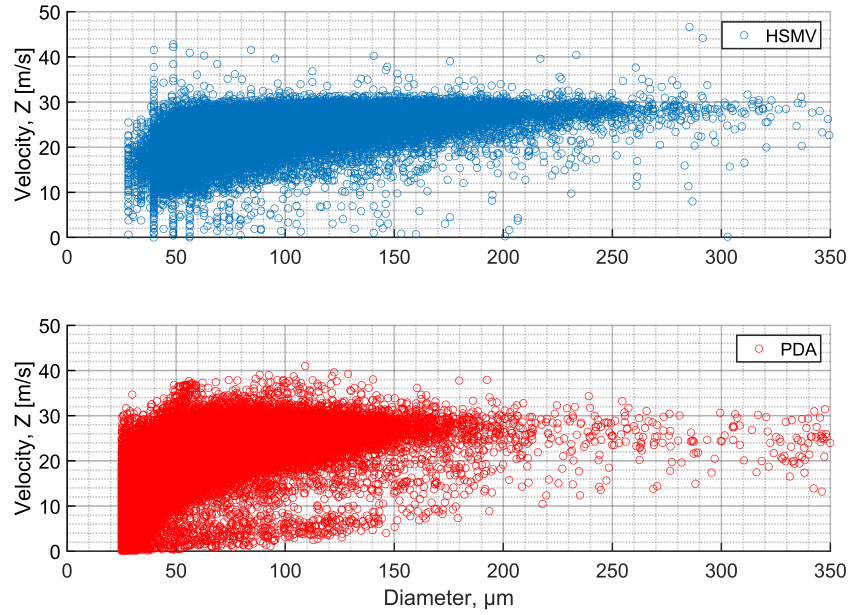


Figure 20: Droplet velocity versus diameter.

306 Smaller droplets have a wide range of velocities ranging from 0 m/s to
 307 40 m/s, meanwhile as the diameter of the droplets increases most droplets
 308 travel at the same velocity, converging towards 30 m/s. This behaviour is
 309 observed with both techniques and an average velocity of the droplets for all
 310 injection pressures is presented in figure 21.

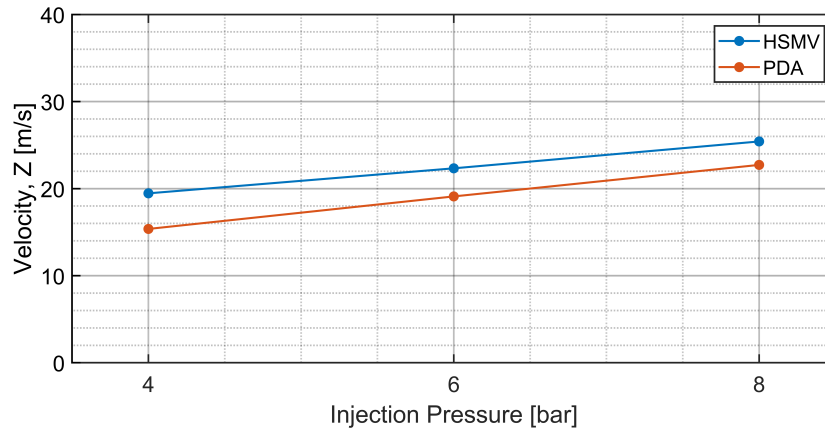


Figure 21: Droplet average velocity in Z direction for each tested injection pressure.

311 The figure shows that the average velocity increases almost linearly in the
 312 tested injection pressure range, showing a similar slope for both techniques
 313 and a difference of nearly 2 m/s between the averages of the measured velocity
 314 for each techniques in every tested injection pressure.

315 3.5. Discussion

316 Diameter distributions and droplet velocity are important parameters
 317 necessary to obtain a profitable design of the SCR system and also to vali-
 318 date computational fluid dynamics (CFD) models. The characterization of
 319 the droplets can vary depending on the experimental technique used. This
 320 section compares and analyze the similarities and differences of the three
 321 methods employed in the current study.

322 From one side, PDA has the most robust data acquisition, but it could
 323 become a challenge due to the necessary precision in the alignment needed
 324 in the equipment to measure accurately, especially for the complexity of the
 325 test chamber geometries used to reproduce existing SCR systems. There-
 326 fore, using visualization techniques such as the HRLBI and HSMV are viable
 327 options to capture the microscopic characteristics of the spray. These tech-
 328 niques acquire data faster, capturing relatively large areas of the spray in each
 329 position, meanwhile the PDA system can only make local measurements and
 330 require a high number of samples in each test point.

331 For the droplet diameter the HRLBI technique shows great concordance
 332 with the data obtained from the PDA, capturing a comparable range of
 333 droplet size and showing similar PDF and CVF curves for the same test

334 conditions. Moreover, the optical techniques can identify liquid ligaments
335 and blobs which are present in low pressure injector sprays and calculate an
336 equivalent diameter for them.

337 On the other hand, the HSMV lacks the ability to detect droplets of
338 small diameter which affects considerably the PDF and CVF curves of the
339 spray and to obtain a better similarity with the results of the HRLBI and
340 PDA improvements in the optical setup and a higher resolution have to be
341 achieved.

342 As for the velocity of the droplets in the Z direction there is good agree-
343 ment between the PDA and the HSMV, showing that the trend of the cap-
344 tured droplets velocity and the average velocity is similar in both techniques.
345 The HSMV also allows the detection of the velocity in the X direction of the
346 spray.

347 Overall the advantages of the image-based techniques can be summarized
348 as:

- 349 – Time effort is low compared to the PDA measurement (local measure-
350 ment, several thousand valid samples required in each position).
- 351 – Complex optical access to a complex domain, with an accurate posi-
352 tioning device required for the PDA probes.
- 353 – PDA cannot measure blobs diameter (Dual PDA can measure diam-
354 eter over two orthogonal planes), which are skipped particularly from
355 sizing measurement with a standard PDA system. Typically, with low
356 pressure sprays (producing a lot of relatively large, blobs) the PDA
357 validation for velocity measurement can be very high (>90%), while
358 for sizing measurement it can hardly approach 60-70%.

359 All visualization techniques show great promise in the detection and char-
360 acterization of the microscopic properties of the spray and there is still room
361 for improvement in the image processing and the optical setups to close the
362 gaps between these techniques and the PDA.

363 4. Conclusions

364 In the presented article, the measurements of a urea water solution injec-
365 tor spray using different techniques to characterize its microscopic properties
366 under different injection pressure are presented.

367 The tests were performed using a Phase Doppler Anemometry (PDA) sys-
368 tem and two optical techniques, the High Resolution Laser Backlight Imaging
369 (HRLBI) and the High Speed microscopic visualization (HSMV).

370 The PDA measurements were carried out in 3 different planes at 15, 30
371 and 50 mm from the nozzle exit in the Z direction, where traverses along
372 the X and Y direction were performed to measure the droplet diameter and
373 velocity in each position.

374 The HRLBI technique consisted in capturing images at different times
375 from the start of energizing of the injector using a fast shutter CCD camera
376 and as a light source a pulsed Nd-YAG laser coupled with a backlight diffuser.
377 Meanwhile, the HSMV used a High speed CMOS camera coupled with a
378 microscopic lens to record the whole injection event at a recording speed of
379 150.000 frames per second, using as a light source a short duration pulse
380 LED that allowed to capture sharp images.

381 The main results of the experiments are:

- 382 • PDA measurements showed a higher amount of droplets towards the
383 centre of the spray and the quantity of droplets increased significantly
384 with the injection pressure. The characteristic diameters such as the
385 Sauter mean diameter becomes smaller with higher injection pressure.
- 386 • The Probability Density Function (PDF) curves show a higher proba-
387 bility of smaller droplets as the injection pressure is higher, showing in
388 the cumulative volume fraction curve that at 8 bar a higher portion of
389 the volume is contained in smaller droplets compared with the curve of
390 4 bar.
- 391 • The velocity distribution of the droplets is similar in shape, obtain-
392 ing higher velocity values as the injection pressure is increased. Their
393 velocity remains similar in different points of the traverse, increasing
394 slightly towards the centre of the spray.
- 395 • The HRLBI technique showed similar PDF and CVF curves for the
396 3 injection pressures, with higher probability of encountering smaller
397 diameter droplets as the injection pressure increased.
- 398 • During the time steps of the acquired data it can be highlighted how
399 the opening and closing of the injector have an important effect over
400 the characteristic diameters of the spray, observing an increase of the

401 SMD during the opening and a drastic reduction of it during the clos-
402 ing, followed by another increase caused by the blobs produced by the
403 closing of the needle.

404 • The HSMV technique failed to capture smaller droplets which had a
405 noticeable effect over the PDF and CVF curves.

406 • The droplet velocity was measured for the Z and X component of the
407 spray with the HSMV technique. The Z component was compared to
408 the velocity obtained from the PDA system which showed a good level
409 of agreement between techniques for all injection pressures.

410 Overall, optical techniques such as the ones presented in this paper offer
411 a good alternative to characterize UWS spray microscopic properties under
412 conditions where the interferometry techniques might be difficult or impos-
413 sible to apply properly.

414 5. Acknowledgments

415 The equipment used for the experiments was financially supported by
416 MEMORIA IDIFEDER/2018/037 ”*Diagnóstico óptico a alta velocidad para*
417 *el estudio de procesos termo-fluidodinámicos en sistemas de inyección*” from
418 Generalitat Valenciana.

419 The Dipartimento di Ingegneria – University of Perugia is also acknowl-
420 edged for the support to experimental activities with Ricerca di Base - 2019
421 Program.

422 The author A. Moreno thanks the Universitat Politècnica de València
423 for his predoctoral contract (FPI-2018-S2-13), which is included within the
424 framework of Programa de Apoyo para la Investigación y Desarrollo (PAID).

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