

Document downloaded from:

<http://hdl.handle.net/10251/190010>

This paper must be cited as:

Dos Santos, I.; Bosman, G.; Aleixandre Tудо, J.; Du Toit, W. (2022). Direct quantification of red wine phenolics using fluorescence spectroscopy with chemometrics. *Talanta*. 236:1-13.  
<https://doi.org/10.1016/j.talanta.2021.122857>



The final publication is available at

<https://doi.org/10.1016/j.talanta.2021.122857>

Copyright Elsevier

Additional Information

1                    ***Direct quantification of red wine phenolics using***  
2                    ***fluorescence spectroscopy with chemometrics***

3  
4 Isabel dos Santos<sup>1</sup>, Gurthwin Bosman<sup>2</sup>, Jose Luis Aleixandre-Tudo<sup>1,3,\*</sup> and Wessel  
5 du Toit<sup>1</sup>

6  
7 <sup>1</sup>South African Grape and Wine Research Institute (SAGWRI), Department of  
8 Viticulture and Oenology, Stellenbosch University, South Africa

9 <sup>2</sup>Department of Physics, Stellenbosch University, South Africa

10 <sup>3</sup>Instituto de Ingeniería de Alimentos para el Desarrollo (IIAD), Departamento de  
11 Tecnología de Alimentos, Universidad Politécnica de Valencia, España.

12 \*Corresponding author

13 joaltu@sun.ac.za

14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33

34 **ABSTRACT**

35 Phenolic compounds are secondary metabolites known to play crucial roles in important  
36 chemical reactions impacting the mouthfeel, colour and ageing potential of red wine. Their  
37 complexity has resulted in a number of advanced analytical methods, which often prevent  
38 routine phenolic analysis in winemaking. Fluorescence spectroscopy could be an alternative  
39 to current spectrophotometric techniques and its combination with chemometrics was  
40 investigated for its suitability in directly quantifying phenolic content of unaltered red wine and  
41 fermenting samples. Front-face fluorescence was optimised and used to build predictive  
42 models for total phenols, total condensed tannins, total anthocyanins, colour density and  
43 polymeric pigments. Machine learning algorithms were used for model development. The most  
44 successful models were built for total phenols, total condensed tannins and total anthocyanins  
45 with coefficient of determination ( $R^2_{cal}$ ) and RMSECV of 0.81, 0.89, 0.80 and 5.71, 104.03  
46 mg/L, 60.67 mg/L, respectively. The validation results showed  $R^2_{val}$  values of 0.77, 0.8 and  
47 0.77, and RMSEP values of 7.6, 172.37 mg/L and 76.57 mg/L, respectively. A novel approach  
48 for the classification of South African red wine cultivars based on unique fluorescent  
49 fingerprints was also successful with an overall cross validation score of 0.8. The best  
50 classification ability (validation score = 0.93) was shown for the data set containing only  
51 fermenting wines for the most widely represented cultivars (>20 samples). This approach may  
52 provide a useful tool for authentication and quality control by regulatory bodies.

53

54 **KEYWORDS**

55 Fluorescence spectra, direct measurements, unaltered samples, phenolic compounds,  
56 chemometrics, machine learning

57

58

59

60

61

62

63

64

65

66

67

68

69

70

## 71 1. INTRODUCTION

72

73 Phenolic compounds are a diverse group of secondary metabolites found in grapes and wine  
74 that can be classified into two families; flavonoids (flavonols, flavan-3-ols and anthocyanins)  
75 and non-flavonoids (phenolic acids and stilbenes) [1,2]. The final phenolic composition of a  
76 wine is dependent on numerous factors including viticultural aspects influencing grape berry  
77 development and ripening, the grape cultivar and chemical composition at harvest, as well as  
78 the winemaking practices implemented throughout fermentation and ageing [1]. Phenolic  
79 compounds have been widely studied for their crucial roles in various chemical reactions that  
80 greatly impact important wine attributes, such as mouthfeel, colour and ageing potential  
81 [2,3,4].

82

83 The complexity and diversity of red wine phenolic compounds has resulted in numerous  
84 analysis methods being developed in order to simplify complex phenolic chemistry into the  
85 most relevant phenolic information. The basic spectrophotometric methods most often used  
86 are UV-Vis based and rely on the spectral properties of the aromatic ring present in all phenolic  
87 compounds, allowing for differentiation between phenolic groups according to characteristic  
88 wavelength peaks [5,6]. Alternatives such as high-performance liquid chromatography (HPLC)  
89 are highly sensitive but rarely used outside of research applications while infrared  
90 spectroscopies, specifically Fourier transform, have been reported as suitable in phenolic  
91 analysis [2,7,8,9]. Several of these existing methods may require expensive equipment and  
92 reagents as well as the need for trained personnel, preventing the routine analysis of important  
93 phenolic parameters during winemaking outside of phenolic research. Spectroscopy  
94 combined with chemometrics is becoming increasingly investigated in both academic and  
95 industry domains to meet growing demands for rapid, accurate, cost-effective and user-  
96 friendly analysis techniques that may be applied on site as well as developed into process  
97 monitoring, optimisation and control systems.

98

99 Fluorescence spectroscopy has been widely used in chemistry and biochemistry disciplines  
100 due to its success in analysing the structures, functions and reactivities of numerous  
101 compounds, thereby allowing it to become an important tool in the authentication and quality  
102 control of many food science disciplines [10]. The advantages of fluorescence spectroscopy  
103 include being non-destructive, user-friendly, cost effective and highly sensitive when  
104 compared to other spectrophotometric methods [10,11,12]. The fluorescent capabilities of the  
105 complex wine matrix have been investigated with polyphenols being identified as the largest  
106 concentration of naturally occurring fluorophores [11]. Previous research has been conducted

107 to analyse these fluorescent compounds both qualitatively and quantitatively, with Cabrera-  
108 Bañegil *et al.* [13,14] able to quantify pure compounds including catechin, epicatechin, vanillic  
109 acid, caffeic acid and resveratrol. Classification tasks have, however, been the focus in wine  
110 fluorescence research, with wine authentication according to cultivar, appellation and vintage  
111 having been successful [11,15]. Understanding the limitations and principles of fluorescence  
112 instrumentation is important when conducting analysis, with sample geometry being a major  
113 consideration. The conventional right-angled technique traditionally used in fluorescence  
114 spectroscopy is used in the analysis of clear or diluted samples. Owing to the complexity of  
115 the wine matrix and the chemical interactions taking place within it, as well as the sensitivity  
116 of fluorophores to their surrounding environment, a front-face technique developed by Parker  
117 [16] overcomes the need for dilution and allows the analysis of unaltered samples while  
118 minimising sample absorbance and spectral distortions [11,12,17]. Front-face fluorescence  
119 therefore presents itself as a potential alternative for the direct and non-invasive analysis of  
120 samples during the winemaking process, directly from the fermentation vessel.

121

122 Combining spectroscopy with chemometrics (multivariate statistical analysis) holds several  
123 advantages including the decomposition and interpretation of complex data sets in a  
124 considerably reduced analysis time, its non-destructive nature, and the simultaneous  
125 quantification of several analytes from a single spectral measurement [2,18]. The most  
126 commonly used multi-way techniques in fluorescence analysis have included parallel factor  
127 analysis (PARAFAC) as well as unfolded and N-way partial least squares (U-PLS and N-PLS)  
128 [13,19]. Modern machine learning techniques have previously not been investigated in this  
129 research area despite their success in complex data handling and ubiquitous use in current  
130 technologies.

131

132 The need for real-time, rapid, cost-effective and accurate phenolic analysis methods is steadily  
133 increasing and routine implementation may aid in the decision-making of winemakers and  
134 producers during red wine production. The potential for automation and on-line systems as  
135 well as optical portable devices is possible due to the beneficial combination of spectroscopy  
136 and chemometrics [20]. The aim of this study was therefore to investigate the suitability of  
137 front-face fluorescence spectroscopy to quantify phenolic content of undiluted red wine  
138 samples. The five parameters of interest included total phenols, total condensed tannins, total  
139 anthocyanins, colour density and polymeric pigments. Previous wine fluorescence research  
140 has, to the best of our knowledge, not investigated the potential of fluorescence spectroscopy  
141 to quantify such broad phenolic parameters with a focus on the implications for real-time  
142 analysis during the winemaking process. Classification of South African red wine cultivars

143 using fluorescent excitation-emission matrices was also explored for its potential in  
144 authentication and quality control.

## 145 **2. MATERIALS AND METHODS**

146

### 147 **2.1. REAGENTS**

148 Ammonium sulphate, hydrochloric acid (HCl 1 M), methyl cellulose, sulphur dioxide (SO<sub>2</sub>),  
149 ethanol (96%) and sodium metabisulfite (2.5 %) were purchased from Sigma-Aldrich Chemie  
150 (Steinheim, Germany). (-)-Epicatechin and malvidin-3-glucoside were purchased from  
151 Extrasynthese (Genay, France).

152

### 153 **2.2. SAMPLES**

154 The collection of 200 fermenting red wine samples took place over the 2019 vintage, following  
155 a diverse range of cultivars, vinification practices and terroirs. Both commercial and  
156 experimental scale conditions were included, with 91 samples collected from commercial  
157 cellars (Stellenbosch University Welgevallen Wine Cellar, Thelema Mountain Vineyards and  
158 Kanonkop Wine Estate) and 109 samples collected from the JHN Neethling experimental  
159 cellar at the Department of Viticulture and Oenology (Stellenbosch University). Samples were  
160 immediately frozen upon collection. During analysis, samples were thawed and immediately  
161 centrifuged at 5000 rpm for 2 min in an Eppendorf 5415D centrifuge (Hamburg, Germany).  
162 Additionally, 100 red wine samples from the Agricultural Research Council (ARC Infruitec-  
163 Nietvoorbij, Stellenbosch) spanning several vintages (2007-2018) and cultivars were  
164 collected, stored at room temperature and centrifuged at 5000 rpm for 2 min on the day of  
165 analysis. The cultivars represented in the study, each with varying numbers of samples,  
166 included Shiraz (90), Pinotage (49), Cabernet Sauvignon (47), Merlot (36), Malbec (19), Petit  
167 Verdot (14), Grenache (9), Pinot noir (9), Mourvedre (6), Tempranillo (5), Cinsaut (4),  
168 Arinarnoa (4), a blend (Pinotage, Shiraz and Malbec) (4), Marselan (2), Cabernet Franc (1)  
169 and Sangiovese (1).

170

### 171 **2.3. SPECTROPHOTOMETRIC ANALYSIS**

172 All analyses were conducted with UV-Vis spectroscopy using a Multiskan GO Microplate  
173 Spectrophotometer (Thermo Fisher Scientific, Inc., Waltham, MA, USA). The total phenolics  
174 index and total anthocyanin contents were quantified using the methodology reported by Iland  
175 *et al.* [21]. One hundred µl of sample supernatant was diluted 50 times with 1 M HCl, vortexed  
176 and stored for 1 hour in a dark cupboard before the absorbances between 200-700 nm at 2  
177 nm intervals were recorded. The total phenolics index was calculated as the absorbance at  
178 280 nm multiplied with the dilution factor while total anthocyanin content was calculated in

179 mg/L malvidin-3-glucoside using the absorbance at 520 nm. Total condensed tannin  
180 concentration was determined using the methyl cellulose precipitable (MCP) tannin assay  
181 protocol developed by Sarneckis [22] and later modified by Mercurio *et al.* [23]. In 2 ml  
182 microfuge tubes, the treatment involved 50 µl of wine diluted with 600 µl of MCP solution  
183 (0.04% w/v), vortexed and left for 2-3 min before 400 µl of ammonium sulphate and 950 µl of  
184 distilled water was added. The control tubes contained no MCP solution but rather a total of  
185 1.55 ml distilled water. Both control and treatment stood for 10 min before being centrifuged  
186 in an Eppendorf 5415D centrifuge (Hamburg, Germany) at 10 000 rpm for 5 min. The tannin  
187 content was then calculated using the difference between control and treatment samples at  
188 280 nm and converted to mg/L using a calibration curve in epicatechin equivalents and a  
189 dilution factor of 40. Colour density was determined using the method reported by Glories [24]  
190 whereby 50 µl of wine was analysed against a blank of deionised water and the absorbance  
191 recorded at 420 nm, 520 nm and 620 nm. The sum of the three wavelengths was used to  
192 determine the colour density of the sample. Polymeric pigments were calculated using the  
193 modified Somers assay [23]. In 2 ml microfuge tubes, 200 µl of sample supernatant was diluted  
194 with 1.8 ml buffer solution (12% v/v ethanol, 0.5 g/L w/v tartaric acid at pH 3.4) containing 2.5  
195 % sodium metabisulfite, and vortexed. The samples were stored for 1 hour and then analysed  
196 at 520 nm. The polymeric or SO<sub>2</sub> resistant pigments were then calculated in absorption units  
197 (AU) using a dilution factor of 10.

198

#### 199 **2.4. FLUORESCENCE INSTRUMENTATION**

200 Parameters of a Perkin Elmer LS50B Spectrophotometer were investigated with regards to  
201 the intensity, excitation and emission ranges appropriate for wine analysis using diluted  
202 samples and conventional fluorescence analysis. A front-face accessory was thereafter  
203 investigated to ensure similarly appropriate parameters were obtained, and the optimal angle  
204 of incidence identified as that between the excitation beam and the sample perpendicular, was  
205 determined as 30 degrees. Inner filter effects were explored and deemed minor within the  
206 scope of the study. This calibration from conventional to front-face fluorescence was  
207 conducted using a Cabernet Sauvignon wine sample (2018) and validated with a Merlot wine  
208 sample (2018) (data not shown).

209

#### 210 **2.5. FLUORESCENCE SPECTROSCOPY**

211 Front-face fluorescence analysis was conducted on all undiluted samples at room temperature  
212 within an air-conditioned area to minimise the effects of instrumental fluctuations. A 700 µl  
213 quartz cuvette (2 mm width) (Hellma Analytics, Germany) was used together with a 2 cm in  
214 diameter aperture fitted in the emission path in order to provide additional filtering of Rayleigh

215 scattering. The excitation-emission matrix (EEM) per sample was recorded as emission  
216 spectra between 245 nm and 500 nm at 0.5 nm intervals for excitation wavelengths between  
217 245 nm and 400 nm at 5 nm intervals. Scanning speed was set at 500 nm/min and the  
218 excitation and emission slit widths were set at 3 nm and 5 nm, respectively. The UV Winlab  
219 instrument software was used for data acquisition.

## 220 **2.6. DATA PRE-PROCESSING**

221 A single, complete dataset containing the combined 289 EEMs was created (11 samples were  
222 excluded due to unexplained oversaturation during fluorescence analysis). Once combined,  
223 spectral interferences were removed from the EEMs as described by Airado-Rodríguez *et al.*  
224 [11]. First and second order Rayleigh scatter were removed by excluding the excitation peaks  
225 on the identity line ( $\lambda_{\text{ex}} = \lambda_{\text{em}}$ ) and at ( $2\lambda_{\text{ex}} = \lambda_{\text{em}}$ ), respectively. The triangular non-chemical  
226 region below the identity line ( $\lambda_{\text{ex}} > \lambda_{\text{em}}$ ) was set to zero. The software used for data and image  
227 processing throughout the study include the open-source web-based user interface  
228 JupyterLab (Project Jupyter, USA) using the Python 3 language library scikit-learn [25] and  
229 Matlab version 9.5 (The Mathworks Inc., MA, USA).

230

## 231 **2.7. CHEMOMETRICS**

232

### 233 **2.7.1. PARALLEL FACTOR ANALYSIS (PARAFAC)**

234 PARAFAC was performed in Matlab using the PLS\_Toolbox (The Mathworks Inc., MA, USA)  
235 as described in literature [11,14,26]. The pre-treated EEMs of the 289 samples were stacked  
236 in a trilinear arrangement of I x J x K vectors (*samples x excitation wavelengths x emission*  
237 *wavelengths*) resulting in an initial 289 x 32 x 480 three-dimensional array. Spectral artifacts  
238 led to a reduction in EEM size from excitation and emission wavelengths between 245-400  
239 nm and 260-500 nm, to 245-340 nm and 265-500 nm, respectively. The final three-way array  
240 of 289 x 20 x 470 was obtained. The appropriate number of components was chosen based  
241 on the core consistency diagnostic (CORCONDIA) and explained variance for non-negativity  
242 constrained models. Split-half analysis was conducted for model validation. Linear regression  
243 was then performed in JupyterLab on the resulting score values to determine univariate  
244 calibration models.

245

### 246 **2.7.2. MACHINE LEARNING**

247 Conventional linear regression in the form of principal component regression and partial least  
248 squares regression (PCR and PLSR) were investigated in JupyterLab. The exploration of  
249 linear regression included specific region selection based on phenolic fluorescence as found  
250 in literature [11], data scaling and outlier removal. Machine learning was investigated as a data



251 modelling alternative and an exploration of the optimal pre-processing parameters focused on  
252 variable selection, data scaling, spectral region selection and choice of modelling technique.  
253 A machine learning pipeline was built in Python consisting of five consecutive steps namely,  
254 a column selector used to select for specific columns within the data and allow for spectral  
255 region selection between excitation 245-400 nm and emission 245-500 nm, a savgol transform  
256 used to apply a Savitzky-Golay filter for data smoothing [27], a pre-processing selector used  
257 to find the optimal scaling technique, principal component analysis (PCA) for data  
258 decomposition, and the XGBoost regressor to build a tree-based gradient boosted model [28].  
259 Bayesian optimisation was used as the framework for automatically tuning the hyper-  
260 parameters of the pipeline [29,30] and explored over 2 000 iterations and over 160 model  
261 configurations per model.

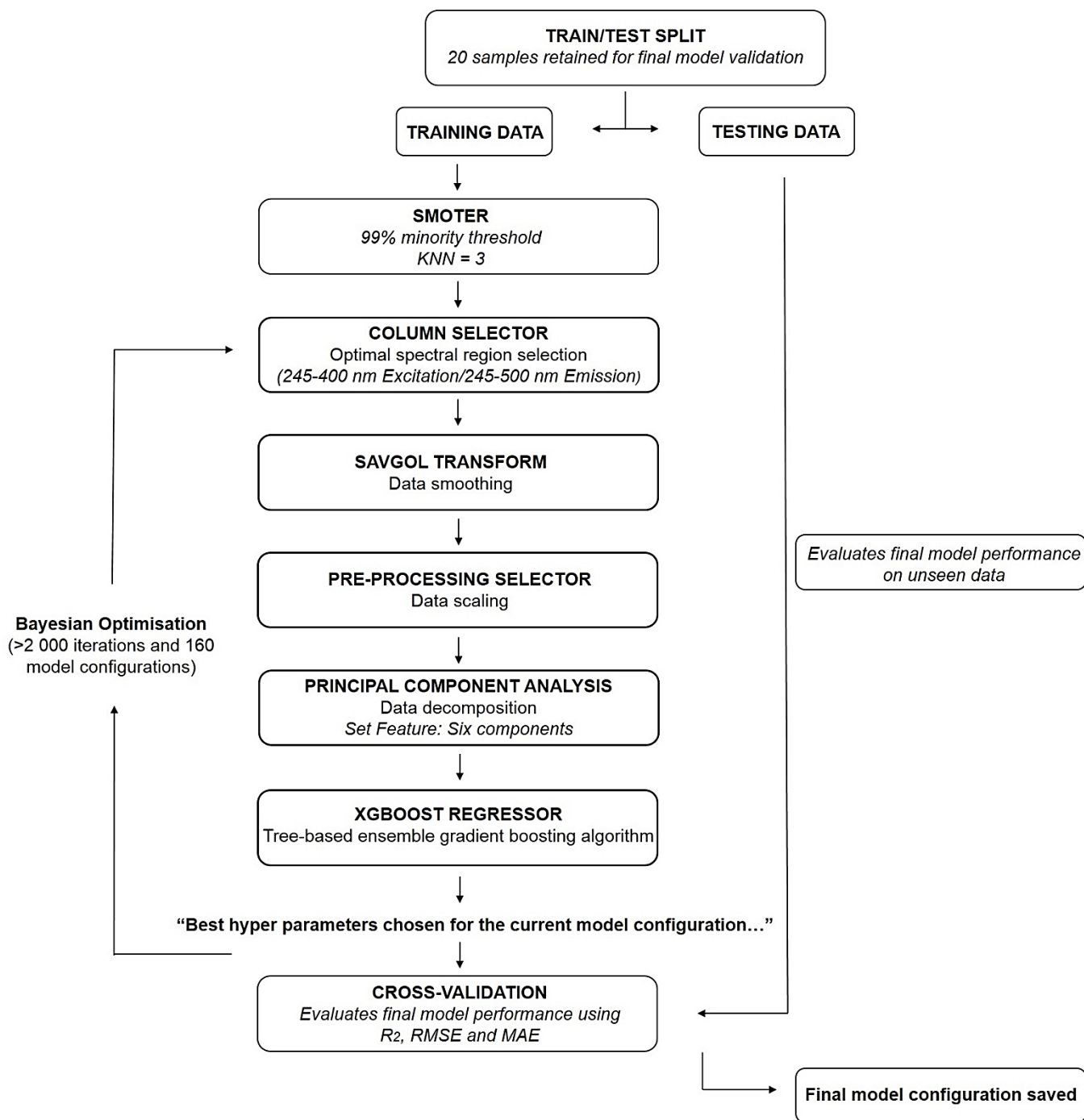
262

263 **Figure 1** is a graphical representation of the machine learning pipeline procedure. Briefly, the  
264 data was automatically and randomly split using the Kennard-Stone algorithm into train and  
265 test sub datasets, of which 20 samples were retained for model validation. Following this train  
266 and test split, a (Synthetic Minority Over-Sampling Technique for Regression) SMOTER  
267 algorithm was applied to the training set data. SMOTER makes use of interpolation of target  
268 samples identified as extreme cases or within the minority in order to create synthetic samples  
269 that improve upon model training [31]. A 99% threshold was used, identifying cases within the  
270 rare extreme and a  $k=3$  value for  $k$ - Nearest Neighbours (KNN) was defined as the  
271 interpolation parameter to create the synthetic samples. The training data was thereafter  
272 passed through each consecutive step of the pipeline per phenolic parameter, with Bayesian  
273 optimisation automatically identifying the best hyper-parameters required for optimal  
274 prediction accuracy. Evaluation metrics including coefficient of determination ( $R^2_{cal}$  and  
275  $R^2_{val}$ ), root mean square error (RMSE) and mean absolute error (MAE) were reported for 10-  
276 fold cross validation, whereby 10 randomly and equally sized sub datasets were partitioned,  
277 retaining 2 samples per sub dataset for internal test validation. RMSE was the key metric used  
278 by the Bayesian optimisation algorithm in order to improve upon each new hyper-parameter  
279 configuration it explored. The pipeline was repeated until an inflection point was reached and  
280 automatically recognised as no further improvement in validation via early stopping, and the  
281 parameters that resulted in the best cross validated RMSE over all the fits was then used to  
282 save a final model configuration. Lastly, the retained 20 sample test dataset was used to  
283 evaluate the final model's performance on unseen data.

284

285 In order to optimise the pipeline for each phenolic parameter (total phenols, total condensed  
286 tannins, total anthocyanins, colour density and polymeric pigments), four main tests were  
287 conducted including running the complete pipeline, the pipeline without synthetic samples, the

288 pipeline with synthetic samples but without region selection and lastly, the pipeline without  
289 region selection nor synthetic samples. The optimal pipeline parameters were chosen unique  
290 to each phenolic model. Each of the four tests were run several times in order to evaluate the  
291 optimal number of components in principal component analysis (PCA). The average train and  
292 test scores per number of PCA components were evaluated with a focus on optimal  
293 decomposition coupled with model stability. Six components were chosen due to this being  
294 consistently optimal for all phenolic models and was thereafter inserted into the pipeline as a  
295 fixed hyper-parameter (**Figure 1**). Once the optimal parameters were obtained, further model  
296 development involved adjusting the phenolic ranges to eliminate minority sample groups from  
297 negatively impacting model accuracy, as well as outlier identification and removal.  
298



299  
 300  
 301  
 302  
 303  
 304  
 305  
 306

**Figure 1.** Schematic diagram of the machine learning pipeline.

## 307 2.8. CLASSIFICATION

308

309 PARAFAC performed in Matlab, and PCA and neighbourhood component analysis (NCA)  
310 performed in Python were the techniques used to evaluate the classification and discrimination  
311 abilities of fluorescence spectroscopy. PARAFAC scores obtained per component were  
312 plotted against each other [11] focusing on the four main cultivar types included in this study  
313 (Cabernet Sauvignon, Merlot, Pinotage and Shiraz) as well the sample state of either  
314 fermenting must or wine. PCA was conducted in a similar manner to PARAFAC. NCA was  
315 conducted using linear discriminant analysis (LDA) as the linear transformation initialisation  
316 method and due to the large variation in number of samples per cultivar, classification was  
317 conducted on cultivars with more than or equal to 5, 8, 14 and 20 samples, respectively. NCA  
318 was repeated with a focus on classifying according to the sample state of either fermenting  
319 must or wine as well as on fermenting musts and wine separately. Leave-one-out cross  
320 validation was conducted per set of NCA with score values used to determine classification  
321 accuracy.

322

## 323 3. RESULTS AND DISCUSSION

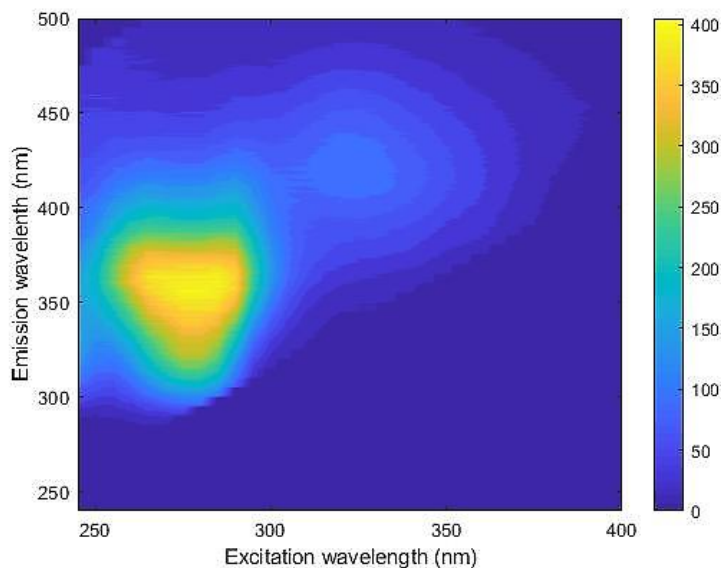
324

### 325 3.1. WINE EXCITATION-EMISSION MATRICES (EEMS)

326 **Figure 2** is an example of a pre-processed EEM belonging to a randomly chosen Cabernet  
327 Sauvignon sample from this study. Two different spectral regions can be observed as a result  
328 of the fluorescent properties of wine previously reported in literature [11,17]. Excitation  
329 between the more energetic wavelengths of 250 and 290 nm results in emission between 300  
330 and 430 nm, while excitation at wavelengths longer than 300 nm results in emission between  
331 360 and 450 nm [11,17]. **Figure 3** is an integrated depiction adapted from literature indicating  
332 the characteristic excitation and emission wavelengths of important phenolic compounds [11].  
333 The non-flavonoid family including phenolic acids (cinnamic-like and benzoic-like), phenolic  
334 aldehydes and stilbene-like compounds extends between the ranges of excitation 260-330 nm  
335 and emission 320-440 nm. Gentisic acid possesses a unique fluorescence in that it deviates  
336 further right of the EEM compared to the rest of the non-flavonoids. The flavonoid family is  
337 split into two unique regions with flavonols extending between excitation 260-268 nm and  
338 emission 370-422 nm, and flavan-3-ols occurring within excitation 278-290 nm and emission  
339 310-360 nm. Apart from polyphenols, other naturally occurring fluorescent compounds in  
340 fermenting musts and wine, such as vitamins and amino acids, have previously been reported  
341 [17,32]. The fluorescent properties of the amino acid tryptophan have been included, as  
342 reported [33]. **Figure 3** is merely an approximate representation as the excitation-emission

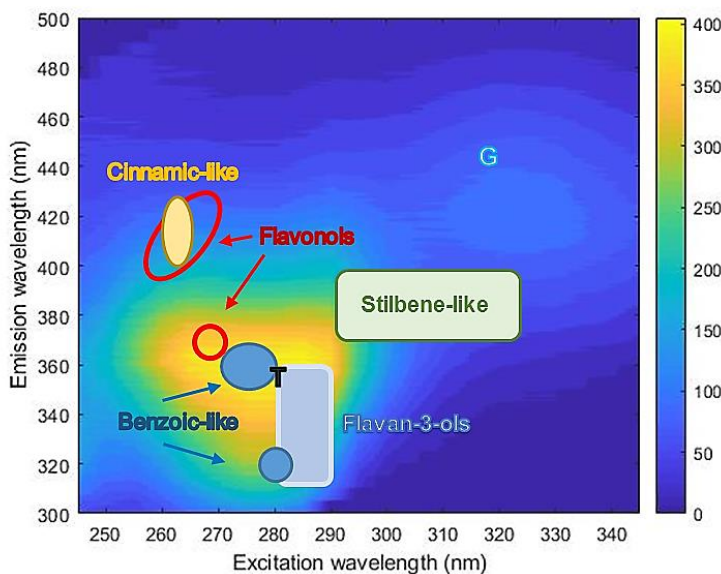
343 regions illustrated below are reported for compounds in dilution measured using the  
344 conventional right-angled technique, and spectral shifts, band fluctuations and quantum yield  
345 changes may occur when measured within the unaltered wine matrix [11].

346  
347  
348  
349  
350  
351  
352  
353  
354  
355  
356  
357  
358  
359



360 **Figure 2.** Excitation-emission matrix of a fermenting Cabernet Sauvignon sample included in this study  
361 (Sample 1) with the scale bar representing fluorescence intensity.  
362

363  
364  
365  
366  
367  
368  
369  
370  
371  
372  
373  
374



375 **Figure 3.** Excitation-emission matrix of a fermenting Cabernet Sauvignon sample included in this study  
376 (Sample 1) indicating the fluorescent properties of wine fluorophores adapted from literature [11]. G and  
377 T represent gentisic acid and tryptophan, respectively.  
378

379  
380  
381  
382

383  
384

	<b>Total Phenols Index</b>	<b>Total Condensed Tannins (mg/L)</b>	<b>Total Anthocyanins (mg/L)</b>	<b>Colour Density (AU)</b>	<b>Polymeric Pigments (AU)</b>
<b>Maximum</b>	126.10	2912.08	1306.44	42.52	8.09
<b>Minimum</b>	5.11	731.44	9.26	1.89	0.24
<b>Average</b>	44.50	1474.22	350.98	14.01	1.80
<b>Standard deviation</b>	18.02	425.74	194.71	6.06	1.13

385  
386  
387  
388

**Table 1.** Maximum, minimum, standard deviation and average values per spectrophotometric analysis reference method.

389 **Table 1** illustrates the phenolic variability achieved during sample collection of both fermenting  
390 musts and wine samples. All spectrophotometric methods were performed within a coefficient  
391 of variation less than 5%, considered acceptable for reproducibility. The final wine phenolic  
392 profile is the result of complex chemical interactions influenced by numerous factors such as  
393 those influencing the chemical composition of the grape berry as well as the viticultural and  
394 oenological practices implemented throughout processing [1]. This naturally high variability  
395 obtained illustrates the importance of including an extensive dataset during model  
396 development in order to sufficiently challenge and train the model on diverse ranges of  
397 phenolic levels. Introducing high sample variability aids in building robust calibration models  
398 able to make accurate predictions on future samples.

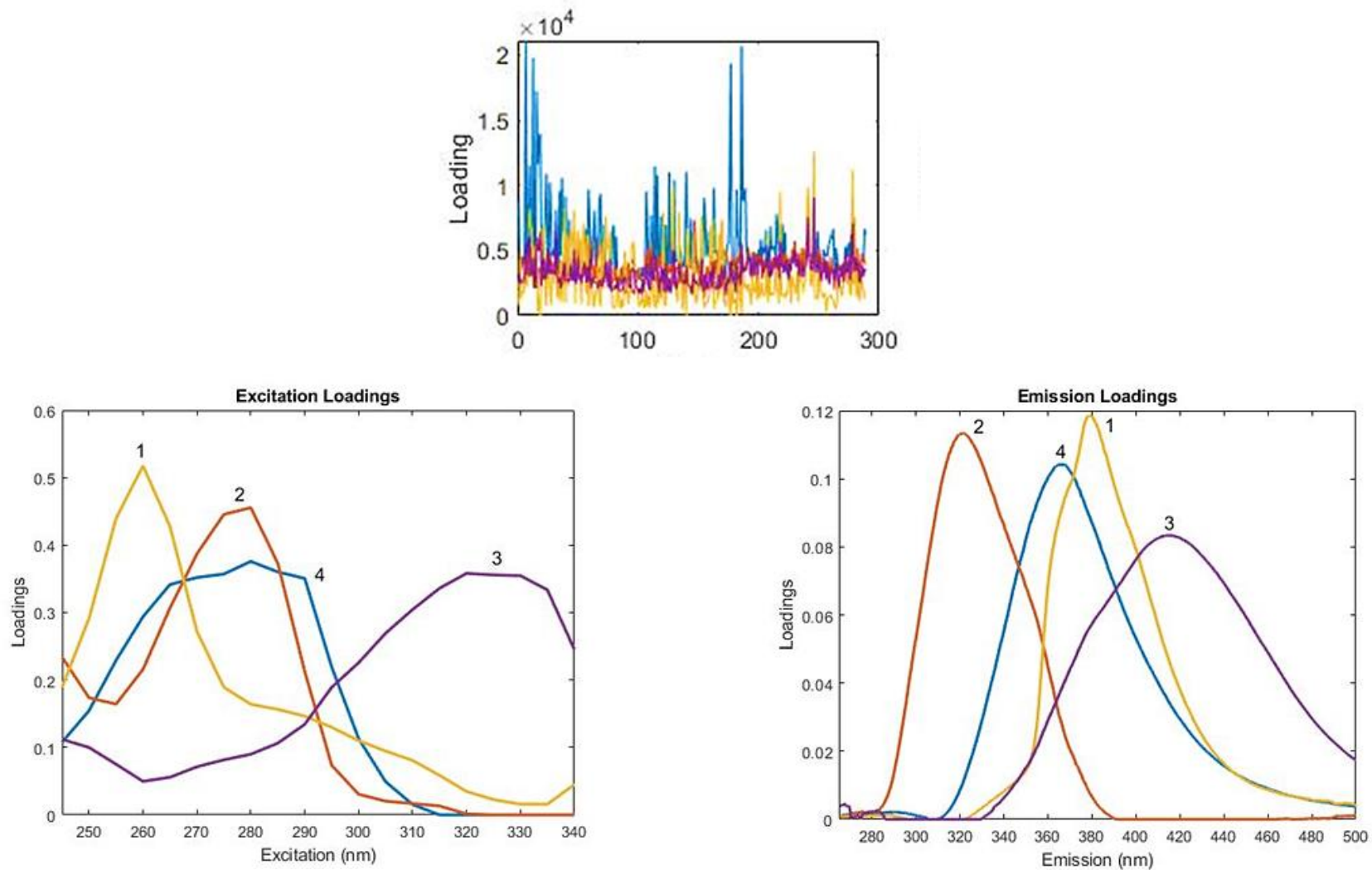
399

### 400 **3.2. PARALLEL FACTOR ANALYSIS (PARAFAC)**

401 PARAFAC is a trilinear decomposition modelling technique resulting in components (score  
402 and loading vectors) that are representative of signals from individual fluorophores. The  
403 optimal number of components was chosen to be four, based on the core consistency  
404 diagnostic (CORCONDIA) and explained variance obtained for non-negativity constrained  
405 models [19] as well as corresponding with results from previous red wine PARAFAC analyses  
406 in which components were tentatively correlated with phenolic compounds [17,39]. Visual  
407 inspection of the loadings was performed to confirm the optimal number of components as  
408 well as to remove spectral artifacts interfering with the model stability, resulting in a reduced  
409 spectral region of 245-340 nm excitation and 265-500 nm emission with a final three-way array  
410 of 289 x 20 x 470 (*samples x excitation wavelengths x emission wavelengths*). Split-half  
411 analysis was conducted to validate the uniqueness and stability of the final model.

412  
413  
414  
415  
416  
417  
418  
419  
420  
421  
422  
423  
424  
425  
426  
427  
428  
429  
430  
431  
432  
433  
434  
435  
436  
437  
438  
439  
440  
441  
442  
443  
444  
445  
446

**Figure 4** shows the final model scores obtained per sample for each PARAFAC component, as well as the excitation and emission loadings per PARAFAC component. Score values are estimates of the relative concentrations of the responsible fluorophore and can be used to build univariate calibration models or determine relationships contained within the fluorescence information for potential clustering [17,19]. Components 1 to 4 have been tentatively assigned to their responsible fluorophores in literature by correlating the resulting PARAFAC component excitation and emission peaks with HPLC measurements and bibliographic information [11,39]. Component 1 is characterised by an excitation peak around 260 nm with an emission shoulder at 370 nm and peak at 390 nm, and has been suggested as representing phenolic aldehydes, benzoic-like acids, myricetin and trans-resveratrol [11] and caffeic acid [39]. Component 2 is characterised by an excitation peak around 280 nm and emission peak around 320 nm. This second component has been consistently matched with monomeric flavan-3-ols, catechin and epicatechin, with high correlations achieved for catechin ( $R^2 = 0.9221$ ) and epicatechin ( $R^2 = 0.8761$ ) [17] as well as the sum of both ( $R^2 = 0.8468$ ) [13]. Component 3 consists of an excitation peak between 320-330 nm and an emission peak around 420 nm, while component 4 is characterised by an excitation shoulder at 270 nm and peak at 280 nm with an emission peak at 370 nm. Schueuermann *et al.* [39] proposed cinnamic-like acids, caffeic and p-coumaric, responsible for component 3 while p-coumaric acid, gentisic acid and stilbene-like non-flavonoids were proposed by Airado-Rodríguez *et al.* [17]. Component 4 has been suggested as benzoic-like acids as well as tryptophan [11,39]. The complexity of the wine matrix results in PARAFAC components most likely corresponding to several different fluorophores or those within the same chemical group rather than individual compounds. No correlations were found between the obtained score values and the reference data per phenolic parameter (Supplementary information S1). Despite the potential for component 2 to be well correlated with total condensed tannins, the best  $R^2$  value obtained after linear regression was 0.21. In the context of this study, PARAFAC was unsuccessful in building calibrations for such broad phenolic parameters such as total condensed tannins versus the successful correlations achieved for pure compounds of catechin or epicatechin [13,17]. The structural similarity of the phenolic classes and difficulty in separating them into their singular structures based on their PARAFAC components may be hindering the predictive ability of regression modelling. Conducting PARAFAC on fermenting musts and wine separately did not improve upon results.



**Figure 4.** Score values per sample (Mode 1), excitation loadings and emission loadings for the four component, non-negativity constrained PARAFAC model. Component 1(yellow), 2(red), 3(purple) and 4 (blue).



### 483 3.3. MACHINE LEARNING

484 Conventional linear regression in the form of principal component regression (PCR) and partial  
485 least squares regression (PLSR) was performed on the fluorescence excitation-emission  
486 spectra and reference data. These methods proved unsuccessful despite exploring  
487 fluorescent region selection, phenolic range manipulation and outlier removal, with poor  
488 calibration and validation scores (data not shown). This suggested a complex dataset (three-  
489 dimensional fluorescence data configuration of intensity x emission x excitation against  
490 phenolic reference data) requiring more intensive data handling and the exploration of  
491 machine learning algorithms. The decision behind using a boosting modelling technique, such  
492 as XGBoost, involved the beneficial linear collection of numerous sequentially modelled  
493 regression trees rather than a single model of best fit as with simpler regression methods [28].  
494 Each successive tree optimises on the residuals of the previous tree's predictions and thereby  
495 minimises the loss of predictive ability from previously sub-optimal models [40,41]. Gradient  
496 boosting is a highly effective technique for classification and regression problems and a  
497 favoured option throughout the data science community. This can be seen in the preferred  
498 choice of machine learning algorithms used on Kaggle, the largest data science community  
499 platform and machine learning competitive scene [42].

500

501 Briefly, a five-step machine learning pipeline was built consisting of fluorescent region  
502 selection, data smoothing and scaling, data decomposition with PCA and lastly, the XGBoost  
503 regressor (**Figure 1**). The minority over-sampling technique in the form of a SMOTER  
504 algorithm applied to the training sub dataset following the train/test split, proved useful in  
505 creating a more balanced training model for a widely variable input dataset of fermenting  
506 musts and wines. Six principal components showed the most optimal model stability and  
507 highest prediction accuracy for all phenolic parameters and was thereafter inserted as a set  
508 feature for further model development. Generally, calibration models should be cautiously  
509 considered with regards to overly optimistic results. Internal validation in the form of 10-fold  
510 cross validation as well as the evaluation of the final model on a retained validation dataset  
511 was therefore performed in order to reduce these risks. Each phenolic parameter was  
512 individually explored to determine the most optimal pipeline resulting in the highest prediction  
513 accuracy and model stability. **Table 2** shows the prediction accuracy metrics and  
514 characteristics of the best models per phenolic parameter. Once the most optimal pipeline  
515 parameters were determined, the pipeline was re-run several times to allow for outlier removal  
516 and refinement.

517

518 The best total phenols model depicted in **Figure 5** ( $R^2 = 0.81$ ; RMSEV = 7.16; MAEV = 5.39)  
519 made use of region selection between 260-360 nm excitation and 370-400 nm emission which

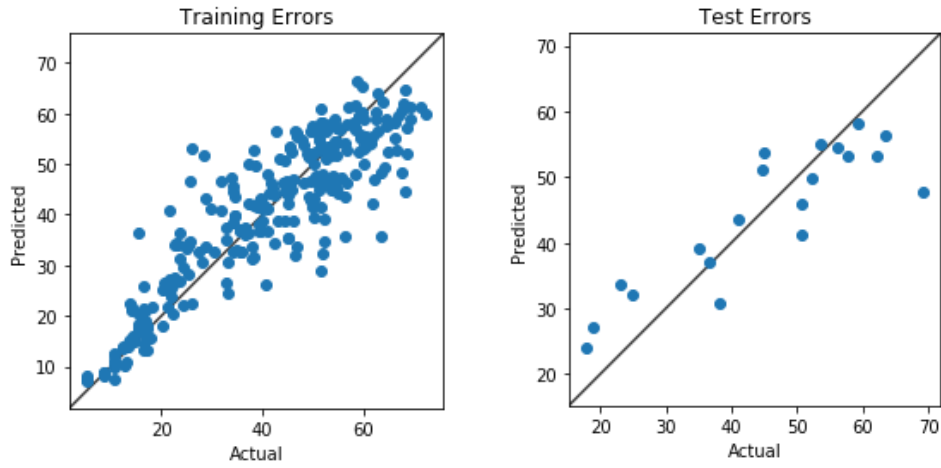
520 overlaps the flavonols and stilbene-like regions as represented in **Figure 3**. Poor prediction  
521 accuracy and unstable models were found when trying to incorporate the entire phenolic  
522 region as referenced in literature. Due to a minority of samples with high phenolic values,  
523 samples above 80 index units were removed as the model struggled to predict above this  
524 threshold.

525

526 The best total condensed tannins model (**Figure 6**) made use of region selection between  
527 285-340 nm excitation and 290-350 nm emission, overlapping with the flavan-3-ols region  
528 depicted in **Figure 3**. Samples with tannin levels above 2300 mg/L were removed as the model  
529 struggled to predict above this minority group of samples. An  $R^2$  of 0.89, RMSEV of 172.37  
530 and MAEV of 129.14 were obtained. The best total anthocyanins model (**Figure 7**) required  
531 removing samples with levels above 800 mg/L and made use of region selection between 280-  
532 300 nm excitation and 330-380 nm emission which correlates well with the fluorescence of  
533 malvidin-3-glucoside. Prediction scores of  $R^2 = 0.8$ , RMSEV = 76.57 and MAEV = 61.57 were  
534 obtained. Poorer but stable models were built for colour density (**Figure 8**) and polymeric  
535 pigments (**Figure 9**), the metrics of which are reported in **Table 2**. No ideal region could be  
536 selected for both models and little improvement was observed with outlier removal and range  
537 manipulation. Due to a minority of samples in the higher ranges, samples above 25 absorption  
538 units and above 4 absorption units were removed for colour density and polymeric pigments,  
539 respectively. The inability to develop a promising regression model for colour density may be  
540 due to the characteristics of colour density as a metric. Red wine colour experiences numerous  
541 transitions over time as a result of chemical reactions between anthocyanins and other  
542 phenolic compounds [5]. The widely used Glories method [24] is an estimation of total colour  
543 by using the sum of absorbances at three wavelengths, namely 420 nm (yellow colouration),  
544 520 nm (red colouration) and 620 nm (blue colouration). The excitation-emission matrix  
545 chosen for this study therefore may not have encompassed all responsible compounds,  
546 provided they possess fluorescent abilities, and a summation of fluorescent measurements at  
547 these absorbances should be considered for future modelling. The poorer prediction accuracy  
548 metrics obtained for the polymeric pigments model may be due to the chosen excitation-  
549 emission matrix not encompassing the fluorescent regions of such pigments, as has been  
550 identified by the novel fluorescence approach developed using a fluorescence ratio of  
551  $F700/F560$  [34]. However, the unbalanced dataset of 190 fermenting musts and 110 wines  
552 may be affecting model calibration due to a minority group of samples with higher polymeric  
553 pigment levels (only 40 wine samples with levels above 3 absorption units).

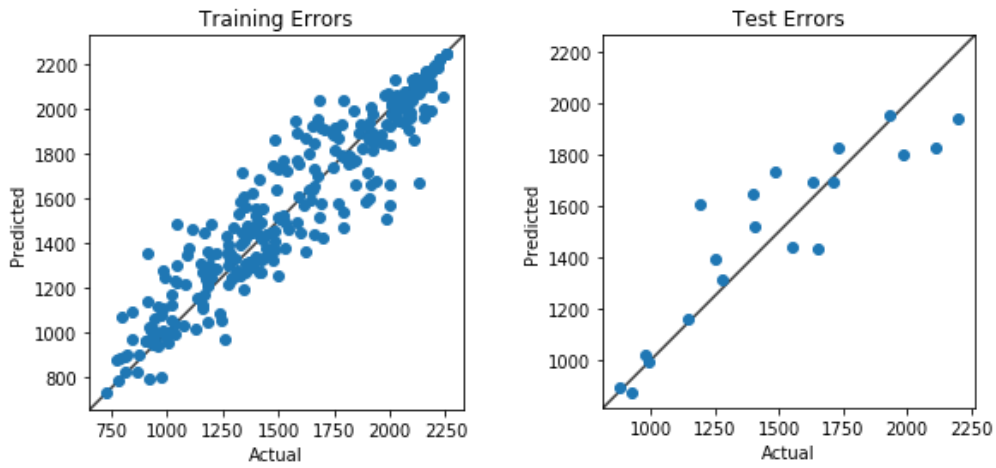
554

555  
556  
557  
558  
559  
560  
561  
562  
563  
564  
565  
566  
567  
568  
569  
570



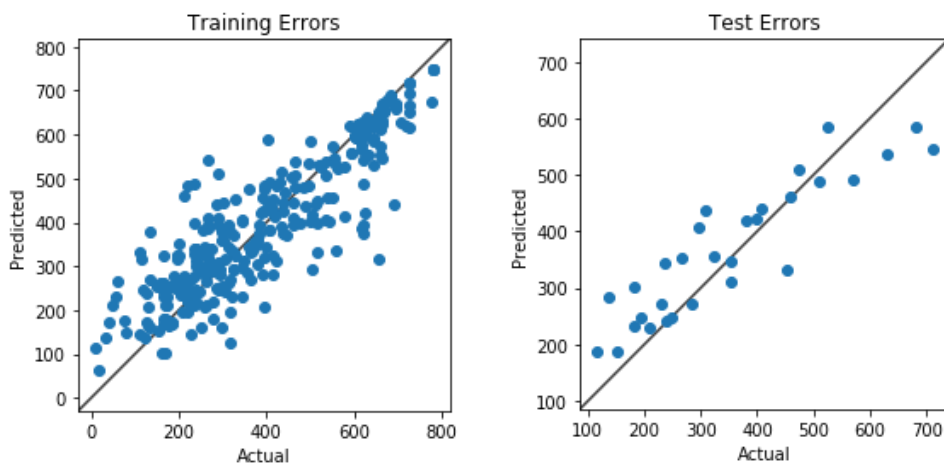
571 **Figure 5.** Total phenols regression plots, calibration model (left) and validation set (right).

572  
573  
574  
575  
576  
577  
578  
579  
580  
581  
582  
583  
584  
585  
586  
587  
588  
589



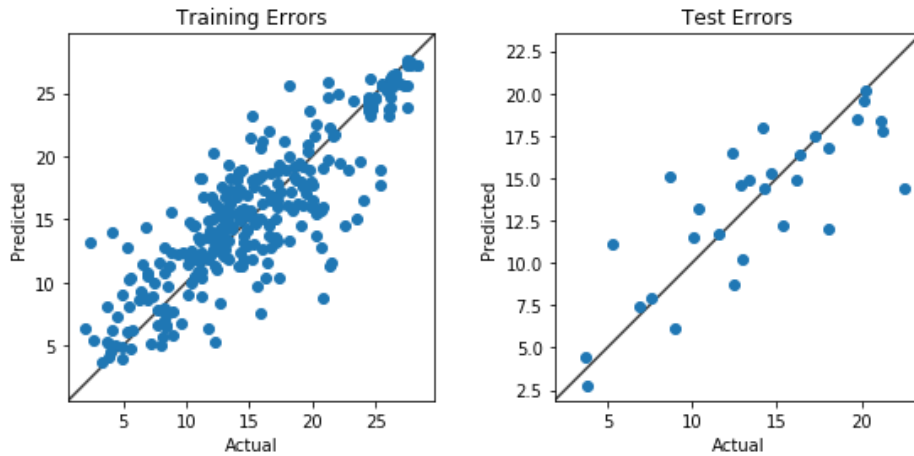
590 **Figure 6.** Total condensed tannins (mg/L) regression plots, calibration model (left) and validation set (right).

591  
592  
593  
594  
595  
596  
597  
598  
599  
600  
601  
602  
603  
604  
605  
606  
607  
608  
609



**Figure 7.** Total anthocyanins (mg/L) regression plots, calibration model (left) and validation set (right).

610  
611  
612  
613  
614  
615  
616  
617  
618  
619  
620  
621  
622  
623  
624  
625  
626



**Figure 8.** Colour density (AU) regression plots, calibration model (left) and validation set (right).

627  
628  
629  
630  
631  
632  
633  
634  
635  
636  
637  
638  
639  
640  
641  
642



**Figure 9.** Polymeric pigments (AU) regression plots, calibration model (left) and validation set (right).

643 Cultivar based models were explored per phenolic parameter for the four main cultivars,  
644 Cabernet Sauvignon, Shiraz, Merlot and Pinotage. The only model with promising results was  
645 built for Cabernet Sauvignon and total condensed tannins with average  $R^2$  train and test  
646 scores of 0.78 and 0.81, respectively. This may be a result of high tannin levels characteristic  
647 of the cultivar as well as an equally balanced dataset of fermenting musts and wine. Only 45  
648 samples were used in the model and therefore only show promise as to the potential of building  
649 a cultivar-based model.

650

651 Due to differences in fluorescence between fermenting musts and wine suggested in PCA  
652 (**Figure 10**), age-based models were explored and the prediction accuracy metrics reported  
653 in **Table 3**. Overall, models built using only fermenting musts for total phenols, total condensed  
654 tannins and polymeric pigments performed slightly better than those built with only finished  
655 wines. This could be a result of too few wine samples with too much variability creating large  
656 gaps unable to be adequately trained on despite implementing the SMOTER algorithm. The  
657 models built using finished wine samples also appear to be more unstable, specifically with

658 regards to large differences in coefficient of correlation ( $R^2$ ) between calibration and validation,  
659 as seen with total phenols and total condensed tannins (**Table 3**). The fermenting-based  
660 models for total condensed tannins and polymeric pigments in **Table 3** possess slightly better  
661 prediction accuracy metrics than the models built using all samples and show potential for  
662 quantifying other fermenting samples more accurately. Interestingly, the wine-based models  
663 built for total anthocyanins and colour density seemed to perform slightly better when looking  
664 at RMSE and MAE, however the differences in  $R^2$  should indicate further validation is required.  
665 Differences in performance when modelling on fermenting musts and wine separately when  
666 compared to the best phenolic models reported in **Table 2** may be a result of the random  
667 sampling technique used within the machine learning pipeline or the unique behaviour of  
668 specialised models built for a specific sub dataset. Overall, the best phenolic parameter  
669 models built using all samples may be more promising in terms of generalisability and the  
670 ability to predict any sample, regardless of the stage in red wine production, as opposed to  
671 more specialised models built for a specific task, such as fermenting or wine-based models,  
672 which may become over-fitted and perform poorly on unseen data.

673

674 Several considerations are important for optimal model development and the acceptance of  
675 the subsequently obtained models. Including more samples per cultivar as well as a more  
676 balanced dataset of fermenting musts and wine may help in model development. Model  
677 considerations include over-fitting and over-validating. Cross validation is incorporated to  
678 reduce these risks, however, unidentified noise or influences from the fluorescence  
679 spectrophotometer may be fitted on during calibration. Additionally, the retained validation set  
680 may potentially be from the same cultivar, the same day of analysis or the same level of  
681 fermentation and therefore over confidently validate the model.

682

**Table 2.** Prediction accuracy metrics ( $R^2$ , RMSE and MAE) and pipeline parameters for the best calibration model per phenolic parameter.

	$R^2_{cal}$	$R^2_{val}$	RMSEC	RMSEV	MAEV	Excitation/Emission Region (nm)
<b>Total Phenols</b>	0.81	0.77	5.71	7.16	5.39	260-360/370-400
<b>Total Condensed Tannins (mg/L)</b>	0.89	0.80	104.03	172.37	129.14	285-340/290-350
<b>Total Anthocyanins (mg/L)</b>	0.80	0.77	60.67	76.57	61.57	280-300/330-380
<b>Colour Density (AU)</b>	0.68	0.64	2.46	3.10	2.28	245-400/245-500
<b>Polymeric Pigments (AU)</b>	0.64	0.66	0.63	0.49	0.39	245-400/245-500

$R^2_{cal}$ : coefficient of determination in calibration;  $R^2_{val}$ : coefficient of determination in validation; RMSEC: root mean square error of calibration; RMSEV: root mean square error of validation; MAEV: mean absolute error of validation.

**Table 3.** Prediction accuracy metrics ( $R^2$ , RMSE and MAE) for fermenting musts and finished wine calibration models per phenolic parameter.

	$R^2_{cal}$	$R^2_{val}$	RMSEC	RMSEV	MAEV
<b>Total Phenols</b>					
<b>Fermenting</b>	0.70	0.66	6.56	7.45	5.74
<b>Wine</b>	0.74	0.37	3.81	7.77	6.17
<b>Total Condensed Tannins (mg/L)</b>					
<b>Fermenting</b>	0.82	0.78	95.81	128.24	103.20
<b>Wine</b>	0.69	0.34	122.85	241.13	190.09
<b>Total Anthocyanins (mg/L)</b>					
<b>Fermenting</b>	0.72	0.77	75.22	89.89	72.18
<b>Wine</b>	0.71	0.55	36.51	60.06	51.28
<b>Colour Density (AU)</b>					
<b>Fermenting</b>	0.78	0.53	2.65	4.20	3.34
<b>Wine</b>	0.72	0.61	2.03	2.38	2.25
<b>Polymeric Pigments (AU)</b>					
<b>Fermenting</b>	0.62	0.57	0.27	0.33	0.22
<b>Wine</b>	0.60	0.79	0.49	0.42	0.35

$R^2_{cal}$ : coefficient of determination in calibration;  $R^2_{val}$ : coefficient of determination in validation; RMSEC: root mean square error of calibration; RMSEV: root mean square error of validation; MAEV: mean absolute error of validation.

689 **3.4. CLASSIFICATION**

690 Unique fluorescent fingerprints of wine have been identified for their potential to classify  
691 samples based on cultivar type, wine style or appellation [11,15,43]. The three methods  
692 explored in this study for the classification of cultivar type and sample state (fermenting must  
693 or wine) included PARAFAC, PCA and NCA. PARAFAC scores were unsuccessful in  
694 distinguishing between cultivar or sample state. PCA did not clearly distinguish between  
695 cultivars but showed clear distinction between fermenting musts and wine (**Figure 10**). NCA  
696 was explored due to its success in achieving better classification results compared to other  
697 dimensionality reduction techniques, such as PCA and linear discriminant analysis (LDA),  
698 because of its explicit encouragement of local separation between classes [44]. Due to large  
699 variation in the number of samples per cultivar, classification was conducted on cultivars with  
700 more than or equal to 5, 8, 14 and 20 samples, respectively. Leave-one-out cross validation  
701 was conducted per set of NCA analysis with scores reported in **Table 4**.

702

703 The two best cultivar classification scores were achieved for 9 different cultivars (> 5 samples)  
704 (**Figure 11**) and the four main cultivars (>20 samples) included in this study (**Figure 12**). When  
705 distinguishing between fermenting musts and wine, the highest cross validation score of 0.82  
706 was achieved for the four main cultivars (>20 samples) (**Figure 13**). Due to the difference in  
707 fluorescence suggested in the stretched appearance of the cultivar classes (**Figure 12**) and  
708 confirmed with PCA, NCA was conducted on fermenting musts and wines separately. Overall,  
709 the cultivar classification ability was stronger for fermenting musts compared to wine (**Table**  
710 **4**). **Figures 14** and **15** show the best clustering and classification achieved by analysing only  
711 fermenting musts. This improved classification for fermenting musts compared to wines  
712 highlights the uniqueness of cultivar types before undergoing processing. The final phenolic  
713 composition of a wine is a complex chemical matrix influenced by several factors including  
714 viticultural practices, different terroirs and various winemaking techniques implemented  
715 throughout fermentation and ageing, and therefore clarifies the poorer results for classifying  
716 wines purely based on cultivar [1,17]. Additionally, the initial composition of grape must may  
717 possess higher levels of fluorescent compounds such as vitamins and amino acids before  
718 being metabolised by yeast cells during fermentation, while the phenolic composition changes  
719 occurring throughout fermentation may also suggest greater fluorescence of monomeric  
720 compounds compared to the polymerised compounds found later in wine. Spectral  
721 considerations include a reduced fluorescence intensity from darker samples, the result of  
722 which is obtained following increased anthocyanin extraction during fermentation [17,32].  
723 Interestingly, the Pinotage, Malbec and Shiraz blend (PMS) in **Figure 14** is situated relatively  
724 central to each of the corresponding pure cultivars included in the fermenting blend and

725 suggests the potential of fluorescence spectroscopy in determining the constituents of blends  
726 which may be helpful in authentication and quality control by industry bodies.

727

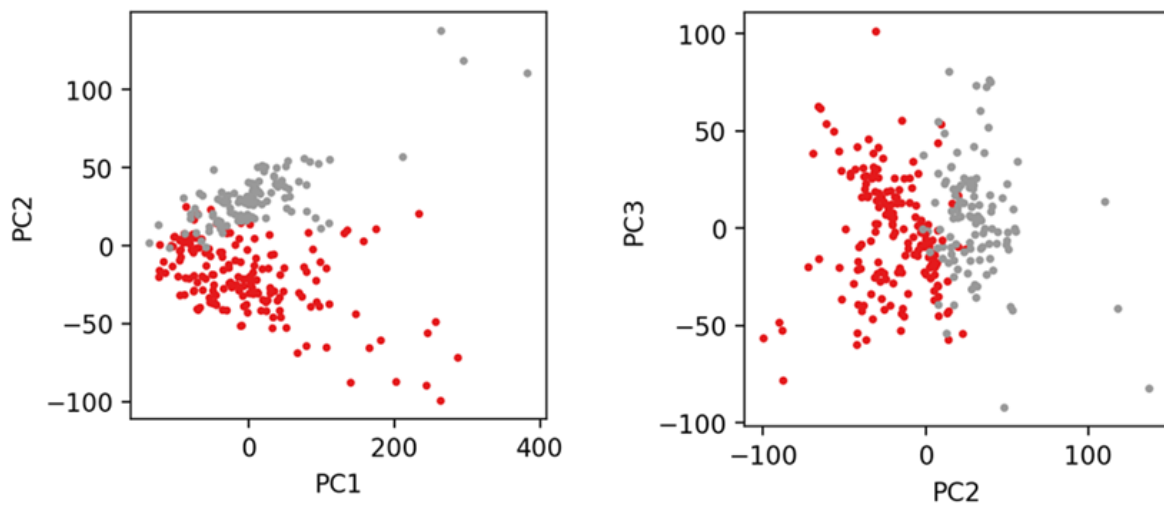
728 **Figure 15** is an integrated depiction of the highest cross validated cultivar classification for the  
729 four main cultivars (>20 samples) combined with three-dimensional EEMs of each cultivar.  
730 Each sample depicted was chosen based on their phenolic levels to illustrate the unique  
731 fluorescent fingerprint per cultivar despite possessing similar phenolic levels (**Table 5**).  
732 Although showing a similar general three-dimensional fluorescent shape, each cultivar has  
733 their own characteristic peak within the EEM and level of fluorescence intensity, with Pinotage  
734 having the lowest of the four. Pinotage also exhibits tighter clustering in **Figures 11 to 15**  
735 compared to other cultivars. This may be a result of a particularly unique phenolic composition  
736 compared to other cultivars [45]. When investigating the fluorescent intensities of Pinotage  
737 samples, more stable fluorescent levels between fermenting musts and wines were observed  
738 compared to other cultivars which experienced more extreme variations in fluorescent  
739 intensities, the cause of which has not been clearly identified and requires further investigation.

740

741

742

743



744

745

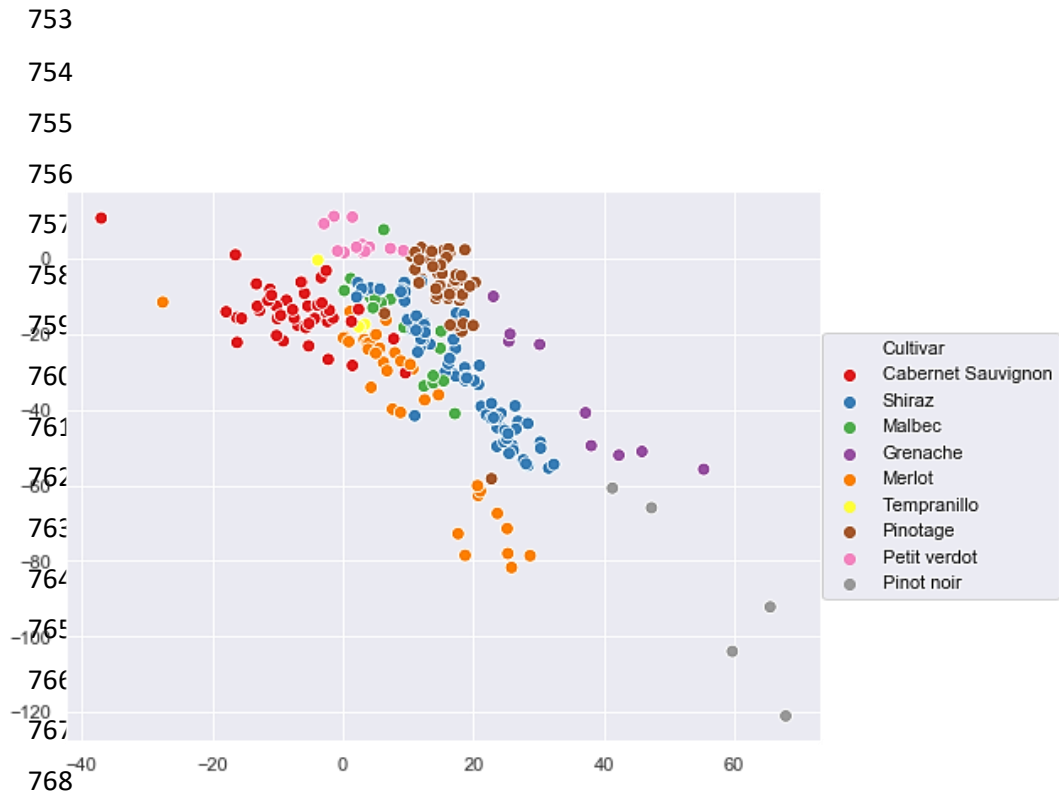
746

747 **Figure 10.** Principal Component Analysis (PCA) plot showing fermenting musts (red) and finished  
748 wines (grey).

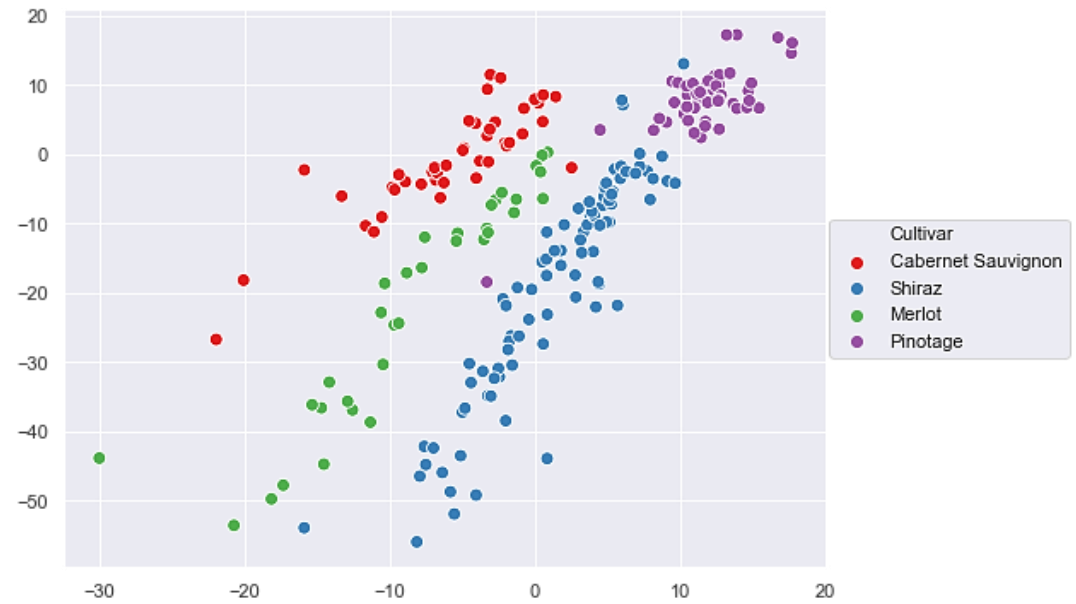


**Table 4.** Leave-one-out cross validation scores per neighbourhood component analysis (NCA) conducted for cultivar classification, sample state classification, fermenting musts and wine classification.

<b>Number of samples per cultivar</b>	<b>Cross Validation Score</b>
<b>Cross validation scores for cultivar classification using all samples</b>	
≥ 5	0.84
≥ 8	0.80
≥ 14	0.72
≥ 20	0.86
<b>Cross validation scores for sample state classification (fermenting musts and wine)</b>	
≥ 5	0.79
≥ 8	0.78
≥ 14	0.77
≥ 20	0.82
<b>Cross validation scores for cultivar classification of fermenting musts only</b>	
≥ 5	0.87
≥ 20	0.93
<b>Cross validation scores for cultivar classification of wine only</b>	
≥ 5	0.76
≥ 20	0.79



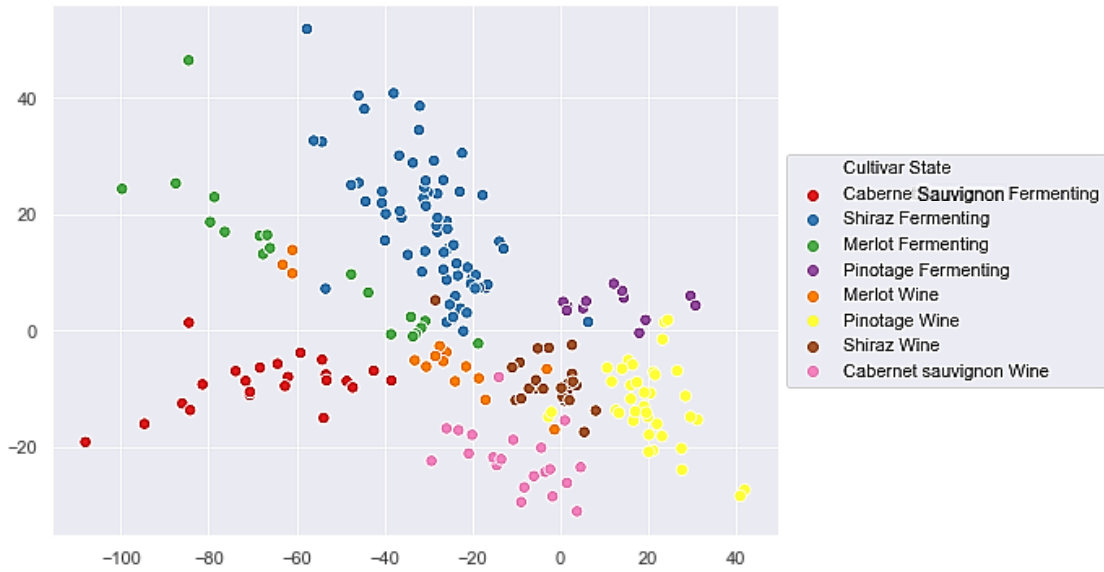
**Figure 11.** Cultivar classification using NCA for cultivars with 5 or more samples (fermenting musts and wine) with a cross validation score of 0.84.



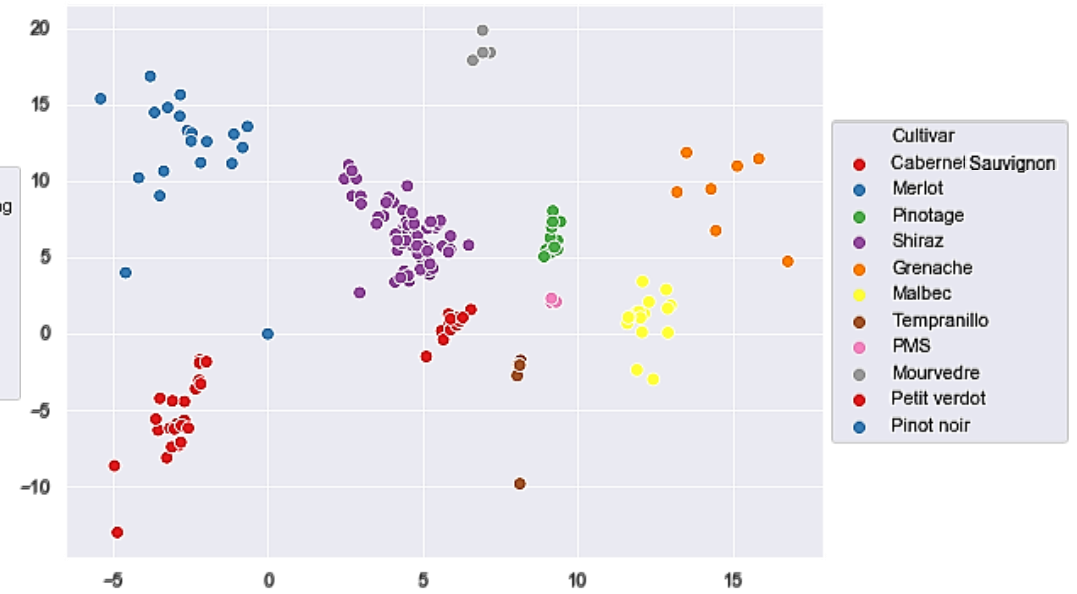
**Figure 12.** Cultivar classification using NCA for cultivars with 20 or more samples (fermenting musts and wine) with a cross validation score of 0.86.

772

773

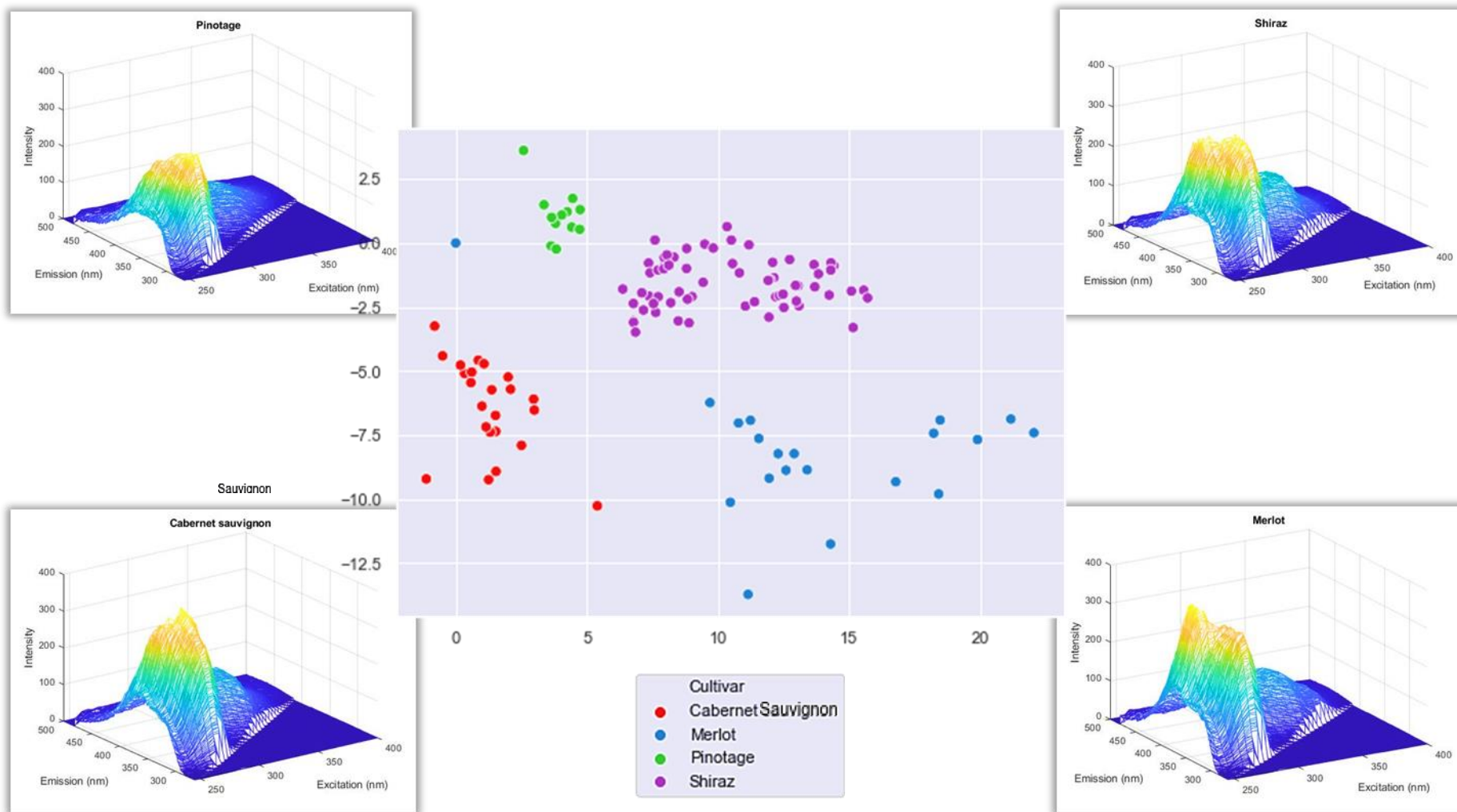


**Figure 13.** Cultivar classification using NCA for the four main cultivars ( $\geq 20$  samples) distinguishing between fermenting musts and wine with a cross validation score of 0.82.



**Figure 14.** Cultivar classification using NCA for cultivars with 5 or more samples on only fermenting musts with a cross validation score of 0.87.

775  
776  
777



778  
779  
780

**Figure 15.** Cultivar classification using NCA for the four main cultivars ( $\geq 20$  samples) on only fermenting musts with a cross validation score of 0.93. Three-dimensional excitation-emission matrices of phenolically similar samples corresponding to each cultivar.

781 **Table 5.** Spectrophotometric analysis measurements showing the phenolic similarity between wines  
 782 made from different cultivars namely, Merlot, Shiraz, Cabernet Sauvignon and Pinotage (samples 293,  
 783 209, 292 and 227).  
 784

	<b>Total Phenols</b>	<b>Total Condensed Tannins (mg/L)</b>	<b>Total Anthocyanins (mg/L)</b>	<b>Colour Density (AU)</b>	<b>Polymeric Pigments (AU)</b>
<b>Merlot</b>	59.95	1902.66	304.93	11.02	2.01
<b>Shiraz</b>	59.50	1974.06	324.30	16.50	2.25
<b>Pinotage</b>	59.15	1908.30	313.43	10.71	2.03
<b>Cabernet Sauvignon</b>	60.10	1901.09	231.44	16.67	3.14
<b>Average</b>	59.53	1928.34	314.22	12.74	2.10
<b>Standard deviation</b>	0.33	32.41	7.93	2.66	0.18

785

#### 4. CONCLUSION

786

787 Monitoring phenolic extraction throughout fermentation and ageing may aid in decision-  
 788 making during red wine production. This study showed the potential of front-face fluorescence  
 789 spectroscopy coupled with chemometrics to quantify important phenolic parameters in  
 790 fermenting musts and wine. PCR, PLSR and PARAFAC were explored but produced poor  
 791 results and highlighted the need for more complex data handling techniques. Calibration  
 792 models built using a gradient boosting technique, XGboost, were successful for the  
 793 quantification of total phenols, total condensed tannins and total anthocyanins. The errors and  
 794 coefficients of determination obtained in this study are in line with those previously reported  
 795 for other spectroscopy applications such as UV-Visible or IR further validating the suitability of  
 796 fluorescence spectroscopy for this application [2,46,47,48,49]. However, the incorporation of  
 797 more samples within minority sample groups as well as obtaining a more balanced dataset of  
 798 different cultivar types, fermenting musts and wines may improve upon model development  
 799 and therefore the reported results. Additionally, the wide field of chemometrics allows for the  
 800 use of other statistical analysis methods not explored in this study which may yield better  
 801 results. The identification of fluorescent regions for each of the phenolic parameters optimises  
 802 fluorescence analysis for a reduced analysis time and the development of accurate predictive  
 803 models using front-face fluorescence spectroscopy may allow for their incorporation into future  
 804 optical portable devices or automated systems, able to analyse samples directly from their

805 fermentation vessels or barrels. This approach could serve as an alternative to IR portable  
806 devices that work similarly capturing the reflected light of the wine samples and proved to also  
807 quantify phenolic content successfully. Moreover, the fact that fluorescence signals rely on the  
808 excitation of the fluorophores with less expensive and well-developed UV-Visible technology  
809 makes this technology also cost-wise interesting. Additionally, this study provides a novel  
810 approach using NCA for the classification of South African red wine cultivars as well as  
811 proposing the potential for analysing and possibly determining the constituents of red wine  
812 blends, both of which may be useful in authentication and quality control.

813

## 814 **ACKNOWLEDGEMENTS**

815 The authors gratefully acknowledge Winetech South Africa for funding and support under the  
816 grant number (JT-NP07)

817

## 818 **5. REFERENCES**

819

- 820 [1] Garrido, J. and Borges, F., 2013. Wine and grape polyphenols - A chemical perspective. *Food*  
821 *Research International*, 54(2), 1844–1858.
- 822 [2] Aleixandre-Tudo, J. L., Nieuwoudt, H., Olivieri, A., Aleixandre, J. L. and du Toit, W., 2018. Phenolic  
823 profiling of grapes, fermenting samples and wines using UV-Visible spectroscopy with  
824 chemometrics. *Food Control*, 85, 11–22.
- 825 [3] Vidal, S., Francis, L., Guyot, S., Marnet, N., Kwiatkowski, M., Gawel, R., Cheynier, V., and Waters,  
826 E., 2003. The mouth-feel properties of grape and apple proanthocyanidins in a wine-like medium.  
827 *Journal of the Science of Food and Agriculture*, 83(6), 564–573.
- 828 [4] Monagas, M., Bartolomé, B. and Gómez-Cordovés, C., 2005. Updated knowledge about the  
829 presence of phenolic compounds in wine. *Critical reviews in food science and nutrition*, 45(2), 85–  
830 118.
- 831 [5] Harbertson, J. F. and Spayd, S., 2006. Measuring phenolics in the winery. *American Journal of*  
832 *Enology and Viticulture*, 57(3), 280-288.
- 833 [6] Aleixandre-Tudo, J. L., Buica, A., Nieuwoudt, H., Aleixandre, J. L. and du Toit, W., 2017.  
834 Spectrophotometric analysis of phenolic compounds in grapes and wines. *Journal of Agricultural*  
835 *and Food Chemistry*, 65(20), 4009–4026.
- 836 [7] Romera-fernández, M. Berrueta, L. A., Garmón-lobato, S., Gallo, B., Vicente, F. and Moreda, J. M.,  
837 2012. Talanta Feasibility study of FT-MIR spectroscopy and PLS-R for the fast determination of  
838 anthocyanins in wine. *Talanta*, 88, 303–310.
- 839 [8] Dambergs, R. G., Mercurio, M. D., Kassara, S., Cozzolino, D. and Smith, P. A., 2012. Rapid  
840 measurement of methyl cellulose precipitable tannins using ultraviolet spectroscopy with  
841 chemometrics: Application to red wine and inter-laboratory calibration transfer. *Applied*  
842 *Spectroscopy*, 66(6), 656-664.
- 843 [9] Daniel, C., 2015. The role of visible and infrared spectroscopy combined with chemometrics to  
844 measure phenolic compounds in grape and wine samples. *Molecules*, 20(1), 726–737.
- 845 [10] Strasburg, G. M. and Ludescher, R. D., 1995. Theory and applications of fluorescence  
846 spectroscopy in food research. *Trends in Food Science and Technology*, 6(3), 69-75.
- 847 [11] Airado-Rodríguez, D., Durán-Merás, I., Galeano-Díaz, T. and Wold, J., 2011. Front-face  
848 fluorescence spectroscopy: A new tool for control in the wine industry. *Journal of Food Composition*  
849 *and Analysis*, 24(2), 257–264.
- 850 [12] Karoui, R. and Blecker, C., 2011. Fluorescence spectroscopy measurement for quality assessment  
851 of food systems — a review. *Food and Bioprocess Technology*, 4(3), 364–386.

- 852 [13] Cabrera-Bañegil, M., Hurtado-Sánchez, M., Galeano-Díaz, T. and Durán-Merás, I., 2017. Front-  
853 face fluorescence spectroscopy combined with second-order multivariate algorithms for the  
854 quantification of polyphenols in red wine samples. *Food Chemistry*, 220, 168–176.
- 855 [14] Cabrera-Bañegil, M., Valdés-Sánchez, E., Moreno, D., Airado-Rodríguez, D. and Durán-Merás, I.,  
856 2019. Front-face fluorescence excitation-emission matrices in combination with three-way  
857 chemometrics for the discrimination and prediction of phenolic response to vineyard agronomic  
858 practices. *Food Chemistry*, 270, 162–172.
- 859 [15] Letort, A., Laguet, A., Lebecque, A. and Serra, J. N., 2006. Investigation of variety, typicality and  
860 vintage of French and German wines using front-face fluorescence spectroscopy. *Analytica Chimica*  
861 *Acta*, 563, 292–299
- 862 [16] Parker, C.A., 1968. Apparatus and experimental methods. In: Parker, C.A. (Ed.),  
863 *Photoluminescence of Solutions with Applications to Photochemistry and Analytical Chemistry*, 128–  
864 302.
- 865 [17] Airado-Rodríguez, D., Durán-Merás, I., Galeano-Díaz, T. and Wold, J., 2009. Usefulness of  
866 fluorescence excitation-emission matrices in combination with parafac, as fingerprints of red wines.  
867 *Journal of Agricultural and Food Chemistry*, 57(5), 1711–1720.
- 868 [18] Gishen, M., Damberg, R. and Cozzolino, D., 2005. Grape and wine analysis - enhancing the power  
869 of spectroscopy with chemometrics. *Australian Journal of Grape and Wine Research*, 11(3), 296–  
870 305.
- 871 [19] Andersen, C. M. and Bro, R., 2003. Practical aspects of PARAFAC modeling of fluorescence  
872 excitation-emission data. *Journal of Chemometrics*, 17(4), 200–215.
- 873 [20] Giovenzana, V., Beghi, R., Mena, A., Civelli, R., Guidetti, R., Best, S. and León Gutiérrez, L.F.,  
874 2013. Quick quality evaluation of Chilean grapes by a portable VIS/NIR device. *Acta Horticulturae*,  
875 978, 93-100.
- 876 [21] Iland, P., Ewart, A., Sitters, J., Markides, A., and Bruer, N., 2000. *Techniques for chemical analysis*  
877 *and quality monitoring during winemaking*. 1st ed., 1-111. Campbelltown, South Australia: Patrick  
878 Iland Wine Promotions.
- 879 [22] Sarneckis, C. J., Damberg, R. G., Jones, P., Mercurio, M., Herderich, M. J. and Smith, P. A., 2006.  
880 Quantification of condensed tannins by precipitation with methyl cellulose: development and  
881 validation of an optimized tool for grape and wine analysis. *Australian Journal of Grape and Wine*  
882 *Research*, 12(1), 39–49.
- 883 [23] Mercurio, M. D., Damberg, R. G., Herderich, M. J. and Smith, P. A., 2007. High throughput analysis  
884 of red wine and grape phenolics – adaptation and validation of methyl cellulose precipitable tannin  
885 assay and modified somers color assay to a rapid 96 well plate format. *Journal of Agricultural and*  
886 *Food Chemistry*, 55(12), 4651–4657.
- 887 [24] Glories, Y., 1984. *La couleur des vins rouges, 2eme partie. Connaissance de la Vigne et du Vin*,  
888 18, 253–271.
- 889 [25] Pedregosa, F., Varoquaux, G., Gramfort, A., Michel, V., Thirion, B., Grisel, O., Blondel, M.,  
890 Prettenhofer, P., Weiss, R., Dubourg, V., Vanderplas, J., Passos, A., Cournapeau, D., Brucher, M.,  
891 Perrot, M. and Duchesnav, E., 2011. Scikit-learn: Machine Learning in Python. *Journal of Machine*  
892 *Learning Research*, 12, 2825-2830.
- 893 [26] Bro, R., 1997. PARAFAC. Tutorial and applications. *Chemometrics and intelligent laboratory*  
894 *systems*, 38(2), 149-172.
- 895 [27] Savitzky, A. and Golay, M.J.E., 1964. Smoothing and differentiation of data by simplified least  
896 squares procedures. *Analytical Chemistry*, 36(8), 1627-1639.
- 897 [28] Chen, T. and Guestrin, C., 2016. XGBoost: A scalable tree boosting system: in proceedings of the  
898 22nd acm sigkdd international conference on knowledge discovery and data mining, 785–794.
- 899 [29] Swersky, K., Snoek, J. and Adams, R.P., 2013. Multi-task bayesian optimization. *Advances in*  
900 *neural information processing systems*, 26, 2004-2012
- 901 [30] Pelikan, M., Goldberg, D.E. and Cantú-Paz, E., 1999. BOA: The Bayesian optimization algorithm.  
902 In: *Proceedings of the genetic and evolutionary computation conference GECCO-99*, 1, 525-532.
- 903 [31] Torgo, L., Ribeiro, R.P., Pfahringer, B. and Branco, P., 2013. SMOTE for regression. In: *Portuguese*  
904 *conference on artificial intelligence*, 378-389.

- 905 [32] Hoenicke, K., Simat, T.J., Steinhart, H., Kohler, H.J. and Schwab, A., 2001. Determination of free  
906 and conjugated indole-3-acetic acid, tryptophan and tryptophan metabolites in grape must and wine.  
907 *Journal of Agricultural and Food Chemistry* 49, 5494–5501.
- 908 [33] Christensen, J., Nørgaard, L., Bro, R. and Engelsen, S.B., 2006. Multivariate autofluorescence of  
909 intact food systems. *Chemical reviews*, 106(6), 1979-1994.
- 910 [34] Agati, G., Matteini, P., Oliveira, J., de Freitas, V. and Mateus, N., 2013. Fluorescence approach for  
911 measuring anthocyanins and derived pigments in red wine. *Journal of Agricultural and Food*  
912 *Chemistry*, 61(42), 10156-10162.
- 913 [35] Giusti, M. and Wrolstad, R., 2001. Characterization and measurement of anthocyanins by UV-  
914 visible spectroscopy. *Current protocols in food analytical chemistry*, (1), F1-2.
- 915 [36] Baluja, J., Diago, M.P., Goovaerts, P. and Tardaguila, J., 2012. Assessment of the spatial variability  
916 of anthocyanins in grapes using a fluorescence sensor: relationships with vine vigour and  
917 yield. *Precision Agriculture*, 13(4), 457-472.
- 918 [37] Pinelli, P., Romani, A., Fierini, E. and Agati, G., 2018. Prediction models for assessing anthocyanins  
919 in grape berries by fluorescence sensors: Dependence on cultivar, site and growing season. *Food*  
920 *chemistry*, 244, 213-223.
- 921 [38] Le Moigne, M., Dufour, E., Bertrand, D., Maury, C., Seraphin, D. and Jourjon, F., 2007. Front face  
922 fluorescence spectroscopy and visible spectroscopy coupled with chemometrics have the potential  
923 to characterise ripening of Cabernet Franc grapes. *Analytica chimica acta*, 621(1), 8-18.
- 924 [39] Schueuermann, C., Silcock, P. and Bremer, P., 2018. Front-face fluorescence spectroscopy in  
925 combination with parallel factor analysis for profiling of clonal and vineyard site differences in  
926 commercially produced Pinot Noir grape juices and wines. *Journal of Food Composition and*  
927 *Analysis*, 66, 30–38
- 928 [40] Elith, J., Leathwick, J.R. and Hastie, T., 2008. A working guide to boosted regression trees. *Journal*  
929 *of Animal Ecology*, 77(4), 802-813.
- 930 [41] Brillante, L., Gaiotti, F., Lovat, L., Vincenzi, S., Giacosa, S., Torchio, F., Segade, S.R., Rolle, L.  
931 and Tomasi, D., 2015. Investigating the use of gradient boosting machine, random forest and their  
932 ensemble to predict skin flavonoid content from berry physical–mechanical characteristics in wine  
933 grapes. *Computers and Electronics in Agriculture*, 117, 186-193.
- 934 [42] Nielsen, D., 2016. Tree boosting with xgboost - why does xgboost win" every" machine learning  
935 competition? Master's thesis, Norwegian University of Science and Technology.
- 936 [43] Coelho, C., Aron, A., Roullier-Gall, C., Gonsior, M., Schmitt-Kopplin, P. and Gougeon, R., 2015.  
937 Fluorescence fingerprinting of bottled white wines can reveal memories related to sulfur dioxide  
938 treatments of the must. *Analytical chemistry*, 87(16), 8132–8137.
- 939 [44] Goldberger, J., Hinton, G.E., Roweis, S. and Salakhutdinov, R.R., 2004. Neighbourhood  
940 components analysis. *Advances in neural information processing systems*, 17, 513-520.
- 941 [45] Rossouw, M., 2003. The Phenolic Composition of South African Pinotage, Shiraz and Cabernet  
942 Sauvignon Wines. *South African Journal of Enology and Viticulture*, 25(2), 94-104.
- 943 [46] Fragoso, S., Aceña, L., Guasch, J., Mestres, M. and Busto, O., 2011. Quantification of phenolic  
944 compounds during red winemaking using FT-MIR spectroscopy and PLS-regression. *Journal of*  
945 *Agricultural and Food Chemistry*, 59, 10795–10802.
- 946 [47] Aleixandre-Tudo, J.L., Nieuwoudt, H., Aleixandre, J.L. and du Toit, W., 2018. Chemometric  
947 compositional analysis of phenolic compounds in fermenting samples and wines using different  
948 infrared spectroscopy techniques. *Talanta*, 176, 526-536.
- 949 [48] Damberg, R.G., Mercurio, MD., Kassara, S., Cozzolino, D. and Smith, P.A., 2012. Rapid  
950 measurement of methyl cellulose precipitable tannins using ultraviolet spectroscopy with  
951 chemometrics: Application to red wine and inter-laboratory calibration transfer. *Applied*  
952 *Spectroscopy*, 66(6), 656-664.
- 953 [49] Beaver, C.W. and Harbertson, J.F., 2016. Comparison of multivariate regression methods for the  
954 analysis of phenolics in wine made from two vitis vinifera cultivars. *American Journal of Enology and*  
955 *Viticulture*, 67(1), 56-64.
- 956



957

958

959

960