

Contents

List of figures	xviii
List of tables	xx
List of abbreviations	xxi
1 Introduction	1
1.1 Background	1
1.2 Scope and objectives	6
1.3 Outline	7
2 Previous work and literature review	9
2.1 Thermal management in ICEs	9
2.2 Thermal management in battery systems	16
2.3 Thermal management in electric drives	23
2.3.1 Electric machine	24
2.3.2 Inverter	29
2.4 Thermal management in HEV	31
2.5 Modeling and integration of thermal management systems .	39
2.6 Energy Management System	41
2.7 Powertrain heat transfer	42
3 Experimental test facilities	45
3.1 Introduction	45

3.2 ICE Diesel - Testbench 1	46
3.3 ICE Gasoline - Testbench 2	52
3.4 Battery testbench	58
4 Modeling tools	65
4.1 Introduction	66
4.2 Virtual Engine Model (VEMOD)	67
4.2.1 Diesel ICE Gas dynamic submodel	69
4.2.2 Diesel ICE Thermal submodel	70
4.2.3 Diesel ICE Thermohydraulic submodel	77
4.2.4 Holistic validation of Diesel ICE model	82
4.3 GASDYN and VEMOD submodels - FMI co-simulation . . .	89
4.3.1 Gasoline ICE Gas dynamic submodel	89
4.3.2 Gasoline ICE Thermal submodel	91
4.3.3 Gasoline ICE Thermohydraulic submodel	93
4.3.4 Holistic validation of Gasoline ICE model	97
4.4 Battery Model	107
4.4.1 Battery electric model	107
4.4.2 Battery thermal model	111
4.4.3 Battery thermo-hydraulic model	116
4.4.4 Validation of Battery model	117
4.5 Electric Drive System	118
4.5.1 Heat losses of the EM	119
4.5.2 Electric machine thermal model	119
4.5.3 Electric Drive Thermo-hydraulic Model	129
4.5.4 Inverter	134
4.6 Vehicle cabin	138
4.6.1 Validation of cabin model	142
4.7 Control oriented modeling	144
4.7.1 Internal combustion engine	144
4.7.2 Electric machine and power electronics	147
4.7.3 Battery	149
4.7.4 Transmission	151
4.7.5 Vehicle dynamics	152
4.7.6 Driver	154
4.7.7 Control strategy	154

5 Thermal management strategies	165
5.1 Introduction	166
5.2 ICE thermal management strategies	166
5.2.1 Hydraulic circuits mass variation of the ICE	166
5.2.2 Insulation of the ICE exhaust manifold and ports . .	176
5.2.3 Nanofluids implementation in the thermal manage- ment system	185
5.3 Battery thermal management strategies	202
5.3.1 Introduction	202
5.3.2 Cooling surfaces impact	205
5.3.3 Coolant flows impact	207
5.3.4 Nanofluids impact	210
5.3.5 Coolant temperature impact	211
5.3.6 High C-rate operation impact	213
5.4 Thermal impact on electric machines durability	215
5.4.1 Introduction	215
5.4.2 Methodology	216
5.4.3 Damage study	217
5.4.4 Durability test design	219
5.5 Assessment of integrated thermal management system in electrified powertrain	225
5.5.1 Introduction	225
5.5.2 RDE simulation results	227
5.5.3 Warm conditions (20°C)	229
5.5.4 Cold conditions (-20°C)	233
5.6 Novel energy management control strategy in hybrid vehicles	234
5.6.1 Introduction	234
5.6.2 WTLC cycle	234
5.6.3 RDE cycle	239
6 Concluding remarks	243
6.1 Introduction	243
6.2 Main contributions and findings	244
6.2.1 ICE thermal strategies	244
6.2.2 Battery thermal strategies	247
6.2.3 EDS thermal strategies	247
6.2.4 Integrated thermal strategies	248
6.3 Future work	249
Bibliography	273