

Document downloaded from:

<http://hdl.handle.net/10251/195610>

This paper must be cited as:

Gómez-Llorente, H.; Hervás, P.; Pérez-Esteve, É.; Barat Baviera, JM.; Fernández Segovia, I. (2022). Nanotechnology in the agri-food sector: Consumer perceptions. *NanoImpact*. 26:1-10. <https://doi.org/10.1016/j.impact.2022.100399>



The final publication is available at

<https://doi.org/10.1016/j.impact.2022.100399>

Copyright Elsevier BV

Additional Information



9 **ABSTRACT**

10

11 The purpose of this work was to evaluate Spanish consumers' opinions on using  
12 nanotechnology in food processing and packaging. For this purpose, a literature review  
13 was carried out in the main research database to determine the most widespread uses of  
14 nanotechnology in the food industry and the most promising developments. Of all the  
15 nanotechnology uses in food, five areas of application were identified: developing new  
16 ingredients or additives, formulating new antimicrobial systems, and designing new  
17 processing methods, sensors and packaging with nanostructured materials. Subsequently,  
18 a consumers' opinion study was carried out by means of a survey, in which the opinions  
19 and purchase intention of a representative product of all five categories were evaluated,  
20 as well as the neophobia level to new food technologies. All the products obtained  
21 positive evaluations, and the applications in which nanotechnology did not form part of  
22 food were generally better valued than those in which it did form part. The respondents  
23 had a medium neophobia level, with an average score of 4.59 (out of 7 points), being  
24 consumers with more knowledge about new technologies the least neophobic and those  
25 who gave products higher scores. This study provides relevant information for using  
26 nanotechnology in the food processing and packaging sector.

27

28 *Keywords:* nanotechnology; food processing; packaging; consumer opinion; neophobia

29

30

## 31 **1. Introduction**

32

33 The European Commission has reported that nanotechnology is one of the key  
34 enabling technologies (KETs) in the Horizon 2020 framework (European Commission,  
35 2020a). The marked revolution that nanotechnology has brought about is because  
36 nanomaterials exhibit different functional properties compared to “conventionally sized”  
37 equivalents (Royal Society and Royal Academy of Engineering, 2004) given their  
38 dimensions. This implies that they have a high surface to mass ratio, which results in  
39 higher reactivity. Similarly, the physico-chemical properties of nanomaterials (solubility,  
40 shape, etc.) can differ from those of bulk materials, which may entail changes that should  
41 be taken into account (Gallocchio et al., 2015).

42 The food industry has opted for nanotechnology because it is one of the most  
43 promising technologies to emerge in recent years. In the food context, Regulation (EU)  
44 No. 2015/2283 of the European Parliament and of the Council of 25 November 2015 on  
45 novel foods defines engineered nanomaterial as: *“any intentionally produced material*  
46 *that has one or more dimensions of the order of 100 nm or less or that is composed of*  
47 *discrete functional parts, either internally or at the surface, many of which have one or*  
48 *more dimensions of the order of 100 nm or less, including structures, agglomerates or*  
49 *aggregates, which may have a size above the order of 100 nm but retain properties that*  
50 *are characteristic of the nanoscale”*. This definition can be subject to changes based on  
51 future market developments (European Commission, 2020b).

52 Besides potential benefits, the use of nanomaterials could present potential risks. On  
53 these scales, changes in the above-mentioned properties could pose toxicity problems for  
54 humans and animals, as well as environmental damage (Coles & Frewer, 2013). For all  
55 these reasons, today nanotechnology is widely studied. Numerous research works have

56 focused on developing different applications in many industrial sectors, as well as on the  
57 characterization nanomaterials and toxicity studies.

58 As this is a new technology, it is very important to know consumer perceptions  
59 because these technologies are rejected by most people, such as GMOs (genetically  
60 modified organisms), whose potential use in the agri-food field is enormous, but social  
61 rejection is a problem to market the products obtained by this technology (Faccio &  
62 Guiotto Nai Fovino, 2019; Mohorčich & Reese, 2019). In nanotechnology, it is necessary  
63 to determine if consumers know this new technology and to know their opinions. It is also  
64 important to note that people's perception could differ depending on whether  
65 nanotechnology is used as "nano-inside" (the nanomaterial forms part of the product that  
66 consumers eat) or "nano-outside" (the nanomaterial is used in processing/packaging, but  
67 does not form part of the food product and does not enter the human body).

68 To date, perception studies related to nanotechnology in the food industry have been  
69 carried out in several countries, such as: Australia (Evans et al., 2010), Brazil (Vidigal et  
70 al., 2015; Coutinho et al., 2021), Canada (Matin et al., 2012; Roosen et al., 2015), Chile  
71 (Schnettler et al., 2013, 2017), Taiwan (Chang et al., 2017) and USA (Zhou & Hu, 2018;  
72 Kuang et al., 2020). In Europe, several studies have been carried out in countries such as  
73 Austria (Joubert et al., 2020), Germany (Roosen et al., 2015), Italy (Sodano et al., 2016;  
74 Viscecchia et al., 2018), Ireland (Handford et al., 2015; Henchion et al., 2019),  
75 Switzerland (Siegrist et al., 2007, 2008, 2009) and UK (Gupta et al., 2015; Feindt &  
76 Poortvliet, 2020). These studies point out that public perception and knowledge about  
77 nanotechnology differ depending on the surveyed region, and that it is also changing over  
78 time. Therefore, it is difficult to extrapolate the results from one population to another,  
79 and much more, to predict how it will evolve over time.

80 The aim of this work was to evaluate Spanish consumer perceptions of using  
81 nanotechnology in food processing and packaging, in order to predict the acceptance of  
82 these technologies in the agri-food sector.

83

## 84 **2. Materials and methods**

85

### 86 *2.1. Preliminary literature review*

87

88 A review of the main nanotechnology applications under development and those  
89 commercialized in the agri-food sector was carried out to select the representative  
90 applications of this technology in food products to be included in the consumers' opinion  
91 survey. For this purpose, the main research databases (e.g. Scopus, Web of Science,  
92 Google Scholar) were consulted by employing the following keywords individually or  
93 combined: nanotechnology, nanofood, nanoencapsulation, nanoemulsion, nanoparticles,  
94 nanomaterials, nanopackaging, nanosensor, active packaging, intelligent packaging, food  
95 sector, food industry, agri-food industry. The "Nanotechnology Products Database",  
96 which collects data on distinct nanotechnology products available in different countries  
97 (StatNano, 2020), was also consulted. No time restrictions were set.

98 Of all the different applications found, five products were selected to continue with  
99 the second part of the study. This selection was based on the Spanish population's  
100 consumer habits, selecting products from different food chain links (production,  
101 packaging and quality control), and including both nanotechnology as nano-inside (the  
102 nanostructured system is an integral part of food) and nano-outside (those that employ  
103 nanotechnology, but it does not form part of ingested food).

104

105 2.2. Consumers' opinion study

106

107 This part of the study was conducted with an online survey designed in Google-  
108 Forms. Call for participants was posted on different social networks (such as LinkedIn,  
109 Facebook and WhatsApp) as in other studies (Vujić & Szabo, 2022), and the link to the  
110 survey was disseminated through these channels. The survey was carried out on a sample  
111 of 658 Spanish participants aged over 18, between May and June 2020. Random simple  
112 sampling was conducted. The margin of error was below 3.90% for a 95.5% confidence  
113 level ( $k = 2$ ),  $p = q = 0.5$  (principle of maximum indetermination) (Table 1).

114 **Table 1**

115 Before the survey began, the participants were informed about the study objective  
116 and framework, and that the data provided by them would remain completely anonymous.  
117 Then they had to indicate whether they wished to voluntarily participate in the study. The  
118 questionnaire was designed as follows:

119 Part 1 consisted of questions about the participants' demographic and personal data,  
120 with two questions on their nanotechnology knowledge and their general opinions of it.

121 Part 2 included opinion questions on nanotechnology applications in five food  
122 products and a question on purchase intention. For this part, first information on  
123 nanotechnology and the food industry was provided, as in other similar studies (Siegrist  
124 et al., 2008; Roosen et al., 2015; Henchion et al., 2019). Choice of the five food products  
125 was based on the criteria defined in section 2.1. In this way, there were selected two  
126 products in which nanotechnology formed part of food (nano-inside) and three products  
127 in which it did not (nano-outside).

128 For each product, the respondents had to indicate their degree of agreement on 7-  
129 level Likert scales (the value 1 corresponded to "totally disagree" and the value 7 to

130 "totally agree"). The three items were: "*This product seems novel*", "*This product*  
131 *provides many nutrition or food safety or quality benefits*" and "*This product poses NO*  
132 *health risk*". In addition, they had to establish the extent to which they would like the  
133 product and answer a question about their purchase intention. A 5-point scale was used  
134 for this last question (the value 1 corresponded to "I would definitively not buy it" and  
135 the value 5 to " I would definitively buy it").

136 Part 3 of the questionnaire consisted of an abbreviated version of the neophobia  
137 survey proposed by Cox and Evans (2008), translated into Spanish according to  
138 Schnettler et al. (2016), in which consumers had to indicate their degree of agreement  
139 with each question on a 7-level Likert scale. A statement on the degree of knowledge  
140 about new food technologies was also included (S0).

141

### 142 2.3. Data analyses

143

144 Cronbach's alpha was used to test the reliability of the scale of neophobia to new  
145 food technologies (questionnaire part 3). With the data obtained in this survey a Kruskal-  
146 Wallis analysis was performed for each statement to check if there were any significant  
147 differences when considering personal data (gender, level of education or relationship  
148 with the agri-food sector). Dunn's procedure with Bonferroni correction was used to test  
149 for differences at the 5% significance level. A hierarchical cluster analysis was also  
150 carried out to check if there were groups of consumers with different degrees of  
151 neophobia. Euclidean distances and Ward's aggregation method were used. Next a  
152 Kruskal-Wallis analysis was performed for each question in the neophobia survey by  
153 considering the identified clusters.



154 A Chi-square analysis was carried out to evaluate if there were any differences  
155 between clusters in the personal data and other data contained in questionnaire part 1.

156 Finally, in order to check if there were any significant differences between products  
157 in opinions and purchase intention (questionnaire part 2), a Kruskal-Wallis analysis was  
158 performed following the same above-described procedure.

159 The employed statistical program was XLSTAT 2020.3.1 (New York, USA)  
160 (Addinsoft, 2020).

161

### 162 **3. Results and discussion**

163

#### 164 *3.1. Literature review and product selection*

165

166 After a thorough review of the nanotechnology applications to develop new food  
167 products, five application areas were identified. Table 2 summarizes the main categories  
168 and some examples of applications in all these areas.

#### 169 **Table 2**

170 As it can be observed, in the food production field, nanotechnology can be applied  
171 to reduce the size of an ingredient or additive, which confers it new properties (solubility,  
172 bioavailability, etc.), encapsulate an ingredient or additive, improve its stability or release  
173 it in a specific place or situation (gastrointestinal tract, in the presence of microorganisms,  
174 etc.). For this category, a low-calorie mayonnaise made by the nanoemulsion technology  
175 was chosen as an example of a technology already used in manufacturing food products  
176 (Sekhon, 2010). This technology allows the droplet size of an emulsion to become  
177 smaller, which enables the use of less fat, while maintaining the original food's  
178 palatability. This allows products to be developed with fewer calories than their

179 conventional variants, but without compromising their original organoleptic  
180 characteristics.

181 Another important use of nanotechnology is the design and preparation of new  
182 antimicrobials, which are based mostly on natural ingredients. This is the case of  
183 nanostructured metals, such as silver, or the nanoencapsulation of compounds with  
184 antimicrobial activity to improve the compatibility of the bioactive molecule with food.  
185 Indeed propolis, with antimicrobial activity, allows the application in some cases of  
186 milder heat treatments (Luis-Villaroya et al., 2015), which can be nanoencapsulated to  
187 mask its very strong and undesirable taste. Once encapsulated, propolis can be  
188 incorporated into apple juice without compromising its taste, which was the second  
189 selected application.

190 Nanotechnology can also be used as part of the production process without becoming  
191 part of food. Nanofiltration, for example, is a less aggressive alternative to conventional  
192 processing techniques, such as concentration and clarification of juices or wine  
193 dealcoholization (Labanda et al., 2009). Given the novelty of this process, the third  
194 selected product was an alcohol-free wine obtained by nanofiltration to better preserve  
195 the final product's organoleptic characteristics.

196 Other examples in which nanotechnology does not form an integral part of food is  
197 found in packaging. Of all the nanotechnology application possibilities in this field, one  
198 in which nanotechnology allows the development of active packaging or packaging able  
199 to interact with the medium was selected. Specifically, the selected product was apricots  
200 (climacteric fruits whose ripening is very fast, which markedly limits their commercial  
201 life), which are packed in a film containing a nanomaterial capable of scavenging  
202 ethylene, delaying fruit ripening and, thus, prolonging their shelf life (Gaikwad et al.,  
203 2020).

204 Finally, the inclusion of nanosensors in packaging film allows the creation of smart  
205 packaging that can detect changes in food or their environment by transmitting this  
206 information in the form of different signals (Pérez-Esteve et al., 2013). Some are capable  
207 of detecting gases to provide information on packaging integrity. Other systems provide  
208 information on food freshness or the accidental freezing of refrigerated food with a  
209 colorimetric indicator (Ranjan et al., 2014). A real application of this technology is  
210 packaging for meat products, which contains a nanosensor capable of detecting deviations  
211 in storage temperature by indicating a break in the cold chain by the irreversible  
212 disappearance of barcodes (Enescu et al., 2019).

213 In summary, nanotechnology can be applied to different food chain links, from food  
214 production to packaging and presentation to the final consumer, and depending on its  
215 application, in some cases it will form part of the food ("nano-inside" applications), or  
216 does not ("nano-outside") (Henchion et al., 2019).

217 After identifying different nanotechnology application fields in the food industry and  
218 selecting the specific applications to be evaluated by consumers, product sheets were  
219 created for each selected application (Fig. 1), on which consumers had to indicate their  
220 opinion in the survey.

221

### 222 *3.2. Consumers' opinion results*

223






224 In order to evaluate the opinion of consumers on the use of nanotechnology in food  
225 processing and packaging, and their neophobia level as regards new technologies in the  
226 food industry, opinion surveys were carried out.

227

#### 228 *3.2.1. Participants' personal and socio-demographic data*

229 Six hundred and fifty-eight individuals participated in this study. Table 3 shows their  
 230 socio-demographic and other personal data. Most respondents were women (64.9%).  
 231 Their ages ranged from 18 to 79 years, and the age of most participants fell within the 30-  
 232 49 years range. The majority of people had a high level of education, and 37.5% of  
 233 participants had some kind of relationship with the agri-food sector. Only 3.5% of the  
 234 participants indicated following vegetarian/vegan diets, which is a low percentage that  
 235 would not influence the results. Finally, 15.0% of consumers indicated having an allergy  
 236 or food intolerance.

237 **Table 3**

 <p><b>Alcohol-free wine that maintains all its sensory properties thanks to alcohol being removed by a nanofiltration* process</b></p> <p><b>*Nanofiltration:</b> a new technology that reduces alcohol content less aggressively than other methods to, thus, maintain the original wine aroma</p>	 <p><b>Apricot packaged in a container that includes a nanomaterial capable of capturing oxygen and ethylene* to delay ripening and prolong the product's shelf life</b></p> <p><b>*Ethylene:</b> a plant hormone naturally produced by fruit that helps them to ripen. If oxygen and ethylene are removed from the environment, apricots do not tend to ripen</p>
 <p><b>Mayonnaise made by nanoemulsion technology*, which allows fat content to significantly lower, while maintaining the taste and texture of conventional mayonnaise more faithfully</b></p> <p><b>*Nanoemulsions:</b> emulsions in which droplet size is smaller than usual</p>	 <p><b>Smart film for meat packaging with a nanosensor*. After detecting breaks in the cold chain, it informs this with an irreversibly disappearing barcode.</b></p> <p><b>*Nanosensors:</b> small compounds that change some properties in response to a stimulus from the environment</p>
 <p><b>Apple juice with nanoencapsulated propolis that favors juice preservation without the characteristic smell and flavor of the propolis being perceived.</b></p> <p><b>*Nanoencapsulation:</b> a process during which a compound is introduced into a very small sized capsule, which makes it possible to improve stability and to reduce the flavor and odor contribution of encapsulated molecules to food</p>	

238  
 239 **Fig. 1.** Nanotechnology application in different products that consumers evaluated in the  
 240 survey.

241

242 *3.2.2. Knowledge and general opinion about nanotechnology*

243 Before giving information about nanotechnology and showing the products in which  
244 this had been employed, the participants were asked about their knowledge on this new  
245 technology and their general opinion. Table 3 shows their responses. Most participants  
246 stated that they knew "something" or "little" (38.8% and 30.4%, respectively) about this  
247 technology, while a lower percentage knew "nothing" or "a lot" (16.3% and 12.2%,  
248 respectively). Regarding the general opinion on nanotechnology, only three participants  
249 had a negative opinion, while 36.2% had a positive opinion and 12.7% a very positive  
250 one. The other participants had a neutral attitude ("neither negative nor positive ") and  
251 26.9% were unsure ("I do not know"). No participant perceived this new technology as  
252 "very negative".

253

254 *3.2.3. Neophobia to new food technologies*

255 In order to determine the level of neophobia of the individuals who participated in  
256 this study, they completed a survey, as explained in section 2.2. First of all, they were  
257 asked a question about their degree of knowledge on new food technologies, with the  
258 statement "I do not know much about new food technologies". The average score given  
259 by the respondents was 4.59 (out of 7 points). This value indicates that the participants'  
260 average knowledge on new food production technologies did not excel.

261 Table 4 shows the results of the neophobia survey on using new technologies in food.  
262 Some scores were reversed (S5, S6 and S10) so that a higher score for any statement  
263 meant a higher neophobia level. Cronbach's alpha of the 10 items was 0.799, indicating  
264 good internal reliability. It is important to highlight that this value was 0.843 when the  
265 S10 was not included in the analysis, showing an improvement in the reliability of the  
266 scale.

267 A score of 4.0 was obtained as the mean value (minimum and maximum value of 3.3  
268 and 4.7, respectively). Taking into account that a score of 4 is a neutral point, it can be  
269 considered that the surveyed population would generally be in an intermediate position  
270 in terms of phobia to new food technologies.

271 **Table 4**

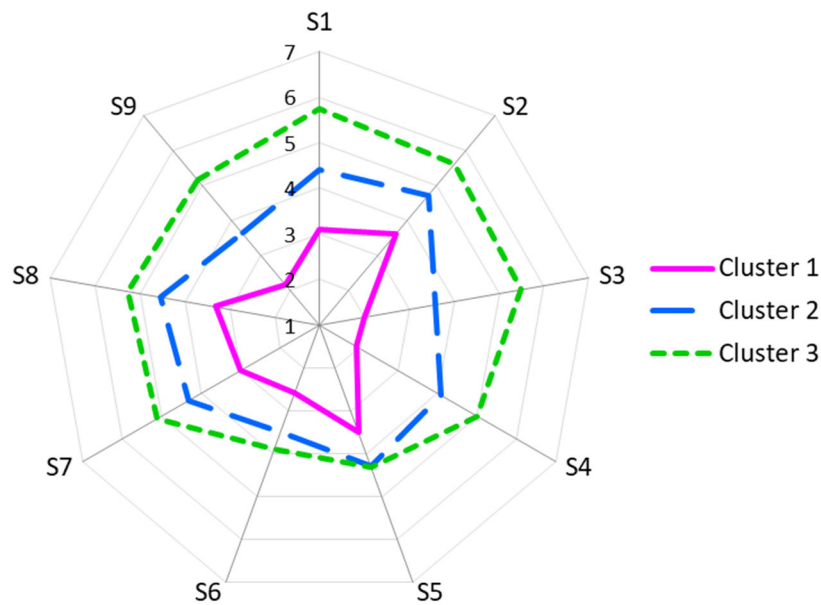
272 Statements were grouped into four factors according to the meaning of the items, in  
273 a similar way to the classification proposed by Cox and Evans (2008), with some  
274 modifications. The first factor has to do with the perceived usefulness of the technology,  
275 the second one with the perceived risk deriving from applying new technologies, the third  
276 with new technologies being beneficial given their possibility of offering balanced and  
277 healthy diets and better quality food, and the fourth is related to the media's role in  
278 providing information (Cox & Evans, 2008). By calculating the mean of each factor, those  
279 with lower values were for Factor 1 (utility) and Factor 3 (quality and health), while the  
280 risk perception factor obtained a slightly higher score (above 4). The media-related  
281 question obtained the highest score, which indicates that the respondents do not trust the  
282 information transmitted by the media on new food technologies being balanced and  
283 impartial. Although all these questions are based on a validated survey of neophobia to  
284 new technologies, it is noteworthy that this last question does not indicate neophobia to  
285 new technologies, but refers to people trusting information about new technologies  
286 provided by the media. These results agree with the study carried out by Kuang et al.  
287 (2020) in USA, except for Factor 4 in relation to the media. They obtained similar values  
288 for Factor 1 and Factor 3 (mean scores of 3.38 and 3.13, respectively) and a higher value  
289 (4.27) for Factor 2, which agree with our results. However, their lowest value was for  
290 Factor 4, while this factor in our study obtained the highest score, which demonstrates  
291 consumers' different credibility of the media between both countries.

292 The Kruskal-Wallis analysis showed that, in general, there were no significant  
293 differences ( $p>0.05$ ) in responses in accordance with gender or level of education. The  
294 individuals with a relationship with the agri-food sector exhibited a slightly lower level  
295 of neophobia (mean value of 3.7) compared to those not related to the agri-food sector  
296 (mean value of 4.1). Age also influenced the responses, with the younger groups generally  
297 showing the least neophobia (data not-shown).

298 Several authors have studied neophobia to new food technologies in different  
299 countries like China (Mckenzie et al., 2021), USA (Kuang et al., 2020), Australia (Cox  
300 & Evans, 2008; Evans et al., 2010), Canada (Matin et al., 2012), Italy (Verneau et al.,  
301 2014), Brazil (Vidigal et al., 2015; Coutinho et al., 2021) or Chile (Schnettler et al., 2017).  
302 Based on the results herein obtained, the population of Spain would be more neophobic  
303 than the population of China, USA, Brazil or Chile, but less neophobic than those from  
304 Australia, Canada and Italy. It should be taken into account that consumer opinions  
305 change over time and, with a difference of up to 10 years in some of these studies, the  
306 neophobia levels in some of these countries might now be different.

307 It is also important to note that the standard deviation values were relatively high  
308 (Table 4), which reflects considerable variability in the participants' responses. To check  
309 if there were consumer groups among the respondents with different neophobia levels, a  
310 cluster analysis was performed. Three clusters or groups were identified: cluster 1 = 250  
311 individuals, cluster 2 = 228 individuals, cluster 3 = 180 individuals. Fig. 2 shows the mean  
312 scores given by each group. The S5 and S6 values were reversed, as explained above. The  
313 responses to question S10 are not included in this figure because, as above-mentioned, it  
314 does not directly relate to neophobia, rather to the participants' credibility of the media  
315 and can distort the graph. The individuals in the three clusters clearly gave different  
316 responses, and cluster 1 had the lowest neophobia level (mean of 2.8), while cluster 3

317 involved the most skepticism toward new food technologies (mean of 5.1). Cluster 2  
 318 presented intermediate values (mean of 4.1). The Kruskal-Wallis analysis demonstrated  
 319 that the differences between clusters were significant in all cases ( $p < 0.05$ ), which  
 320 indicates segmentation in the surveyed population, with variable neophobia levels (Table  
 321 S1). In the statement about credibility of the media (S10), cluster 1 showed the least  
 322 confidence in the media. Regarding the participants' knowledge about new food  
 323 technologies (S0: I do not know a lot about new food technologies), the obtained values  
 324 were 4.0, 4.9 and 5.0, for cluster 1, 2 and 3, respectively. These findings demonstrated  
 325 that the respondents with the least neophobia (cluster 1) stated having more knowledge  
 326 on new food technologies. This indicates that the more information, the less fear or  
 327 distrust in these techniques.



328  
 329 **Fig. 2.** Mean scores given by respondents in the survey of neophobia to new food  
 330 technology. S1-S9 correspond to the statements shown in Table 4. Scores in S5 and S6  
 331 have been reversed, so higher scores indicate more neophobia.  
 332



333 In order to check whether there were differences among clusters in terms of socio-  
334 demographic and other personal data, and also in relation to knowledge and opinion about  
335 nanotechnology (collected in part 1 of the questionnaire), a chi-square analysis was  
336 carried out by considering the three clusters. The results are shown in Table 3. No  
337 significant differences between clusters in terms of gender, level of education, proportion  
338 of vegans/vegetarians or allergic/intolerant people were found. The highest proportion of  
339 respondents in cluster 1 (less neophobic) were aged between 18 and 29 years old, and  
340 55% stated that they had some kind of relationship with the agri-food sector. The age of  
341 the most of the cluster 3 respondents (the most neophobic) ranged from 30 to 49 (similarly  
342 to cluster 2) and only 31% stated that they had a relationship with the agri-food sector  
343 (Table 3). This demonstrates the correlation between age and neophobia, with young  
344 people being less neophobic than old people. In a study carried out in China, the authors  
345 found that there was a small significant correlation between age and neophobia in the  
346 opposite sense because they stated that food technology neophobia decreased with age  
347 (Mckenzie et al., 2021). This evidence differences between Chinese and Spanish  
348 populations.

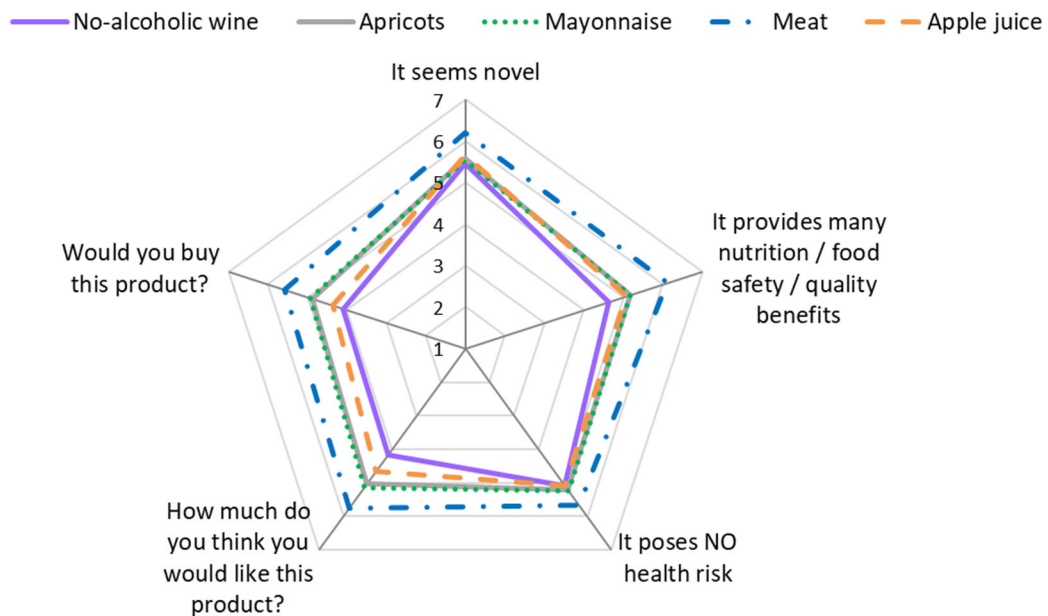
349 Regarding nanotechnology knowledge in the least neophobic group (cluster 1), most  
350 participants (60%) stated that they had some or a lot of nanotechnology knowledge, while  
351 the majority in clusters 2 and 3 had little or some nanotechnology knowledge (Table 3).  
352 Almost 70% of the cluster 1 respondents stated having a positive or very positive opinion  
353 of it, while a lower percentage of respondents in clusters 2 and 3 selected the answer  
354 "Very positive", and many stated that they had not knowledge. Many also opted for the  
355 answer "Neither negative nor positive".

356 These results show, therefore, that the younger the Spanish population is, the lower  
 357 the neophobia level to new technologies. It was also confirmed by the finding that the  
 358 more acquired information, the lower the neophobia level.

359

360 *3.2.4. Opinion on nanotechnology applications to different food products*

361 Fig. 3 shows the scores given by consumers in the survey on the different products  
 362 in which nanotechnology has been used. In this part of the study 7-point scales were used,  
 363 except for purchase intention, which was 5 points, as explained above. However, to better  
 364 visualize the graph without distortion, the purchase intention score was normalized to a  
 365 7-point scale. The higher the score for any question, the better the product valuation. The  
 366 mean values obtained were higher than 4 points (neutral score) in all cases, which  
 367 indicates that the respondents had positive opinions of the five food products in which  
 368 nanotechnology had been employed.



369

370 **Fig. 3.** Mean scores given by respondents in the opinion survey on applications of  
 371 nanotechnology in five food products.

372

373 The best valuated product was meat packed in smart film (mean score of 5.9), with  
374 significant differences from the other products ( $p < 0.05$ ) for all items. The respondents  
375 considered that this product was the newest, that with the most benefits, that with the  
376 lowest health risk and that which they would like the most. So they rated it with the  
377 highest purchase intention value. This could be due to the fact that nanotechnology in this  
378 case only formed part of the packaging and not the product, and was used as an indicator  
379 of possible loss of quality, which does not affect product characteristics. This agrees with  
380 previous studies in which the perception of products with nanotechnology applied to  
381 packaging or “nano-outside” were perceived more positively and purchase intention was  
382 higher than when nanotechnology formed part of food products (Siegrist et al., 2007,  
383 2008; Roosen et al., 2015; Schnettler et al., 2017; Henchion et al., 2019).

384 For the questions about product novelty or health risks, no significant differences  
385 were found among the other four products. For the other items, the next highest rated  
386 products were low-calorie mayonnaise and apricots packed in active packaging, with no  
387 significant differences between them for any item (mean score of 5.2 for both products).  
388 Although the nanotechnology applied to apricots did not form part of this product, but its  
389 packaging, it could have been evaluated worse than meat because this technology does  
390 affect normal product evolution as it delays ripening, while nanotechnology had no  
391 technological function in meat.

392 Nanoencapsulated propolis juice (mean score of 5.0) and, especially non alcoholic  
393 wine (mean score of 4.7), were the worst rated products, and mainly for the items related  
394 to purchase intention and for the question about how much they thought they would like  
395 them.

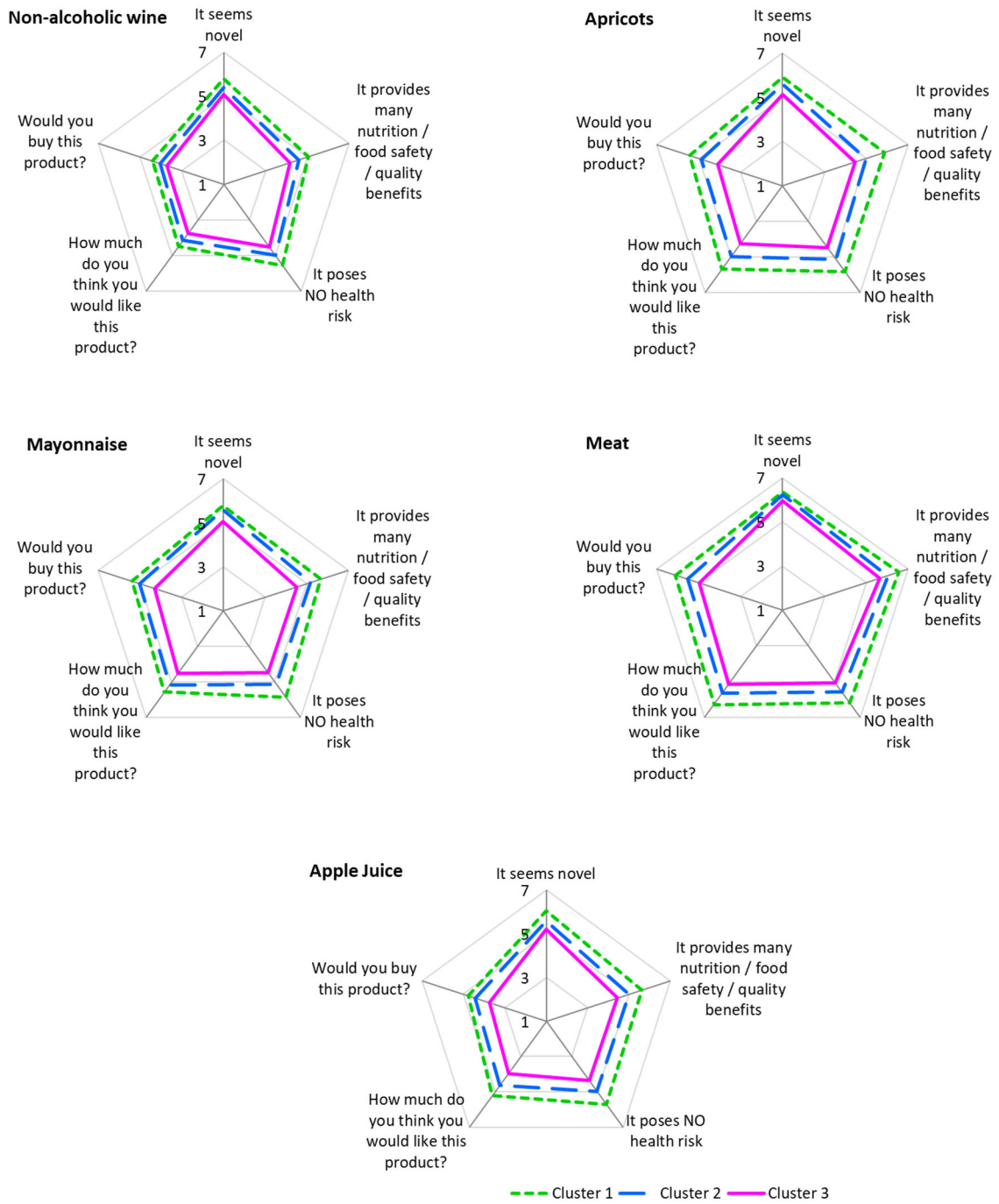
396 Of the products in which nanotechnology formed an integral part of the product  
397 (“nano-inside”), low-calorie mayonnaise was better evaluated than juice with

398 nanoencapsulated propolis, as above-mentioned. The respondents positively evaluated  
399 the incorporation of nanotechnology into mayonnaise because it resulted in a healthier  
400 product, a characteristic that is highly valued by consumers, as other studies have shown  
401 (Henchion et al., 2019).

402 As the participants in the survey were grouped into three clusters with different  
403 neophobia levels, the opinion of products to which nanotechnology was applied was  
404 studied per cluster. Fig. 4 shows the scores given by consumers in the survey on the  
405 different products, divided into clusters. Cluster 3 with the highest neophobia level scored  
406 all the products with the lowest values, while cluster 1 (the least neophobic) gave the  
407 highest scores for all the products, which left cluster 2 between both clusters 1 and 3.

408 These results agree with those of previous studies that used the neophobia scale to  
409 new food technologies. Evans et al. (2010) observed how people with high neophobia  
410 levels were more likely to reject food produced by new technologies. Matin et al. (2012)  
411 correlated neophobia with positions against nanotechnology in food, packaging and any  
412 others. In a study carried out in Brazil, Vidigal et al. (2015) observed how the participants  
413 with a higher neophobia level less intended to try food produced by new technologies.  
414 Sodano et al. (2016) conducted a purchase intention survey and stated that neophobia,  
415 among other factors, led to reluctance to buy products with nanotechnology. In another  
416 study carried out in Chile by Schnettler et al. (2017) on the purchase intention of different  
417 products subjected to new technologies (including nanotechnology), the authors  
418 identified a segment with high neophobia who rejected most products, and another with  
419 low neophobia levels who gave higher values to purchase intention. These data suggest  
420 that information campaigns could reduce the possible rejection of incorporating  
421 nanotechnologies into food products. In this sense Kidd et al. (2020) concluded in a study  
422 on the use of nanomaterials for in-home drinking water that if manufacturers provided

423 more information about nanomaterial use, as well as the potential benefits and risks, some  
 424 consumers concerns over these devices could be addressed.



425

426 **Fig. 4.** Mean scores given by respondents in the opinion survey on applications of  
 427 nanotechnology in five food products, considering the three clusters.

428

429 In this study the potential benefits of nanotechnology to the food sector have been  
430 shown and that most of the consumers might accept this technology in the formulation,  
431 manufacturing, packaging or quality assesment of food products. However, the following  
432 limitations of this study should be considered: the sample was relatively homogeneous,  
433 especially in terms of age, gender and education, with the majority of participants being  
434 young (47.4% were aged 30-49), female (64,9%) and with a high education level (77.5  
435 %). Despite this, the Kruskal-Wallis analysis of the socio-demographic data (see section  
436 3.2.3) showed that no differences were found in the level of neophobia, according to  
437 gender or educational level, as did the chi-squared analysis that showed that these factors  
438 did not present significant differences between clusters. These findings indicate that  
439 gender or educational level in this study were not factors biasing responses. However,  
440 age influenced the responses. Although in this work the different perception of the  
441 population according to age has been discussed, future studies should consider citizens in  
442 other stages of life. On the other hand, to evaluate the single impact of nanotechnology  
443 in the consumer perceptions, a comparison of these products with the same food products  
444 without nanotechnology should be carried out in future works.

445

#### 446 **4. Conclusions**

447

448 The findings of the present study show that approximately half the Spanish  
449 respondents have some knowledge about nanotechnology, and the same percentage  
450 values it positively or very positively as only 0.5% had a negative opinion.

451 The valuation of five different food types to which nanotechnology had been applied  
452 to manufacture or package them is generally positive. Moreover, most participants  
453 indicate high acceptability and willingness to buy them. Of all the products, packaged

454 meat with nanotechnology incorporated into packaging to inform consumers of the  
455 product's quality/safety has been the best valued, which confirms that consumers prefer  
456 products in which nanotechnology forms no part of food (nano-outside).

457       The good product acceptability falls in line with the observed low neophobia level.  
458 In general, the Spanish respondents have an intermediate neophobia level. However, there  
459 are segments with significantly different neophobia. The younger age groups and groups  
460 with more knowledge about new technologies exhibit less neophobia. As the most  
461 informed have been those who best value the use of nanotechnology, information  
462 campaigns carried out mainly by sector organizations or official bodies could reduce the  
463 possible rejection of incorporating nanotechnologies into food products.

464       This study shows that, unlike other technologies, the use of nanotechnology in the  
465 food field would not negatively impact the food product image for the surveyed Spanish  
466 population. This is a good boost for food industries interested in implementing  
467 nanotechnologies into their processes and products, although future studies should be  
468 performed to include a broader range of products as well as a greater participation of older  
469 people, who may have a higher level of neophobia and, therefore, a lower level of  
470 acceptance of products with nanotechnology.

471

#### 472 **Author contributions**

473

474       Héctor Gómez-Llorente was involved in investigation, formal analysis and writing  
475 of original draft. Pau Hervás was involved in methodology, formal analysis and writing  
476 of original draft. Édgar Pérez-Esteve was involved in conceptualization, methodology,  
477 supervision, review and editing. Jose M. Barat was involved in investigation, resources

478 and project administration. Isabel Fernández-Segovia was involved in investigation,  
479 methodology, formal analysis, supervision, review and editing.

480

#### 481 **Declaration of competing interest**

482

483 There is not any conflict of interests.

484

#### 485 **Acknowledgements**

486

487 The authors gratefully acknowledge the financial support for the experiment reported  
488 herein from the Spanish Government (RTI2018-101599-B-C21-AR). Héctor Gómez  
489 Llorente wishes to thank the Universitat Politècnica de València for the FPI Grant. The  
490 authors also thank Helen Warburton for editing the English style.

491

#### 492 **Appendix A. Supplementary data**

493

494 Supplementary data to this article can be found online at [xxx](#).

495

#### 496 **References**

497

498 Addinsoft (2020). XLSTAT statistical and data analysis solution. New York, USA.

499 <https://www.xlstat.com>.



500 Bumbudsanpharoke, N., & Ko, S. (2019). Nanomaterial-based optical indicators:  
501 promise, opportunities, and challenges in the development of colorimetric systems for  
502 intelligent packaging. *Nano Research*, 12(3), 489-500.  
503 <https://doi.org/10.1007/s12274-018-2237-z>.

504 Cetinkaya, T., Mendes, A. C., Jacobsen, C., Ceylan, Z., Chronakis, I. S., Bean, S. R., &  
505 García-Moreno, P. J. (2021). Development of kafirin-based nanocapsules by  
506 electrospraying for encapsulation of fish oil. *LWT-Food Science and Technology*, 136,  
507 110297. <https://doi.org/10.1016/j.lwt.2020.110297>.

508 Chang, H. H., Huang, C. Y., Fu, C. S., & Hsu, M. T. (2017). The effects of innovative,  
509 consumer and social characteristics on willingness to try nano-foods: Product  
510 uncertainty as a moderator. *Information Technology & People*, 30(3), 653-690.  
511 <https://doi.org/10.1108/ITP-10-2015-0266>.

512 Coles, D., & Frewer, L. J. (2013). Nanotechnology applied to European food production—  
513 A review of ethical and regulatory issues. *Trends in Food Science & Technology*,  
514 34(1), 32-43. <https://doi.org/10.1016/j.tifs.2013.08.006>.

515 Coutinho, N. M., Silveira, M. R., Guimarães, J. T., Fernandes, L. M., Pimentel, T. C.,  
516 Silva, M. C., et al. (2021). Are consumers willing to pay for a product processed by  
517 emerging technologies? The case of chocolate milk drink processed by cold plasma.  
518 *LWT-Food Science and Technology*, 138(2), 110772.  
519 <https://doi.org/10.1016/j.lwt.2020.110772>.

520 Cox, D. N., & Evans, G. (2008). Construction and validation of a psychometric scale to  
521 measure consumers' fears of novel food technologies: The food technology neophobia  
522 scale. *Food Quality and Preference*, 19(8), 704-710.  
523 <https://doi.org/10.1016/j.foodqual.2008.04.005>.

524 Donsi, F., & Ferrari, G. (2016). Essential oil nanoemulsions as antimicrobial agents in  
525 food. *Journal of Biotechnology*, 233, 106-120.  
526 <https://doi.org/10.1016/j.jbiotec.2016.07.005>.

527 Enescu, D., Cerqueira, M. A., Fucinos, P., & Pastrana, L. M. (2019). Recent advances  
528 and challenges on applications of nanotechnology in food packaging. A literature  
529 review. *Food and Chemical Toxicology*, 134, 110814.  
530 <https://doi.org/10.1016/j.fct.2019.110814>.

531 European Commission. (2020a). *Key Enabling Technologies*. Retrieved from  
532 [https://ec.europa.eu/programmes/horizon2020/en/area/key-enabling-](https://ec.europa.eu/programmes/horizon2020/en/area/key-enabling-technologies#Article)  
533 [technologies#Article](https://ec.europa.eu/programmes/horizon2020/en/area/key-enabling-technologies#Article). Accessed December 16, 2020.

534 European Commission. (2020b). *Questions and answers on the Commission*  
535 *recommendation on the definition of nanomaterial*. Retrieved from  
536 [http://ec.europa.eu/environment/chemicals/nanotech/faq/questions\\_answers\\_en.html](http://ec.europa.eu/environment/chemicals/nanotech/faq/questions_answers_en.html).  
537 Accessed December 18, 2020.

538 Evans, G., Kermarrec, C., Sable, T., & Cox, D. N. (2010). Reliability and predictive  
539 validity of the Food Technology Neophobia Scale. *Appetite*, 54(2), 390-393.  
540 <https://doi.org/10.1016/j.appet.2009.11.014>.

541 Faccio, E., & Guiotto Nai Fovino, L. (2019). Food Neophobia or Distrust of Novelties?  
542 Exploring consumers' attitudes toward GMOs, insects and cultured meat. *Applied*  
543 *Sciences*, 9(20), 4440. <https://doi.org/10.3390/app9204440>

544 Feher, J. (2012). Methods for preparing probiotic nanoparticles. *WO2012061629*.

545 Feindt, P. H., & Poortvliet, P. M. (2020). Consumer reactions to unfamiliar technologies:  
546 mental and social formation of perceptions and attitudes toward nano and GM

547 products. *Journal of Risk Research*, 23(4), 475-489.  
548 <https://doi.org/10.1080/13669877.2019.1591487>.

549 Gaikwad, K. K., Singh, S., & Negi, Y. S. (2020). Ethylene scavengers for active  
550 packaging of fresh food produce. *Environmental Chemistry Letters*, 18(2), 269-284.  
551 <https://doi.org/10.1007/s10311-019-00938-1>.

552 Gallocchio, F., Belluco, S., & Ricci, A. (2015). Nanotechnology and food: brief overview  
553 of the current scenario. *Procedia Food Science*, 5, 85-88.  
554 <https://doi.org/10.1016/j.profoo.2015.09.022>.

555 Gupta, N., Fischer, A. R. H., & Frewer, L. J. (2015). Ethics, risk and benefits associated  
556 with different applications of nanotechnology: a comparison of expert and consumer  
557 perceptions of drivers of societal acceptance. *NanoEthics*, 9(2), 93-108.  
558 <https://doi.org/10.1007/s11569-015-0222-5>.

559 Hamad, A. F., Han, J. H., Kim, B. C., & Rather, I. A. (2018). The intertwine of  
560 nanotechnology with the food industry. *Saudi Journal of Biological Sciences*, 25(1),  
561 27-30. <https://doi.org/10.1016/j.sjbs.2017.09.004>.

562 Handford, C. E., Dean, M., Spence, M., Henschion, M., Elliott, C. T., & Campbell, K.  
563 (2015). Awareness and attitudes towards the emerging use of nanotechnology in the  
564 agri-food sector. *Food Control*, 57, 24-34.  
565 <https://doi.org/10.1016/j.foodcont.2015.03.033>.

566 Henschion, M., McCarthy, M., Dillon, E. J., Greehy, G., & McCarthy, S. N. (2019). Big  
567 issues for a small technology: Consumer trade-offs in acceptance of nanotechnology  
568 in food. *Innovative Food Science & Emerging Technologies*, 58, 102210.  
569 <https://doi.org/10.1016/j.ifset.2019.102210>.

570 Jeon, J. S., & Lee, H. S. (2009). Nano-particles containing calcium and method for  
571 preparing the same. *WO2009011520*.

572 Joubert, I. A., Geppert, M., Ess, S., Nestelbacher, R., Gadermaier, G., Duschl, A., et al.  
573 (2020). Public perception and knowledge on nanotechnology: A study based on a  
574 citizen science approach. *NanoImpact*, *17*, 100201.  
575 <https://doi.org/10.1016/j.impact.2019.100201>.

576 Kidd, J., Westerhoff, P., & Maynard, A. D. (2020). Public perceptions for the use of  
577 nanomaterials for in-home drinking water purification devices. *NanoImpact*, *18*,  
578 100220. <https://doi.org/10.1016/j.impact.2020.100220>.

579 Kuang, L., Burgess, B., Cuite, C. L., Tepper, B. J., & Hallman, W. K. (2020). Sensory  
580 acceptability and willingness to buy foods presented as having benefits achieved  
581 through the use of nanotechnology. *Food Quality and Preference*, *83*, 103922.  
582 <https://doi.org/10.1016/j.foodqual.2020.103922>.

583 Labanda, J., Vichi, S., Llorens, J., & López-Tamames, E. (2009). Membrane separation  
584 technology for the reduction of alcoholic degree of a white model wine. *LWT-Food  
585 Science and Technology*, *42*(8), 1390-1395. <https://doi.org/10.1016/j.lwt.2009.03.008>.

586 Latva-Nirva, E., Dahms, G., Jung, A., & Fiebrig, B. (2009). Ultrafine titanium dioxide  
587 nanoparticles and dispersions thereof. *WO2009141499*.

588 Liu, D. M., & Dong, C. (2020). Recent advances in nano-carrier immobilized enzymes  
589 and their applications. *Process Biochemistry*, *92*, 464-475.  
590 <https://doi.org/10.1016/j.procbio.2020.02.005>.

591 Luis-Villaroya, A., Espina, L., García-Gonzalo, D., Bayarri, S., Pérez, C., & Pagán, R.  
592 (2015). Bioactive properties of a propolis-based dietary supplement and its use in

593 combination with mild heat for apple juice preservation. *International Journal of Food*  
594 *Microbiology*, 205, 90-97. <https://doi.org/10.1016/j.ijfoodmicro.2015.03.020>.

595 Matin, A. H., Goddard, E., Vandermoere, F., Blanchemanche, S., Bieberstein, A.,  
596 Marette, S., & Roosen, J. (2012). Do environmental attitudes and food technology  
597 neophobia affect perceptions of the benefits of nanotechnology?. *International*  
598 *Journal of Consumer Studies*, 36(2), 149-157. [https://doi.org/10.1111/j.1470-](https://doi.org/10.1111/j.1470-6431.2011.01090.x)  
599 [6431.2011.01090.x](https://doi.org/10.1111/j.1470-6431.2011.01090.x).

600 McKenzie, K., Metcalf, D. A., & Saliba, A. (2021). Validation of the Food Technology  
601 Neophobia Scale in a Chinese sample using exploratory and confirmatory factor  
602 analysis. *Food Quality and Preference*, 89, 104148.  
603 <https://doi.org/10.1016/j.foodqual.2020.104148>.

604 Mesosilver (2020). *Mesosilver Products Database*. Retrieved from  
605 [www.mesosilver.com](http://www.mesosilver.com). Accessed March 19, 2020.

606 Mohammadian, M., Waly, M. I., Moghadam, M., Emam-Djomeh, Z., Salami, M., &  
607 Moosavi-Movahedi, A. A. (2020). Nanostructured food proteins as efficient systems  
608 for the encapsulation of bioactive compounds. *Food Science and Human Wellness*.  
609 9(3), 199-213. <https://doi.org/10.1016/j.fshw.2020.04.009>.

610 Mohorčich, J., & Reese, J. (2019). Cell-cultured meat: Lessons from GMO adoption and  
611 resistance. *Appetite*, 143, 104408. <https://doi.org/10.1016/j.appet.2019.104408>

612 Moncada, M., Astete, C., Sabliov, C., Olson, D., Boeneke, C., & Aryana, K. J. (2015).  
613 Nano spray-dried sodium chloride and its effects on the microbiological and sensory  
614 characteristics of surface-salted cheese crackers. *Journal of Dairy Science*, 98(9),  
615 5946-5954. <https://doi.org/10.3168/jds.2015-9658>.

616 Nath, K., Dave, H. K., & Patel, T. M. (2018). Revisiting the recent applications of  
617 nanofiltration in food processing industries: Progress and prognosis. *Trends in Food*  
618 *Science & Technology*, 73, 12-24. <https://doi.org/10.1016/j.tifs.2018.01.001>.

619 Pereira, D. I., Bruggaber, S. F., Faria, N., Poots, L. K., Tagmount, M. A., Aslam, M. F.,  
620 ... & Powell, J. J. (2014). Nanoparticulate iron (III) oxo-hydroxide delivers safe iron  
621 that is well absorbed and utilised in humans. *Nanomedicine: Nanotechnology, Biology*  
622 *and Medicine*, 10(8), 1877-1886. <https://doi.org/10.1016/j.nano.2014.06.012>.

623 Pérez-Esteve, E., Bernardos, A., Martínez-Máñez, R., & M Barat, J. (2013).  
624 Nanotechnology in the development of novel functional foods or their package. An  
625 overview based in patent analysis. *Recent Patents on Food, Nutrition & Agriculture*,  
626 5(1), 35-43. <https://doi.org/10.2174/2212798411305010006>.

627 Peyravi, M., Jahanshahi, M., & Banafti, S. (2020). Application of membrane technology  
628 in beverage production and safety. In *Safety Issues in Beverage Production* (pp. 271-  
629 308). Academic Press. <https://doi.org/10.1016/B978-0-12-816679-6.00008-5>.

630 Prokisch, J., & Zommara, M.A. (2009). Process for producing elemental selenium  
631 nanospheres. *WO2009010922*.

632 Ranjan, S., Dasgupta, N., Chakraborty, A. R., Samuel, S. M., Ramalingam, C., Shanker,  
633 R., & Kumar, A. (2014). Nanoscience and nanotechnologies in food industries:  
634 opportunities and research trends. *Journal of Nanoparticle Research*, 16(6), 1-23.  
635 <https://doi.org/10.1007/s11051-014-2464-5>.

636 RipeSense®label (2020). Retrieved from <http://www.ripesense.com/>. Accessed February  
637 19, 2020.

638 Roosen, J., Bieberstein, A., Blanchemanche, S., Goddard, E., Marette, S., &  
639 Vandermoere, F. (2015). Trust and willingness to pay for nanotechnology food. *Food*  
640 *Policy*, 52, 75-83. <https://doi.org/10.1016/j.foodpol.2014.12.004>.

641 Royal Society and Royal Academy of Engineering (2004). Nanoscience and  
642 nanotechnologies: opportunities and uncertainties. London: Royal Society.

643 Schnettler, B., Crisóstomo, G., Sepúlveda, J., Mora, M., Lobos, G., Miranda, H., &  
644 Grunert, K. G. (2013). Food neophobia, nanotechnology and satisfaction with life.  
645 *Appetite*, 69, 71-79. <https://doi.org/10.1016/j.appet.2013.05.014>.

646 Schnettler, B., Grunert, K. G., Miranda-Zapata, E., Orellana, L., Sepúlveda, J., Lobos, G.,  
647 ... & Höger, Y. (2017). Testing the Abbreviated Food Technology Neophobia Scale  
648 and its relation to satisfaction with food-related life in university students. *Food*  
649 *Research International*, 96, 198-205. <https://doi.org/10.1016/j.foodres.2017.04.003>.

650 Schnettler, B., Miranda-Zapata, E., Miranda, H., Velásquez, C., Orellana, L., Sepúlveda,  
651 J., ... & Grunert, K. G. (2016). Psychometric analysis of the Food Technology  
652 Neophobia Scale in a Chilean sample. *Food Quality and Preference*, 49, 176-182.  
653 <https://doi.org/10.1016/j.foodqual.2015.12.008>.

654 Seibert, J. B., Bautista-Silva, J. P., Amparo, T. R., Petit, A., Pervier, P., dos Santos  
655 Almeida, J. C., ... & Dos Santos, O. D. H. (2019). Development of propolis  
656 nanoemulsion with antioxidant and antimicrobial activity for use as a potential natural  
657 preservative. *Food Chemistry*, 287, 61-67.  
658 <https://doi.org/10.1016/j.foodchem.2019.02.078>.

659 Sekhon, B. S. (2010). Food nanotechnology—an overview. *Nanotechnology, Science and*  
660 *Applications*, 3, 1-15. <https://doi.org/10.2147/NSA.S8677>

661 Siegrist, M., Cousin, M. E., Kastenholz, H., & Wiek, A. (2007). Public acceptance of  
662 nanotechnology foods and food packaging: The influence of affect and trust. *Appetite*,  
663 *49*(2), 459-466. <https://doi.org/10.1016/j.appet.2007.03.002>.

664 Siegrist, M., Stampfli, N., & Kastenholz, H. (2009). Acceptance of nanotechnology  
665 foods: a conjoint study examining consumers' willingness to buy. *British Food*  
666 *Journal*. <https://doi.org/10.1108/00070700910972350>.

667 Siegrist, M., Stampfli, N., Kastenholz, H., & Keller, C. (2008). Perceived risks and  
668 perceived benefits of different nanotechnology foods and nanotechnology food  
669 packaging. *Appetite*, *51*(2), 283-290. <https://doi.org/10.1016/j.appet.2008.02.020>.

670 Sodano, V., Gorgitano, M. T., Verneau, F., & Vitale, C. D. (2016). Consumer acceptance  
671 of food nanotechnology in Italy. *British Food Journal*, *118*(3), 714.  
672 <https://doi.org/10.1108/BFJ-06-2015-0226>.

673 Statnano (2020). *Nanotechnology Products Database*. Retrieved from  
674 <https://product.statnano.com>. Accessed March 17, 2020.

675 Syamsu, K., Warsiki, E., Yuliani, S., & Widayanti, S. M. (2016). Nano zeolite-KMnO<sub>4</sub>  
676 as ethylene adsorber in active packaging of horticulture products (*Musa paradisiaca*).  
677 *International Journal of Sciences: Basic and Applied Research*, *30*(1), 93-103.

678 Tatli Seven, P., Seven, I., Gul Baykalir, B., Iflazoglu Mutlu, S., & Salem, A. Z. (2018).  
679 Nanotechnology and nano-propolis in animal production and health: An overview.  
680 *Italian Journal of Animal Science*, *17*(4), 921-930.  
681 <https://doi.org/10.1080/1828051X.2018.1448726>.

682 Torabizadeh, H., & Montazeri, E. (2020). Nano co-immobilization of  $\alpha$ -amylase and  
683 maltogenic amylase by nanomagnetic combi-cross-linked enzyme aggregates method



684 for maltose production from corn starch. *Carbohydrate Research*, 488, 107904.  
685 <https://doi.org/10.1016/j.carres.2019.107904>.

686 Verneau, F., Caracciolo, F., Coppola, A., & Lombardi, P. (2014). Consumer fears and  
687 familiarity of processed food. The value of information provided by the FTNS.  
688 *Appetite*, 73, 140-146. <https://doi.org/10.1016/j.appet.2013.11.004>.

689 Vidigal, M. C., Minim, V. P., Simiqueli, A. A., Souza, P. H., Balbino, D. F., & Minim,  
690 L. A. (2015). Food technology neophobia and consumer attitudes toward foods  
691 produced by new and conventional technologies: A case study in Brazil. *LWT-Food  
692 Science and Technology*, 60(2), 832-840. <https://doi.org/10.1016/j.lwt.2014.10.058>.

693 Viscecchia, R., De Devitiis, B., Carlucci, D., Nardone, G., & Santeramo, F. (2018). On  
694 consumers' acceptance of nanotechnologies: An Italian case study. *International  
695 Journal on Food System Dynamics*, 9(4), 321-330.  
696 <https://doi.org/10.18461/ijfsd.v9i4.943>.

697 Vujić, A., & Szabo, A. (2022). Hedonic use, stress, and life satisfaction as predictors of  
698 smartphone addiction. *Addictive Behaviors Reports*, 100411.  
699 <https://doi.org/10.1016/j.abrep.2022.100411>.

700 Wilson, M., Parkin, I.P., & Page, K. (2007). A film consisting of titanium dioxide host  
701 matrix comprising silver oxide nanoparticles. *WO2007051996*.

702 Yu, H. C., Kim, S. B., Kim, S., Oh, M. Y., & Kim, Y. H. (2006). Bactericidal detergent  
703 composition. *WO2006071069*.

704 Yu, H. G., Ji, H. G., Kim, S. D., & Woo, H. K. (2009). Nano-emulsion composition of  
705 coenzyme Q10. *WO2009005215*.

706 Zhang, M., Sun, J., Zhao, J., Wang, W., Li, X., & Chen, L. (2009). An associated  
707 sterilization method comprising ozone, ultraviolet and nanosilver coating for quality  
708 maintenance of freeze-dried food. *WO2009049450*.

709 Zhou, G., & Hu, W. (2018). Public acceptance of and willingness-to-pay for nanofoods  
710 in the US. *Food Control*, 89, 219-226. <https://doi.org/10.1016/j.foodcont.2018.02.004>.

711

712

713

714 **Figure captions**

715

716 **Fig. 1.** Nanotechnology application in different products that consumers evaluated in the  
717 survey.

718

719 **Fig. 2.** Mean scores given by respondents in the survey of neophobia to new food  
720 technology. S1-S9 correspond to the statements shown in Table 4. Scores in S5 and S6  
721 have been reversed, so higher scores indicate more neophobia.

722

723 **Fig. 3.** Mean scores given by respondents in the opinion survey on applications of  
724 nanotechnology in five food products.

725

726 **Fig. 4.** Mean scores given by respondents in the opinion survey on applications of  
727 nanotechnology in five food products, considering the three clusters.

728

729

730 **Table 1**

731 Survey technical specifications.

---

Target population	Spanish adult people
Sample size	658
Sample error	±3.90
Confidence level	95.5% ( $k = 2$ ) ( $p = q = 50$ )
Sampling procedure	Simple Random Sample
Preliminary questionnaire	Pretest to 20 individuals
Date	May-July 2020

---

732

733 **Table 2**

734 Main fields of nanotechnology applications in the food sector.

735

Goal	Example	Reference
<b>Ingredients or additives</b>		
Improve the bioavailability of some nutrients	High small-sized bioavailable calcium, iron, selenium or coenzyme Q10	Jeon & Lee, 2009; Pereira et al., 2014; Prokisch & Zommará, 2009; Yu et al., 2009
Reduce the dose of an ingredient without compromising its original organoleptic characteristics	Small-sized sodium chloride to be incorporated into biscuits or peanuts; emulsions with a small droplet size that can be incorporated into fat-reduced <b>mayonnaise</b> or ice creams, etc.	Moncada et al., 2015; Hamad et al., 2018; Henchion et al., 2019
Modify the physico-chemical characteristics of an ingredient or additive	Small-sized titanium oxide which exhibits high visual transparency with good shielding against ultraviolet light	Latva-Nirva et al., 2009
Protect molecules/microorganisms from processing conditions and the gastrointestinal tract by increasing their solubility, bioavailability, etc., masking sensory characteristics, releasing a cargo to a specific gastrointestinal tract region (targeted release)	Encapsulation of vitamins, probiotics, functional molecules, etc, in nano-/microcapsules	Feher, 2012; Henchion et al., 2019; Mohammadian et al., 2020; Cetinkaya et al., 2021
<b>Antimicrobial systems</b>		

Improve a molecule or substance's antimicrobial power	Silver nanoparticles to be used in the formulation of detergents for washing food, utensils, etc.	Yu et al., 2006; Wilson et al., 2007; Zhang et al., 2009; Mesosilver, 2020; StatNano, 2020
Mask unpleasant sensory characteristics, lower evaporation rates, and improve the compatibility and stability of antimicrobials	Encapsulated antimicrobials, such as essential oils, <b>propolis</b> , etc.	Donsi & Ferrari, 2016; Seibert et al., 2019; Tatli Seven et al., 2018
<b>Processing methods</b>		
Develop processing less aggressive techniques than traditional ones	<b>Nanofiltration</b> system for the concentration and clarification of juices or the dealcoholization of beer and wine, etc.	Nath et al., 2018; Peyravi et al., 2020
Provide new supports for enzyme immobilization	Supports for enzyme immobilization	Liu & Dong, 2020; Torabizadeh & Montazeri, 2020
<b>Packaging</b>		
Create nano-reinforced packaging with improved mechanical or barrier properties	Introduction of nanoparticles (i.e. nanoclays, titanium dioxide) or nanocomposites (nylon resins) into polymeric matrices	StatNano, 2020
Provide food packagers or containers with antimicrobial properties	Introduction of nanometals (i.e. silver, zinc oxide, etc., nanoparticles) into polymeric matrices	StatNano, 2020; Henchion et al., 2019; Pérez-Esteve et al., 2013; Ranjan et al., 2014
Scavenge different compounds (oxygen, ethylene, etc.) from the environment to increase the shelf life of certain foods like fruit, vegetables, meat, etc.	Introduction of nanostructures (i.e. zeolites with potassium permanganate) into polymeric matrices to avoid <b>fruit ripening</b> , etc.	Syamsu et al., 2016
<b>Sensors</b>		

Detect changes in food properties associated with ripening, deterioration, etc.	Nanoparticles of titanium dioxide and methylene blue to indicate the presence of oxygen. Nanosensors that react with volatile compounds in fruit and indicate the degree of ripeness with different colors, etc.	Ranjan et al., 2014; RipeSense ® label
Detect the presence of microorganisms in food	Colorimetric indicators based on noble metal nanoparticles for the detection of foodborne or spoilage microorganisms	Bumbudsanpharoke & Ko, 2019
Detect changes in storage conditions	Colorimetric indicators based on gold nanoparticles to inform about the accidental freezing of refrigerated products. Sensors that indicate if the <b>meat refrigeration temperature</b> has been exceeded by a code on the label disappearing	Ranjan et al., 2014; Enescu et al., 2019

736

737

738 **Table 3**

739 Participants' personal data and knowledge and opinion about nanotechnology.

		Total		Cluster 1		Cluster 2		Cluster 3		$\chi^2$ (p-value)
		n	%	n	%	n	%	n	%	
		658	100	250	38.0	228	34.7	180	27.4	
Gender	Female	427	64.9	164	65.6	143	62.7	120	66.7	ns
	Male	230	35.0	85	34.0	85	37.3	60	33.3	
	Other	1	0.2	1	0.4	0	0	0	0	
Age	18-29	220	33.4	111	44.4	62	27.2	47	26.1	***
	30-49	312	47.4	107	42.8	119	52.2	86	47.8	
	50-65	121	18.4	31	12.4	45	19.7	45	25.0	
	>65	5	0.8	1	0.4	2	0.9	2	1.1	
Educational level	Less than High school	34	5.2	12	4.8	8	3.5	14	7.8	ns
	High school	114	17.3	33	13.2	49	21.5	32	17.8	
	Bachelor degree or higher	510	77.5	205	82.0	171	75.0	134	74.4	
Relationship agri-food sector	Yes	247	37.5	137	54.8	55	24.1	55	30.6	***
	No	411	62.5	113	45.2	173	75.9	125	69.4	
Vegetarians/Vegans	Yes	23	3.5	5	2.0	10	4.4	8	4.4	ns
	No	635	96.5	245	98.0	218	95.6	172	95.6	
Food Allergic/Food Intolerant	Yes	99	15.0	37	14.8	33	14.5	29	16.1	ns
	No	559	85.0	213	85.2	195	85.5	151	83.9	
Knowledge about nanotechnology	I am not sure	16	2.4	7	2.8	4	1.8	5	2.8	***
	Nothing	107	16.3	24	9.6	45	19.7	38	21.1	



	Little	200	30.4	53	21.2	83	36.4	64	35.6	
	Something	255	38.8	116	46.4	79	34.6	60	33.3	
	A lot	80	12.2	50	20.0	17	7.5	13	7.2	
	I do not know	176	26.9	35	14.0	73	32.0	68	37.8	
	Very negative	0	0	0	0	0	0	0	0	
Opinion about	Negative	3	0.5	0	0	1	0.4	2	1.1	***
nanotechnology	Neither negative nor positive	156	23.8	41	16.4	62	27.2	53	29.4	
	Positive	237	36.2	117	46.8	73	32.0	47	26.1	
	Very positive	83	12.7	56	22.4	18	7.9	9	5.0	

740 \*\*\*  $p < 0.001$  (significant differences between clusters); ns:  $p > 0.05$  (non-significant differences between clus

741

742 **Table 4**

743 Mean, standard deviation and median values of the scores given by participants in the survey on neophobia to new food technologies (n=658).

		Mean	Standard deviation	Median
<b>Factor 1: New food technologies are unnecessary</b>		<b>3.8</b>		
S2	The benefits of new food technologies are often grossly overstated	4.5	1.6	5
S3	There are plenty of tasty foods around, so we do not need to use new food technologies to produce more	3.5	1.9	3
S9	There is no sense trying out high-tech food products because the ones I eat are already good enough	3.5	1.7	3
<b>Factor 2: Perception of risks</b>		<b>4.1</b>		
S5	New food technologies are unlikely to have long term negative health effects (R)	4.0	1.6	4
S7	New food technologies may have long term negative environmental effects	4.0	1.5	4
S8	It can be risky to switch to new food technologies too quickly	4.3	1.6	4
<b>Factor 3: Quality and healthy choice</b>		<b>3.7</b>		
S1	New foods are not healthier than traditional foods	4.3	1.7	4
S4	New food technologies decrease the natural quality of food	3.5	1.8	4
S6	New products produced using new food technologies can help people have a balanced diet (R)	3.3	1.6	3
<b>Factor 4: Information / Media</b>		<b>4.7</b>		
S10	The media usually provides a balanced and unbiased view of new food technologies (R)	4.7	1.6	5

744 S1-S10: Statements in the order in which they appeared in the survey; (R) The scores in these statements have been reversed, so higher scores indicate more neophobia