

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
1.1	Historical evolution of aviation powerplants .....	2
1.2	Heat exchangers .....	4
1.3	State of the art .....	5
1.4	SACOC: A Clean Sky 2 project .....	6
1.5	Objectives .....	7
1.6	Thesis outline .....	8
<b>2</b>	<b>Literature review</b>	<b>11</b>
2.1	Design and performance of heat exchangers .....	12
2.2	Influence of heat exchanger geometry .....	15
2.3	Experimental characterisation of heat exchangers .....	18
2.4	Characterisation in wind tunnel .....	21
2.4.1	Flow distortion .....	22
2.4.2	Means to condition the flowfield .....	23
2.5	Current knowledge limitations & novelty statement .....	27
2.6	Summary and conclusions .....	28
<b>3</b>	<b>Methodology for experimental characterisation</b>	<b>29</b>
3.1	Facilities .....	29
3.1.1	Gas stand .....	30
3.1.2	Wind tunnel .....	31
3.1.3	Oil conditioning system .....	38
3.2	Instrumentation .....	39
3.2.1	Intrusive techniques .....	39
3.2.2	Optical techniques .....	44
3.3	Data acquisition and reduction .....	60
3.4	Post-processing metrics definition .....	64
3.4.1	Aerodynamic metrics .....	64

3.4.2	Thermal metrics .....	65
3.5	Uncertainty analysis .....	74
3.6	Summary and conclusions .....	76
<b>4</b>	<b>Velocity distribution generation</b>	<b>77</b>
4.1	Methodology for an automatic geometry generation .....	78
4.1.1	Pressure drop model .....	78
4.1.2	Geometry generation .....	82
4.1.3	Distortion screen manufacturing .....	84
4.1.4	Velocity distribution targets .....	85
4.2	Numerical simulations .....	87
4.2.1	CFD setup .....	87
4.2.2	Numerical results and discussion .....	90
4.3	Experimental validation .....	95
4.4	Summary and conclusions .....	99
<b>5</b>	<b>Experimental characterisation of surface heat exchangers</b>	<b>101</b>
5.1	Geometries .....	102
5.1.1	Baseline geometry .....	102
5.1.2	Standard geometry .....	103
5.1.3	Optimised geometry .....	104
5.1.4	Rounded geometry .....	105
5.2	Aerodynamic results .....	107
5.2.1	Velocity fields .....	108
5.2.2	Pressure drop .....	111
5.3	Thermal results .....	114
5.3.1	Temperature fields .....	114
5.3.2	Heat exchange .....	117
5.3.3	Overall heat transfer coefficient .....	119
5.4	Impact of the incoming velocity distribution .....	120
5.5	Summary and conclusions .....	122
<b>6</b>	<b>Optical techniques applied to surface heat exchangers</b>	<b>127</b>
6.1	Aerodynamic results .....	128
6.1.1	Velocity field .....	128
6.1.2	Fluid-Structure Interaction .....	139
6.1.3	Rapid characterisation using additive manufacturing ..	143
6.2	Thermal results .....	149
6.2.1	Infrared thermography .....	149
6.2.2	Thermal analysis in finned heat exchangers .....	150

6.2.3	Comparison between geometries .....	151
6.3	Summary and conclusions .....	158
<b>7</b>	<b>Conclusions and future works</b>	<b>161</b>
7.1	Conclusions .....	161
7.1.1	Methodology .....	162
7.1.2	Results .....	164
7.2	Industrial impact .....	166
7.3	Future works .....	166
7.3.1	Experimental research .....	167
7.3.2	Numerical simulations .....	167
	<b>Bibliography</b>	<b>169</b>