

# Contents

Acknowledgments .....	i
Abstract .....	iii
Resumen .....	v
Resum .....	vii
List of Figures.....	xii
List of Tables.....	xvi
Nomenclature.....	xvii
Chapter 1: Introduction .....	1
1.1. Prologue.....	3
1.1.1. Europe 2030 and Europe 2050 .....	3
1.1.2. Water-water heat pumps .....	6
1.1.3. Refrigerants.....	8
1.2. Subject .....	10
1.3. State of the Art .....	11
1.4. Objectives and Scope.....	19
1.5. IUIIE's Thermal Area and LC150 Project.....	20
1.6. Thesis structure .....	21
References .....	22
Chapter 2: Methodology .....	27
2.1. Refrigerant extraction methods .....	29
2.2. Test prototypes.....	36
2.3. Sensors and control system.....	40
2.3.1. Infrared pictures.....	41
2.4. Uncertainty analysis .....	42
2.5. Test procedure .....	44
2.5.1. Refrigerant charge determination .....	44
2.5.2. Performance and refrigerant charge distribution .....	46

2.6.	Test campaign.....	51
2.7.	Refrigerant charge analysis.....	55
2.7.1.	Initial comparison .....	56
2.7.2.	Corrections in refrigerant charge prediction .....	59
	References .....	63
Chapter 3:	Results.....	67
3.1.	Refrigerant charge determination .....	69
3.1.1.	Nominal point .....	70
3.1.2.	Variable study of the different tests .....	72
3.2.	Performance results.....	82
3.2.1.	Prototype 1 .....	82
3.2.2.	Prototype 2 .....	94
3.2.3.	Prototype comparison .....	102
3.3.	Refrigerant charge distribution.....	107
3.3.1.	Prototype 1 .....	108
3.3.2.	Prototype 2 .....	113
3.3.3.	Prototype comparison .....	118
3.3.4.	Refrigerant charge prediction model.....	121
3.4.	Discussion .....	129
	References .....	135
Chapter 4:	General conclusions and future work .....	137
4.1.	Conclusions .....	139
4.1.1.	Heating capacity .....	140
4.1.2.	Refrigerant charge distribution .....	140
4.1.3.	Refrigerant charge reduction strategies.....	141
4.1.4.	Refrigerant charge prediction.....	142
4.2.	Future work .....	142
	References .....	144

Appendix .....	145
Appendix A: Results from refrigerant extraction study: .....	147
Appendix B: EES model.....	151
Appendix C: Empirical results in SCOP campaign of different refrigerant charge amount .....	153
Appendix D: Performance results.....	155
Appendix E: Mass distribution results .....	181
Appendix F: IIR pictures.....	185
References .....	190