

Table 7. Samples and their concentrations under experimental conditions according to the general full factorial DoE 4².

Sample Ref.	Dye	g·L ⁻¹ Dye	g·L ⁻¹ Clay	x
1	Direct Red 23	0.05	10	200
2	Direct Blue 199	0.05	10	200
3	Direct Blue 71	0.05	10	200
4	Yellow Drimaren	0.05	10	200
5	Direct Blue 71	0.05	5	100
6	Yellow Drimaren	0.05	5	100
7	Direct Red 23	0.05	5	100
8	Direct Blue 199	0.05	5	100
9	Yellow Drimaren	1	2	2
10	Direct Red 23	1	2	2
11	Direct Blue 199	1	2	2
12	Direct Blue 71	1	2	2
13	Yellow Drimaren	1	0.5	0.5
14	Direct Red 23	1	0.5	0.5
15	Direct Blue 199	1	0.5	0.5
16	Direct Blue 71	1	0.5	0.5