

Contents

List of Figures	xi
List of Tables	xvi
1 Introduction	1
1.1 State of the Art	2
1.2 Objectives	5
1.3 Thesis structure	7
2 Theory	9
2.1 Theory of filters	10
2.1.1 Design theory	10
2.1.2 Coupling Matrix	21
2.2 Multipactor	25
2.2.1 Multipactor basics	25
2.2.2 Factors affecting multipactor threshold prediction	27
2.2.3 Particle simulation prediction	29
2.2.4 Circuit-based predictions	32
2.2.5 Wideband application	37
2.2.5.1 Circuit model approach-wideband	38
2.2.5.2 Particle simulation approach-wideband	39
2.2.6 Narrowband application	43
2.2.6.1 Circuit model approach-narrowband	45
2.2.6.2 Particle simulation approach-narrowband	50
2.2.7 Comparison with experimental results	53
2.2.7.1 Experimental test and procedure	53
2.2.7.2 Results and discussion	54
2.3 PIM	59
2.3.1 Causes of PIM	60
2.3.2 Design rules for PIM mitigation in waveguide technology . .	62
2.3.3 PIM test beds	64

3 Multipactor RF samples	69
3.1 Traditional multipactor reference samples	71
3.1.1 Coaxial cable sample	71
3.1.2 Waveguide transformer sample	73
3.2 SIR filter sample for multipactor testing	76
3.2.1 Design of a SIR sample	81
4 Multiplexers for high power test beds	93
4.1 Specifications	96
4.2 Electromagnetic design	99
4.3 Mechanical design	112
4.4 Manufacturing, tuning and characterisation	127
5 Modified Hybrid Folded Rectangular Waveguide Filters	137
5.1 MHFRW filters geometry	140
5.1.1 Single stub basic unit	145
5.1.2 Double stub basic unit	148
5.1.3 Other topological variants	154
5.2 Super-elliptic MHFRW filter design	157
6 Conclusions and future work	173
6.1 Conclusions	173
6.2 Future work	176
A Publications	179
A.1 Publications in international journals	179
A.2 Participation in conferences and workshops	179
Bibliography	181