

Index

Resumen.....	VI
Resum.....	VIII
Abstract.....	X
Chapter 1: Introduction.....	1
1.1. Background.....	2
1.2. Motivation.....	8
1.3. Research contributions.....	11
1.4. Objectives.....	11
Chapter 2: State of the art.....	13
2.1. High entropy alloys (HEAs) and Medium entropy alloys (MEAs).....	14
2.1.1. Generalities of HEAs: effects and characteristics.....	14
2.1.2. Biomedical MEAs (Bio-MEAs).....	16
2.2. High entropy alloys (Ti-Nb-Zr-Ta-Mo).....	18
2.3. Powder metallurgy technology (P/M).....	21
2.4. Elemental blend (EB).....	23
2.5. Mechanical alloying (MA).....	27
2.6. Spark plasma sintering (SPS).....	32
2.6.1. Generalities of SPS process: effects and characteristics.....	32
Chapter 3: Working plan.....	39
Chapter 4: Materials and methods.....	46
4.1. Powder and sample obtention.....	47
4.1.1. Powder obtention.....	47

4.1.2. Conventional powder metallurgy (EB process).....	52
4.1.2.1. Powder mixing.....	53
4.1.2.2. Elemental blend (Ti-Nb-Zr-Ta and Ti-Nb-Zr-Ta-Mo).....	55
4.1.2.3. Compaction.....	55
4.1.2.4. Sintering.....	55
4.1.3. Spark plasma sintering samples.....	57
4.1.3.1. Powder mixing.....	58
4.1.3.2. Mechanical alloying (Ti-Nb-Zr-Ta).....	58
4.1.3.3. Mechanical alloying + Spark plasma sintering (Ti-Nb-Zr-Ta).....	59
4.2. Microstructural characterisation.....	60
4.2.1. X-Ray Diffraction.....	60
4.2.2. Metallographic preparation.....	61
4.2.3. Optical microscopy.....	61
4.2.4. Field emission scanning electron microscopy.....	61
4.2.5. Electron backscatter diffraction.....	62
4.3. Physical characterisation.....	64
4.3.1. Archimedes test.....	64
4.3.2. Determination of elastic modulus.....	66
4.4. Mechanical characterisation.....	67
4.4.1. Hardness test.....	67
4.4.2. Microhardness test.....	67
4.4.3. 4-Point bending test.....	68
4.4.4. Tensile strength test.....	70
4.4.5. Compression test.....	70

4.5. Chemical characterisation.....	71
4.5.1. Electrochemical corrosion.....	71
4.5.2. Ion release.....	76
Chapter 5: Results.....	77
5.1. Elemetal blend (EB).....	78
5.1.1. The volume during sintering process.....	78
5.1.2. Microstructural characterisation.....	82
5.1.2.1. Crystallographic phase distribution.....	82
5.1.2.2. Chemical distribution throughout the phases.....	83
5.1.2.3. Crystalline structure.....	92
5.1.2.4. Crystallographic orientation.....	104
5.1.3. Mechanical characterisation.....	107
5.1.3.1. Hardness.....	108
5.1.3.2. Microhardness.....	109
5.1.3.3. Determination of elastic modulus.....	109
5.1.3.4. 4-Point bending, micro-tensile, and micro-compression tests.....	110
5.1.3.5. Fractography analysis.....	116
5.1.4. Chemical characterisation.....	117
5.1.4.1. Corrosion resistance.....	117
5.1.4.2. Ion release.....	124
5.2. Spark plasma sintering (SPS).....	125
5.2.1. Microstructural characterisation.....	125
5.2.1.1. Porosity.....	125
5.2.1.2. Crystallographic phase distribution.....	126

5.2.1.3. Chemical distribution throughout the phases.....	126
5.2.1.4. Crystalline structure.....	131
5.2.1.5. Crystallographic orientation.....	136
5.2.2. Mechanical characterisation.....	137
5.2.2.1. Hardness.....	137
5.2.2.2. Microhardness.....	137
5.2.2.3. Determination of elastic modulus by ultrasounds.....	138
5.2.2.4. 4-Point bending, micro-tensile, and micro-compression tests.....	138
5.2.2.5. Fractography analysis.....	139
5.2.3. Chemical characterisation.....	140
5.2.3.1. Corrosion resistance.....	140
Chapter 6: Discussion.....	143
6.1. Thermodynamic phase equilibrium calculations.....	144
6.2. Mechanical properties evaluation.....	146
6.3. Microstructure-mechanical properties relationship.....	151
6.4. Effect of microstructure on electrochemical properties and ion release.....	153
Chapter 7: Conclusions.....	160
Chapter 8: Future works.....	162
References.....	163
Results dissemination.....	177