

Machine hour calculation: Excavatorake away				Calculation of transport			
Number of m3 to be moved in solid measure		500 m ³		Choice of vehicle: Scania R114CB			
Bucket size		2,00 m ³					
Choice of Machine: Excavator Volvo EC210C				Max load pr vehicle:		0 kg	
				Max number of m3		12,00 m ³	
				Do not exceed the maximum payload		22.200	
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		2,00 m ³		Max. Weigth		22.200 kg	
		500 m ³		Distance to tip		5 km	
Density		1850 kg/m ³		Speed		50 km/t	
Efficiency		0,6 Faktor		Max volume.	(max weigth/soildensity)/loadingfactor	12,00 m ³	
Cyclus time		30 Sek		Drivingtime total	2*(distance*60min/h)/avarage speed	12,00 min	
Loadind factor	0,8	0,8 Faktor		Loadingtime	Max volum/bucketsize*(cyklustime/60)	5,68 min	
				Unloading time		1,00 min	
Bucket factor		1,1 Faktor		Maneuвреtime		1,60 min	
				Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	20,28 min	
Production.	Bucketsize*(3600/cyclus time) *Efficiencie.*bucket	126,72 m ³ /time		Lorrys production	(60min/h/ circulationtime)*max.volume	35,50 m ³ /time	
				Number off trucks		3,6	
Hours total			4 Hours	Hours total			14 Hours

Machine hour calculation:				Calculation of transport			
Excavation topsoil		Take away		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measure		970,82 m ³		Max load pr vehicle:		0 kg	
Bucket size		1,50 m ³		Max number of m3		6,00 m ³	
Choice of Machine: Excavator Volvo ECR88 PLUS				Do not exceed the maximum payload		11.100	
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		11.100	kg
		970,82	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	3,16	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiencie.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	6,48	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	55,59	m ³ /time
				Number off trucks		2,1	
Hours total		9 Hours		Hours total		17 Hours	

Machine hour calculation:							
Backfilling topsoil		Wheel Loader		Calculation of transport			
Number of m3 to be moved in solid measure		471,88 m³		Choice of vehicle: Thwaites dumper 6 ton			
Bucket size		0,47 m³					
Cat 247 bæltelæsser Wheel loader				Max load pr vehicle: 0 kg			
				Max number of m3 6,00 m³			
				Do not exceed the maximum payload 11.100			
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		0,47	m³	Max. Weigth		11.100	kg
		471,88	m³	Distance to tip		0,06	km
Density		1850	kg/m³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	10,07	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time)	35,74	m³/time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	13,39	min
	*Efficiencie.*bucket			Lorrys production	(60min/h/ circulationtime)*max.volume	26,88	m³/time
				Number off trucks		1,3	
Hours total		13	Hours	Hours total		26	Hours

Machine hour calculation: Backfilling topsoil with excavator Number of m3 to be moved in solid measure 471,88 m ³ Bucket size 1,50 m ³ Choice of Machine: Excavator Volvo ECR88 PLUS				Calculation of transport Max load pr vehicle: 0 kg Max number of m3 0,00 m ³ Do not exceed the maximum payload 0			
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		0	kg
		471,88	m ³	Distance to tip		0	km
Density		1850	kg/m ³	Speed		0	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	0,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	#;DIV/0!	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	0,00	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	#;DIV/0!	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	#;DIV/0!	m ³ /time
				Number off trucks		#;DIV/0!	
Hours total		4	Hours	Hours total		#;DIV/0!	Hours

Machine hour calculation: Excavatorake away				Calculation of transport			
Number of m3 to be moved in solid measure		500 m ³		Choice of vehicle: Scania R114CB			
Bucket size		2,00 m ³					
Choice of Machine: Excavator Volvo EC210C				Max load pr vehicle:		0 kg	
				Max number of m3		12,00 m ³	
				Do not exceed the maximum payload		22.200	
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		2,00 m ³		Max. Weigth		22.200 kg	
		500 m ³		Distance to tip		5 km	
Density		1850 kg/m ³		Speed		50 km/t	
Efficiency		0,6 Faktor		Max volume.	(max weigth/soildensity)/loadingfactor	12,00 m ³	
Cyclus time		30 Sek		Drivingtime total	2*(distance*60min/h)/avarage speed	12,00 min	
Loadind factor	0,8	0,8 Faktor		Loadingtime	Max volum/bucketsize*(cyklustime/60)	5,68 min	
				Unloading time		1,00 min	
Bucket factor		1,1 Faktor		Maneuвреtime		1,60 min	
				Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	20,28 min	
Production.	Bucketsize*(3600/cyclus time) *Efficiencie.*bucket	126,72 m ³ /time		Lorrys production	(60min/h/ circulationtime)*max.volume	35,50 m ³ /time	
				Number off trucks		3,6	
Hours total			4 Hours	Hours total			14 Hours

<u>Machine hour calculation:</u>							
<u>Excavation Raw soil</u>		<u>Take away</u>		<u>Calculation of transport</u>			
Number of m3 to be moved in solid measure		2353,24 m³		<u>Choice of vehicle: Thwaites dumper 6 ton</u>			
Bucket size		1,50 m³					
<u>Choice of Machine: Excavator Volvo ECR88 PLUS</u>				Max load pr vehicle: 0 kg			
				Max number of m3 6,00 m³			
<u>Zone A + Lift and stairs basement</u>				Do not exceed the maximum payload 11.100			
<u>Pos.nr:</u>							
<u>Text</u>	<u>Formel.</u>	<u>Quantity</u>	<u>Unit</u>	<u>Text</u>	<u>Formel.</u>	<u>Quantity</u>	<u>Unit</u>
Bucket size		1,50	m³	Max. Weigth		11.100	kg
		2353,24	m³	Distance to tip		0,06	km
Density		1850	kg/m³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	3,16	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiencie.*bucket	114,05	m³/time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	6,48	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	55,59	m³/time
				Number off trucks		2,1	
<u>Hours total</u>		21 Hours		<u>Hours total</u>		42 Hours	

Machine hour calculation:				Calculation of transport			
Excavation raw soil		Take away		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measure		849,52 m ³		Max load pr vehicle:		0 kg	
Bucket size		1,50 m ³		Max number of m3		6,00 m ³	
Choice of Machine: Excavator Volvo ECR88 PLUS				Do not exceed the maximum payload		11.100	
Zone B + Exterior stairs							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		11.100	kg
		849,52	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	3,16	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time)	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	6,48	min
	*Efficiencie.*bucket			Lorrys production	(60min/h/ circulationtime)*max.volume	55,59	m ³ /time
				Number off trucks		2,1	
Hours total		7 Hours		Hours total		15 Hours	

Machine hour calculation:				Calculation of transport			
Excavation raw soil		Take away		Choice of vehicle: Scania R114CB			
Number of m3 to be moved in solid measure		169,26 m³		Max load pr vehicle:		0 kg	
Bucket size		1,50 m³		Max number of m3		6,00 m³	
Choice of Machine: Excavator Volvo ECR88 PLUS				Do not exceed the maximum payload		11.100	
Zone C							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m³	Max. Weigth		11.100	kg
		169,26	m³	Distance to tip		0,06	km
Density		1850	kg/m³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	3,16	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time)	114,05	m³/time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	6,48	min
	*Efficiencie.*bucket			Lorrys production	(60min/h/ circulationtime)*max.volume	55,59	m³/time
				Number off trucks		2,1	
Hours total		1 Hours		Hours total		3 Hours	

Machine hour calculation: Excavatioake away				Calculation of transport			
Number of m3 to be moved in solid measur		500 m ³		Choice of vehicle: Scania R114CB			
Bucket size		2,00 m ³					
Choice of Machine: Excavator Volvo EC210C				Max load pr vehicle:		0 kg	
				Max number of m3		12,00 m ³	
				Do not exceed the maximum payload		22.200	
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		2,00 m ³		Max. Weigth		22.200 kg	
		500 m ³		Distance to tip		5 km	
Density		1850 kg/m ³		Speed		50 km/t	
Efficiency		0,6 Faktor		Max volume.	(max weigth/soildensity)/loadingfactor	12,00 m ³	
Cyclus time		30 Sek		Drivingtime total	2*(distance*60min/h)/avarage speed	12,00 min	
Loadind factor	0,8	0,8 Faktor		Loadingtime	Max volum/bucketsize*(cyklustime/60)	5,68 min	
				Unloading time		1,00 min	
Bucket factor		1,1 Faktor		Maneuвреtime		1,60 min	
Production.	Bucketsize*(3600/cyclus time)	126,72 m ³ /time		Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	20,28 min	
	*Efficiency.*bucket			Lorrys production	(60min/h/ circulationtime)*max.volume	35,50 m ³ /time	
				Number off trucks		3,6	
Hours total			4 Hours	Hours total			14 Hours

Machine hour calculation: Backfill				Calculation of transport			
Wheel Loader		SAND		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measure		707,31 m ³		Max load pr vehicle:		0 kg	
Bucket size		0,47 m ³		Max number of m3		6,00 m ³	
Cat 247 bæltelæsser Wheel loader				Do not exceed the maximum payload		11.100	
Zone A + Lift and stairs basement							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		0,47	m ³	Max. Weigh		11.100	kg
		707,31	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigh/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	10,07	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	35,74	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	13,39	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	26,88	m ³ /time
				Number off trucks		1,3	
Hours total		20 Hours		Hours total		40 Hours	

Machine hour calculation: Backfill				Calculation of transport			
Excavator							
Number of m3 to be moved in solid measure							
Bucket size							
Choice of Machine: Excavator Volvo ECR88 PLUS							
Zone A + Lift and stairs basement							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		0	kg
		707,31	m ³	Distance to tip		0	km
Density		1850	kg/m ³	Speed		0	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	0,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	#jDIV/0!	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	0,00	min
				Unloading time		1,00	min
Bucket factor		1,1	Faktor	Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiencie.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	#jDIV/0!	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	#jDIV/0!	m ³ /time
				Number off trucks		#jDIV/0!	
Hours total		6	Hours	Hours total		#jDIV/0!	Hours

Machine hour calculation: Backfill				Calculation of transport			
Wheel Loader		SAND		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measure		745,36 m ³		Max load pr vehicle: 0 kg			
Bucket size		0,47 m ³		Max number of m3 6,00 m ³			
Cat 247 bæltelæsser Wheel loader				Do not exceed the maximum payload 11.100			
Zone B + Exterior stairs							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		0,47	m ³	Max. Weigth		11.100	kg
		745,36	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	10,07	min
				Unloading time		1,00	min
Bucket factor		1,1	Faktor	Maneuвреtime		1,60	min
				Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	13,39	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	35,74	m ³ /time	Lorrys production	(60min/h/ circulationtime)*max.volume	26,88	m ³ /time
				Number off trucks		1,3	
Hours total		21 Hours		Hours total		42 Hours	

Machine hour calculation: Backfill				SAND			
Excavator				Calculation of transport			
Number of m3 to be moved in solid measure				745,36 m ³			
Bucket size				1,50 m ³			
Choice of Machine: Excavator Volvo ECR88 PLUS				Max load per vehicle:			
				0 kg			
Zone B + Exterior stairs				Max number of m3			
				0,00 m ³			
Pos.nr:				Do not exceed the maximum payload			
				0			
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weight		0	kg
		745,36	m ³	Distance to tip		0	km
Density		1850	kg/m ³	Speed		0	km/h
Efficiency		0,6	Faktor	Max volume.	(max weight/soildensity)/loadingfactor	0,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	#DIV/0!	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	0,00	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuvretime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	#DIV/0!	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	#DIV/0!	m ³ /time
				Number off trucks		#DIV/0!	
Hours total		7	Hours	Hours total		#DIV/0!	Hours

Machine hour calculation: Backfill				Calculation of transport			
Wheel Loader		SAND		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measur		298 m ³		Max load pr vehicle: 0 kg			
Bucket size		0,47 m ³		Max number of m3 6,00 m ³			
Cat 247 bæltelæsser Wheel loader				Do not exceed the maximum payload 11.100			
Zone C+ D							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		0,47	m ³	Max. Weigth		11.100	kg
		298	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	10,07	min
				Unloading time		1,00	min
Bucket factor		1,1	Faktor	Maneuvre time		1,60	min
Production.	Bucketsize*(3600/cyclus time)	35,74	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	13,39	min
	*Effience.*bucket			Lorrys production	(60min/h/ circulationtime)*max.volume	26,88	m ³ /time
				Number off trucks		1,3	
Hours total		8 Hours		Hours total		17 Hours	

Machine hour calculation: Backfill				SAND			
Excavator				Calculation of transport			
Number of m3 to be moved in solid measur				298 m ³			
Bucket size				1,50 m ³			
Choice of Machine: Excavator Volvo ECR88 PLUS				Max load pr vehicle: 0 kg			
Zone C+ D				Max number of m3 0,00 m ³			
Pos.nr:				Do not exceed the maximum payload 0			
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		0	kg
		298	m ³	Distance to tip		0	km
Density		1850	kg/m ³	Speed		0	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	0,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	#iDIV/0!	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	0,00	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Effience.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	#iDIV/0!	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	#iDIV/0!	m ³ /time
				Number off trucks		#iDIV/0!	
Hours total		3 Hours		Hours total		#iDIV/0! Hours	

Machine hour calculation: Backfill				Calculation of transport			
Wheel Loader		MSG		Choice of vehicle: Thwaites dumper 6 ton			
Number of m3 to be moved in solid measure		194,06 m ³		Max load pr vehicle: 0 kg			
Bucket size		0,47 m ³		Max number of m3 6,00 m ³			
Cat 247 bæltelæsser Wheel loader				Do not exceed the maximum payload 11.100			
Zone C+ D							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		0,47	m ³	Max. Weight		11.100	kg
		194,06	m ³	Distance to tip		0,06	km
Density		1850	kg/m ³	Speed		10	km/t
Efficiency		0,6	Faktor	Max volume.	(max weight/soildensity)/loadingfactor	6,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	0,72	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	10,07	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	35,74	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	13,39	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	26,88	m ³ /time
				Number off trucks		1,3	
Hours total		5 Hours		Hours total		11 Hours	

Machine hour calculation: Backfill Excavator Number of m3 to be moved in solid measure 194,06 m ³ Bucket size 1,50 m ³ Choice of Machine: Excavator Volvo ECR88 PLUS				Calculation of transport Max load pr vehicle: 0 kg Max number of m3 0,00 m ³ Do not exceed the maximum payload 0			
Zone C+ D							
Pos.nr:							
Text	Formel.	Quantity	Unit	Text	Formel.	Quantity	Unit
Bucket size		1,50	m ³	Max. Weigth		0	kg
		194,06	m ³	Distance to tip		0	km
Density		1850	kg/m ³	Speed		0	km/t
Efficiency		0,6	Faktor	Max volume.	(max weigth/soildensity)/loadingfactor	0,00	m ³
Cyclus time		25	Sek	Drivingtime total	2*(distance*60min/h)/avarage speed	#jDIV/0!	min
Loadind factor	0,8	0,8	Faktor	Loadingtime	Max volum/bucketsize*(cyklustime/60)	0,00	min
Bucket factor		1,1	Faktor	Unloading time		1,00	min
				Maneuвреtime		1,60	min
Production.	Bucketsize*(3600/cyclus time) *Efficiency.*bucket	114,05	m ³ /time	Circulationtime	Loadingtime+drivingtime+maneuvre+ unload	#jDIV/0!	min
				Lorrys production	(60min/h/ circulationtime)*max.volume	#jDIV/0!	m ³ /time
				Number off trucks		#jDIV/0!	
Hours total		2	Hours	Hours total		#jDIV/0!	Hours