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1 **Repair of Corroded Prestressed Concrete Piles of Harbor Landing Stages.**

2 Paper by Tseng-Cheng Lin, Chyuan-Hwan Jeng, Chung-Yue Wang, and Ting-Hung Jou

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8 **Discussion by José R. Martí-Vargas**

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12

13 The discussed paper presents an interesting study on repairing and strengthening corroded  
14 prestressed concrete piles by using carbon fiber-reinforced polymer jacketing. The authors should  
15 be complimented for carrying out a careful experimental study. The discusser would like to thank  
16 the authors for providing an excellent paper and would also like to offer the following comments  
17 and questions, mainly about longitudinal reinforcement, so that the authors can consider them in  
18 further analyses and researchs.

19 1. Based on the test setup capacity, a length scale of 1/2 in relation to the prototype piles was  
20 chosen by the authors for the prestressed concrete pile specimens. This fact also affects the actual  
21 bending moment. A scale of 1/2 was also applied to the diameter of the specimens. Therefore, the  
22 concrete cross-section was 1/4 in relation to the prototype piles, and the second area moment was  
23 1/16. How did the authors account for these different reduced-scale factors? Was the diameter of the  
24 longitudinal reinforcement also scaled or did it coincide with the reinforcement diameter of the  
25 prototype piles?

1 2. Longitudinal reinforcement consisted of 18 prestressing high-strength steel bars 7 mm (0.276 in.)  
2 in diameter, all pretensioned by a total of 49.0 kN (11.0 kips) axial force. The discussor believes  
3 that the manufacturing process of the specimens in the precast plant consisted of three stages<sup>33</sup>:  
4 tensioning the prestressing reinforcement; casting the concrete member around the prestressing  
5 reinforcement; and releasing the prestressing reinforcement force, which is transferred to the  
6 concrete by bond. Afterwards, the reinforcement stress varies from a zero value at the specimen  
7 ends to a constant maximum (effective stress) in the central zone of the prestressed specimen. The  
8 distance required to develop the effective stress in the prestressing reinforcement is defined as  
9 transfer length<sup>34</sup>. Transfer length depends on several parameters (e.g., reinforcement stress and  
10 diameter<sup>34</sup>, concrete properties<sup>35,36</sup> and composition<sup>33,37</sup>), and can be estimated by using equations  
11 based on the equilibrium of forces<sup>36,38</sup> or bond-slip,<sup>39</sup> and can also be experimentally  
12 determined<sup>40,41</sup>. Transfer length is important not only after prestress transfer, but also when a  
13 bending moment is applied because transfer length remains within the required development length  
14 at loading<sup>34,42</sup>. As the corrosion simulation was carried out by partial concrete spalling and the  
15 concrete cover was removed, reinforcement-concrete bond loss resulted in the specimens. In the  
16 case of specimens C4N and C4R, four longitudinal reinforcing bars were cut off to simulate their  
17 full corrosion. However, the authors do not provide information on the longitudinal reinforcement  
18 stress as regards the transfer lengths and their changes –longitudinal reinforcement stress  
19 diminution–, which should be considered in the analyses of the observed behavior of the test  
20 specimens. The idealized longitudinal reinforcement stress profiles after simulating corrosion are  
21 shown in Fig.15.

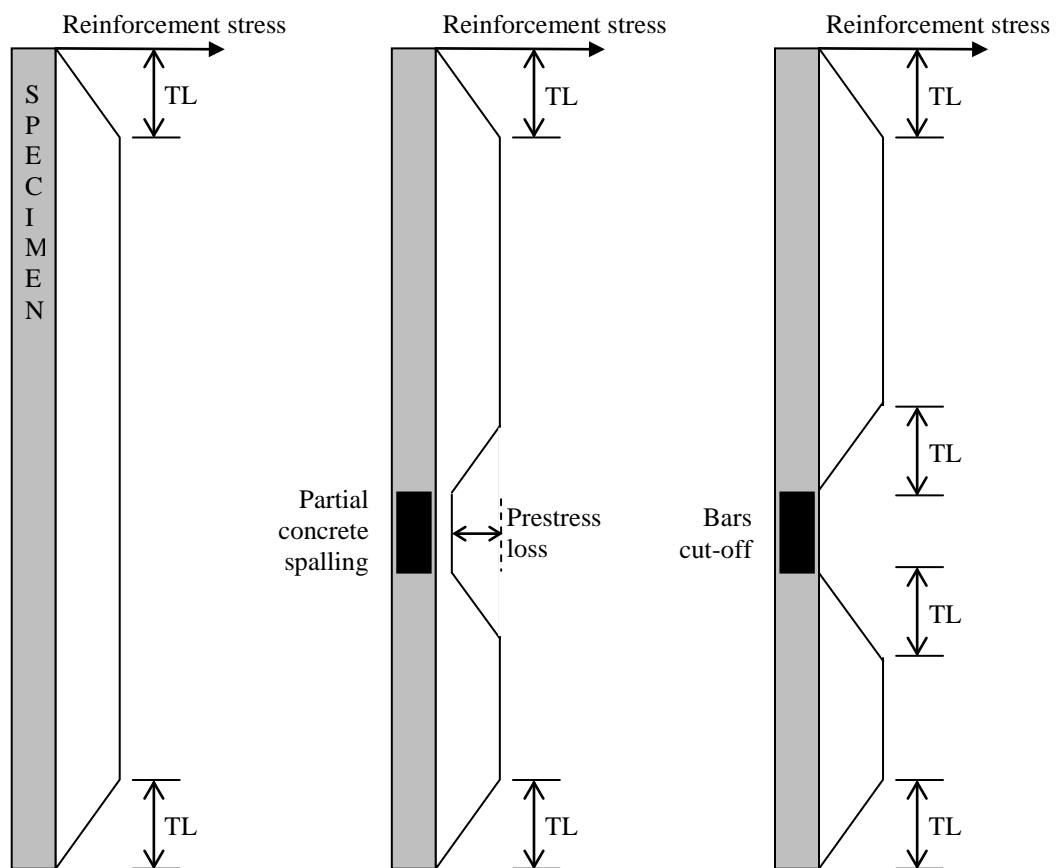
22 3. The diminution of longitudinal reinforcement stress caused by removing the concrete cover  
23 could be considered an equivalent prestress loss<sup>43</sup> to a mass loss of this reinforcement. Therefore,  
24 this information should be included in Table 1 for specimens C2N-C2R and C3N-C3R.

25 4. As the concrete cross-section diminishes asymmetrically by removing the concrete cover, an  
26 initial eccentricity of the axial prestressing force prior to testing appears, which also depends on the

1 changes in longitudinal reinforcement stress, in addition to possible transfer length changes with  
 2 time<sup>44</sup>.

3 5. Insignificant effects of different confinement reinforcement levels on transfer length have been  
 4 stated,<sup>45,46</sup> also on the development length<sup>46</sup>. Do the authors have some information on the effect of  
 5 the confinement by jacking on the longitudinal reinforcement stress in the repaired specimens?

6 6. As transfer length provisions differ from distinct codes and researchers,<sup>36,39,47</sup> it would be  
 7 interesting to detail the provisions used by the authors to design and manufacture the prestressed  
 8 concrete pile specimens. Is the applied pretensioned axial force of 49.0 kN (11.0 kips)  
 9 representative of the current practice in Taiwan from 18 prestressing high-strength steel bars 7 mm  
 10 (0.276 in.) in diameter?



24 Fig. 15—Idealized longitudinal reinforcement stress profiles (TL = transfer length).

25

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