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Additional Information

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3 **1 Stability of micronutrients and phytochemicals of grapefruit jam as affected by the**
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5 **2 obtention process**
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15
16 7 **Abstract**
17

18 8 Fruits are widely revered for their micronutrient properties. They serve as a primary source
19 9 of vitamins and minerals as well as of natural phytonutrients with antioxidant properties.
20 10 Jam constitutes an interesting way to preserve fruit. Traditionally, this product is obtained
21 11 by intense heat treatment that may cause irreversible loss of these bioactive compounds
22 12 responsible for the health-related properties of fruits. In this work, different grapefruit jams
23 13 obtained by conventional, osmotic dehydration (OD) without thermal treatment and/or
24 14 microwave (MW) techniques were compared in terms of their vitamin, organic acid and
25 15 phytochemical content and their stability through 3 months of storage. If compared with
26 16 heating, osmotic treatments lead to a greater loss of organic acids and vitamin C during
27 17 both processing and storage. Microwave treatments permit jam to be obtained which has a
28 18 similar nutritional and functional value than that obtained when using a conventional
29 19 heating method, but in a much shorter time.
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57 21 **Keywords**
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59 22 Grapefruit, osmotic dehydration, microwave, vitamins, organic acids, carotenoids, phenols,
60 23 storage
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26 Introduction

27 Fruits have historically been considered rich sources of some essential dietary
28 micronutrients and fibers. More recently, they have been recognized as important sources
29 for a wide array of phytochemicals that individually, or in combination, may benefit health
30 (Rechkemmer, 2001). These naturally occurring compounds possess anticarcinogenic and
31 other beneficial properties, so that they are referred to as chemopreventives. Therefore,
32 some people have conferred on fruits and vegetables the status of “functional foods”
33 (Yahia, 2010). One of the predominant mechanisms of the protective action of
34 phytochemicals is their antioxidant activity and the capacity to scavenge free radicals.
35 Among the most widely investigated chemopreventives are to be found some vitamins,
36 polyphenols and pigments, such as carotenoids, chlorophylls, flavonoids and betalains
37 (Yahia, 2010). Grapefruit is a citrus fruit which presents high amounts of vitamins, phenolic
38 compounds and carotenoids (Rouseff et al., 1992; Xu et al., 2008; Igual et al., 2010a).
39 However, its bitter taste limits its consumer popularity as fresh fruit. An alternative way to
40 consume and preserve fruits has traditionally been as jam. The usual application of
41 prolonged heating treatments of the fruit in the conventional jam elaboration process can
42 lead to an important loss of its beneficial properties. Osmotic dehydration at a mild
43 temperature (30-40 °C) is a technique that can be used to obtain jam without being so
44 aggressive with the antioxidant compounds of fruits (García-Martínez et al., 2002; Igual et
45 al., 2010b). Osmotic dehydration is a concentration technique, in which the fruit is
46 immersed in a highly concentrated solution in order to promote water loss from the fruit
47 cells. Osmo-dehydrated fruit ground together with a part of the osmotic solution used and
48 some fibre allow to obtain a jam. On the other hand, the use of microwave energy has
49 been proposed as an alternative to traditional heat, since a shorter process time is
50 required due to the volumetric heating of the product. In this sense, the thermolabile
51 nutrients of fresh fruit may be better preserved and a higher quality final product may be

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3 52 achieved (Picouet et al., 2009, Igual et al., 2010b, García-Martínez et al., 2012). Drying,
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5 53 cooking, blanching, pasteurization, thawing and tempering, microwave vacuum-drying and
6
7 54 microwave freeze-drying are some of the commercially proven applications of this
8
9 55 technology (Hebbar & Rastogi, 2012; Salazar-González et al., 2012; Vadivambal & Jayas,
10
11 56 2010). In the case of jam making the fresh fruit is previously precooked in the microwave,
12
13 57 then mixed with sugar and finally the mixture is cooked again in the microwave. A
14
15 58 combined osmotic–microwave process has also been proven suitable to provide a jam
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17 59 with adequate physicochemical and sensorial properties (Igual et al., 2013).

20 60 The aim of this work was to evaluate the influence of different jam-making processes, such
21
22 61 as osmotic dehydration, microwave energy application and conventional heating, on the
23
24 62 organic acid, vitamin and phytochemical content and on the antioxidant capacity of
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26 63 grapefruit jam during storage.
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31 **Materials and methods**

33 *Raw materials*

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35 67 Grapefruits (*Citrus paradise* var. Star Ruby) from the city of Murcia (Spain) were
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37 68 purchased from a local supermarket. Fruit pieces were peeled and cut perpendicularly to
38
39 69 the fruit axis into 10 mm thick half-slices. Food grade commercial sucrose was used to
40
41 70 prepare conventional and microwave jams. In the case of the jam obtained by osmotic
42
43 71 dehydration, an osmotic solution (OS) was prepared by mixing an amount of sucrose with
44
45 72 distilled water until it was completely dissolved, forming a 65 °Brix syrup. In this case,
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47 73 citrus peel pectin (60% degree of esterification, Fluka Biochemika, Switzerland) was added
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49 74 as a gelling agent.
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57 *Jams preparation procedures*

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3 78 The following processes were applied to obtain a 40-60 °Brix product, as described by the
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5 79 Spanish quality norm for fruit jam (BOE, 1990). In all the cases, the obtained jams were
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7 80 placed in sterile glass jars and were left to gel at 20 °C for 24 h till analysis.
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12 82 **Conventional process.** Fresh fruit (67 g grapefruit/100 g mixture) was pre-cooked at 85
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14 83 °C for 10 min, added to the sugar and potassium sorbate (32.99 and 0.01 g/100 g mixture,
15
16 84 respectively) and cooked at 95-100 °C for 20 min longer. An electric food processor
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18 85 (Thermomix TM 21, Vorwerk, Spain) was used for the treatment. The obtained jam was
19
20 86 named Conventional.
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22 87

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24
25 88 **Microwave process.** Fresh fruit (67 g grapefruit/100 g mixture) was pre-cooked (900 W, 5
26
27 89 min), added to the sugar and potassium sorbate (32.99 and 0.01 g/100 g mixture,
28
29 90 respectively) and cooked at 900 W for 10 min longer. A household microwave-air
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31 91 (Moulinex 5141 AFW2, Spain) was used to obtain this jam, named MW.
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35 93 **Osmotic process.** Half slices of peeled grapefruit were placed in a 65 °Brix OS (ratio
36
37 94 OS:fruit 5:1) for 10 min at 20 °C and 50 mbar pressure. Afterwards, the atmospheric
38
39 95 pressure was restored for 10 min longer in order to promote the impregnation of the fruit
40
41 96 with the OS. Finally, samples immersed in the OS were heated to 40 °C (water bath P-
42
43 97 Selecta Precistern, Barcelona, Spain) under continuous stirring (200 rpm, Heidolph
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45 98 Instruments, RZR 2020, Schwabach, Germany) for 3 h, to reach ≈30 °Brix following a
46
47 99 previous kinetic study (Igual et al., 2010b). Osmo-dehydrated grapefruit pieces (ODG) (53
50
51 100 g), potassium sorbate (0.01 g/100 g mixture) and pectin (1 g/100 g mixture) were ground
52
53 101 with the required part of the OS (40 g) used for fruit dehydration to obtain jam with 60 g
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55 102 fresh fruit/100 g jam, taking into account °Brix of ODG and °Brix of the OS. The jam thus
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57 103 obtained was referred to as OD.
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105 **Combined osmotic-microwave process.** Jams obtained from osmo-dehydrated
106 grapefruit, as described in Section 2.2.3, were cooked in the microwave-air oven at 900 W
107 for 5 min to obtain OD+MW samples.

108

109 *Storage conditions*

110 Jams were stored for 3 months at 20 °C, except the OD one which was stored at 4 °C.
111 According to previous studies, OD jams obtained in the absence of thermal treatment need
112 refrigerated storage at 4 °C to ensure the same shelf life as thermally treated ones
113 (García-Martínez et al., 2002). Analyses were carried out after 1, 7, 15, 30, 45, 60, 75 and
114 90 days of storage from the day where the jams were obtained.

115

116 *Analysis*

117 **Physicochemical properties.** Moisture content (x_w), °Brix and water activity (a_w) were
118 determined for fresh grapefruit, ODG and all the jams. The x_w was determined by drying
119 the sample to constant weight at 60 °C in a vacuum oven (AOAC method 934.06, 2000).
120 °Brix were measured in previously homogenized samples using a refractometer at 20 °C
121 (Zeiss, ATAGO model NAR-3T refractometer, Japan). A dew point hygrometer (FA-st Lab,
122 GBX, France) was used to measure a_w . pH was measured by means of a CRISON pH-
123 meter (Belgium). Each analysis was carried out in triplicate.

124

125 **Organic acids.** The determination and quantification of tartaric (TA), malic (MA) and citric
126 acid (CA) was performed by high performance liquid chromatography (HPLC) according to
127 Cen et al. (2007). Samples were centrifuged (Selecta Medifriger-BL, Spain) at 9167xg for
128 15 min and filtered by 0.22 µm membrane. The HPLC equipment (Jasco, Italy) consisted
129 of a ternary pump (Jasco PU-1580 HPLC pump, Italy), a gradient generator (LG-1580-02

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3 130 Ternary Gradient Unit), Ultrabase-C18 column (5 μm , 4.6x250 mm) and a UV-visible
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5 131 detector (MD-1510) with a range of measurement wavelength from 190 to 650 nm. The
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7 132 mobile phase was 0.01mol/L potassium dihydrogen phosphate solution, volume injection
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9 133 20 μL flow rate 1mL /min and detection at 215 nm at 25 $^{\circ}\text{C}$. Standard curves of each
10
11 134 reference acid (tartaric, malic and citric) (Panreac, Spain) were used to quantify. The
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13 135 storage induced variation in each compound (ΔM_i) was expressed as the change in the
14
15 136 amount of the compound referred to the fresh grapefruit content, according to equation (1):

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$$\Delta M_i = \frac{(M_i^t - M_i^0)}{M_i^{\text{FG}}} \quad (1)$$

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22 138 where: M_i^t : mass of compound i in the sample obtained from 1 g fresh grapefruit at storage
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24 139 time t , M_i^0 : mass of compound i in the sample obtained from 1 g fresh grapefruit at storage
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26 140 time 0 and M_i^{FG} : mass of the compound i in 1 g fresh grapefruit.

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31 142 **Ascorbic acid and total vitamin C.** Ascorbic acid (AA) and total vitamin C (ascorbic acid
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33 143 + dehydroascorbic acid) were determined by HPLC (Jasco, Italy). To determine the
34
35 144 ascorbic acid, the sample (1 g) was extracted with oxalic acid (Xu et al., 2008). The
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37 145 procedure employed to determine total vitamin C (0.5 mL sample) was the reduction of
38
39 146 dehydroascorbic acid to ascorbic acid, using DL-dithiothreitol as the reductant reagent
40
41 147 (Sánchez-Moreno et al., 2003). Afterwards, the same procedure as that used for the
42
43 148 ascorbic acid method was performed. The HPLC conditions were: Ultrabase-C18, 5 μm
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45 149 (4.6x250 mm) column (Análisis Vínicos, Spain); mobile phase 0.1 % oxalic acid, volume
46
47 150 injection 20 μL , flow rate 1mL /min, detection at 243 nm and at 25 $^{\circ}\text{C}$. AA standard solution
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49 151 (Panreac, Spain) was prepared. The variation in each compound brought about by storage
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51 152 (ΔM_i) was expressed as the change in the amount of the compound referred to the fresh
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53 153 grapefruit content, according to equation (1).
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3 155 **Vitamins A and E.** Ethanol (4 mL) was added to 2 g homogeneous sample and the
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5 156 mixture was centrifuged (Selecta Medifriger-BL, Spain) at 366xg for 3 min at 4 °C. The
6
7 157 supernatant was filtered through a Whatman No.1 paper and 0.5 mL of n-hexane were
8
9 158 added and mixed. Vitamins A and E were extracted twice in the hexane phase and the
10
11 159 collected extract was dried under a stream of liquid nitrogen. The dried extract was
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13 160 solubilized in 0.2 mL methanol. HPLC conditions were: Ultrabase-C18, 5 µm (4.6x250 mm)
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15 161 column (Análisis Vínicos, Spain); methanol/ acetonitrile/ chloroform (47:42:11, v/v) as
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17 162 mobile phase, volume injection 20 µL, flow rate 1 mL/min, detection at 326 and 296 for
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19 163 vitamins A and E, respectively (Munzuroglu et al., 2003) at 25 °C. Standard curves of
20
21 164 reference vitamins A and E (Fluka-Biochemika, USA) were used for quantification
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23 165 purposes. The variation in each compound brought about by storage (ΔM_i) was expressed
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25 166 as the change in the amount of the compound referred to the fresh grapefruit content,
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27 167 according to equation (1).
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34 169 **Total carotenoids.** The total quantity of carotenoids (TC) present in the samples (5 g) was
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36 170 extracted with hexane/acetone/ethanol following Olives et al.'s (2006) methodology. The
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38 171 spectrophotometric reference method of AOAC (2000) was used for quantification. Sample
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40 172 absorbance was measured at 446 nm in a UV-visible spectrophotometer (Thermo Electron
41
42 173 Corporation, USA). The total carotenoid content was expressed as mg of β -carotene
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44 174 (Fluka-Biochemika, USA) per 100 grams of fresh sample. The variation in each compound
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46 175 brought about by storage (ΔM_i) was expressed as the change in the amount of the
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48 176 compound referred to the fresh grapefruit content, according to equation (1).
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53 178 **Total phenols (TP).** Phenols (35 g sample) were extracted with methanol, HCl (6 N) and
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55 179 NaF and analysed following the Folin-Ciocalteu method, as reported by [Selvendran and](#)
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3 180 Ryden (1990) absorbance was measured at 765 nm in a UV-visible spectrophotometer
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5 181 (Thermo Electron Corporation, USA). The total phenolic content was expressed as mg of
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7 182 Gallic Acid Equivalent (GAE) (Sigma-Aldrich, Germany) per gram of sample, using a
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9 183 standard curve range of 0-800 mg of gallic acid /mL. The variation in each compound
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11 184 brought about by storage (ΔM_i) was expressed as the change in the amount of the
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13 185 compound referred to the fresh grapefruit content, according to equation (1).
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18 187 **Antioxidant capacity.** Antioxidant capacity (AOC) was assessed using the free radical
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20 188 scavenging activity of the samples (0.1 mL) evaluated with the stable radical DPPH
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22 189 (Sánchez-Moreno et al., 2003). At 25 °C, a Thermo Electron Corporation
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24 190 spectrophotometer (USA) was used to measure the absorbance at 515 nm at 0.25 min
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26 191 intervals until the reaction reached the steady state. Appropriately diluted jam samples
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28 192 were used on the day of preparation. The percentage of DPPH (% DPPH) was calculated
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30 193 following equation (2):
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$$33 \quad 34 \quad 35 \quad 36 \quad 37 \quad 38 \quad 39 \quad 40 \quad 41 \quad 42 \quad 43 \quad 44 \quad 45 \quad 46 \quad 47 \quad 48 \quad 49 \quad 50 \quad 51 \quad 52 \quad 53 \quad 54 \quad 55 \quad 56 \quad 57 \quad 58 \quad 59 \quad 60$$
$$194 \quad \% \text{ DPPH} = \frac{(A_{\text{control}} - A_{\text{sample}})}{A_{\text{control}}} \times 100 \quad (2)$$

195 where A_{control} is the absorbance of the control (initial time) and A_{sample} the absorbance of the
196 sample at the steady state.
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198 *Statistical analysis*

199 Significant differences among treatments and storage time were evaluated by means of
200 the analysis of variance (ANOVA). Values of $p < 0.05$ were considered to represent a
201 significant effect. Furthermore, a correlation analysis was carried out between the
202 antioxidant activity and all the studied components with a 95 % significance level. These
203 statistical analyses were performed using Statgraphics Plus 5.1. To study the relationships

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3 204 between the samples and their initial bioactive compound content, a Principal Component
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5 205 Analysis (PCA) was applied using SPSS program version 16.0.
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9 207 **Results and Discussion**

10 208 *Effect of treatment on analysed compounds*

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13 209 Table 1 shows the physicochemical and compositional parameters of fresh fruit,
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15 210 osmodehydrated grapefruit and jams. In general, the values of *Star Ruby* grapefruit used
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17 211 as raw material in this study were similar to those obtained by other authors (Rouseff et
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19 212 al., 1992; Peiró et al., 2006; Chun et al., 2006; Kirit and Ozdemir, 2007; Xu et al., 2008;
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21 213 Igual et al., 2010a). To explore the main relationships between the studied samples and
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23 214 the analyzed compounds, a PCA was carried out (Figure 1). The first two components
24
25 215 accounted for about 85% of the overall variance. The first component (C1), explaining
26
27 216 52.98% of the variability, was associated with vitamins A ($r=0.96$), and E ($r=0.97$), AA
28
29 217 ($r=0.96$), TP ($r=0.89$), TC ($r=0.84$) and AOC ($r=0.90$) values. The fresh fruit showed the
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31 218 highest values of all these compounds associated with C1, followed by ODG. All the jams
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33 219 appeared on the left-hand side of the plot, due to the fact that they have a smaller quantity
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35 220 of these compounds, especially the OD+MW jam. The second component (C2) accounted
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37 221 for 32.20 % of the variability and it was mainly associated with CA ($r=0.97$), MA ($r=0.87$),
38
39 222 TA ($r=0.53$) and vitamin C ($r=0.89$) values. In this case, the jams submitted to a more
40
41 223 intense thermal treatment (conventional and MW) appeared in the upper part of the plot
42
43 224 mainly due to the higher values of CA, MA and TA. These jams contained a greater
44
45 225 quantity of these compounds than even the fresh fruit. In this sense, heating has been
46
47 226 described as a means of enhancing the release of bound compounds, leading to a higher
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49 227 content after processing if compared to fresh commodities (Leong and Oey, 2012; García-
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51 228 Martínez et al., 2012). Osmodehydrated grapefruit and the jams obtained from it, OD and
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3 229 OD+MW, were placed in the opposite part of the plot with the lowest values of the
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5 230 associated compounds.
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7 231 As shown in Table 1, the grapefruit reached ≈ 30 °Brix after the osmotic treatment. ODG
8
9 232 showed a significantly ($p < 0.05$) lower content of hydrosoluble compounds (TA, MA, CA,
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11 233 AA, vitamin C) when compared to the fresh fruit, probably as a result of the flow of these
12
13 234 compounds into the osmotic solution (Peiró et al., 2006). As a consequence, the jams
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15 235 obtained from OD fruit (OD and OD+MW ones) were the ones that presented significantly
16
17 236 ($p < 0.05$) lower values of MA, CA, AA and vitamin C with respect not only to the other MW
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19 237 and Conventional jams but also if compared with fresh fruit and ODG. The AA degradation
20
21 238 during the processing depends on the warming degree (temperature and time), the outflow
22
23 239 of fruit, the pH and the presence of metals and oxygen (Eitenmiller and Laden, 1999). AA
24
25 240 is easily oxidized to DHAA which also has vitamin C activity and, furthermore, this reaction
26
27 241 is reversible. DHAA is less stable than AA but its nutritional value is essentially the same
28
29 242 (Russell, 2004), so the sum of AA and DHAA content is assumed as vitamin C. When
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31 243 compared to grapefruit samples (fresh fruit, ODG), the greater difference between vitamin
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33 244 C and AA content in jams indicates that jam processing provoked the oxidation of AA to
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35 245 DHAA. Of the jams, OD and OD+MW showed the highest a_w and pH values and this fact
36
37 246 could be connected to the greater AA oxidation observed (Lesková et al., 2006). As
38
39 247 expected, there was no observed loss of carotenoids caused by their outflow from the fruit
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41 248 into the OS, since these compounds are not hydrosoluble. Nevertheless, when a thermal
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43 249 treatment was applied to obtain jams (conventional, MW and OD+MW) significant ($p < 0.05$)
44
45 250 carotenoid losses ($\approx 50\%$) were quantified. As other authors have observed, the
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47 251 carotenoid's instability is mainly due to its oxidative degradation (Meléndez-Martínez et al.,
48
49 252 2004). In this sense, factors such as grinding, thermal treatments, light and oxygen
50
51 253 exposition or pH can provoke important changes in these compounds (Rodríguez-Amaya,
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53 254 1999). As regards TP, the observed loss in the jams was similar to that observed by other
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3 255 authors working with blueberry, raspberry and blackberry jams (Amakura et al., 2000). The
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5 256 cell disintegration that occurred during the jam making processes can facilitate the
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7 257 oxidation reactions of these compounds (Pinto et al., 2007) although, in this case, the heat
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9 258 treatment seemed to be mainly responsible for the observed losses.

11 259 In this way, Fig. 1 shows how the studied compounds allow two groups of jams to be
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13 260 established, one including MW and Conventional ones and the other one with OD and OD-
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15 261 MW jams. From these results, the MW process can be proposed as a good alternative to
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17 262 conventional heating as a means of obtaining jams. The process is shorter in time and the
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19 263 nutritional and functional value of the product is maintained. Nevertheless, despite the
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21 264 absence or the milder thermal treatment applied when osmodehydrated fruit is used, this
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23 265 technique would not be recommended due to the greater loss in the nutritional and
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25 266 functional values of the obtained product, due to the hydrosoluble character of most of the
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27 267 studied compounds.

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32 33 269 *Evolution of the analysed compounds of obtained jams during storage*

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35 270 The water content, °Brix, pH and water activity during the storage period oscillated
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37 271 between 0.50 - 0.54 $\text{g}_{\text{water}}/\text{g}_{\text{product}}$, 46 - 49 $\text{g}_{\text{soluble solids}}/\text{g}_{\text{product's liquid phase}}$, 3.22 - 3.40 and 0.916
38
39 272 - 0.946, respectively. No significant ($p>0.05$) change in the analyzed physicochemical
40
41 273 parameters was observed during storage. The evolution of TA, MA, CA and AA content,
42
43 274 referred to fresh fruit, during storage is presented in figure 2. The jams obtained by
44
45 275 applying a more intense thermal treatment in their preparation (conventional and MW)
46
47 276 showed greater TA and MA losses during storage than the rest of the jams. However, only
48
49 277 the OD+MW sample showed CA loss at the end of storage.

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51
52 278 As regards AA loss, all the jams followed the same trend. At the beginning of storage (1-2
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54 279 weeks), a sharp decrease in AA was observed. At the end of storage, the MW jam showed
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56 280 the lowest AA loss (26%) and the jams obtained with osmodehydrated fruit the greatest,

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3 281 38% and 34% for OD and OD+MW, respectively. Quenzer and Burns (2006) also
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5 282 observed a higher AA retention in microwaved spinach samples than when treated in the
6
7 283 traditional way. The vitamin C content during the storage of fruit-based products depends
8
9 284 on the storage conditions, mainly temperature and the presence of oxygen and light
10
11 285 (Klimczak et al., 2007). A similar trend was observed when comparing the vitamin C loss
12
13 286 during storage (Figure 3) with the AA loss for this period (Figure 2). Vitamin C also showed
14
15 287 a sharp decrease in the first week then stabilizing until the end of the storage period.

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18 288 The change that took place in the vitamin A content of jams during storage (Figure 3) was
19
20 289 similar in every sample. During the first 45 days, no important changes in this vitamin were
21
22 290 observed, only an increase in the conventional one. From that moment onwards, a
23
24 291 significant ($p<0.05$) decrease in all the samples was observed until the end of storage. The
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26 292 loss of vitamin A in jams caused by storage was between 3 and 7%. As far as the loss of
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28 293 vitamin E was concerned (Figure 3), an early decrease in the first 7 days was observed in
29
30 294 OD and OD + MW jams. At the end of the storage period, the conventional jam lost the
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32 295 lowest amount of this vitamin while the OD jam was observed to lose the highest amount.
33
34 296 Considering the three vitamins together, conventional and MW jams, which is to say those
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36 297 obtained by applying intense heating treatments, presented the lowest vitamin loss after
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38 298 storage. Sánchez-Moreno et al. (2003) point to the important role played by the heating
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40 299 treatment in vitamin C stability, due to the inactivation of enzymes that degrade this
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42 300 vitamin during storage, such as ascorbate oxidase. Something similar seems to occur with
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44 301 vitamin E. Vitamin A was shown to be the most stable during storage.

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48 302 Figures 4 to 6 show the loss of TC, TP and antioxidant capacity in the different jams during
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50 303 storage. In Figure 4 it can be observed that, there was a greater loss of TC in the samples
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52 304 elaborated from osmo-dehydrated fruit (61% to 37% for OD and OD + MW, respectively)
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54 305 during the first week of storage, while in the conventional and MW jams this occurred after
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56 306 15 days (30%) and 1 month (43%), respectively. After that, the TC content remained
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3 307 constant until the end of the study, except for OD jam that again showed a significant
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5 308 ($p<0.05$) loss of carotenoids from day 45 to 60 and until the end of storage. A gradual loss
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7 309 of phenolic compounds during the storage period was observed for all the jams (Figure 5).
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9 310 At the end of the storage, the greatest TP loss was observed in OD jam while no
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11 311 significant ($p>0.05$) differences were found among the other jams. All the samples suffered
12
13 312 an antioxidant capacity loss during the storage period (Figure 6). OD jam was the most
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15 313 stable, with a DPPH reduction of 21%, followed by Conventional (35 %), OD+MW (46%)
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17 314 and MW (49%).

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20 315 A statistical correlation was carried out to explain the relationships among the
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22 316 phytochemical constituents quantified in the samples and also with the antioxidant
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24 317 capacity. Table 2 shows the Pearson correlation coefficients between each pair of
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26 318 variables. All correlation coefficients were statistically significant ($p<0.05$) in most cases
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28 319 and positive, except that of the pair of variables CA-total phenols. All the analyzed
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30 320 compounds, except the TA, showed a significant ($p<0.05$) correlation with the antioxidant
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32 321 capacity. The greatest contribution to the antioxidant capacity was provided by the vitamin
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34 322 A content, followed by the vitamin E, AA and the total carotenoids. Although there is some
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36 323 controversy about the influence of the phytochemicals present in fruits and vegetables with
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38 324 their antioxidant capacity (Guo et al., 2003), the results obtained in this work are consistent
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40 325 with some other studies where the contribution of AA and the phenolic compounds to the
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42 326 antioxidant capacity has been described (Xu et al., 2008; Tavarini et al., 2008). In addition,
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44 327 a significant ($p<0.05$) linear relationship was found between malic and citric acids and
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46 328 antioxidant capacity. The organic acids can behave like synergistic antioxidants, acting as
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48 329 complexing agents on inorganic metal ions, which in turn can catalyse the degradation,
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50 330 preventing or slowing antioxidants degradation and increasing its stability (Biolatto et al.,
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52 331 2005).

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3 333 **Conclusion**
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5 334 From this study, when compared to the conventional process, microwave energy could be
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7 335 recommended as a means of obtaining jam, since its application represents a 50%
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9 336 reduction in processing time and allows a product to be obtained which has a very similar
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11 337 nutritional and functional value. As a technique for concentrating the product, fruit
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13 338 osmodehydration is not recommended due to the hydrosoluble nature of most of the
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15 339 nutritive compounds, which will be lost during the process. Moreover, thermally treated
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17 340 jams are better at retaining **vitamins and phenolic** compounds during storage.
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23 342 **Acknowledgment**

24
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26
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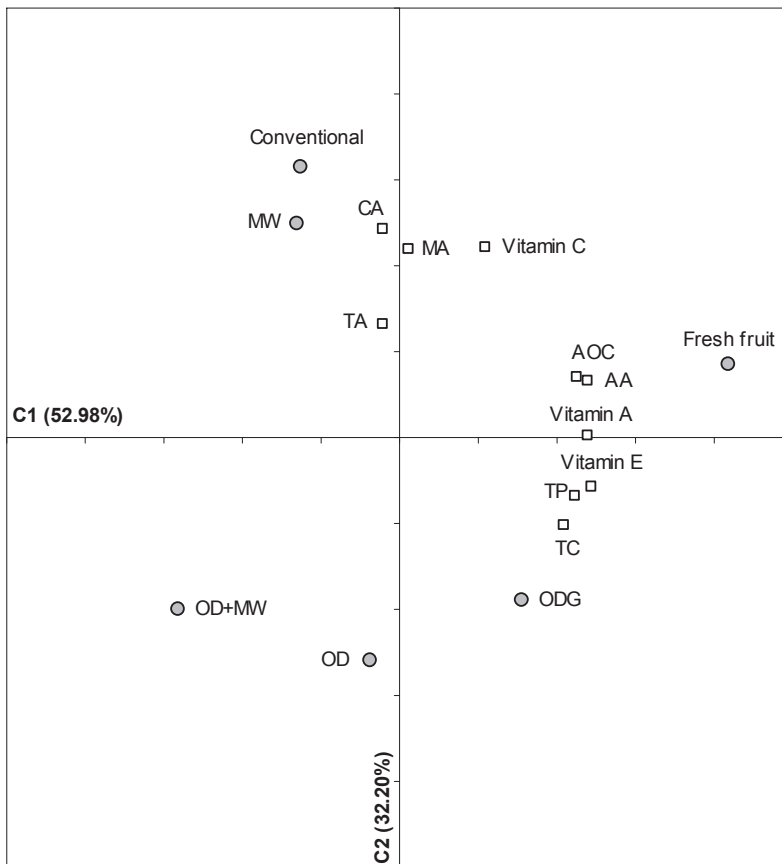


Figure 1. Principal Component Analysis (PCA) of tartaric acid (TA), malic acid (MA), citric acid (CA), ascorbic acid (AA), vitamins A,C and E, total phenols (TP), total carotenoids (TC) and antioxidant capacity (AOC) of fresh fruit, osmodehydrated fruit (ODG) and jams newly processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process.

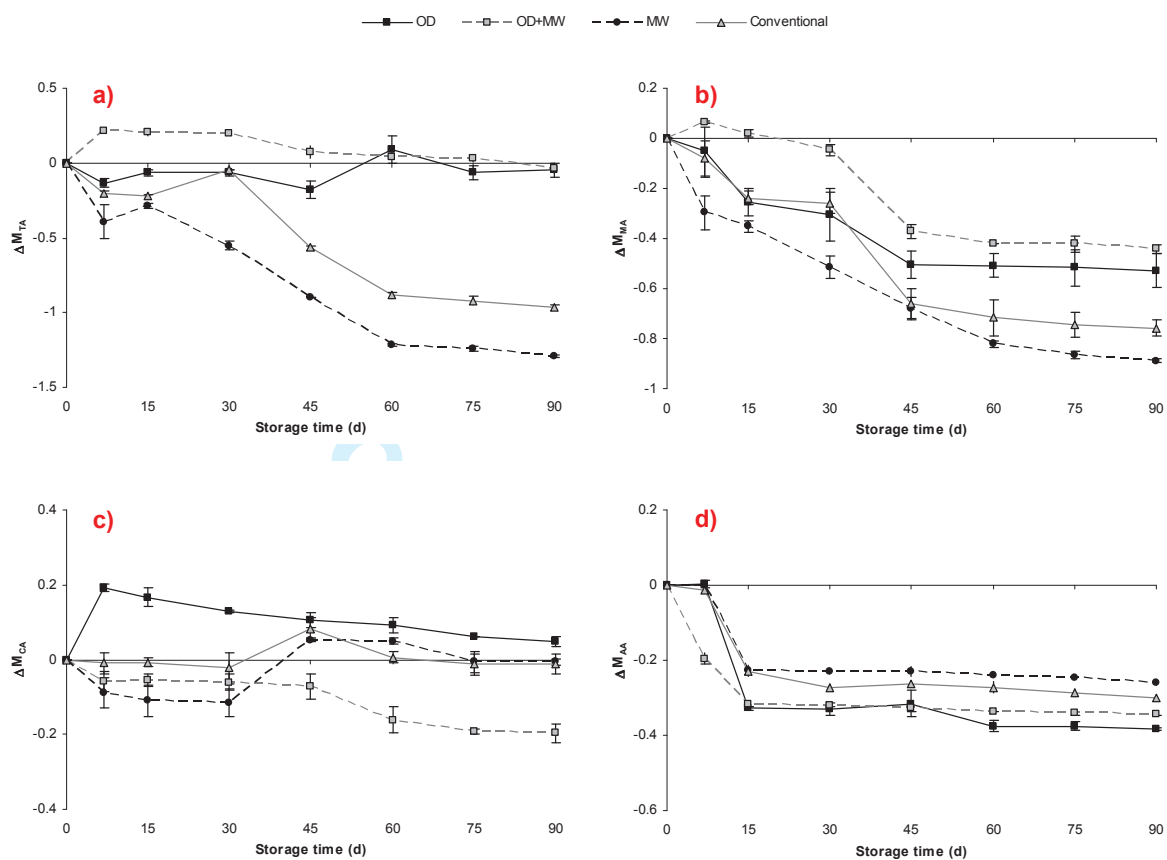


Figure 2. Change in tartaric acid (TA) (a), malic acid (MA) (b), citric acid (CA) (c), ascorbic acid (AA) (d) content of jam processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process during 3 month of storage.

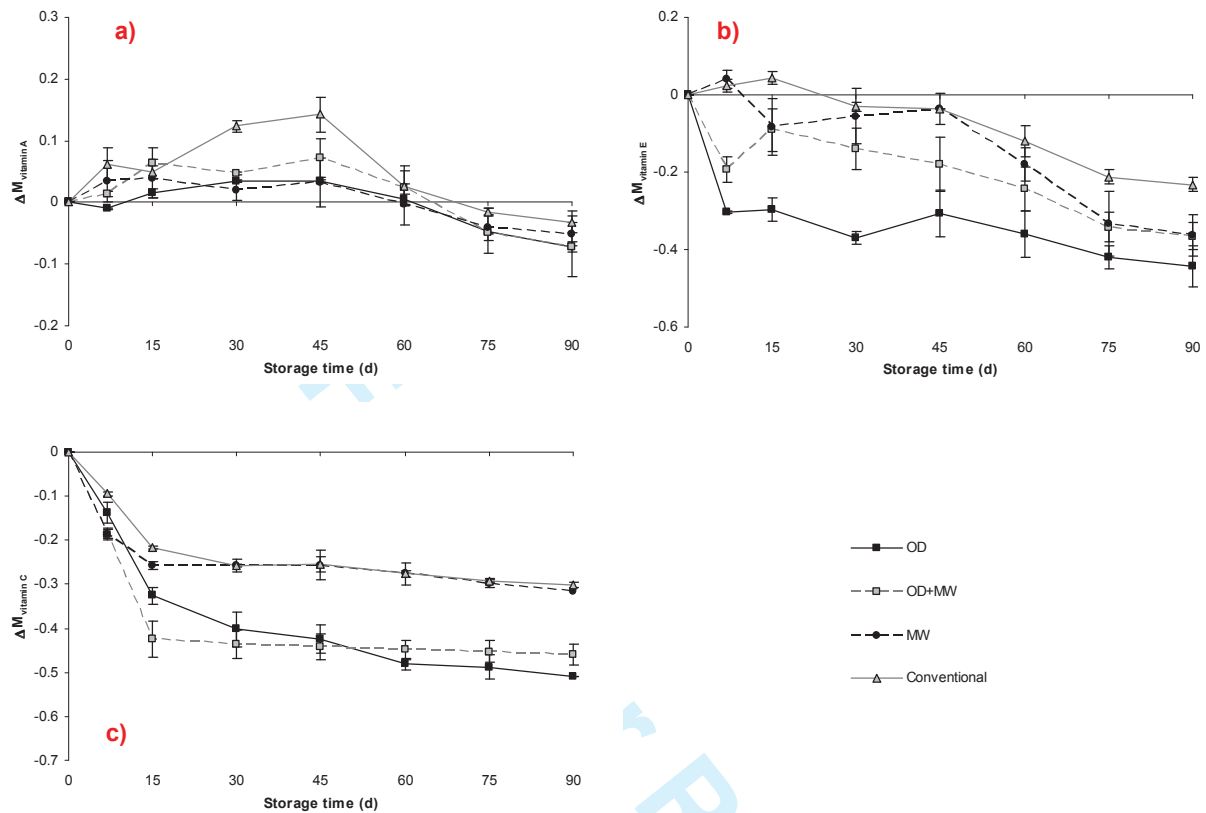


Figure 3. Change in content of vitamins A (a), C (b) and E (c) of jam processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process during 3 months of storage.

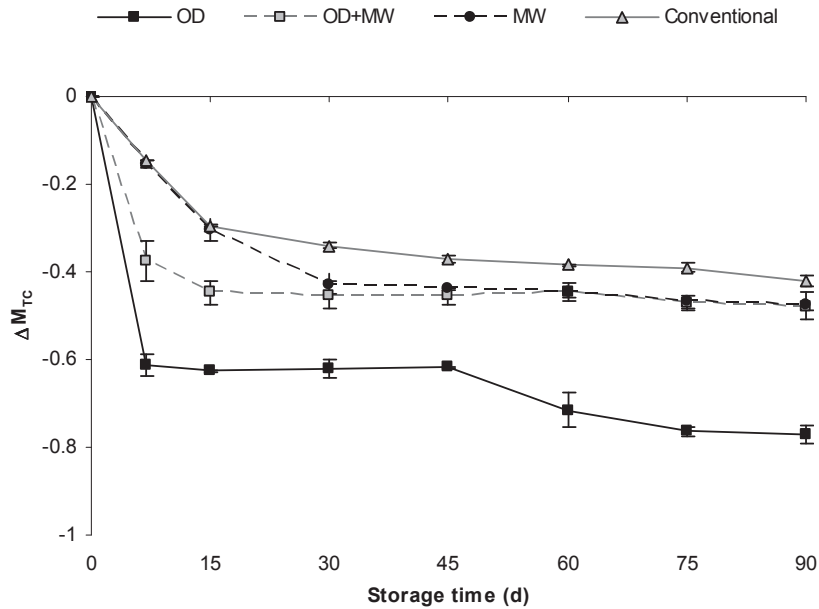


Figure 4. Change in total carotenoids (TC) of jam processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process during 3 month of storage.

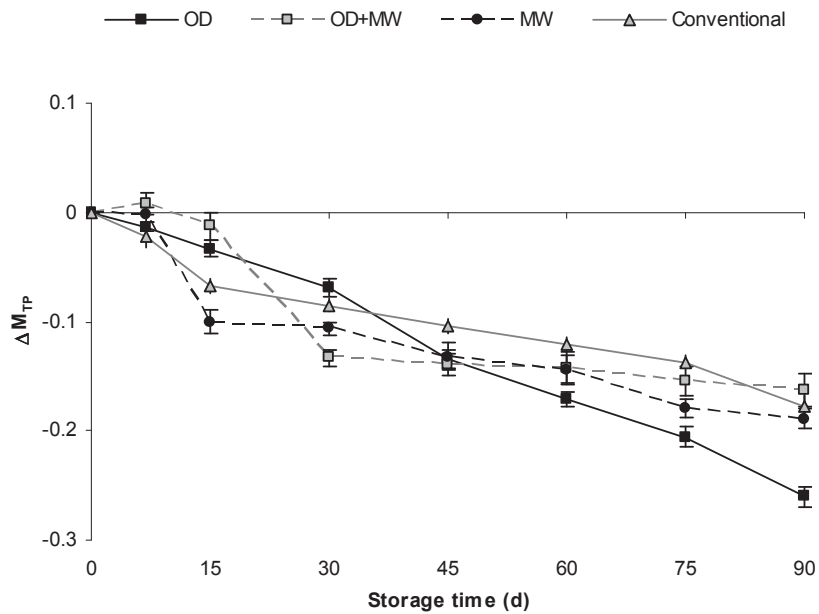


Figure 5. Change in total phenols (TP) of jam processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process during 3 month of storage.

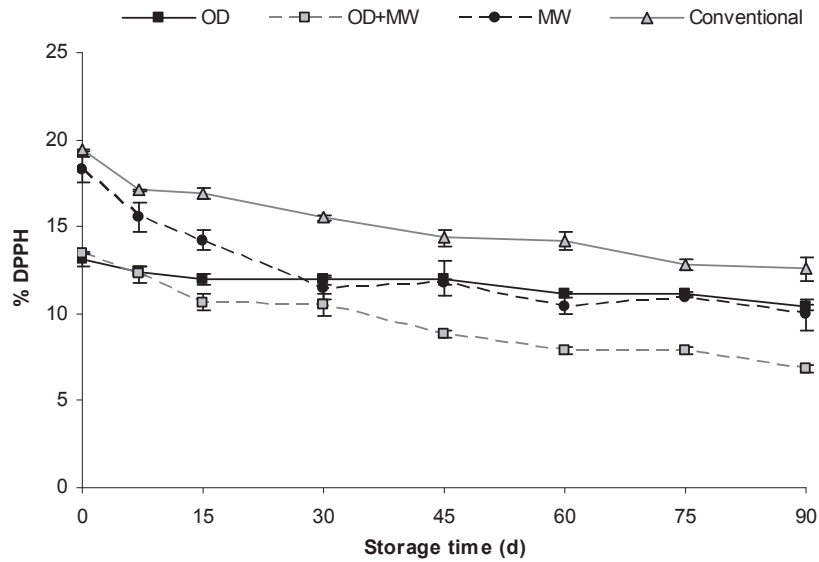


Figure 6. Change in the antioxidant capacity (%DPPH) of jam processed by osmotic dehydration (OD), microwave (MW), combination of osmotic dehydration and microwave (OD+MW) and conventional process during 3 month of storage.

Table 1. Mean values (with standard deviation) of ¹Brix, *a_w*, *x_w*, pH, tartaric acid (TA), malic acid (MA), citric acid (CA), ascorbic acid (AA), vitamins A, C and E, total phenols (TP), total carotenoids (TC) and %DPPH in fresh fruit, ODG and obtained jams.

	Fresh fruit			Jams		
	ODG	OD	OD+MW	MW	Conventional	
¹ Brix ¹	12.0 (0.2) ^f	29.6 (0.2) ^e	46.1 (0.2) ^c	47.7 (0.2) ^b	48.5 (0.2) ^a	
<i>a_w</i> ²	0.989 (0.003) ^a	0.972 (0.003) ^b	0.945 (0.003) ^c	0.924 (0.003) ^d	0.922 (0.003) ^f	
<i>x_w</i> ²	0.882 (0.002) ^a	0.703 (0.002) ^b	0.541 (0.002) ^c	0.529 (0.002) ^d	0.526 (0.002) ^f	
pH	3.27 (0.02) ^b	3.28 (0.02) ^b	3.39 (0.02) ^a	3.27 (0.02) ^b	3.25 (0.02) ^c	
TA ³	314 (10) ^b	246 (2) ^c	301 (4) ^b	223 (12) ^d	553 (3) ^a	
MA ³	558.7 (0.2) ^c	412 (10) ^e	476 (34) ^d	747 (6) ^a	632 (22) ^b	
CA ³	1318 (5) ^b	1159 (12) ^c	888 (9) ^d	1720 (15) ^a	1726 (12) ^a	
AA ³	35.6 (0.4) ^a	29.2 (0.8) ^b	23.4 (0.6) ^e	24.6 (0.2) ^d	26.1 (0.2) ^c	
Vitamin A ³	1.21 (0.12) ^a	0.89 (0.04) ^b	0.30 (0.05) ^{cd}	0.29 (0.03) ^{cd}	0.393 (0.012) ^c	
Vitamin C ³	36.8 (0.3) ^a	31.8 (0.2) ^c	30.3 (0.7) ^d	30.0 (0.4) ^d	35.5 (0.3) ^b	
Vitamin E ³	0.161 (0.003) ^a	0.134 (0.003) ^b	0.113 (0.006) ^c	0.084 (0.006) ^d	0.086 (0.002) ^d	
TP ³	136 (2) ^a	133.4 (0.8) ^{ab}	132.9 (0.5) ^b	118 (1) ^d	122.8 (0.9) ^c	
TC ³	8.70 (0.04) ^a	8.42 (0.01) ^{ab}	8.32 (0.01) ^b	4.6 (0.3) ^e	5.1 (0.2) ^{de}	
%DPPH	43.7 (0.4) ^a	23 (1) ^b	13.1 (0.4) ^d	13.45 (0.02) ^d	19.39 (0.03) ^c	

The same letter in superscript within rows indicates homogeneous groups established by the ANOVA ($p < 0.05$).

Units: ¹g soluble solids / 100 g liquid phase of sample, ²g water / g sample, ³mg / 100 g fresh fruit.

Table 2. Pearson correlation coefficients among studied compounds (TA: tartaric acid; MA: malic acid; CA: citric acid; AA: ascorbic acid; TP: total phenols) and antioxidant capacity (% DPPH).

	TA	MA	CA	AA	Vitamin A	Vitamin C	Vitamin E	TP	TC
% DPPH	0.1833	0.5803*	0.2519*	0.8106*	0.8945*	0.6613*	0.8313*	0.631*	0.7537*
TA		0.5787*	0.4356*	0.2625*	0.1419	0.3531*	0.3148*	0.1283	0.0684
MA			0.4565*	0.7683*	0.3679*	0.7989*	0.7003*	0.6693*	0.6306*
CA				0.4461*	0.2176	0.6551*	0.2119	-0.0470	0.0506
AA					0.6703*	0.9144*	0.8251*	0.7100*	0.8506*
Vitamin A						0.5077*	0.8020*	0.5298*	0.6374*
Vitamin C							0.7135*	0.5496*	0.6918*
Vitamin E								0.767*	0.8533*
TP									0.8224*

*significant differences at the 0.05 level