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Ahmad-Qasem Mateo, MH.; Santacatalina Bonet, JV.; E. Barrajón-Catalán; Micol, V.; Carcel Carrión, JA.; García Pérez, JV. (2015). Influence of drying on the retention of olive leaf polyphenols infused into dried apple. *Food and Bioprocess Technology*. 8(1):120-133. doi:10.1007/s11947-014-1387-6.



The final publication is available at

<https://dx.doi.org/10.1007/s11947-014-1387-6>

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Additional Information

1 **Influence of drying on the retention of olive leaf polyphenols infused into**
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3 **dried apple**
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1 51 **Introduction**

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3 52 Due to new lifestyles, a large group of the population lacks a generous
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5 53 intake of basic foods (Schieber et al., 2001), such as fruit and vegetables and,
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7 54 therefore, of their nutritional and bioactive compounds. In consequence, the
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9 55 requirements of modern-day society and the demands of the market have
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11 56 promoted the innovation and development of new products. Nowadays, there is
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13 57 a growing demand for snacks that not only provide convenience and taste but
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15 58 also nutritional and health benefits (Jack et al., 1997; Zandstra et al., 2001).
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17 59 Thus, the impregnation of vegetable solid matrices with bioactive compounds
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19 60 has gained importance in recent years.

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21 61 Apple is one of the most widely consumed fruits (fresh and dehydrated).
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23 62 Its tissue, composed of parenchyma cells, interspersed with air and liquid gaps
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25 63 (Khan & Vincent, 1990), facilitates the infusion of solutions, which is particularly
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27 64 noticeable if the water is previously removed, e.g. by drying. The most
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29 65 commonly used impregnation mediums have been water, sweet solutions or
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31 66 fruit juices. However, the increasing attention paid to the role played by natural
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33 67 active ingredients and their beneficial effects on human health, such as
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35 68 antioxidants (Fernandes et al., 2011), has opened up a new research topic in
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37 69 the field of the impregnation of food products. In this sense, although the
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39 70 infusion of ascorbic acid solutions (Blanda et al., 2008a) and osmotic solutions
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41 71 enriched with grape phenolic compounds (Rózek et al., 2010; Ferrando et al.,
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43 72 2011) into apples has been the subject of previous studies, none of them have
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45 73 addressed the infusion of pure plant extracts. Olive leaf extracts could be an
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47 74 interesting material with which to impregnate food products since they are rich

1 75 in phenolic compounds, such as oleuropein, verbascoside and luteolin
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3 76 glucoside (Ahmad-Qasem et al., 2013a and 2013b), with noticeable bioactive
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6 77 properties (Karakaya, 2009; Menéndez et al., 2013).
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8 78 Osmotic treatments (Rózek et al., 2010; Ferrando et al., 2011) and
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10 79 vacuum impregnation (Blanda et al., 2008a) are the techniques which are most
11
12 80 commonly used as a means of including compounds of interest in solid
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14 81 matrices. In solid-liquid treatments, mass transfer depends not only on the
15
16 82 properties of the solution and the working pressure, but also on the structure of
17
18 83 the solid matrix (Spiess & Behnlian, 1998). Thus, in the rehydration operation
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20 84 of the previously dried matrix, the degree of rehydration is linked to the level of
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22 85 cellular and structural disruption (Cunningham et al., 2008). Therefore, the
23
24 86 drying operation greatly influences the infusion rate and capacity. Moreover,
25
26 87 once the solid matrix is impregnated, a further dehydration stage is necessary in
27
28 88 order to improve its shelf life and reduce storage costs. To some extent, this
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30 89 final drying stage could also affect the infused compounds, for which reason it
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32 90 should be carefully designed.
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40 91 On the one hand, air-force drying, using hot air, is the most commonly
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42 92 used drying technique due to its simplicity and the fact that it is relatively low
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44 93 cost. As is well known, air drying induces physical and chemical changes, such
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46 94 as shrinkage, porosity decrease, textural changes, loss of nutritional value and
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48 95 color modifications (Maskan, 2001; Lewicki & Jakubczyk, 2004). On the other
49
50 96 hand, freeze drying provides products with the highest nutritional quality
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52 97 (Mujumdar & Law, 2010) and a minimal reduction of volume (Janković, 1993).
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55 98 However, the high cost of implementation and operation of freeze drying limits
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1 99 its use to only high quality products. Recently, in order to provide new
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3 100 alternatives to conventional dehydration methods, new emerging technologies
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5 101 have been developed, such as power ultrasound assisted drying or low-
6
7 102 temperature dehydration (García-Pérez et al., 2012).
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10 103 The development of novel processing techniques to obtain healthier and
11
12 104 safer food products is one of the major challenges facing the food industry in
13
14 105 the new century (Barros, 2011). Thus, the effective incorporation of natural
15
16 106 bioactive compounds, such as olive leaf polyphenols, into food matrices would
17
18 107 be an interesting achievement. For that purpose, it is necessary to evaluate the
19
20 108 different processing steps accurately. Thus, the goal of this work was to assess
21
22 109 the influence of the drying method on the retention of olive leaf polyphenols
23
24 110 impregnated into previously dried apple. Both the initial drying of the raw apple
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26 111 and the further drying of the impregnated apple with polyphenols were
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28 112 addressed.
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37 114 **Materials and methods**

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39 116 *Raw materials*

40 117 Olive leaves (*Olea europaea*, var. Serrana) were collected on a farm
41
42 118 located in Segorbe (Castellón, Spain), packaged and stored at 4 °C until drying
43
44 119 (less than 48 h). The initial moisture content was determined according to
45
46 120 AOAC method nº 934.01. For that purpose, samples were kept in a vacuum
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48 121 chamber at 70 °C until constant weight was reached (AOAC, 1997).
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1 122 The olive leaves were hot air dried at 120 °C for 12 min in a forced air
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3 123 laboratory drier (FD, Binder, Tuttlingen, Germany) using an initial mass load of
4
5 124 150 g, an air flow of 0.094 m³/s and an air velocity of 0.683 m/s. The
6
7 125 dehydration process was finalized when the samples lost 40 ± 1 % of the initial
8
9 126 weight. After drying, olive leaves were packaged in plastic bags and stored at
10
11 127 4 °C until the extraction operation.
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15 128 In order to obtain olive leaf extracts, the leaves were milled (Blixer 2,
16
17 129 Robot Coupe USA, Inc., Jackson, MS, USA). The obtained powder was sieved
18
19 130 (Metallic mesh size 0.05 mm, Filtra Vibración, Barcelona, Spain) to select
20
21 131 particles with a diameter of less than 0.05 mm. The extractions were carried out
22
23 132 in sealed containers, protected from light and immersed in a thermostatic
24
25 133 shaking water bath (SBS40, Stuart, Staffordshire, UK). The ratio between the
26
27 134 weight of the olive leaves and the solvent (water) volume used was
28
29 135 10 g/150 mL. During extraction, the mixture was stirred (170 rpm) at 22 ± 1 °C
30
31 136 for 24 h. Afterwards, the extracts were centrifuged for 10 min at 5000 rpm
32
33 137 (Medifriger BL-S, J.P. Selecta, Barcelona, Spain), filtered (nylon filters of
34
35 138 0.45 µm) and stored in opaque vials or bottles at 4 °C until used for apple
36
37 139 impregnation.
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45 140 Cubes of 10 mm side were obtained from the apple flesh (*Malus*
46
47 141 *domestica* cv. Granny Smith) by using a cutting machine (CL50 Ultra, Robot
48
49 142 Coupe USA, Inc., Jackson, MS, USA) and immediately processed. Following
50
51 143 AOAC method n^o 934.06, the initial moisture content was determined by drying
52
53 144 in a vacuum chamber at 70 °C until reaching constant weight (AOAC, 1997).
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1 146 *Apple drying experiments*

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3 147 For the purposes of obtaining the solid matrix to be impregnated, fresh
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6 148 apple cubes were dehydrated by means of two different methods: freeze drying
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8 149 (FD) and hot air drying (HAD). Once the samples were impregnated, further
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11 150 dehydration was carried out by freeze drying (FD) and hot air drying with (HAD-
12
13 151 US) or without power ultrasound (HAD) application. A scheme of the
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16 152 experiments carried out and the nomenclature used is shown in Figure 1.

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18 153 The FD experiments were conducted at an initial temperature of -
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20 154 48 ± 2 °C, keeping the shelf temperature at 22 ± 2 °C and the pressure at
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23 155 $1.4 \cdot 10^{-1}$ mbar (LIOALFA 6-50, Telstar, Madrid, Spain). The initial mass load
24
25 156 used was 120 g.

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27 157 For the HAD and HAD-US experiments, apple samples were dried in an
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29
30 158 ultrasonically assisted convective drier already described in the literature
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32 159 (García-Pérez et al., 2010). The equipment consists of a pilot-scale convective
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35 160 drier with an aluminum cylindrical ultrasonic radiator working as the drying
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37 161 chamber and driven by a piezoelectric transducer (21.8 kHz). The drier
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40 162 operates completely automatically: air temperature and velocity are controlled
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42 163 using a PID algorithm and samples are weighed at preset times by combining
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44 164 two pneumatic systems and a PLC (CQM41, Omron, Japan). The HAD
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46
47 165 experiments were carried out at 60 °C, keeping a constant air velocity of 2 ms^{-1}
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49
50 166 and using an initial mass load of 120 g. The experiments assisted by power
51
52 167 ultrasound (HAD-US) were conducted under the same experimental conditions
53
54 168 as the HAD experiments, but by applying an acoustic power of approximately

1 169 20 kW/m³, which is defined as the electric power supplied to the ultrasonic
2
3 170 transducer divided by the chamber volume.
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6 171 At least three drying tests were carried out for each condition tested and
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8 172 they were extended until the samples lost 85 ± 1 % of the initial weight of fresh
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10 173 apple and 91.3 ± 0.3 % in the case of impregnated apple.
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15 175 *Impregnation experiments*
16

17
18 176 For the infusion of olive leaf phenolic compounds into the dry apple, 4 g
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20 177 of dried apple cubes were immersed in 250 mL of olive leaf extract at 25 °C
21
22 178 using a flask protected from light. The polyphenolic infusion kinetic was
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24 179 monitored by weighing the samples at preset times. For that purpose, apple
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26 180 cubes were blotted with tissue paper to remove the excess superficial extract
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28 181 before being weighed. It was considered that equilibrium was reached when the
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30 182 difference between two consecutive weights was less than 0.02 g. Experiments
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32 183 were conducted in triplicate.
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38 185 *Solids loss during apple impregnation*
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41 186 A new set of experiments was carried out to evaluate the loss of apple
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43 187 solid compounds that takes place throughout the impregnation.. For that
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45 188 purpose, 4 g of dry apple (HAD or FD) were rehydrated in 250 mL of distilled
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47 189 water at 25 °C for different times. Then samples were blotted with tissue paper
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49 190 to remove the excess superficially adhered water and, afterwards, the moisture
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51 191 content (nº 934.06; AOAC, 1997) was determined. Three replicates were made
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53 192 for each rehydration time. The solid content throughout the rehydration was
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1 193 estimated from the difference between the rehydrated sample weight and its
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3 194 moisture content. The loss of solids was assumed to be the same as the one
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6 195 produced during the impregnation with the olive leaf extract.
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8 196 The Weibull empirical model (Cunha et al., 1998) was used for the
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11 197 prediction of the solid content during impregnation (Eq. 1):
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$$C(t) = C_e + (C_0 - C_e) \exp\left(-\left(\frac{t}{\beta}\right)^\alpha\right) \quad (1)$$

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18 199 where $C(t)$ (g/g of apple) represents the solid content after an impregnation time
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20 200 t , subscripts 0 and e represent the initial condition and equilibrium, respectively,
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22 201 α the dimensionless parameter assimilated to the behavior index of the product
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24 202 during impregnation, and β (min^{-1}) is the kinetic parameter inversely related
25
26 203 ($1/\beta$) with the process rate. The identification of the model parameters (α , β and
27
28 204 C_e) was carried out by minimizing the sum of the squared differences between
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30 205 the experimental and calculated solid content of the samples by using the
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32 206 Solver tool from ExcelTM (Microsoft Corporation, Seattle, USA).
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40 208 *Sample preparation for phenolic content and antioxidant capacity determination*
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42 209 For the purposes of assessing the antioxidant potential, extraction
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44 210 experiments were carried out on the dried and dried-impregnated-dried apple
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46 211 samples in order to release the phenolic compounds in aqueous extracts. The
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48 212 extraction conditions were similar to those used for obtaining the olive leaf
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50 213 extracts. 10 g of milled apple sample were placed in sealed containers
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52 214 protected from light with 150 mL of distilled water at 170 rpm and 22 ± 1 °C for
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1 215 24 h. Afterwards, the extracts were centrifuged (10 min at 5000 rpm) and
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3 216 filtered (nylon filters of 0.45 μm).
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8 218 *Total phenolic content measurement (TPC)*
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10 219 The phenolic content was determined by the Folin-Ciocalteu method
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12 220 (Singleton et al., 1999). Briefly, 100 μL of sample were mixed with 200 μL of
13
14 221 Folin-Ciocalteu's phenol reagent (Sigma-Aldrich, Madrid, Spain) and 2 mL of
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16 222 distilled water. After 3 min at 25 $^{\circ}\text{C}$, 1 mL of Na_2CO_3 (Panreac, Barcelona,
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18 223 Spain) solution (Na_2CO_3 -water 20:80, p/v) was added to the mixture. The
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20 224 reaction was kept in the dark at room temperature for 1 h. Finally, the
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22 225 absorbance was read at 765 nm using a spectrophotometer (Helios Gamma,
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24 226 Thermo Spectronic, Cambridge, UK). The measurements were carried out in
25
26 227 triplicate. The standard curve was previously prepared using solutions of a
27
28 228 known concentration of gallic acid hydrate (Sigma-Aldrich, Madrid, Spain) in
29
30 229 distilled water. Results were expressed as follows: mg of gallic acid (GAE) per
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32 230 g of dried matter of apple (d.m.) or mg GAE per mL of olive leaf extract, for
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34 231 apples and olive leaf extracts, respectively.
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44 233 *Antioxidant capacity measurement (AC)*
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47 234 The antioxidant capacity of extracts was determined by using the Ferric-
48
49 235 reducing ability power (FRAP) method, which is a simple method used to
50
51 236 estimate the reduction of a ferric-tripyridyltriazine complex method. It was
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53 237 applied following the procedure described by Benzie & Strain (1996), with some
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55 238 modifications. Briefly, 900 μL of freshly prepared FRAP reagent were mixed
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1 239 with 30 μ L of distilled water and 30 μ L of test sample or water as appropriate
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3 240 reagent blank and kept at 37 °C for 30 min. The FRAP reagent contained
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5 241 2.5 mL of a 10 mM TPTZ (Fluka, Steinheim, Germany) solution in 40 mM HCl
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8 242 (Panreac, Barcelona, Spain) plus 2.5 mL of 20 mM $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (Panreac,
9
10 243 Barcelona, Spain) and 2.5 mL of 0.3 M acetate buffer (Panreac, Barcelona,
11
12 244 Spain), pH 3.6 (Pulido et al., 2000). Readings at the maximum absorption level
13
14 245 (595 nm) were taken using a spectrophotometer (Helios Gamma, Thermo
15
16 246 Spectronic, Cambridge, UK). Four replicates were made for each measurement.
17
18 247 The antioxidant capacity was evaluated through a calibration curve, which was
19
20 248 previously determined using water solutions of known Trolox (Sigma-Aldrich,
21
22 249 Madrid, Spain) concentrations and expressed as: mg Trolox per g of dried
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24 250 matter of apple (d.m.) or mg Trolox per mL of olive leaf extract, for apples and
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26 251 olive leaf extracts, respectively.
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33 253 *Identification and quantification of polyphenols by HPLC-DAD/MS-MS*

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35 254 In order to identify and quantify the main polyphenols present in olive leaf
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37 255 extracts and dried-impregnated-dried apples, these were analyzed using an
38
39 256 HPLC instrument (Agilent LC 1100 series; Agilent Technologies, Inc., Palo Alto,
40
41 257 CA, USA) controlled by the Chemstation software. The HPLC instrument was
42
43 258 coupled to an Esquire 3000+ (Bruker Daltonics, GmbH, Germany) mass
44
45 259 spectrometer equipped with an ESI source and ion-trap mass analyzer, and
46
47 260 controlled by Esquire control and data analysis software. A Merck Lichrospher
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49 261 100RP-18 (5 μ m, 250 x 4 mm) column was used for analytical purposes.
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1 262 Separation was carried out through a linear gradient method using 2.5 %
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3 263 acetic acid (A) and acetonitrile (B), starting the sequence with 10 % B and
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6 264 programming the gradient to obtain 20 % B at 10 min, 40 % B at 35 min,
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8 265 100 % B at 40 min, 100 % B at 45 min, 10 % B at 46 min and 10 % B at 50 min.
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10 266 For the LC-MS pump to perform accurately, 10 % of organic solvent was pre-
11
12 267 mixed in the water phase. The flow-rate was 1 mL/min and the chromatograms
13
14 268 monitored at 240, 280 and 330 nm. Mass spectrometry operating conditions
15
16 269 were optimized in order to achieve maximum sensitivity values. The ESI source
17
18 270 was operated in negative mode to generate $[M-H]^-$ ions under the following
19
20 271 conditions: desolvation temperature at 365 °C and vaporizer temperature at
21
22 272 400 °C; dry gas (nitrogen) and nebulizer were set at 12 L/min and 4.83 bar,
23
24 273 respectively. The MS data were acquired as full scan mass spectra at 50–
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26 274 1100 m/z by using 200 ms for the collection of the ions in the trap.
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32 275 The main compounds were identified by HPLC-DAD analysis, comparing
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34 276 the retention time, UV spectra and MS/MS data of the peaks in the samples
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36 277 with those of authentic standards or data reported in the literature. Only the
37
38 278 main olive leaf polyphenols were quantified using commercial standards:
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40 279 oleuropein (Extrasynthese, Genay Cedex, France), luteolin-7-O-glucoside
41
42 280 (Phytolab, Vestenbergsgreuth, Germany) and apigenin (Nutrafur, Murcia,
43
44 281 Spain). A purified extract (96.85 %) provided by Universidad Miguel Hernández
45
46 282 (Elche, Spain) was used to quantify verbascoside. The quantitative evaluation
47
48 283 of the compounds was performed with a calibration curve for each polyphenol,
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50 284 using ethanol (oleuropein), methanol (verbascoside and luteolin) or dimethyl
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52 285 sulfoxide (apigenin) solutions of known concentration. The polyphenol
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286 concentrations were expressed as mg polyphenol per g of dried matter of apple
 287 (d.m.) or mg polyphenol per mL of olive leaf extract, for apples and olive leaf
 288 extracts, respectively.

289
 290 *Drying kinetics modeling*

291 A diffusion model (Eq. 2) was used to mathematically describe the drying
 292 kinetics of impregnated samples (Simal et al., 2005).

$$293 \quad W(t) = W_e + (W_e - W_0) \cdot \left[\sum_{n=0}^{\infty} \frac{8}{(2n+1)^2 \pi^2} e^{-\left(\frac{D_w(2n+1)^2 \pi^2 t}{4L^2}\right)} \right]^3 \quad (2)$$

294 where W is the average moisture content (kg w/kg d.w.), L the half-length of the
 295 cube side (m), t is the time (s), D_w is the effective moisture diffusivity (m²/s) and
 296 subscripts 0 and e represent the initial and equilibrium state, respectively.

297 D_w was identified by fitting a diffusion model to experimental kinetics.
 298 Thus, the Generalized Reduced Gradient (GRG) optimization method, available
 299 in Microsoft ExcelTM spreadsheet (Microsoft Corporation, Seattle, WA, USA)
 300 was used, defining the objective function to be minimized as the sum of the
 301 squared difference between experimental and calculated average moisture
 302 content. The percentage of explained variance (%VAR, Eq. 3) was calculated in
 303 order to determine the goodness of the fit to the experimental data.

$$304 \quad \%VAR = \left[1 - \frac{S_{xy}^2}{S_y^2} \right] \cdot 100 \quad (3)$$

305 where S_{xy}^2 is the variance of the estimation and S_y^2 the variance of the sample.

1 308 **Results and discussion**

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6 310 *Characterization of dried apple samples and olive leaf extract*

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8 311 In order to obtain different solid matrices for impregnation, apple cubes
9
10 312 were dried by means of two different methods, hot air (HAD) and freeze drying
11
12 313 (FD). The moisture of fresh apple (85.3 ± 0.9 g w/100 g) was reduced to a final
13
14 314 moisture content of 3.1 ± 0.2 g w/100 g, which represents a reduction of 96 % in
15
16 315 the initial water mass. Thereby, stable dehydrated products with water activity of
17
18 316 under 0.31 ± 0.03 were obtained.

19
20 317 The antioxidant potential of the dried apple was estimated from the
21
22 318 determination of TPC and AC, as described in the Materials and Methods
23
24 319 section. HAD apples showed a TPC (1.16 ± 0.03 mg GAE/g d.m.) and AC
25
26 320 (3.87 ± 0.08 mg Trolox/g d.m.) that were significantly ($p < 0.05$) higher than the
27
28 321 one measured in FD (TPC of 0.45 ± 0.09 mg GAE/g d.m. and AC of
29
30 322 1.07 ± 0.15 mg Trolox/g d.m.). Previous works have reported different results
31
32 323 for apple. Thus, Vega-Gálvez et al. (2012) suggested that total phenolics
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34 324 decreased as the drying temperature rose (40-80 °C), while Joshi et al. (2011)
35
36 325 did not find any meaningful differences between the drying methods tested
37
38 326 (freeze-, air-, oven- and vacuum drying).

39
40 327 As regards the olive leaf extracts, the average TPC and AC values were
41
42 328 2.0 ± 0.6 mg GAE/mL and 5.9 ± 0.5 mg Trolox/mL, respectively, as can be
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44 329 observed in Table 1. These figures are slightly lower than the ones published in
45
46 330 previous works (Ahmad-Qasem et al., 2013a and 2013b), which could probably
47
48 331 be ascribed to the different solvent used in this work (water instead of hydro-

1 332 alcoholic solutions) and the harvest period of the olive leaves. However, the
2
3 333 profile of bioactive compounds identified was similar to the ones previously
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5
6 334 found (Ahmad-Qasem et al., 2013a and 2013b), oleuropein, verbascoside and
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8 335 luteolin and apigenin derivatives being the main polyphenols.
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13 337 *Impregnation of dried apple with the olive leaf extract*
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15 338 FD and HAD apples were impregnated with the olive leaf extract. During
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17
18 339 this process, two opposite mass transfer processes took place. On the one
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20
21 340 hand, the infusion of the extract compounds into the solid matrix and, on the
22
23 341 other hand, the lexiviation of some solid compounds of the matrix to the liquid
24
25 342 medium. The latter was observed from the increase in the soluble solid content
26
27 343 in the olive leaf extracts (from 1.6 ± 0.2 to 2.6 ± 0.3 °Brix). As a consequence,
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29
30 344 the quantification of total solids loss in the apples during impregnation was
31
32 345 studied, and the kinetics of solids loss in water was determined (Figure 2) and
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34
35 346 assumed to be roughly the same as in the olive leaf extract. Once the dry apple
36
37 347 was soaked in water, it underwent a sudden rehydration, which caused a
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39
40 348 meaningful decrease in the solid content. Thus, in FD samples, the solid
41
42 349 content dropped from 0.97 to 0.25 g/g apple in less than 10 s, while in HAD, the
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44
45 350 solid content decreased to 0.50 g/g apple in approximately 60 s. The release of
46
47 351 the solids from the apple matrix is coupled to the water gain, but it is only
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50 352 noticeable once the sample is almost fully rehydrated. This latter stage was
51
52 353 accurately described using the Weibull model (Figure 2), which provided
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54 354 explained variances of over 0.97 for both FD and HAD. The major differences
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56
57 355 between FD and HAD were found in the rate of solids loss, since it was much
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59

1 356 faster in FD (Figure 2). However, both FD and HAD reached a similar solid
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3 357 content in the equilibrium (0.059 ± 0.005 g/g of apple). It is important to highlight
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5 358 that the impregnated apple could be considered as practically a sugar-free
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7
8 359 product.

10 360 Figure 3 depicts the global mass change (ΔM) for apples during
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12 361 impregnation. As observed, the drying method of fresh apples had a significant
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14 362 ($p < 0.05$) influence on the further impregnation rate (Figure 3). Thus, the infusion
15
16 363 of olive leaf extract in FD was faster than in HAD. Thus, after 50 min of
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18 364 treatment, FD samples achieved practically a constant ΔM , whereas HAD
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20 365 required 2 h 30 min. The faster infusion of olive leaf extract (Figure 3), as well
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22 366 as the solids loss (Figure 2), into the FD apple could be related to the cellular
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24 367 disruption suffered by the vegetable material as a result of freezing (Van
25
26 368 Buggenhout et al., 2006) and the formation of a high porosity matrix. These
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28 369 facts are also evidenced in the final mass gain, which was slightly larger in FD
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30 370 samples.

31 371 The evolution of AC in the apple during impregnation may be estimated
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33 372 (Figure 4) from the global mass change (Figure 3), the solids loss kinetics
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35 373 (Figure 2) and by considering the AC of the extract entering the particle. Fresh
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37 374 apple drying did not significantly ($p < 0.05$) affect the final estimated AC
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39 375 (Figure 4). Thus, an average AC of 84.7 ± 0.2 mg Trolox/g d.m. was found for
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41 376 both FD and HAD apples. Notwithstanding, in order to reach the same AC, HAD
42
43 377 needed almost twice as long as FD. Therefore, the technique of freeze-drying
44
45 378 could be considered a reliable means of speeding up the impregnation of dried
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47 379 apple with the olive leaf extract.

1 380 The impregnated apple is an unstable matrix due to its high water
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3 381 content (close to 94 %). As a consequence, further dehydration is necessary in
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6 382 order to reduce the storage costs and increase shelf life. How the further drying
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8 383 affects not only the dehydration rate but also the antioxidant potential are
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10 384 relevant aspects to be considered and are addressed in the following sections.

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15 386 *Drying kinetics of impregnated apple*

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18 387 Impregnated apples (FD+I and HAD+I) were dehydrated by freeze drying
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20 388 (FD) or hot air drying with or without power ultrasound (HAD-US and HAD)
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22 389 application. The drying kinetics were determined (Figure 5) due to the water
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25 390 removal of the impregnated apple constitutes an additional cost, both in terms
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27
28 391 of energy and time consumption. The kinetic study could not be completed in
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30 392 FD samples due to the fact that the freeze-drier operates in batch (24 h).

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32 393 The explained variances reached with the proposed diffusion model were
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35 394 low, ranging from 88 to 91 % (Table 2). This fact suggests that diffusion was not
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37 395 the only controlling mass transport mechanism, probably because of the high
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40 396 rate of the impregnated water moving freely through the solid to the surface,
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42 397 lending a significant role to convection. Even the differences in drying kinetics
43
44 398 were not marked (Figure 5); a significantly ($p < 0.05$) higher effective moisture
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46 399 diffusivity was found in FD+I+HAD ($12.9 \pm 0.7 \times 10^{-10} \text{ m}^2/\text{s}$) than in HAD+I+HAD
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48 400 ($11.7 \pm 0.5 \times 10^{-10} \text{ m}^2/\text{s}$) (Table 2). This fact was probably due to the more porous
49
50
51 401 matrix promoted by freeze drying, which aids the further removal of the
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53
54 402 impregnated water.

1 403 As to ultrasound application during drying, the effective diffusivity
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3 404 identified for HAD+I+HAD-US was only 5.1 % higher than that obtained for
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5 405 HAD+I+HAD (Table 2). In the case of FD+I samples, the increase in D_e when
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7 406 ultrasound was applied was of 14.7 %. In both cases, the improvement was less
8
9 407 significant than that reported for the ultrasonic drying of fresh vegetables and
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11 408 fruits (García-Pérez et al., 2012; Ozuna et al., 2014). Therefore, the use of
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13 409 ultrasound for the purposes of improving the drying of impregnated apples
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15 410 seems not to be very promising as a means of increasing productivity and
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17 411 reducing energy consumption.
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23 412 24 25 413 *Effect of drying of the impregnated apple on antioxidant potential*

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27 414 Once the impregnated apple was dried, the obtained final product had
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29 415 much higher antioxidant potential values than those found in the dehydrated
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31 416 raw apples (Figures 6 and 7). However, the type of drying operation had a
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33 417 noticeable effect on the final antioxidant potential achieved, as observed in
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35 418 Figures 6 and 7.
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40 419 Firstly, the drying of the fresh apple greatly affected the antioxidant
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42 420 potential of dried-impregnated-dried apple (Figures 6 and 7). Thereby, FD
43
44 421 samples achieved significantly ($p < 0.05$) lower TPC (Figure 6a) and AC
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46 422 (Figure 7a) than HAD (Figures 6b and 7b). The average final TPC and AC for
47
48 423 HAD apples (HAD+I+HAD, HAD+I+HAD-US and HAD+I+FD) was 2-3 times
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50 424 higher than for FD (FD+I+HAD, FD+I+HAD-US and FD+I+FD). As far as we are
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52 425 aware, these results have not previously been reported and could be explained
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54 426 by considering, among other facts, the residual enzyme activity present in the
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1 427 unfrozen rubbery-state water fraction of frozen samples, as well as how freezing
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3 428 affects the solid matrix. Thus, in impregnated FD apples, both enzymatic and
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5 429 hydrolytic reactions could take place (Blanda et al., 2008b), reducing the
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7 430 antioxidant potential achieved with the olive leaf extract infusion. As regards the
8
9 431 influence of freezing on the solid matrix, the injury to the cell integrity caused
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11 432 would facilitate the release of intra-cellular components, thus polyphenols,
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13 433 polyphenol oxidase and oxygen may be placed in contact (Ferreira et al., 2002)
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15 434 during impregnation favoring the abovementioned residual enzymatic activity. In
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17 435 addition, the growth of ice crystals pushes, compresses and breaks cells ,
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19 436 greatly degrading the native structure (Voda et al., 2012) and creating an open,
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21 437 weak structure (Sham et al., 2001). This suggests that polyphenols are more
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23 438 exposed to dehydration conditions, due to their weak interaction with the poorly
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25 439 consolidated solid matrix of FD samples.
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33 440 Although the influence of the further drying of the impregnated apple was
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35 441 much less noticeable on the retention of infused polyphenols (Figures 6 and 7)
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37 442 than the drying of the fresh apple, some facts could be highlighted. Thus, the
38
39 443 TPC of HAD+I+HAD (Figure 6) was 115 and 67 % higher than HAD+I+HAD-US
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41 444 and HAD+I+FD, respectively. However, HAD+I+HAD showed a similar AC to
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43 445 HAD+I+HAD-US and HAD+I+FD (Figure 7a), which suggests that the method
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45 446 used to dry the impregnated apples did have an effect, but to a lesser extent.
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47 447 The ultrasound assisted drying of FD impregnated samples (FD+I+HAD-US)
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49 448 slightly increased ($p<0.05$) the TPC as compared to those dried using other
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51 449 techniques (Figure 6a), but no positive effects were observed in AC (Figure 7a).
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1 450 Therefore, once the impregnated apples were dried, the products
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3 451 obtained presented a much higher antioxidant potential than that found in the
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5 452 dehydrated raw apple (Figures 6 and 7). As a consequence, the method
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8 453 proposed in this work, combining drying-impregnation-drying steps, could be
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11 454 considered a convenient apple-processing alternative in order to obtain a stable
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13 455 product, low in sugar and enriched with olive leaf bioactive polyphenols with
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16 456 high antioxidant activity.

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18 457 Finally, additional experiments were conducted for the purposes of
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20 458 investigating how the further drying affects the antioxidant potential of the apple
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23 459 itself. Thus, FD and HAD samples were again subjected to FD, HAD and HAD-
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25 460 US experiments. Obviously, it cannot be considered a dehydration step due to
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27
28 461 the fact that the initial water content was only 0.032 kg w/kg d.m. The
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30 462 experimental results (Figures 6 and 7) showed that the additional HAD step
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32 463 (both with and without ultrasound application) significantly ($p < 0.05$) increased
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35 464 the TPC and AC for both FD and HAD samples. Thus, HAD+HAD apples
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37 465 showed significantly ($p < 0.05$) higher TPC and AC (109 and 74 %, respectively)
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39 466 than HAD ones. This fact could be linked to the formation of Maillard-derived
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41
42 467 melanoidins, responsible for color changes during HAD, since these molecules
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45 468 have already been linked to the potential antioxidant enhancement of dried
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48 469 products as a result of the formation of novel compounds with antioxidant
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50 470 activity (Manzocco et al., 2001). However, the additional FD step did not imply
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52 471 any increase in the TPC and AC for either HAD and FD apples, as may be
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55 472 observed if FD+FD and HAD+FD are compared to FD and HAD (Figures 6 and
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57 473 7), respectively.

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3 475 *Effect of drying of the impregnated apple on phenolic composition*

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6 476 In order to gain insight into the influence of the different drying
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8 477 techniques on the retention of infused polyphenols, the phenolic compounds
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11 478 were identified and quantified by HPLC-DAD/MS-MS.

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13 479 The main polyphenols identified and quantified in the olive leaf extract
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15 480 (Table 1) were also found in the dried-impregnated-dried apple samples
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17 481 (Table 3). In agreement with the antioxidant potential results, the polyphenol
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19 482 retention was mostly affected by how the fresh apple was dehydrated. Dried
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21 483 HAD+I apples had a significantly ($p < 0.05$) higher content of the main
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23 484 polyphenols than the FD+I ones (Table 3). These differences were particularly
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25 485 noticeable in the case of the oleuropein, its HAD+I content being up to 3 orders
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27 486 of magnitude higher than in FD+I. Oleuropein was not even detected in
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29 487 FD+I+HAD-US apples.

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35 488 As far as the drying method applied to the dehydration of impregnated
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37 489 samples was concerned, no meaningful effect was found. Indeed, no significant
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39 490 ($p < 0.05$) differences were found between FD+I+HAD, FD+I+HAD-US and
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41 491 FD+I+FD. In the case of HAD+I, the drying method had a significant ($p < 0.05$)
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43 492 influence on the concentration of some compounds, such as oleuropein,
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45 493 oleuropein glucoside and luteolin glucoside. Thus, HAD+I+FD apples showed
46
47 494 the highest concentrations of the main compounds: oleuropein
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49 495 (1928 ± 111 mg/100 g d.m.) and oleuropein glucoside
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51 496 (338 ± 17 mg/100 g d.m.). Therefore, FD seemed to be a convenient method
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53 497 with which to dehydrate the HAD+I samples, which appears contradictory if
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1 498 compared with the already mentioned negative effect on the drying of fresh
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3 499 apple. This fact could be explained by considering different aspects. On the one
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6 500 hand, the freezing step did not favor the release of oxidative enzymes due to
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8 501 they were previously inactivated by HAD (drying of fresh apple). On the other
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11 502 hand, the low temperature applied during FD caused less degradation of the
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13 503 bioactive compounds in HAD+I+FD apples than in HAD+I+HAD and
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16 504 HAD+I+HAD-US.

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20 506 **Conclusions**

23 507 The method proposed in this work, combining drying-impregnation-drying
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25 508 steps, could be considered as a convenient apple processing alternative as a
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28 509 means of obtaining a stable product of high antioxidant potential and low-sugar
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30 510 content enriched with olive leaf polyphenols. However, the retention of infused
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32 511 polyphenols was greatly dependent on how the drying steps were performed. In
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35 512 this regard, the fresh apple drying process influenced the retention of infused
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37 513 olive leaf polyphenols more than the further drying process of the impregnated
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40 514 apple. Firstly, the infusion rate was improved by freezing prior to drying; thus,
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42 515 freeze-dried apples impregnated faster than hot air dried ones. Secondly, hot air
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45 516 dried apples were found to retain a greater quantity of the olive leave
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47 517 polyphenols than those that were freeze-dried. An oleuropein content of up to
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49 518 1928 mg/100 g d.m. was achieved in the dried-impregnated-dried apple. Finally,
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52 519 further research should be carried out in order to elucidate the biochemical
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54 520 mechanisms involved.

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522 **Acknowledgements**

523 The authors thank the Generalitat Valenciana (PROMETEO/2010/062,
524 PROMETEO/2012/007 and ACOMP/2013/93) for its financial support. M. H.
525 Ahmad Qasem was the recipient of a fellowship from the Ministerio de
526 Educación, Cultura y Deporte of Spain (Programa de Formación de
527 Profesorado Universitario del Programa Nacional de Formación de Recursos
528 Humanos de Investigación). This research has also been supported by the
529 Ministerio de Ciencia e Innovación (DPI2012-37466-C03-03, AGL2011-29857-
530 C03-03) and CIBERobn (CB12/03/30038, Fisiopatología de la Obesidad y la
531 Nutrición, CIBERobn, Instituto de Salud Carlos III.

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Figure captions

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6 660 **Figure 1.** Sequence of different treatments undergone by apple samples.

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9 661 **Figure 2.** Solid content in FD and HAD apples during soaking in water.

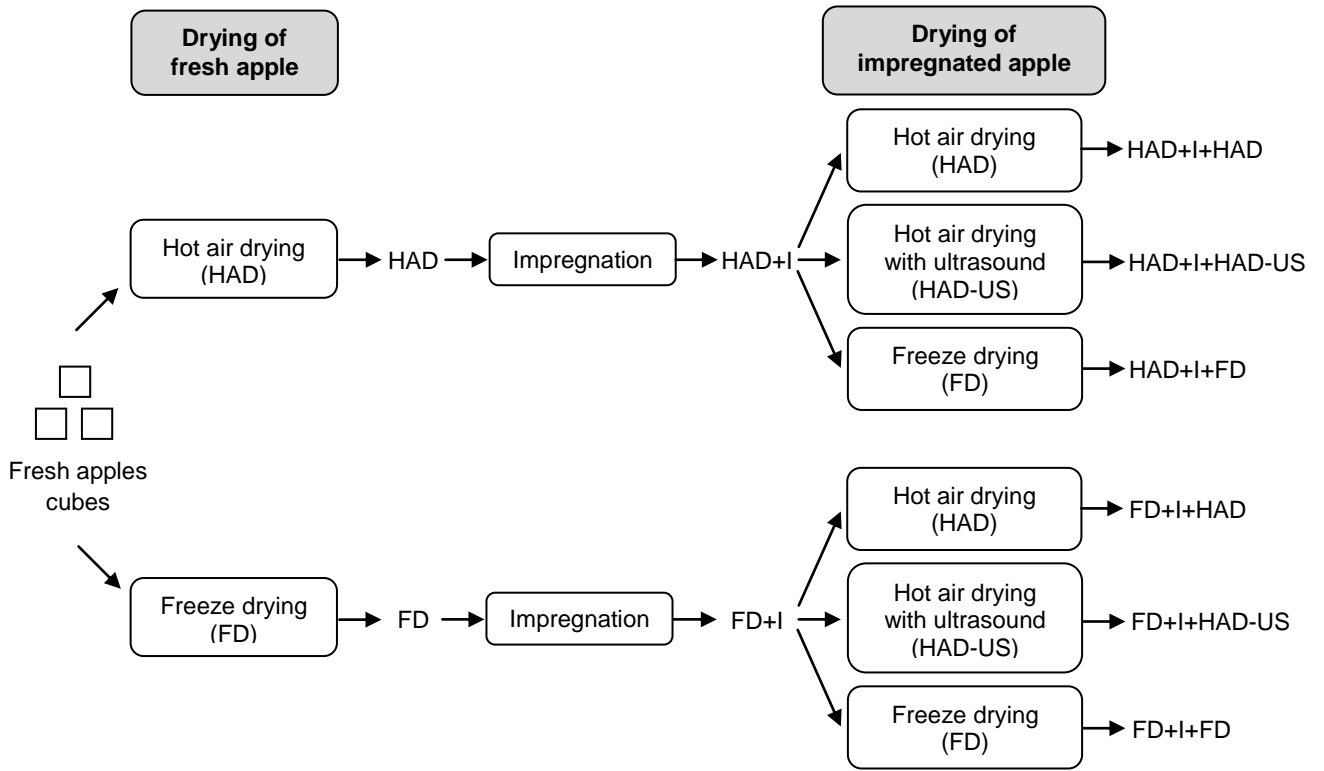
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12 662 **Figure 3.** Global mass change ratio (ΔM) of FD and HAD samples during
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15 663 impregnation with olive leaf extract.

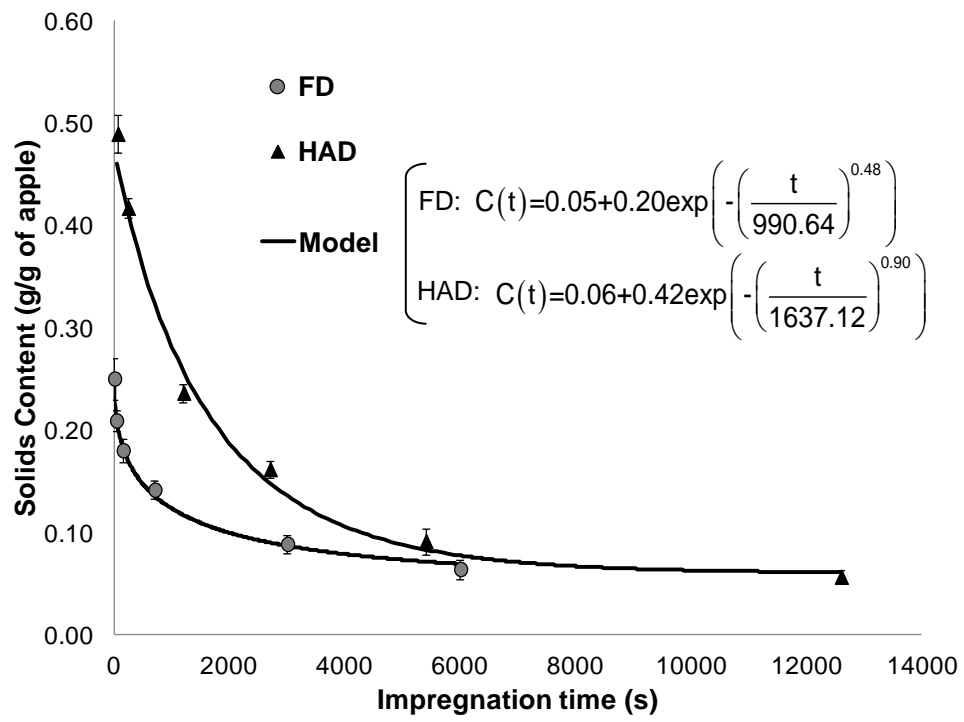
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18 664 **Figure 4.** Kinetics of polyphenolic infusion into freeze (FD) and hot air dried
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20 665 (HAD) apples. Means \pm Standard Deviation of antioxidant capacity (AC) are
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22 666 plotted.

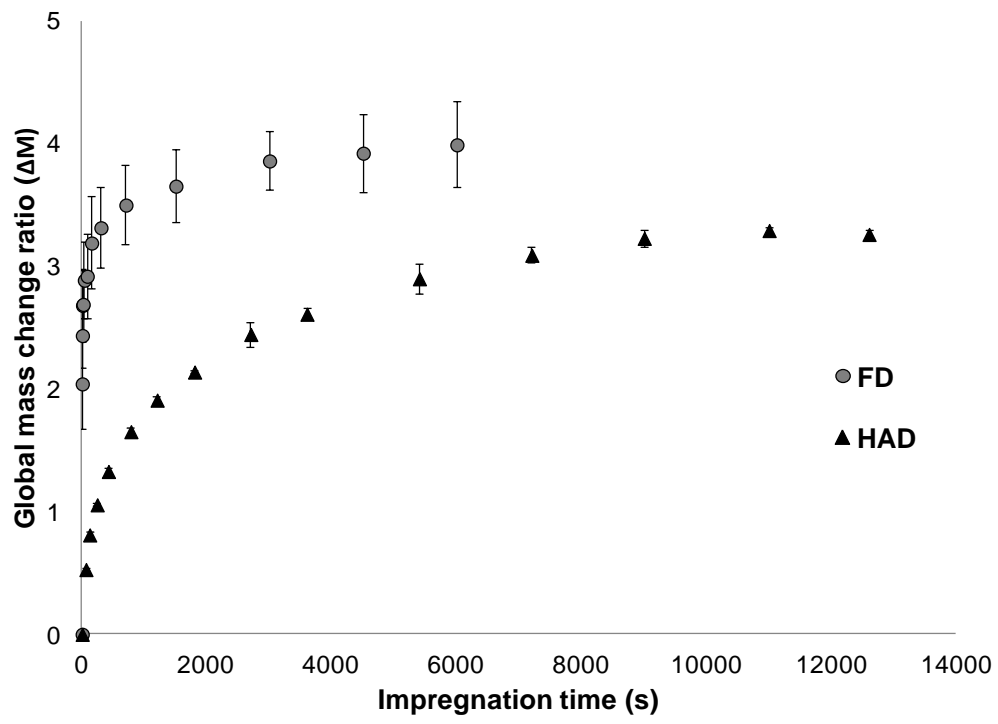
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25 667 **Figure 5.** Hot air drying kinetics with (HAD-US) or without ultrasound assistance
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27 668 (HAD) of apples impregnated with olive leaf extract (a: FD+I; b: HAD+I). Means
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29 669 \pm Standard Deviation of moisture (kg w/kg d.m.) are plotted.

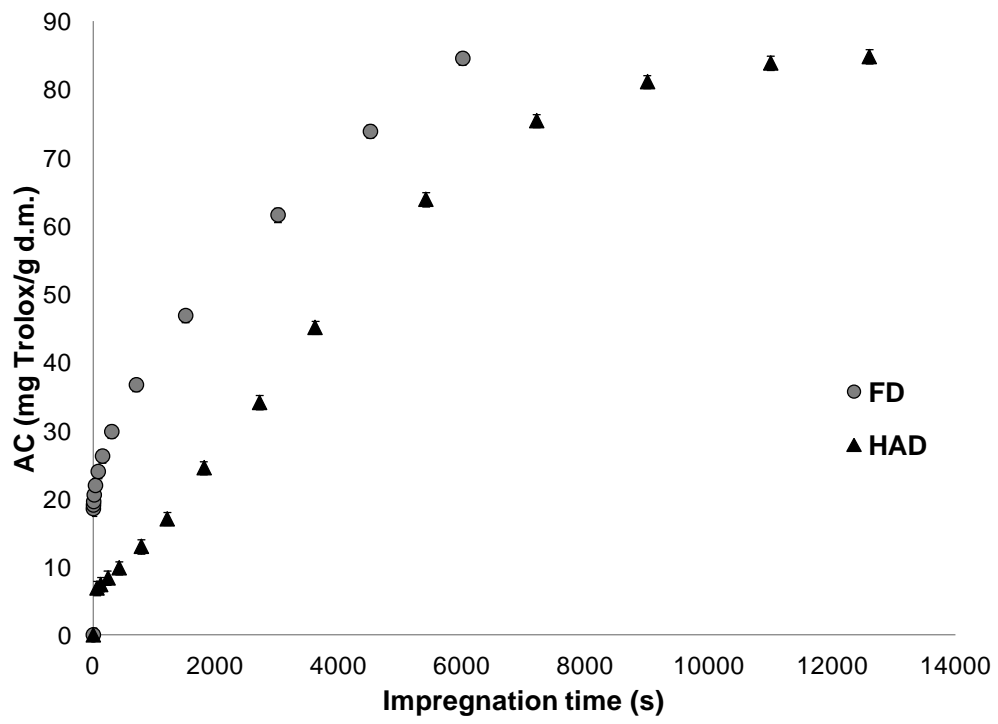
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33 670 **Figure 6.** Influence of the different treatments on the total phenolic content
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35 671 (TPC) of freeze dried (a) or hot air dried (b) apples. Means \pm Standard
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37 672 Deviation are plotted. Superscript letters show homogeneous groups
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39 673 established from LSD (Least Significance Difference) intervals ($p < 0.05$). I:
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41 674 impregnated, HAD (hot air dried), HAD-US (ultrasound assisted hot air dried),
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43 675 FD (freeze dried).

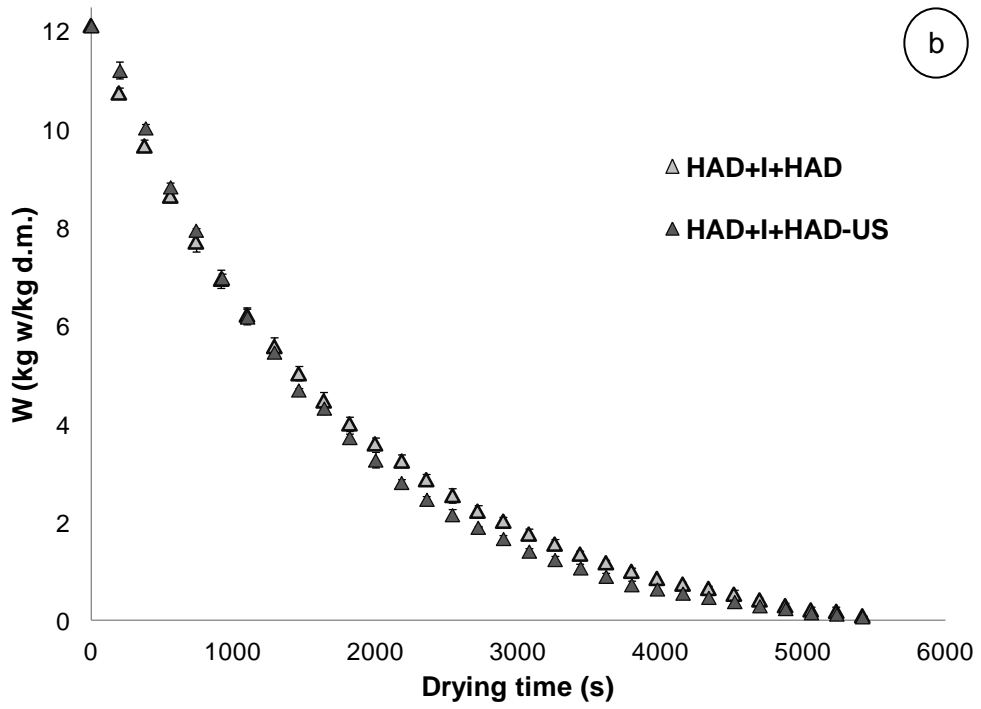
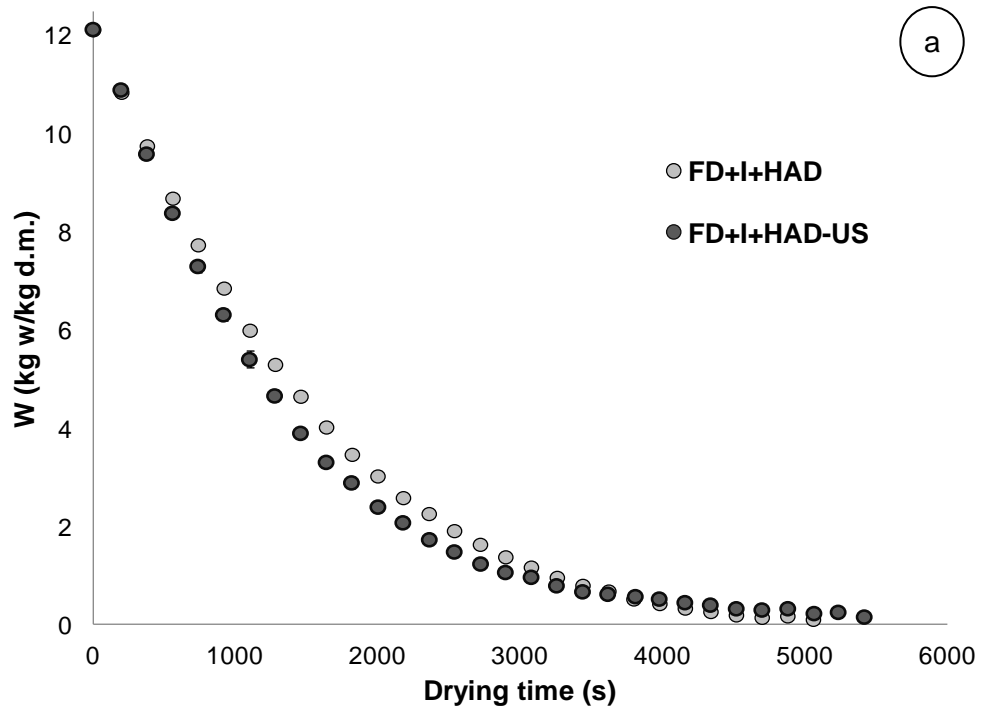
44
45
46
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48 676 **Figure 7.** Influence of the different treatments on the antioxidant capacity (AC)
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50 677 of freeze dried (a) or hot air dried (b) apples. Means \pm Standard Deviation are
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52 678 plotted. Superscript letters show homogeneous groups established from LSD
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54 679 (Least Significance Difference) intervals ($p < 0.05$). I: impregnated, HAD (hot air
55
56 680 dried), HAD-US (ultrasound assisted hot air dried), FD (freeze dried).

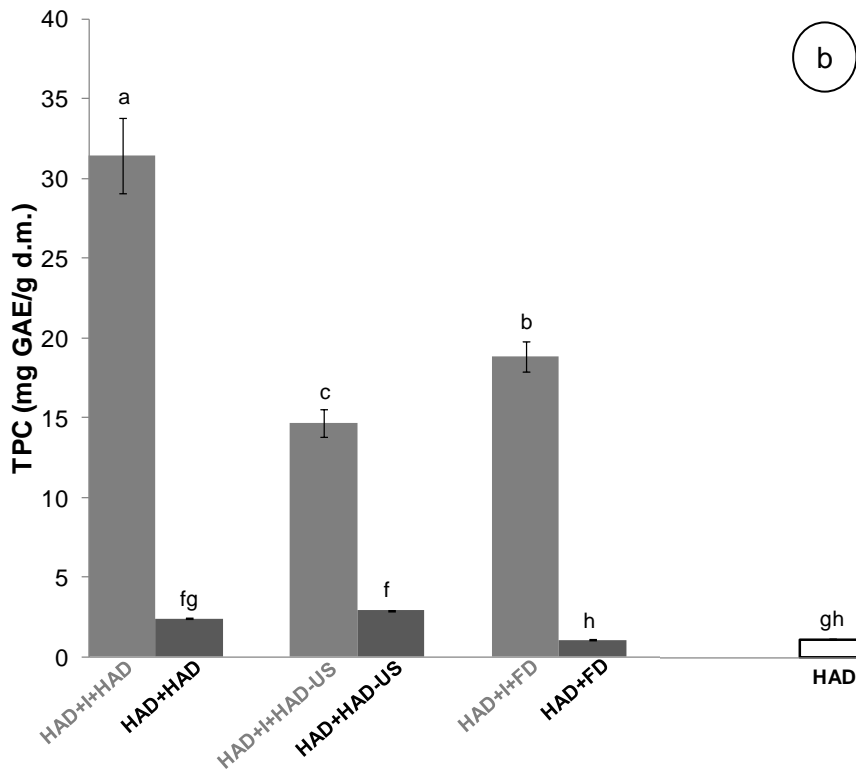
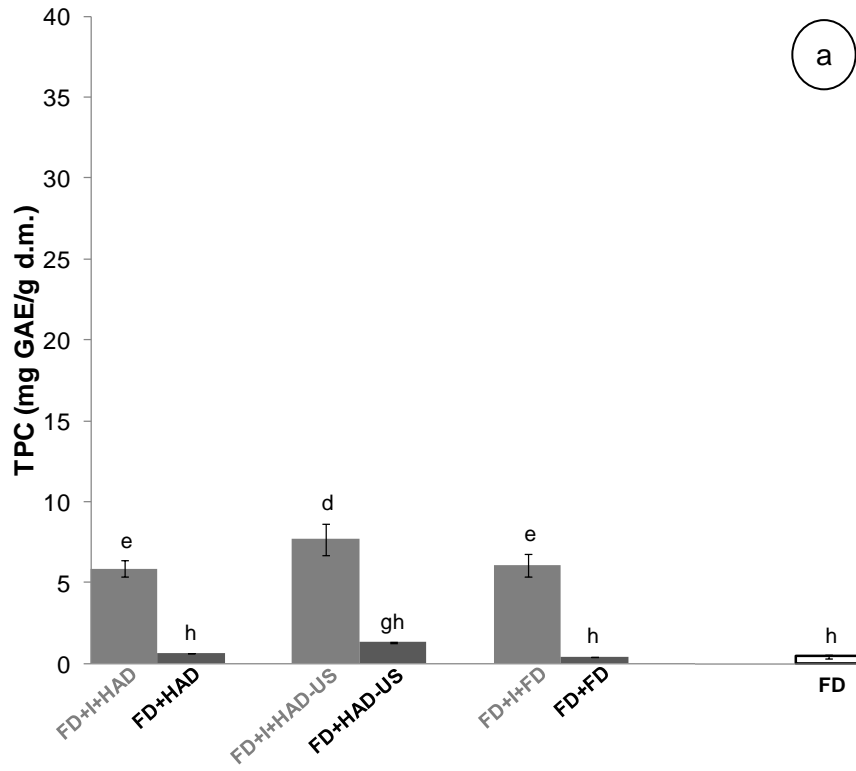












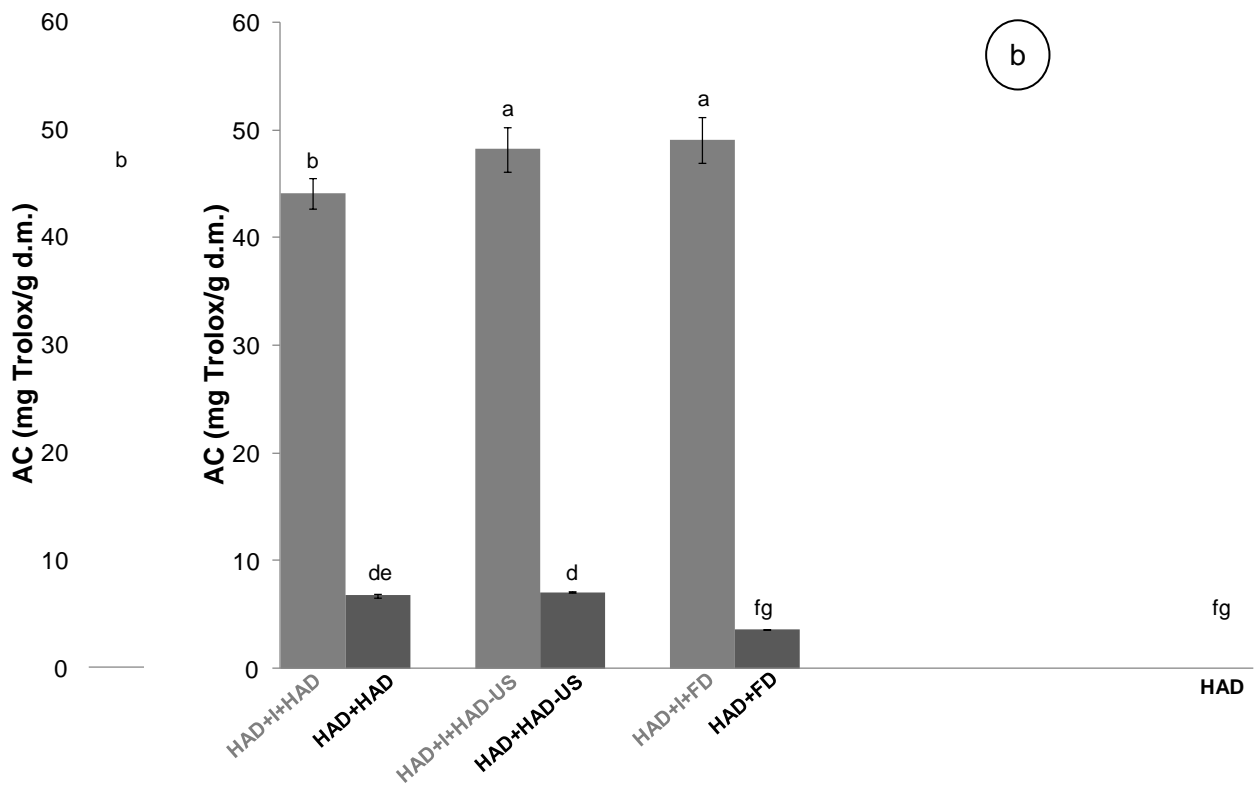
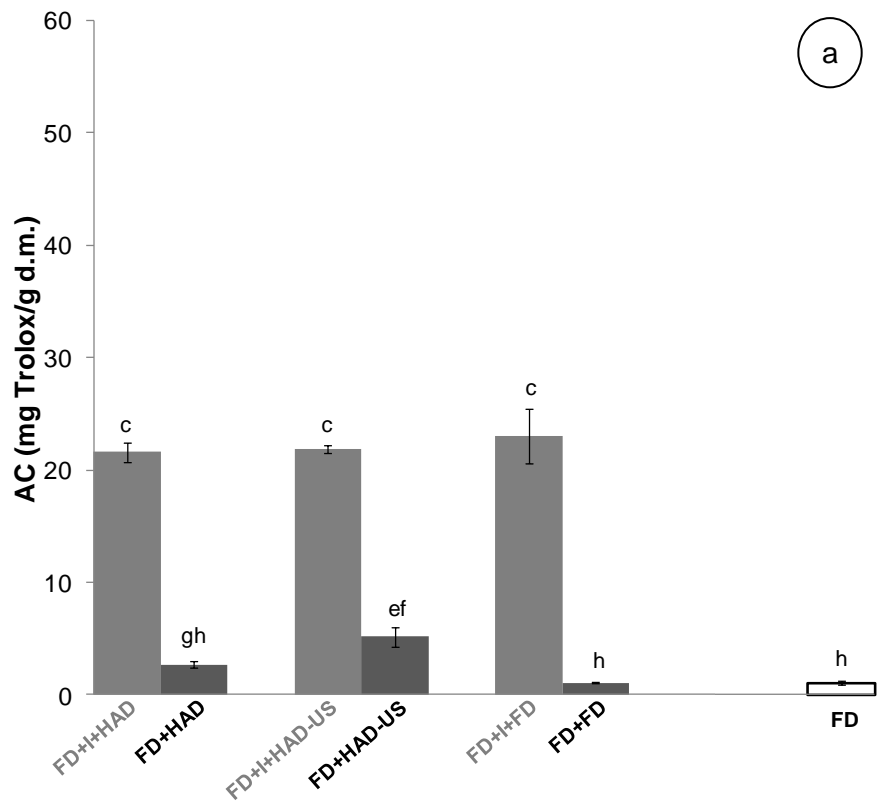


Table 1. Olive leaf extracts characterization: antioxidant potential and phenolic composition.

Olive leaf extract characterization	
TPC (mg GAE/mL)	2.0 ± 0.6
AC (mg Trolox/mL)	5.9 ± 0.5
Oleuropein (mg/mL)	3.8 ± 0.3
Oleuropein glucoside *	0.060 ± 0.007
Verbascoside (mg/mL)	0.25 ± 0.02
Luteolin glucoside (mg/mL)	0.44 ± 0.03
Luteolin diglucoside **	0.037 ± 0.012
Luteolin-7-O-rutinoside **	0.07 ± 0.03
Apigenin-6,8-diglucoside ***	0.023 ± 0.002
Apigenin-7- rutinoside ***	0.036 ± 0.004

* Content expressed as equivalents of oleuropein (mg/mL)

** Content expressed as equivalents of luteolin-7-O-glucoside (mg/mL)

*** Content expressed as equivalents of apigenin (mg/mL)

Table 2. Effective moisture diffusivity (m^2/s) and percentage of explained variance (VAR) identified from the modeling of the drying of impregnated apples.

	$D_e (x10^{-10} m^2/s)$	VAR (%)
FD+I+HAD	12.9 ± 0.7^b	88.0
FD+I+HAD-US	14.8 ± 0.3^a	89.8
HAD+I+HAD	11.7 ± 0.5^d	90.5
HAD+I+HAD-US	12.3 ± 0.2^c	88.2

^{a-d} Show homogeneous groups in the same row established from LSD (Least Significance Difference) intervals ($p < 0.05$)

Table 3. Main polyphenols retained in the apple matrix after impregnation (I) with olive leaf extract and different drying treatments: FD (freeze drying), HAD (hot air drying), HAD-US (hot air drying assisted by power ultrasound).

	FD+I+HAD	FD+I+HAD-US	FD+I+FD	HAD+I+HAD	HAD+I+HAD-US	HAD+I+FD
Oleuropein (mg/100 g d.m.)	11 ± 4 ^d	nd	6.7 ± 0.5 ^d	1152 ± 82 ^c	1710 ± 225 ^b	1928 ± 111 ^a
Oleuropein glucoside [*]	197 ± 10 ^b	304 ± 11 ^a	232 ± 20 ^b	238 ± 74 ^b	285 ± 84 ^a	338 ± 17 ^a
Verbascoside (mg/100 g d.m.)	nd	nd	nd	11 ± 2 ^b	26 ± 4 ^a	25 ± 2 ^a
Luteolin glucoside (mg/100 g d.m.)	52 ± 9 ^b	56 ± 12 ^b	52 ± 13 ^b	80 ± 25 ^{ab}	109 ± 38 ^a	108 ± 15 ^a
Luteolin diglucoside ^{**}	nd	nd	nd	nd	15 ± 5 ^a	7 ± 2 ^b
Luteolin-7-O-rutinoside ^{**}	nd	nd	nd	nd	nd	nd
Apigenin-6,8-diglucoside ^{***}	8.9 ± 1.4 ^b	7.4 ± 0.6 ^b	8.1 ± 0.4 ^b	10.2 ± 0.4 ^b	14 ± 3 ^a	14 ± 3 ^a
Apigenin-7- rutinoside ^{***}	5.0 ± 0.8 ^c	10 ± 2 ^b	5.7 ± 0.03 ^c	9.8 ± 1.4 ^b	17 ± 3 ^a	11.4 ± 0.6 ^b

^{*} Content expressed as equivalents of oleuropein (mg/100 g d.m.)

^{**} Content expressed as equivalents of luteolin-7-O-glucoside (mg/100 g d.m.).

^{***} Content expressed as equivalents of apigenin (mg/100 g d.m.)

^{a-d} Show homogeneous groups in the same row established from LSD (Least Significance Difference) intervals (p<0.05)