

Document downloaded from:

<http://hdl.handle.net/10251/68890>

This paper must be cited as:

Juan Borrás, MDS.; Periche Santamaría, A.; Doménech Antich, EM.; Escriche Roberto, MI. (2015). Correlation between methyl anthranilate level and percentage of pollen in Spanish citrus honey. *International Journal of Food Science and Technology*. 50(7):1690-1696. doi:10.1111/ijfs.12827.



The final publication is available at

<https://dx.doi.org/10.1111/ijfs.12827>

Copyright Wiley

Additional Information

1 **Correlation between methyl anthranilate level and percentage of pollen in Spanish**
2 **citrus honey**

3 Marisol Juan-Borrás, Angela Periche, Eva Domenech, Isabel Escriche*

4 Institute of Food Engineering for Development (IUIAD). Food Technology Department
5 (DTA). Universitat Politècnica de València. P.O. Box 46022 Valencia, Spain.

6 Corresponding author: Isabel Escriche, iescrich@tal.upv.es

7
8 **Abstract**

9 The common level of methyl anthranilate (MA) in Spanish citrus honey and the
10 correlation between this compound and the percentage of citrus pollen (sometimes
11 underrepresented) is evaluated. The MA analysis methodology was validated before
12 analyzing the honeys (harvested in 2011 and 2012), which were characterized by pollen,
13 MA, hydroxymethylfurfural, electrical conductivity, moisture and colour. Pollen ranged
14 1-88% and MA 0.5-5.9 mg/kg and there was no quantitative correlation between both.
15 However, significant correlations with moderate Pearson coefficients were observed:
16 MA/electrical conductivity (-0.678); MA/colour (-0.559); pollen/electrical conductivity
17 (-0.553) and pollen/colour (-0.556). 89.2 % of samples from 2011 and 95.4% from 2012
18 had the required level of citrus pollen (at least 10%), although only 53.5% and 61.4%,
19 respectively, had the commercially required of MA (2 mg/kg). Only about half of the
20 samples satisfied both parameters. The MA value should be recommended only when the
21 honey has an unexpectedly low percentage of citrus pollen, and after assessing
22 organoleptic and physicochemical parameters.

23
24 **Keywords:** citrus honey, methyl anthranilate, *Citrus* spp pollen, correlation, validation,
25 melissopalynological analysis, electrical conductivity, colour

27 **Introduction**

28 Traditionally, honey is authenticated by identifying and quantifying the percentage of
29 pollen (Bogdanov, 2002). However, in the case of citrus varieties this
30 melissopalynological analysis alone, widely used for other types of monofloral honey, is
31 sometimes not sufficient. The problem lies in the fact that the production of pollen and
32 nectar in citrus blossom is not always simultaneous. Which is to say that citrus trees
33 sometimes produce nectar before the anther produces pollen. Apart from this, bees
34 occasionally collect nectar from sterile hybrid varieties of citrus trees, which are
35 characterized by their small amounts of pollen. For these reasons the percentage of pollen
36 in citrus honey may be lower than expected (Molins, et al., 1995). This clearly implies a
37 difficulty in relation to the minimum percentage of pollen from *Citrus* spp. required for
38 this type of honey: 10% (Persano-Oddo, et al., 1995; Molins et al., 1995; DOGV, 2002);
39 12% (Gomez-Pajuelo, 2004); 18.6% (Persano-Oddo & Piro, 2004); ≥ 5 % (Rodriguez et
40 al., 2010). This is a problem for the commercialization of this valuable type of honey
41 since it can be unfairly rejected, even though its organoleptic characteristics are
42 undisputed.

43 Methyl anthranilate (MA) is a specific compound in citrus blossom nectar; its aroma
44 is characteristic of this type of flower (ISO 5496, 2006) which may vary depending on
45 the citrus cultivars (Jabalpurwala, et al., 2009). The presence of this compound in a honey
46 indicates that the bees have taken nectar from citrus trees (White, 1966; White & Bryant,
47 1996; Castro-Vazquez, et al., 2007). For this reason, MA has been used for decades as a
48 marker in citrus honey and should be a good tool for the classification of citrus honey
49 when the level of pollen is very low. However, at present, commercial transactions require
50 that citrus honey has a minimum citrus pollen content (between 10 and 20%), together
51 with a methyl anthranilate level of at least 2 mg/kg (Sesta, et al., 2008). According to the
52 data reported by different authors, the quantity of MA in the nectar citrus varies,

53 depending on the country. Citrus honey from Florida has a mean value of 3.10 mg/kg of
54 MA (SD = 0.91) (White & Bryant, 1996). However, Sesta et al., in 2008 suggested that a
55 minimum content of 0.5 mg/kg is sufficient for *Citrus* honey produced in Italy. There are
56 a few old studies related to the level of this aromatic compound in Spanish citrus honey:
57 minimum of 0.5 mg/kg (Serra-Bonvehí, 1988), and average of 2.3 mg/kg (SD=0.5)
58 (Ferrerres, et al., 1994; Serra-Bonvehí & Ventura, 1995). In addition to variation due to
59 geographic origin, levels of MA can differ depending on storage conditions (Serra-
60 Bonvehí & Ventura, 1995; White & Bryant, 1996; Sesta et al, 2008). Therefore, it is
61 important to take this into consideration in order to make appropriate comparisons.

62 Clearly, there is a great disagreement about the required level of MA in citrus honey.
63 However, the origin of this discrepancy could in part be in the application of different
64 analytical techniques over the last three decades: HPLC-DAD (Ferrerres, et al., 1994;
65 Nozal, et al., 2001; Sesta et al, 2008), Photometry (White & Bryant, 1996), HS-SPME-
66 GC (Bertelli, et al., 2008; Papotti, et al., 2009; Papotti, et al., 2012), P&T/GC-MS-thermal
67 desorption (Escriche, et al., 2011). As there is no official methodology described for the
68 analysis of MA, the only way to ensure the quality of the obtained results is to validate
69 the quantification methodology.

70 For the above mentioned reasons, the present work aims to evaluate the level of MA
71 in Spanish citrus honey and to determine the extent to which this level can be related to
72 the percentage of pollen from citrus genus. In order to ensure the utility of the
73 chromatographic procedure used to quantify this compound, it was validated before
74 analyzing the samples.

75 **Material and Methods**

76 *Honey samples*

77 Ninety eight different samples of Spanish citrus honey were used in this study. The
78 samples were harvested in the only areas (East and South) of Spain where citrus trees
79 grow. The same beekeepers (B) directly supplied twenty eight samples from 2011 and
80 fifty samples in 2012, ensuring that the hives had been located in citrus groves. The
81 remaining twenty samples (10 from 2011 and 10 from 2012) were purchased, in the same
82 period of time, in different retail outlets (R) in the city of Valencia, checking in all cases
83 that they were sold as citrus honey harvested in Spain. A melissopalynological analysis
84 was carried out on all samples to ascertain the percentage of pollen of *Citrus* spp.

85 All samples were analysed as soon as they were received in the laboratory. Samples
86 that came from beekeepers were sent to the laboratory immediately after they were
87 harvested. None of the samples used exhibited signs of crystallization.

88 *Melissopalynological analysis*

89 Pollen analysis was performed using the recommendations of the International
90 Commission for Bee Botany (Ohe, et al., 2004), without an acetolysis solution to preserve
91 all the components. Slides were prepared as follows: 10 g of honey were dissolved in
92 acidulated water (H₂SO₄, 5%) on a heating plate at 40 °C. Subsequently, it was
93 centrifuged, the supernatant was decanted and the precipitate was suspended in 10 mL of
94 distilled water. A second centrifugation was performed, the supernatant was decanted off
95 and 0.2 mL of water was added to the precipitate. After stirring, 0.2 mL were deposited
96 on a slide and dried. Finally a drop of glycerin was used to seal the coverslip. A light
97 microscope (Zeiss Axio Imager, Göttingen, Germany) with DpxView LE image analysis
98 software attached to a DeltaPix digital camera was used in this analysis. A count of at
99 least 600 pollen grains was performed observing at ×400–1000 magnifications. These
100 grains of pollen were classified according to pollen morphology as in the literature
101 (Carretero, 1989; Saenz-Lain & Gómez-Ferreras, 2000).

102 *Methyl anthranilate analysis*

103 *Methodology*

104 A HPLC-DAD (Diode-Array Detection) method, based on Sesta et al. (2008), was
105 used in the present work for MA determination. The method consists of acid hydrolysis,
106 followed by extraction with copolymer cartridges and then chromatographic analysis. An
107 LC Agilent 1120 Compact LC, including a binary pump, a thermostat column
108 compartment, an auto-sampler and a UV detector were used. The chromatographic
109 column and the software system used in the HPLC-UV method was the same as that used
110 for the HMF analysis.

111 Chromatographic separation was carried out with a mobile phase consisting of water
112 (A) and acetonitrile (B). Binary gradient conditions were used: first an isocratic step from
113 0 to 3.1 min with 70% A, and then a linear gradient was applied arriving at 42% A in 2
114 min. After that, a second linear gradient was applied arriving at 10% A, held for 2 min,
115 and re-equilibrates to the initial conditions in 3 min. The flow-rate was 1 mL/min. The
116 injection volume was 20 μ L, and the oven column was maintained at 30 °C. The MA was
117 monitored at 335 nm.

118 A HPLC Alliance 2695, with a 2996 photodiode array detector (Waters, USA),
119 equipped with the same column, was also used to corroborate the absorbance spectra,
120 necessary for the identification of MA. The UV absorbance spectrum of MA presented
121 an intense absorbance peak at 218 nm and 2 less intense peaks at 245 and 334 nm. As
122 noted by Sesta et al. (2008), it was considered more appropriate to quantify at the
123 absorbance of 334 nm as it presents less interference than the other ones.

124 Under the specified chromatographic conditions the MA peak was eluted at a retention
125 time of about 6.8 min. Quantification was realized by means of matrix calibration curves
126 obtained from spiked fortified blank samples. In order to ensure the quality of the results

127 and evaluate the stability of the proposed method, an internal quality control (a spiked
128 blank sample with a final concentration of 2 mg/kg) was injected in the equipment as a
129 first step before each batch of sample.

130 In all cases a polyfloral honey with absence of MA was used as a honey blank. The
131 absence of citrus pollen in this honey was corroborated previously.

132 *Reagents and standards solutions*

133 HPLC-grade acetonitrile was purchased from VWR and the standard MA (purity >
134 99%) from Merck (Darmstadt, Germany). Analytical grade sulphuric acid was from
135 Scharlab (Barcelona, Spain). For Solid Phase Extraction, Oasis HLB cartridges (200 mg/6
136 mL) from Waters were used. De-ionized water of MilliQ quality was used throughout.

137 The stock standard solution of MA was prepared by weighing the appropriate amount
138 of the pure standard and diluting it with water to obtain a final concentration of 1 mg/mL.
139 The working standard solution was obtained at a concentration of 0.1 mg/mL in H₂SO₄
140 1M in the same way as the samples,. The stock standard solution was stored at -20°C and
141 the working standard solution was at +4°C.

142 *Validation of the MA analysis method*

143 The guidelines established by Commission Decision (2002), were followed in order to
144 validate the MA analytical methodology. To this end several parameters were studied:
145 linearity, accuracy and precision (repeatability and reproducibility). The accuracy of the
146 method was established through recovery studies and the precision by: repeatability or
147 intraday precision (RSD_T) and reproducibility or interday precision (RSD_R). LODs (limit
148 of detection) and LOQs (limit of quantification) were estimated as the amount of analyte
149 for which signal-to-noise ratios (S/N) were higher than 3 and 10 respectively.

150 *Physicochemical and colour analysis*

151 5-hydroxymethylfurfural (HMF) determined by HPLC-UV methodology and
152 physicochemical parameters (moisture content and electrical conductivity) were analyzed
153 as described in “Harmonized Methods of the European Honey Commission” (Bogdanov,
154 2002). The chromatographic column used for the analysis of HMF was a ZORBAX
155 Eclipse Plus C18 (4.6 x 150 mm, 5 μ m particle size) purchased from Agilent (Agilent
156 Technologies, USA). The mobile phase for this analysis was water-methanol (90:10, v:v),
157 with a flow rate of 1 mL/min. The detector was set to 285 nm. The EZChrom Elite system
158 software was used for HPLC data processing. Colour was determined with a millimeter
159 Pfund scale C 221 Honey Color Analyzer (Hanna Instruments, Spain). All analyses were
160 performed in triplicate

161 *Statistical analysis*

162 The pollen percentage, physicochemical (MA, HMF, electrical conductivity) and
163 colour data were analyzed by a multifactor analysis of variance (ANOVA) (significance
164 level $\alpha = 0.05$) (using Statgraphics Centurion for Windows) to study the influence of the
165 year of harvesting and the type of sample (beekeeper and retail). The method used for
166 multiple comparisons was the LSD test (least significant difference) with a significance
167 level $\alpha = 0.05$. The bivariate Pearson correlations were obtained (significance level $\alpha =$
168 0.05) in order to measure the strength and direction of the linear relationships between
169 pairs of variables using SPSS 16.0. The contingency table analysis (cross tabulations) was
170 carried out to evaluate the interrelation between pollen and MA, considering these
171 variables as categorical, using the same SPSS 16.0.

172 **Results and Discussion**

173 *Validation of Methyl anthranilate analytical methodology*

174 The results from the validation procedure are shown in Table 1. In order to obtain the
175 linearity evaluation an external standard calibration curve was constructed using spiked

176 fortified blank honeys (honeys without MA) with final concentration levels of: 0.5, 1, 2,
177 3 and 5 mg of MA/kg honey. These concentrations covered the values of this compound
178 which were expected to be found in the honey samples. Six replicates were carried out
179 for each level. Injections were performed in triplicate. A calibration curve was obtained
180 by plotting the peak area of the compound at each level versus the concentration of MA
181 added to the sample. A good linearity response in the range of the concentration
182 considered was observed, with a correlation coefficient ($R^2=0.995$) between peak areas
183 and injected nominal concentrations.

184 The recovery studies were performed by adding known quantities of MA to the blank
185 honey (0.5, 1, 2, 3 and 5 mg of MA/kg). All spiked fortified sample levels were done in
186 triplicate and analyzed by the HPLC method. The results displayed in Table 1 show that
187 the method used led to recovery of MA between 96 and 105% for the concentration range
188 studied. The relative standard deviation (RSD) corresponding to recovery values ranged
189 from 6.0 to 11.6%. As these values were less than 20%, the accuracy of the analytical
190 method was confirmed (Commission Decision, 2002).

191 Repeatability (RSD_T) was evaluated by performing the assay on six replicates of
192 fortified honey samples, at the same levels (0.5, 1, 2, 3 and 5 mg of MA/kg), and
193 performed by the same operator on the same day. To evaluate reproducibility (RSD_R) the
194 experiment was carried out on 3 consecutive days, with 2 different operators. The results
195 were expressed as the percentage of relative standard deviation of the measurements. As
196 shown in Table 1, intra-day precision (RSD_T) ranged from 1.40% to 7.20% and inter-day
197 precision (RSD_R) from 4.50% to 13.96%. These RSD values are in complete agreement
198 with Commission Decision (2002), requirements since they were always lower than 20%
199 for all the concentration levels assayed. Therefore it can be concluded that the method
200 used has good precision. The LOQ obtained was 0.1 mg of MA/kg.

201 The results of the validation demonstrate that the applied analytical procedure
202 guarantees satisfactory the quantitative values of MA obtained in the samples analyzed.

203 *Melissopalynological, physicochemical, colour and methyl anthranilate characterization*

204 Table 2 shows the percentage of *Citrus* spp. pollen, the average values of MA and
205 the physicochemical parameters quantified (HMF, electrical conductivity, and moisture),
206 as well as the colour of each of the samples supplied by beekeepers (B) and purchased in
207 retail outlets (R) in 2011 and in 2012. In addition, this table shows the result (P-value, F-
208 ratio and minimum and maximum LSD values) of the multifactor ANOVA carried out
209 considering the factors: year of collection (2011 and 2012) and “type of sample” of citrus
210 honey (beekeepers and retail). The respective double interactions were not significant in
211 any case (data not shown). Fig.1 shows the box and whisker plots for all the values
212 obtained in order to facilitate the comparison of variability patterns between the four
213 sources of citrus honey (beekeepers 2011; beekeepers 2012; retail 2011 and retail 2012).

214 The citrus pollen percentage varied significantly among type of samples (beekeepers
215 and retail) but not among years of harvesting. This percentage ranged from 1 to 88
216 (average=34) and from 1 to 69 (average=33) in beekeeper samples from 2011 and 2012,
217 respectively. With regard to the supermarket samples, the pollen percentage ranged from
218 7 to 40 (average=18) and from 8 to 42 (average=19), respectively.

219 Similarly, for MA the biggest dispersion between maximum and minimum
220 corresponds to beekeeper samples (0.5-4.0 mg/kg in 2011 and 0.8-5.9 mg/kg in 2012)
221 with means of 2.1 and 2.4 mg/kg, respectively; whereas the retail samples ranged from
222 0.6 to 2.9 mg/kg (mean= 1.5 mg/kg) for 2011 and from 0.7 to 2.9 mg/kg (mean= 1.6
223 mg/kg) for 2012. In general, although not significant differences were observed for MA
224 related to the type of sample, the lowest values and the lowest dispersion for MA (the
225 same as for % of pollen) were detected, as expected, in retail samples. This is because the

226 honey packaging industry mixes the raw honeys to produce relatively homogeneous
227 batches to meet the requirements and specifications that companies have for each type of
228 monofloral honey such as citrus honey. After reception, these industries analyse the
229 physicochemical properties and pollen of the raw honey in order to discern the
230 characteristics of the raw batches and be able to mix them appropriately.

231 The HMF of the beekeeper honeys showed relatively low average values (5.8 mg/kg
232 for 2011 and 4.1 mg/kg for 2012). However, unexpectedly high values of 16.5 and 25
233 mg/kg were observed in 2011, probably due to sporadic bad practices. Such high values
234 were not observed in 2012 in any case. As commercialized honeys are usually thermally
235 treated (liquefied and pasteurized) by the industry, the highest values were usually and
236 unsurprisingly found in the retail honeys. It should be pointed out that one sample
237 exceeded the overall permitted limit of 40 mg/kg for HMF (Council Directive 2001/110
238 relating to honey, 2002).

239 Electrical conductivity was quite low in the majority of the samples, as expected for
240 the type of honeys under consideration (Persano-Oddo & Piro, 2004; Bogdanov, et al.,
241 2004). The average values were very similar in both types of samples (217 and 230 $\mu\text{S}\cdot\text{cm}^{-1}$
242 ¹ in the beekeeper samples, and 228 and 224 $\text{mS}\cdot\text{cm}^{-1}$ in the retail ones) without significant
243 differences neither year nor type of sample.

244 In the same way no significant differences were found for moisture in relation to both
245 factors, and maximum values did not exceed 19 mg/100g (Cano, et al., 2001), with one
246 exception of 23.3 mg/100g (in beekeeper samples of 2012). Beekeeper samples exhibited
247 lower minimum values, reaching 13.1 mg/100g, whereas the minimum value for retail
248 samples was 15.2 mg/100g. Being spring honeys, higher moisture values than those
249 observed could be expected (Serra-Bonvehí, 1988). Again, a lesser dispersion of moisture
250 values, reflecting greater homogeneity, can be seen for retail honey due to processing
251 practices, as mentioned previously.

252 On the contrary, with regard to colour, significant differences were found both for year
253 and supplier factors- Beekeeper samples had lower values, especially those from 2012.
254 Retail samples reached values of up to 58 mm Pfund. These higher values could be mainly
255 due to the influence of industrial thermal treatments (liquefaction and pasteurization)
256 (Visquert et al., 2014). Although colour level is not a requirement for citrus honey
257 commercialization, if this honey were sold with a specific quality mark, then particular
258 colour requirements would have to be met. This is the case of the Valencian Quality mark
259 (DOGV, 2002) which requires a maximum of 30 mm on the Pfund scale to benefit from
260 this Mark. Considering this level, all of the retail samples and more than half of those
261 from beekeepers in 2011 were above it. However, in the case of beekeeper samples from
262 2012, more than 75% had values lower than 30 mm on the Pfund scale.

263 *Relationship between the analysed parameters*

264 In order to ascertain the possible linear dependence between the analysed variables,
265 Pearson correlation coefficients were calculated for each pair of variables. Only the
266 beekeeper samples were considered in this correlation since the lack of freshness of the
267 retail samples (high HMF values) could have influenced the correlated variables (Serra-
268 Bonvehí, 1988; Sesta et al., 2008).

269 Table 3 shows the correlation matrix obtained; the number in brackets is the P-value
270 which tests the statistical significance of the estimated correlations at the 95.0%
271 confidence level. Although some of the correlations are significant since P-values are
272 below 0.05, the strength of the linear relationship between each pair of variables is far
273 from the value +1 or -1. The best correlations are shown for colour and HMF (0.674 for
274 2011 and 0.706 for 2012) and for colour and electrical conductivity (0.596 for 2011 and
275 0.812 for 2012). The observed correlation between colour and HMF is coherent
276 considering that since from harvesting, honey tends to increase HMF and color naturally
277 as a result of Maillard reactions (Sancho, et al., 1992). The correlation between colour

278 and electrical conductivity is widely accepted. In general terms, the darker the honey the
279 higher electrical conductivity. Since the samples considered for this correlation were only
280 the unprocessed honeys, the mineral content was the main cause of this relationship
281 (Bogdanov et al., 2004).

282 Previous works considered that the MA value could be related to the percentage of
283 pollen and to other specific physicochemical parameters such as moisture and HMF
284 (Serra-Bonvehí, 1988). These authors suggest that MA content decreases with the loss of
285 freshness, with one year old samples showing a lower level of this compound than fresh
286 samples. However no good linear relationship between MA and HMF (-0.375 for 2011
287 and -0.336 for 2012) was observed in this present work. Similarly, there was also no
288 correlation between MA and moisture, despite claims by Serra-Bonvehí (1988) that high
289 moisture content can cause aromatic losses in honey to the point of reducing MA content.
290 It is important to highlight that the range of moistures found in this work was too narrow
291 to draw conclusions about the influence of moisture on this parameter.

292 In relation to the other physicochemical parameters (electrical conductivity and
293 colour), significant correlations, with moderate Pearson coefficients were observed
294 between them and MA, and pollen, especially for 2012 samples, with values of:
295 MA/electrical conductivity=-0.678; MA/colour=-0.559; pollen/electrical conductivity=-
296 0.553 and pollen/colour=-0.556. However, on the contrary to what was expected, there
297 was no correlation between MA and the percentage of pollen, the coefficient being 0.347
298 and 0.253 for samples from 2011 and 2012, respectively.

299 Once the limited quantitative correlation between MA and the percentage of pollen
300 was demonstrated, it seemed interesting to try to correlate them from a qualitative point
301 of view. Therefore both variables were now considered to be categorical. For this purpose,
302 the samples were classified according to whether they fulfilled the criteria for minimum
303 level of pollen [*Citrus* spp. pollen higher than 10%: Molins et al., 1995; Persano-Oddo,

304 et al, 1995; DOGV, 2002] and minimum level of MA [2 mg/kg: Persano-Oddo & Piro,
305 2004; Sesta et al., 2008 and commercial criteria according to the Spanish industry]. As a
306 consequence, a contingency table was made (only the beekeeper samples were considered
307 since they were always raw samples and not mixed) (Table 4), which is a double entry
308 constructed by listing the variable “pollen” as rows and the variable “MA” as columns.
309 Each variable has only two levels: comply or not comply. Each cell in the table represents
310 the percentage of samples that satisfy the criterion of the row (% of *Citrus* spp pollen) or
311 the column (MA concentration), both (% pollen and MA) or neither. Of all the
312 observations, 89.2% (in 2011) and 95.4% (in 2012) comply with the pollen requirement
313 (at least 10% citrus pollen) for a Mark of Quality (e.g. the Valencian Quality Mark:
314 DOGV, 2002). In the case of methyl anthranilate the percentage of compliance (at least 2
315 mg/kg) was 53.5 and 61.4%, respectively. As mentioned above, in the case of citrus
316 varieties, in addition to pollen, the methyl anthranilate content is required for commercial
317 transactions, as was suggested several years ago by some European laboratories (Sesta et
318 al., 2008).

319 In this work, 53.5% for 2011 and 56.8% for 2012 of the samples fulfilled both % pollen
320 and MA concentration. On the other hand, 35.7 % and 38.6 % of the samples met %
321 pollen but not MA, and 4.6 % of the samples from 2012 complied with MA but not %
322 pollen. Finally, 10.8% of samples from 2011 met neither % pollen nor MA.

323 It does not seem logical that MA, a parameter that has been proposed to complement
324 the information given by pollen in citrus honeys when pollen is under-represented, is
325 actually an impediment to its classification. The way that MA is being applied does not
326 seem to help this purpose. In fact, if melissopalynological analysis alone were considered
327 in this study, as in other types of monofloral honey, 89.2 % of samples from 2011 and
328 95.4% from 2012 would be accepted. However, 35.7 % and 38.6% of the samples,

329 respectively, which complied with the pollen requirement would be rejected
330 commercially for not reaching 2 mg/kg for MA.

331 According to the results obtained, the criterion of 2 mg/kg for MA seems to be too
332 demanding, and therefore not suitable for Spanish citrus honeys. Studies carried out by
333 other authors on this type of honey from Spain and Italy (Sesta et al., 2008; Papotti et al.,
334 2009), concluded that MA content was usually lower than the commercial requirement of
335 2 mg/kg. This fact was demonstrated even in honeys which obviously had the sensory
336 characteristics of this type of honey. Maybe, for these Mediterranean countries it would
337 be appropriate to propose a lower value than is expected in other parts of the world (White
338 & Bryant, 1996). According to the results, it seems more appropriate to only demand this
339 value in the case of honeys with an unexpectedly low percentage of citrus pollen. That is,
340 honeys with the typical physicochemical and sensory characteristics of citrus honey (light
341 amber colour, evident notes of acidity and a very unique flavour due to the presence of
342 specific aromatic substances) but without sufficient citrus pollen for this type of honey
343 (Escriche, et al., 2011).

344 **Conclusions**

345 The results showed that there was a very weak linear correlation between the level of
346 methyl anthranilate and the percentage of pollen in the samples analysed. In almost half
347 of the cases the quantity of MA in Spanish citrus honey was lower than the commercial
348 requirement, which was also reported by other authors for Italian citrus honey. This
349 occurs even though the honeys have a more than sufficient commercial level of citrus
350 pollen. This paper proposes reconsidering the level of MA required in Spanish citrus
351 honey and applying a more realistic value. But above all, to only take this parameter into
352 account in the case of honeys with a surprisingly low percentage of citrus pollen, and after
353 evaluating their organoleptic and physicochemical properties.

354 **Acknowledgment**

355 This study forms part of a project funded by the company Melazahar Cooperativa
356 Valenciana (Spain), with the title of "Idoneidad del metilantranilato en la clasificación de
357 mieles de azahar (UPV: 27115)" for which the authors are grateful.

358

359 **References**

360 Bertelli, D., Papotti, G., Lolli, M., Sabatini, A.G. & Plessi, M. (2008). Development of
361 an HS_SPME_GC method to determine the methyl anthranilate in Citrus honey.
362 *Food Chemistry*, 108, 297-303.

363 Bogdanov, S. (2002). Harmonized methods of the International Honey Commission.
364 Swiss Bee Research Centre, FAM, Liebefeld, CH 3003 Bern, Switzerland.

365 Bogdanov, S., Ruoff, K. & Persano-Oddo, L. (2004). Physico-chemical methods for the
366 characterization of unifloral honeys: a review. *Apidologie*, 35, 4-17.

367 Cano, C. B., Felsner, M. L., Matos, J. R., Bruns, R. E., Whatanabe, H. M. & Almeida-
368 Muradian, L. B. (2001). Comparison of Methods for Determining Moisture Content
369 of Citrus and Eucalyptus Brazilian Honeys by Refractometry. *Journal of Food*
370 *Composition and Analysis*, 14, 101-109.

371 Carretero, J. L. (1989). *Análisis polínico de la miel* (1st ed.). Multi-Prensa, Madrid,
372 España.

373 Castro-Vazquez, L., Diaz-Maroto, M.C. & Pérez-Coello, M.S. (2007). Aroma
374 composition and new chemical markers of Spanish citrus honeys. *Food Chemistry*,
375 103, 601-606.

376 Commission Decision 2002/657/EC of 12 August (2002). Implementing Council
377 Directive 96/23/EC concerning the performance of analytical methods and the
378 interpretation of results, OJEC L221, 8-36. Brussels, Belgium.

379 Council Directive 2001/110 relating to honey (2002). Official Journal of the European

380 Communities, 12.1.2002.

381 DOGV (Valencian Region Regulation) No. 4167 (2002). Reglamento de la Marca de
382 Calidad CV para miel de azahar y romero, in: Diario Oficial de la Generalitat
383 Valenciana. Área de publicaciones de la Presidencia de la Generalitat Publishing.

384 Escriche, I., Kadar, M., Juan-Borrás, M. & Domenech, E. (2011). Using flavonoids,
385 phenolic compounds and headspace volatile profile for botanical authentication of
386 lemon and orange honeys. *Food Research International*, 44 (5), 1504-1513.

387 Ferreres, F., Giner, J.M. & Tomás-Barberán, F.A. (1994). A comparative study of
388 hesperetin and methyl anthranilate as markers of the floral origin of citrus honey,
389 *Journal of the Science of Food and Agriculture*, 65, 371-372.

390 Gomez-Pajuelo, A. (2004). Origen botánico de la miel, In: Montagud S.A (Ed). *Mieles*
391 *de España y Portugal* (pp. 50-56). Barcelona, Spain.

392 ISO 5496 (2006). Sensory Analysis. Methodology. Initiation and training of assessors in
393 the detection and recognition of odours.

394 Jabalpurwala, F.A., Smoot, J. M., Rouseff, R. L. (2009). A comparison of citrus blossom
395 volatiles. *Phytochemistry*, 70, 1428-1434.

396 Molins, J.L., Perea, F., Montilla, J., Martinez, E. & Guerra, E. (1995). Characterization
397 du miel d'orange (*Citrus sp.*) produit en Espagne, au moyen de son spectre
398 pollinique. *Lagascalia*, 18, 71-82.

399 Nozal, M., Bernal, J., Toribio, L., Jiménez, J.J. & Martín, M.T. (2001). High-performance
400 liquid chromatographic determination of methyl anthranilate, hydroxymethylfurfural
401 and related compounds in honey. *Journal of Chromatography A*, 917, 95-103.

402 Ohe, W., Persano-Oddo, L., Piana, M.L., Morlot, M. & Martin, P. (2004). Harmonized
403 methods of melissopalynology. *Apidologie*, 35, 18-25.

404 Papotti, G., Bertelli, D., Lolli, M., Sabatini, A.G. & Plessi M. (2009). Methyl anthranilate
405 content in Italian citrus honeys determined by HS-SPME-GC. *International Journal*
406 *of Food Science and Technology*, 44, 1933-1938.

407 Papotti, G., Bertelli, D. & Plessi, M. (2012). Use of HS-SPME-GC-MS for the
408 classification of Italian lemon, orange and citrus spp. Honeys. *International Journal*
409 *of Food Science and Technology*, 47, 2352 -2358.

410 Persano-Oddo L., Piazza M.G., Sabatini A.G. & Accorti M. (1995). Characterization of
411 unifloral honeys. *Apidologie*, 26, 453-465.

412 Persano-Oddo, L. & Piro, R. (2004). Main European unifloral honeys: descriptive sheets.
413 *Apidologie*, 35, S38–S81.

414 Rodriguez, I., Serrano, S., Galán, H., Ubera, J.L., & Jodral, M. (2010). Characterisation
415 of Sierra Morena citrus blossom honey (*Citrus* sp). *International Journal of Food*
416 *Science and Technology*, 45, 2008-2015.

417 Saenz-Lain, C. & Gómez-Ferreras, C. (2000). *Mieles españolas. Características e*
418 *identificación mediante el análisis del polen*. (1st ed.). Multi-Prensa, Madrid, España.

419 Sancho, M.T., Muniategui, S., Huidobro, J.F. & Simal, J. (1992). Aging of honey. *Journal*
420 *of Agricultural and Food Chemistry*, 40, 134–138.

421 Serra-Bonvehí, J. (1988). Determinación de antranilato de metilo en la miel de cítricos
422 (*Citrus* sp.) del Levante Español, y su influencia en la actividad diastásica de la miel.
423 *Alimentaria*, 197, 37–40.

424 Serra-Bonvehí, J. & Ventura, F. (1995). Characterization of *Citrus* honey produced in
425 Spain. *Journal of Agricultural and Food Chemistry*, 43, 2053–2057.

426 Sesta, G., Piana, M.L., Persano-Oddo, L., Lusco, L. & Belligoli, P. (2008). Methyl
427 anthranilate in *Citrus* honey. Analytical method and suitability as a chemical marker.
428 *Apidologie*, 39, 334-342.

429 Visquert, M., Vargas, M., & Escriche, I. (2014). Effect of postharvest storage conditions
430 on the colour and freshness parameters of raw honey. *International Journal of Food*
431 *Science and Technology*, 49, 181–187.

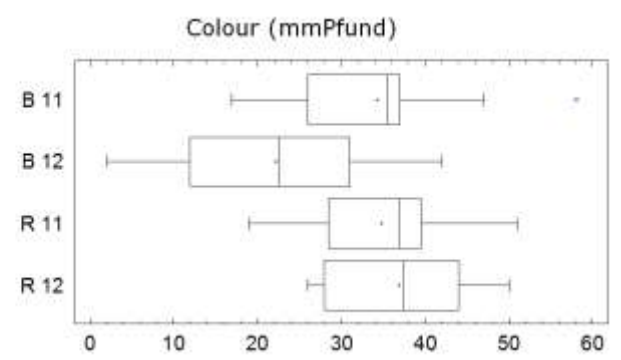
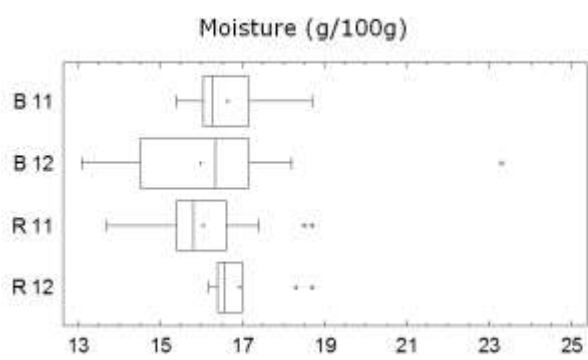
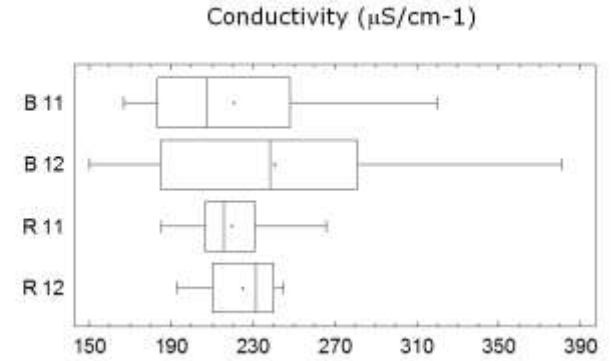
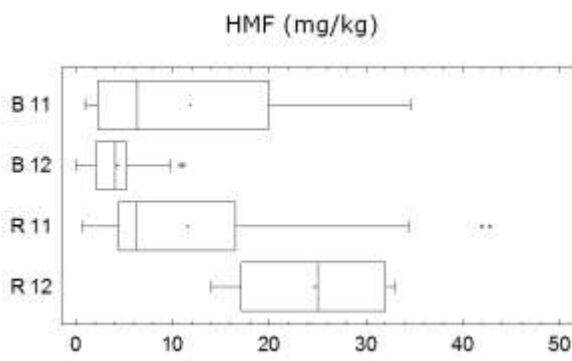
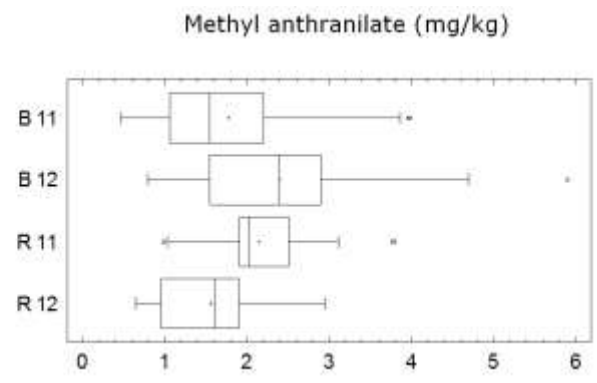
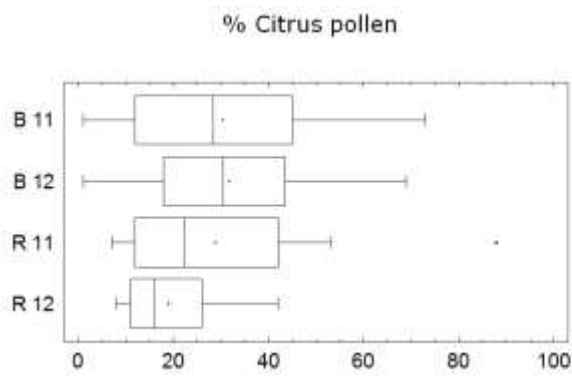
432 White, J. W. (1966). Methyl anthranilate content of citrus honeys. *Journal of Food*
433 *Science*, 31, 102-104.

434 White J.W. & Bryant V.M. (1996). Assessing *Citrus* honey quality: pollen and methyl
435 anthranilate content. *Journal of Agricultural and Food Chemistry*, 44, 3423–3425.

436 **FIGURE CAPTIONS**

437 **Fig. 1.** Box & whisker plots for pollen, MA, HMF, electrical conductivity, moisture and
438 colour for honeys from the beekeepers (B) and retail outlets (R). Samples harvested in
439 2011 and in 2012.

440



441
442
443
444
445
446
447

Table 1. Validation parameters (accuracy and precision) of methyl anthranilate (MA) methodology. The numbers in brackets are the relative standard deviation. Six replicates were carried out for each level.

MA Added (mg/kg)	Mean Recovery RSD (%)	Intra-day-precision	Inter-day-precision
		Mean value (mg/kg) RSD _r (%)	Mean value (mg/kg) RSD _R (%)
0.5	96.0 (6.0)	0.50 (4.10)	0.49 (12.00)
1.0	105.0 (6.5)	1.08 (7.20)	1.03 (5.80)
2.0	104.0 (10.8)	2.10 (4.11)	2.06 (13.96)
3.0	99.0 (11.6)	2.63 (4.02)	2.36 (13.70)
5.0	100.0 (6.4)	5.06 (1.40)	5.05 (4.50)

Table 2. Percentage of *Citrus* spp. pollen, average values (n=3) of methyl anthranilate (MA) and physicochemical parameters (HMF, electrical conductivity, moisture) and the colour of each of the samples supplied by beekeepers (B) (28 from 2011 and 50 from 2012) and purchased in retail outlets (R) (10 from 2011 and 10 from 2012). Average and standard deviation (in brackets) for each parameter. Multifactor ANOVA results (P-value, F-ratio, minimum and maximum LSD values) obtained for the factors: year (2011 and 2012) and sample (beekeepers and retail).

Samples	%Pollen <i>Citrus</i> spp		MA (mg/kg)		HMF (mg/kg)		Electrical conductivity ($\mu\text{S}\cdot\text{cm}^{-1}$)		Moisture (mg/100g)		Colour mm Pfund	
	2011	2012	2011	2012	2011	2012	2011	2012	2011	2012	2011	2012
B01	48	35	1.9	1.4	5.1	1.2	264	167	15.4	15.4	36	2
B02	42	48	3.2	2.5	1.1	0.5	183	150	15.5	16.7	28	3
B03	73	47	2.1	3.6	4.0	1.4	241	161	16.2	14.5	37	5
B04	48	40	1.2	3.3	3.7	1.7	243	157	17.9	17.8	27	6
B05	36	68	1.3	3.5	1.7	1.6	167	163	15.5	17.2	17	6
B06	1	47	0.5	4.5	11.8	1.6	283	164	16.8	16.4	37	7
B07	5	46	1.3	3.3	7.6	1.5	248	167	16.2	18.0	32	9
B08	30	69	0.9	3.5	9.4	2.0	271	169	15.8	17.4	43	11
B09	27	4	1.5	4.7	3.8	1.5	208	187	16.3	14.5	35	11
B10	63	48	3.8	5.9	1.7	1.1	167	161	18.6	18.2	20	11
B11	57	60	4.0	2.5	1.5	2.6	172	170	17.8	16.3	20	11
B12	33	37	2.2	1.1	1.5	0.7	194	233	17.2	15.9	22	19
B13	42	37	2.2	2.9	2.4	4.3	198	183	16.7	18.0	26	13
B14	46	23	2.5	2.2	3.2	2.6	189	210	16.6	14.3	19	18
B15	12	48	1.9	2.9	16.5	4.6	205	188	16.6	16.9	33	14
B16	36	1	2.1	3.6	7.9	2.2	202	254	16.5	14.8	25	16
B17	43	37	2.2	2.6	5.4	3.8	185	207	17.3	14.0	22	18
B18	88	30	1.3	1.6	25.0	3.0	212	290	16.3	13.2	35	20
B19	53	65	3.8	2.4	3.8	3.9	208	233	15.4	16.1	24	20
B20	8	12	1.1	1.5	5.6	7.1	215	238	16.0	17.1	33	21
B21	19	42	1.9	2.3	8.7	4.5	210	246	14.8	23.3	39	21
B22	11	35	2.9	2.3	7.6	5.2	228	222	15.8	16.7	37	22
B23	35	10	2.1	1.9	6.8	3.9	209	288	13.8	13.3	37	23
B24	17	20	1.9	2.9	4.6	4.9	266	239	16.6	14.5	40	24
B25	10	45	2.4	1.6	0.7	4.2	169	259	17.8	13.3	20	24
B26	42	26	1.9	1.7	4.9	2.8	233	273	18.6	14.7	32	25
B27	14	20	2.2	2.7	4.8	7.9	255	258	15.4	16.8	40	27
B28	12	28	2.7	0.8	0.9	5.3	220	312	15.6	14.4	37	27
B29		30		2.5		11.1		241		17.2		27
B30		19		1.4		4.1		332		13.3		29
B31		27		2.0		5.2		273		13.8		29
B32		34		1.3		4.3		278		13.6		29

B33	32		3.0		4.1		278		16.4		30	
B34	12		1.9		7.2		315		16.5		32	
B35	36		1.0		4.3		313		14.9		33	
B36	31		1.1		6.0		288		16.9		33	
B37	15		2.6		9.7		242		17.2		34	
B38	16		1.1		2.9		381		13.1		36	
B39	24		2.6		7.8		236		17.4		36	
B40	16		2.4		9.5		224		18.1		36	
B41	17		1.7		4.5		357		16.4		37	
B42	15		1.4		5.8		373		15.9		40	
B43	13		2.5		3.1		217		16.0		38	
B44	30		1.2		10.8		284		17.1		40	
B45	35		1.4		1.2		167		15.4		2	
B46	48		2.5		0		150		16.7		3	
B47	47		3.6		1.4		161		14.5		5	
B48	40		3.3		1.7		157		17.8		6	
B49	68		3.5		1.6		163		17.2		6	
B50	47		4.5		1.6		164		16.4		7	
Average	34(21)	33(17)	2.1(0.9)	2.4 (1.8)	5.8(5.2)	4.1(2.6)	217(7)	230 (63)	16.3(0.2)	16.0(1.7)	31(2)	20(11)
R01	15	8	0.7	2.0	34.3	25.2	175	240	16.6	16.6	50	44
R02	14	42	1.5	1.9	17.0	33.1	255	220	17.9	16.4	39	50
R03	8	9	0.8	1.8	32.0	32.2	171	210	16.3	18.7	47	26
R04	25	11	0.6	0.7	17.7	25.3	208	229	18.3	18.3	58	39
R05	21	28	1.7	1.7	21.8	30.4	320	193	16.3	16.4	58	26
R06	9	26	2.9	1.5	33.8	14.1	191	245	16.2	16.5	37	45
R07	10	11	1.2	1.4	24.3	16.0	240	244	16.9	16.3	37	40
R08	7	22	2.4	1.0	34.3	17.1	238	198	17.5	16.2	48	28
R09	26	16	1.4	2.9	42.4	22.0	228	235	15.2	17.0	51	35
R10	40	16	1.9	0.8	24.8	33.1	229	234	15.6	16.9	37	36
Average	18 (10)	19(11)	1.5(0.7)	1.6(0.7)	28.2(8.1)	25.2(7.5)	228 (12)	224 (19)	16.5(0.3)	16.9(0.8)	46(3)	37(8)
Year factor												
P-value	0.679		0.038		0.518		0.353		0.846		0.006	
F-ratio	0.17		4.41		0.42		0.87		0.04		7.72	
LSD												
2011 (min/max)	22.50/31.26		1.60/2.12		13.85/16.78		202.11/239.31		16.02/16.78		33.06/40.61	
2012 (min/max)	19.08/31.51		1.97/2.71		12.40/16.57		215.33/249.95		15.96/16.96		26.01/33.04	
Sample factor												
P-value	0.0004		0.203		0.0000		0.605		0.079		0.0000	
F-ratio	13.01		1.64		242.52		0.27		3.13		25.24	
LSD												
B (min/max)	29.38/36.65		2.03/2.46		3.64/6.08		217.45/242.53		15.85/16.45		24.12/29.21	
R (min/max)	12.48/25.84		1.56/2.35		22.70/27.19		201.25/245.46		16.16/17.26		35.21/44.19	

Table 3. Correlation matrix (Pearson correlation coefficients) between percentage of pollen (*Citrus* spp), methyl anthranilate (MA), HMF, moisture, electrical conductivity and colour. Samples harvested in 2011 and 2012.

	Pollen		MA		HMF		Moisture		Electrical conductivity	
	2011	2012	2011	2012	2011	2012	2011	2012	2011	2012
MA (mg/kg)	0.347 (0.062)	0.253 (0.098)								
HMF(mg/kg)	-0.292 (0.011)	-0.380 (0.011)	-0.375 (0.001)	-0.336 (0.026)						
Moisture (g/100g)	0.090 (0.437)	0.285 (0.061)	0.037 (0.754)	0.303 (0.046)	-0.069 (0.556)	0.200 (0.194)				
Electrical conductivity ($\mu\text{S}/\text{cm}^{-1}$)	-0.213 (0.065)	-0.553 (0.000)	-0.334 (0.003)	-0.678 (0.000)	0.101 (0.386)	0.413 (0.005)	-0.132 (0.255)	-0.352 (0.019)		
Pfund colour (mm)	-0.401 (0.003)	-0.556 (0.000)	-0.519 (0.000)	-0.559 (0.000)	0.674 (0.000)	0.706 (0.000)	-0.189 (0.102)	-0.107 (0.491)	0.596 (0.000)	0.812 (0.000)

Numbers in brackets = P-value

Table 4. Contingency table for pollen (comply with 10% of *Citrus* spp pollen) and MA (comply with 2 mg/kg). Samples harvested in 2011 and 2012.

	Comply with MA \geq 2mg/kg		Not comply MA \geq 2mg/kg		Total	
	2011	2012	2011	2012	2011	2012
Comply with pollen \geq10% <i>Citrus</i> spp	53.5%	56.8%	35.7%	38.6%	89.2%	95.4%
Not comply with pollen \geq10% <i>Citrus</i> spp	0%	4.6%	10.8%	0%	10.8%	4.6%
Total	53.5%	61.4%	46.5%	38.6%	100.0%	100.0%

451

452

453

454

455

456

457

458

459

460

461

462

463