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Additional Information



21 from the fruit to the gel produces redness, giving a more attractive aspect to the  
22 formulated product.

23

24

### **PRACTICAL APPLICATIONS**

25 Fruit is still consumed below the recommended values for human health, particularly  
26 in developed countries. The development of new fruit based products with a high  
27 proportion of fruit and good nutritional and functional properties (such as the one  
28 proposed in this study) may be of interest in order to diversify the market supply.  
29 These products-must be attractive, especially among the young, easy to consume and  
30 with a reasonable shelf-life. Osmotic dehydration may be used to partially decrease  
31 fruit water activity obtaining high quality products. However, the osmotic solution is  
32 still difficult to manage in some cases. Thus, the use of this by-product on the fruit-  
33 gel formulation is of a great interest to eliminate environmental adverse effects and  
34 to increase the nutritive and functional properties of the product.

35

36

### **KEYWORDS**

37 carrageenan, osmotic dehydration, ascorbic acid, volatile profile, color,  
38 anthocyanins, mechanical properties.

39

40

## INTRODUCTION

41

42 Fruits are foods of high nutritional interest as a source of fiber, minerals, vitamins  
43 and antioxidants (Ayala-Zavala *et al.*, 2004). Nevertheless, their seasonal and  
44 perishable character, together with recent consumer preferences (fast food, high  
45 shelf-life products), have provoked a decrease in fresh fruit consumption, especially  
46 in the younger population. Processed products such as juices, concentrates or shakes  
47 are present in the market, but many of them have minimum fruit content, frequently  
48 substituted by several additives. For this reason, there is a great deal of interest in  
49 developing other kinds of food, such as fruit-gel products, with a high content in  
50 fresh or minimally processed fruit, where the nutritional and sensory properties  
51 (aroma, flavor, color and texture) remain close to those of fresh fruit.

52 Development of fruit-gel products has been extensively studied since the 80's.  
53 Several patents related to gel formulation methodology or product description can be  
54 found in the literature (Shank, 1985; Musson & Prest, 1988). But almost all of them  
55 consist of artificial fruit-based products, made from gels that have been texturized  
56 with fruit flavor (Cheney *et al.*, 1984) or by addition of fruit juice or mashed fruit  
57 (Elisabelar & Albelda, 1985; Fleck & Schindler, 1991; Jensen, 1991), or both  
58 (Kaletunc *et al.*, 1990). There are also descriptions in the literature of gels made from  
59 dehydrated fruit which are occasionally used to simulate the presence of fruit in ice  
60 creams, corn flakes, jams, etc. (Wust *et al.*, 1985; Walker & Funk, 1998; Aoki *et al.*,  
61 2000; Gordon *et al.*, 2001).

62 Nevertheless, no references have been found for gelled products based on a high  
63 quantity of fresh or minimally processed fruit. In this case, with an adequate  
64 selection of the formulation (ratio fruit:gel, kind and ratio of hydrocolloid, enough  
65 transparency in order to visualize the fruit, etc.), an attractive, highly nutritional and

66 easy to eat product could be developed. But it is still necessary to obtain a reasonable  
67 shelf-life in terms of safety, physicochemical and sensorial stability. From this point  
68 of view, the use of partially dehydrated fruit that keeps its fresh properties may be  
69 recommendable. Osmotic dehydration (OD) with sugar solutions has been described  
70 as a suitable method for preserving fruit quality to a greater extent (Martínez-Monzó  
71 *et al.*, 2001). Osmodehydrated fruit appears to have good flavor, color, texture, and  
72 aroma (Fito *et al.*, 1995). Nevertheless, some loss of nutritional value has been  
73 described (Peiró-Mena *et al.*, 2006; Peiró-Mena *et al.*, 2007), as part of the  
74 hydrosoluble compounds flow with water from the fruit to the osmotic solution (OS).  
75 From this point of view, the use of OS as an ingredient in the fruit-gel formulation  
76 may be of great interest in terms of its final management and micronutrient recovery.  
77 Otherwise, the high biological oxygen demand (BOD) attained by the osmotic  
78 solution at the end of the process means that preliminary sanitation is necessary  
79 before being discharged as wastewater into the public sewer, thus increasing  
80 processing costs (Dalla-Rosa & Giroux, 2001). To avoid this problem, several  
81 authors proposed the use of the OS in the candying process, as a component of  
82 carbonated drinks (Dalla-Rosa & Giroux, 2001) or added to osmodehydrated fruit in  
83 order to formulate high quality and stable jams (Shi *et al.*, 1996; García-Martínez *et*  
84 *al.*, 2002). In this paper, the use of osmodehydrated strawberry together with the OS  
85 obtained after the OD process to formulate a strawberry-gel product is proposed.  
86 Color stability, anthocyanin content, ascorbic and citric acid contents, mechanical  
87 properties and volatile profile during storage have been considered. All of these  
88 aspects were analyzed for the osmodehydrated fruit and the gel matrix, and compared  
89 to those of the osmodehydrated fruit not placed in the gel matrix.  
90

## MATERIALS AND METHODS

91

92

### 93 **Raw material and experimental design**

94 Strawberry (*Fragaria ananassa* var. Camarosa) was purchased at a local market and  
95 visually selected on the basis of a similar degree of ripening (appearance, color,  
96 absence of damage). The raw material presented  $0.912 \pm 0.002$  g water/g product,  
97  $7.7 \pm 0.4$  °Brix and  $0.993 \pm 0.005$  water activity.

98 Samples were obtained by washing, removing the peduncle and longitudinally  
99 cutting each fruit into two halves. These samples were identified, weighed and  
100 submitted to the osmotic treatment, as described below. The osmodehydrated halves  
101 were stored at 5°C for 15 days, both placed in a gel matrix (DSG: dehydrated  
102 strawberry in gel) or not placed in the gel matrix (DS: dehydrated strawberry). In  
103 both cases, 250 mL PET rectangular tubs (125x80x40 mm) provided with a PET lid  
104 were used for storage. In the case of DS samples, half a strawberry was placed in  
105 each tub; DSG samples preparation and storage is described latter on.

106 Water activity, ascorbic and citric acid contents, surface color, anthocyanin content,  
107 mechanical properties and volatile profile were checked at 0, 2, 5, 12 and 18 days of  
108 storage, in the osmodehydrated fruit (DSG and DS). The same analyses, except the  
109 mechanical properties, were carried out on the gel matrix (GEL). Fruit water and  
110 soluble solids contents were also measured at the same storage times. The analysis  
111 methodology is explained below.

112

### 113 **Osmotic treatment**

114 Osmotic dehydration was carried out by immersing the strawberry halves into a  
115 55°Brix commercial sucrose solution at 22°C, at atmospheric pressure, for 6 h under

116 stirring conditions. The fruit-solution ratio was 1:4. From the same fruit batch, two  
117 replicates were carried out. Water content, sugar content and water activity of  
118 samples were measured after OD treatment.

119

### 120 **Strawberry-gel product formulation**

121 Gels were prepared from the osmotic solution obtained after OD treatment using  
122 kappa-carrageenan (1% w/w) as a gelling agent. In order to prevent mass transfer  
123 phenomena during storage, the OS was previously diluted until its water activity was  
124 balanced with that of the osmodehydrated strawberry. The procedure for gel product  
125 formulation consisted of: heating the OS to 60°C, adding the gel agent previously  
126 wetted with ethanol and heating and stirring the mixture up to boiling until total  
127 dissolution was achieved (around 1 min). One layer of the hot solution was then  
128 poured into PET tubs and allowed to cool to 40°C, at which point gelling starts; then  
129 one half of the osmodehydrated strawberry was placed in the centre of the tub and  
130 completely covered by a second gel layer (at 40°C as well). Structured gels were  
131 stored at 5°C. Half a strawberry was placed in each tub in order to better control  
132 changes taking place in the fruit during storage of the product, inspite of the fact that  
133 the optimized gel: fruit ratio for sensory acceptance of this product was 60:40  
134 (Martínez-Navarrete *et al.*, 2007).

135

### 136 **Analysis**

137 Water mass fraction ( $x_w$ ) was determined by vacuum drying at 60 °C until constant  
138 weight was reached (AOAC 20103 method (AOAC, 1980)). °Brix in the liquid phase  
139 was measured in a refractometer (ABBE ATAGO 89553 of Zeiss) at 20°C. To this  
140 end, samples were homogenized and centrifuged to obtain the liquid phase, which

141 was directly measured in the refractometer. The soluble solids mass fraction ( $x_s$ ) was  
142 obtained by using Eq. 1. Ascorbic acid (AA) and citric acid (CA) contents were  
143 determined by titration using the AOAC 985.33 method (AOAC, 1980). Water  
144 activity ( $a_w$ ) was measured in homogenized samples by using a dew point  
145 hygrometer (Aqualab CX-2, sensitivity 0.001). Each analysis was carried out in  
146 triplicate.

$$147 \quad x_s = \frac{x_w \cdot ^\circ\text{Brix}}{(100 - ^\circ\text{Brix})} \quad (1)$$

148 The sample's surface color was measured by means of reflectance spectra using a  
149 spectrophotometer (Minolta CM-3600D, Japan). CIEL\* $a^*b^*$  color coordinates (D65,  
150 10°) were obtained from the spectra. Three replicates were performed on all  
151 measurements.

152 Anthocyanin content (ACY) was analyzed in triplicate by spectrophotometry  
153 (Spectrophotometer CECIL CE 2021). The sample (10 g) was ground, mixed with  
154 1% HCl in methanol (100 mL) and left over night at 4°C, as proposed by (Alarcao *et*  
155 *al.*, 2001). Samples were then centrifuged at 5000 rpm for 10 minutes, and filtered  
156 through Whatman No. 3 filter paper. Absorbance was measured in an aliquot at 520  
157 nm (at which point pelargonidine 3-glucoside has the maximum absorbance).  
158 Anthocyanin concentration was correlated to absorbance by using Lambert-Beer's  
159 law (Eq. 2). Anthocyanin content was expressed as mg of pelargonidine 3-glucoside  
160 per 100 g of osmodehydrated strawberry, considering the molecular weight of this  
161 anthocyanin to be 433 g/mol (Skrede *et al.*, 1992).

$$162 \quad A = a \cdot b \cdot c \quad (2)$$

163 A: absorbance

164 c: concentration (mol/l)

165 b: thickness of the medium (1cm)



166 a: coefficient of molar extinction ( $\epsilon_{\text{molar, pelargonidine}}=36000 \text{ M}^{-1}\text{cm}^{-1}$  (Vicente *et al.*,  
167 2002))

168

169 In the case of the gel matrix, both color coordinates and ACY were measured for  
170 three equidistant zones (A, B, C), A being the zone immediately surrounding the  
171 strawberry piece, C the zone directly in contact with the PET tub and B the zone  
172 between of A and C.

173 Mechanical response was evaluated by a puncture test carried out with a Universal  
174 Texture Analyzer (TA.XT2, Stable Micro Systems). Each half strawberry sample  
175 with the cut surface placed on the working base was analyzed, in quintuplicate, using  
176 a cylindrical 10 mm diameter punch at a penetration rate of 1.5 mm/s until 95%  
177 strain was reached. Temperature during the test was 25 °C. The fracture force  
178 required to puncture the sample ( $F_{\text{max}}$ ) was obtained from force-deformation curves.  
179 This parameter is related to the product's resistance to fracture or sample firmness  
180 (Prothon *et al.*, 2001).

181 Analysis of the volatile components was carried out immediately after OD treatment,  
182 and during the 15 days of storage. The combined simultaneous distillation-extraction  
183 (SDE) technique was used to isolate the volatile compounds (Godefroot *et al.*, 1981).

184 A J&W Simultaneous Steam Distillation-Extraction Apparatus obtained from Fisher  
185 Scientific UK Ltd (Loughborough, Leics., England) was used, and the methodology  
186 described in previous papers was applied (Escriche *et al.*, 2000; Talens *et al.*, 2003).

187 In each analysis, a 50 g sample, 50  $\mu\text{g}$  of camphor (internal standard) and 100 mL of  
188 bi-distilled water were introduced into a 500 mL round-bottom flask. The flask was  
189 held in an ultrasonic bath for 5 min to totally disintegrate the sample, which was then  
190 introduced into the oil bath of the extraction equipment and heated to 90°C. A 50 mL

191 heart flask containing 3 mL of pentane was introduced into a water bath at 40°C. The  
192 steam from both flasks was condensed in the common cooled “U-tube” of the  
193 equipment. After 40 minutes of distillation, the content of the U-tube was collected,  
194 sealed and frozen to -18°C to facilitate the separation of the organic fraction (which  
195 is liquid and has a lower density at -18°C) where aromatic compounds are dissolved.  
196 This organic phase was concentrated in nitrogen steam up to a final volume of  
197 approximately 100 µL. Gas chromatographic analysis was conducted with a gas  
198 chromatograph/mass spectrometer (GC-MS) Finnigan TRACE MS (ThermoQuest,  
199 Austin, USA). 5 µl of each extract was injected in split mode (split ratio of 1:16) into  
200 a DB-5 fused silica capillary column (30 m; 0.32 mm i.d.; J&W Scientific, Cromlab,  
201 Spain). Helium gas (ultrahigh purity grade, 99.999%) was used as the carrier gas at a  
202 constant flow rate of 2 mL/min. The oven temperature was programmed from 40°C  
203 to 60°C at a ramp rate of 2°C/min; afterwards this was increased to 260 °C, at a ramp  
204 rate of 4°C/min. The final holding time was 2 min. The MS fragmentation was  
205 performed by electronic impact EI+ at 70 eV. Scan mode was between 35 and 450  
206 mass units and the scan rate was 2.5 scan/s.

207 Positive identifications were based on both the retention index (RI) and the mass  
208 spectra of unknown compounds compared to standard compounds (Acros Organics,  
209 Geel, Belgium). Positively identified compounds were quantified using calibration  
210 curves of peak area ratios (compound/internal standard) vs. concentration ratios  
211 (compound/internal standard) under identical chromatographic conditions. A total of  
212 3 extracts were obtained for each sample.

213

214 **Statistical analysis**

215 Statistical treatment of the data was performed using the Statgraphics Plus 4  
216 Software (Statgraphics, 1998). The data of each variable (color and mechanical  
217 properties, composition and volatile concentration) were analyzed with a multifactor  
218 analysis of variance (ANOVA), considering the interactions among factors. The  
219 storage medium (SM) surrounding the fruit (air or gel) and storage time (ST) were  
220 the factors for this analysis. The method used for multiple comparisons was the LSD  
221 test (least significant difference) with a significance level of  $p = 0.05$ . A stepwise  
222 discriminant analysis was also performed using Wilks-Lambda as the statistical  
223 selection criterion for the variables.

224

## 225 **RESULTS AND DISCUSSION**

226

227 Table 1 shows the values obtained for the water and soluble solids mass fraction and  
228 the water activity of osmodehydrated strawberry placed (DSG) or not placed (DS) in  
229 the gel matrix during storage. In addition, the evolution of GEL water activity during  
230 storage also appears in this table. Statistical analysis showed that, for DS samples,  
231 water content was not significantly affected by storage time and that although  
232 significant differences were observed in  $x_s$ , they did not show a coherent trend with  
233 the effect of storage time. In any case, the water activity of these samples did not  
234 change during storage. No exudate was observed in DS samples. DSG samples  
235 suffered significant dehydration in the first 5 days of storage, reflected by: water  
236 content loss, an increase in soluble solids and a decrease in water activity. This may  
237 be due to the difference in the water activity of the gel matrix and the DSG samples  
238 at initial storage. Despite the OS dilution carried out to ensure thermodynamic  
239 equilibrium with the dehydrated fruit, the effect of carrageenan by decreasing water

240 activity was not considered. As GEL water activity did not significantly change  
241 during storage, it may be supposed that DSG water loss was not completely  
242 reabsorbed by the gel matrix. In fact, an exudate was observed in the product that  
243 was  $1.87 \pm 0.04$  g at the fifth day. This measured exudate mass corresponds to  
244 strawberry water loss at the same storage time, which could be calculated from the  
245 sample's weight and water content of samples at 0 and 5 storage days. This water  
246 loss can also explain the rise in DSG  $x_s$  values.

247 To analyze citric and ascorbic acid changes during storage, values of both  
248 compounds were referred to the strawberry mass at initial storage time. As can be  
249 observed on Fig. 1a, AA concentration was not significantly affected in DS samples,  
250 while DSG samples showed significant AA losses ( $p < 0.05$ ) during storage,  
251 especially in the first 48 h. A significant ( $p < 0.05$ ) increase in AA concentration in the  
252 gel matrix in the first 48 h was also observed. Concerning citric acid (Fig. 1b), a  
253 decrease in its concentration during the first 2 days of storage of both kinds of  
254 samples was detected, being more marked for DSG samples. Analysis of variance  
255 confirmed the significant differences ( $p < 0.05$ ) between DS and DSG samples, the  
256 latter ones losing a higher proportion of CA. This could indicate a certain oxidation  
257 of these compounds and a certain flow from the DSG fruit to the gel matrix during  
258 the first 48 h, coherent with the significant higher values observed in the gel matrix  
259 and the result of the mass balances. When the total amount of CA and AA present in  
260 DS sample was compared with that of the whole gel product, including the fruit and  
261 the gel matrix, lower values were obtained in the last case (data not shown).

262 Texture is one of the most important aspects to be considered in fruit quality,  
263 especially for fragile and perishable fruit such as strawberries (Sanz *et al.*, 1994). For  
264 this reason, mechanical properties were evaluated for DS and DSG samples. Fracture

265 force obtained from the puncture test carried out showed a similar pattern for both  
266 DS and DSG samples (Fig. 1c), without significant differences ( $p>0.05$ ) between  
267 them. A sharp decrease in fracture force was observed in the first 48 h of storage, in  
268 both DS and DSG samples, which could be related to the progressive loss of fruit  
269 turgency caused by vital processes, leading to a structure less resistant to fracture.  
270 For storage time longer than two days,  $F_{\max}$  values did not show significant  
271 differences ( $p>0.05$ ).

272 Results obtained for strawberry color analysis carried out on DS and DSG samples  
273 are shown in Table 2. From CIEL\*a\*b\* color coordinates, chroma ( $C^*_{ab}$ ) and hue  
274 angle ( $h^*_{ab}$ ) were calculated. Chromatic coordinates  $a^*$  and  $b^*$  showed the greatest  
275 changes during storage. Statistical analysis of variance for DS and DSG samples  
276 showed a significant decrease in  $a^*$  and  $b^*$  coordinates with time. These changes  
277 implied a significant decrease in chroma and hue angle, indicating an evolution in the  
278 strawberry to more red but less pure color (more brown) during storage.

279 Color difference due to storage was calculated for DS and DSG samples (Eq. 3,  
280 initial storage time denoted by subscript “o”). The obtained values remained around  
281 5 units for DS samples, but increased to around 14 units for DSG samples after 15  
282 days of storage.

$$283 \quad \Delta E = \sqrt{(a^* - a^*_o)^2 + (b^* - b^*_o)^2 + (L^* - L^*_o)^2} \quad (3)$$

284 A factor that could contribute to the observed color changes could be, in addition to  
285 physical changes on the fruit surface, the presence of sugar on the fruit’s surface due  
286 to the osmotic treatment or a certain strawberry dehydration (Contreras *et al.*, 2007).  
287 On the other hand, fruit pigment losses would imply a decrease in  $a^*$  and  $b^*$  values,  
288 and therefore lead to browner tones, which is, in fact, coherent with the obtained  
289 results.

290 To analyze the contribution of these factors, anthocyanin fruit concentration was  
291 evaluated throughout storage. The concentration of anthocyanin pelargonidine 3-  
292 glucoside was related to the strawberry mass at initial storage time (Table 2). No  
293 significant differences were found between DS and DSG samples but pigment losses  
294 were detected with storage time. Nevertheless, no correlation between coordinate  $a^*$   
295 or hue angle and anthocyanin content was found. Several works have demonstrated  
296 that pigment degradation does not always have an immediate impact on visual color  
297 changes (Skrede *et al.*, 1992). From this point of view, and taking into account the  
298 obtained  $x_w$ ,  $x_s$  and ACY values, strawberry color changes seem to be more related to  
299 physical changes than to compositional ones.

300 Figs. 2a and 2b show, respectively, the results obtained for luminosity ( $L^*$ ) and the  
301 chromatic plane  $a^* - b^*$  of the equidistant gel zones from the fruit's position inside the  
302 gel matrix, as a function of storage time. In this chromatic plane, the distance from  
303 the coordinates' origin to the sample point corresponds to chroma and the angle  
304 described from the  $a^*$  axis to the sample point corresponds to hue angle. As can be  
305 seen, the closer the measured gel zone to the strawberry's position (zone A), the  
306 higher the  $a^*$ ,  $b^*$  and chroma values and the lower the luminosity and hue angle  
307 values for all the storage times. These results are in agreement with the appearance of  
308 this zone, with a more intense red color. Multifactor analysis of variance was  
309 performed in order to evaluate how color coordinates were affected by storage time  
310 and gel zone. No significant ( $p > 0.05$ ) interactions between both factors were  
311 observed and similar color changes were obtained for each zone during storage:  
312 luminosity and hue angle significantly ( $p < 0.05$ ) decreased, whereas chroma  
313 significantly increased. As expected, these changes were more marked at initial times  
314 in zone A and progressively more apparent in zones B and C, especially during the

315 first 48 h. In any case, color coordinates reached similar values in the three studied  
316 zones after 15 days of storage.

317 Analysis carried out on the gel matrix reflected the appearance of a certain quantity  
318 of anthocyanins that migrate from the fruit to the gel matrix, and progressively from  
319 zone A to zone B and from this to zone C (Fig. 3a). A sharp increase after 2 days was  
320 observed on zone A, whereas zones B and C showed a more gradual tendency, in  
321 agreement with the increasing distance from the strawberry. Multifactor analysis of  
322 variance showed that observed differences in zones A, B and C, and throughout  
323 storage time, were always significant ( $p < 0.05$ ). A good correlation between the  $a^*$   
324 coordinate and the anthocyanin concentration was found in this case (Fig. 3b). The  
325 higher homogeneity of the gel matrix compared to the strawberry structure leads to  
326 less influence on the light reflectance by the gel structure. The temperature of the gel  
327 when the strawberry is placed in it (40°C) and the cellular damage that occurs in the  
328 fruit during the osmotic treatment, could be responsible for the anthocyanin diffusion  
329 from the more superficial vacuoles to the gel matrix.

330 To analyze the changes that occurred in the volatile profile during storage of the  
331 strawberry gel product, fifteen volatile compounds, representative of the strawberry  
332 volatile fraction (Contreras *et al.*, 2007; Godefroot *et al.*, 1981), were identified and  
333 quantified for the fruit (DSG) and the gel matrix (GEL) at different control times. For  
334 comparison, the same analysis was carried out in DS samples.

335 The fifteen major compounds quantified in the osmodehydrated fruit (Table 3) were:  
336 seven esters, four alcohols, two acids, one aldehyde and one furan (2,5-dimethyl-4-  
337 hydroxy-3(2H)-furanone or Furaneol®-a registered trademark of Firmenich SA). The  
338 highest concentration among the identified compounds was exhibited by ethyl  
339 butyrate (13  $\mu\text{g/g}$  OD strawberry fruit), the ester compound family being the major

340 fraction. These “key compounds” (ester family) are not only important from a  
341 quantitative point of view, but have also been reported to be relevant components in  
342 the original strawberry aroma quality (Talens *et al.*, 2002; Schreier, 1980; Dirinck *et*  
343 *al.*, 1981; Douillard & Guichard, 1989; Larsen *et al.*, 1992; Contreras *et al.*, 2007).

344 The effect of storage time (ST) and storage medium (SM) (strawberry included or  
345 not included in the gel matrix), on each components concentration, was analyzed  
346 with a multifactor ANOVA. Interaction between both factors was also considered  
347 (ST x SM). It was observed that the volatile profile was more affected by storage  
348 time, as F-ratio values (Table 3) were higher for 12 of the 15 volatile compounds,  
349 especially those of trans-Hex-2-en-1-ol, isoamyl acetate and ethyl propionate  
350 compounds. As interaction appeared to be significant for all compounds, it seems  
351 that the change pathway during storage time is different depending on the storage  
352 medium.

353 As a result of the difficulty in evaluating the behavior of the volatile fraction  
354 considering each compound individually, the global effect of the storage medium  
355 (DSG, DS and GEL) and storage time was analyzed through two stepwise  
356 discriminant analyses (one for each factor: storage medium, and storage time), using  
357 the concentrations of the quantified compounds as variables.

358 First discriminant analysis showed the quantitative difference between storage  
359 mediums in terms of two functions (F1 and F2), which explains 99% of the total  
360 variance. The discriminant plot (Fig. 4a) shows that F1, which mainly explains  
361 differences (76%), separates DSG, DS and Gel samples to a great extent. DSG  
362 samples are also separated from the other two through the F2 axis (23%).  
363 Standardized coefficients of these functions (Table 4) show that ethyl octanoate  
364 (1.8087), ethyl butyrate (-1.2194) and 1-hexanol (1.1924) are the main components



365 of F1 and ethyl octanoate (1.8767), linalool (-1.2477) and 1-hexanol (0.8759) are the  
366 main components of F2. Hence, it seems that observed differences between samples  
367 could be explained to a great extent in terms of the concentration of these  
368 compounds.

369 In the discriminant analysis carried out with the factor storage time, two discriminant  
370 functions (F1 and F2) were obtained, explaining 81% of the total variance (55% F1  
371 and 26% F2 ). Fig. 4b shows that F1 determined the separation of samples at day 0  
372 from the samples at 2, 5, 8, 12 and 15 days of storage. This indicates that no  
373 significant changes occur in the strawberry volatile profile after the initial 48 h of  
374 storage, being stable for at least 15 days. From obtained standardized coefficients of  
375 these functions (Table 4), it can be seen that three volatile compounds were the most  
376 significantly involved in F1 and F2: ethyl butyrate (-10.1475 for F1 and 4.4011 for  
377 F2), 1-hexanal (4.6766 for F1 and -4.0988 for F2) and trans-Hex-2-en-1-ol (-4.4313  
378 for F1 and 2.6771 for F2). Particular attention should be paid to the relevant effect of  
379 ethyl butyrate and 1-hexanal on the strawberry volatile profile.

380

381

## CONCLUSIONS

382

383 The formulation of the described product must ensure the thermodynamic  
384 equilibrium between the dehydrated fruit and the gel matrix to avoid compositional  
385 variations. Changes in volatile profile, mechanical properties and color of the  
386 strawberry occur mainly in the first two days of storage and are not due to the  
387 presence of the gel matrix, as they also occur in the DS samples. The flux of  
388 anthocyanins from the fruit to the gel matrix leads to redness, giving the formulated  
389 product a more attractive aspect.

390

391

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503

504 FIG. 1. EVOLUTION OF: (a) ASCORBIC ACID CONTENT (AA), (b) CITRIC  
505 ACID CONTENT (CA) AND (c) FRACTURE FORCE ( $F_{max}$ ) OF  
506 OSMODEHYDRATED STRAWBERRY DURING STORAGE PLACED (DSG)  
507 OR NOT PLACED (DS) IN THE GEL MATRIX. AA AND CA ARE REFERRED  
508 TO 100g OF SAMPLE AT THE BEGINNING OF STORAGE ( $t=0$  DAYS).

509 FIG. 2. CHANGES IN CIEL\*a\*b\* COORDINATES FOR EQUIDISTANT A, B  
510 AND C ZONES OF THE GEL MATRIX DURING STORAGE OF  
511 OSMODEHYDRATED STRAWBERRY INCLUDED IN THE GEL MATRIX  
512 (DSG). (a) LUMINOSITY (b) a\*-b\* CHROMATIC PLANE; NUMBERS  
513 CORRESPOND TO STORAGE DAYS.

514 FIG. 3. (a) CHANGES IN ANTHOCYANIN CONTENT IN A, B, AND C  
515 EQUIDISTANT ZONES OF THE GEL MATRIX DURING STORAGE; (b)  
516 RELATIONSHIP BETWEEN ANTHOCYANIN CONTENT AND HUE ANGLE  
517 IN A, B AND C EQUIDISTANT ZONES OF THE GEL MATRIX.

518 FIG. 4. DISCRIMINANT FUNCTIONS PLOTS FOR: (a) STORAGE MEDIUM (b)  
519 DAYS OF STORAGE.

520

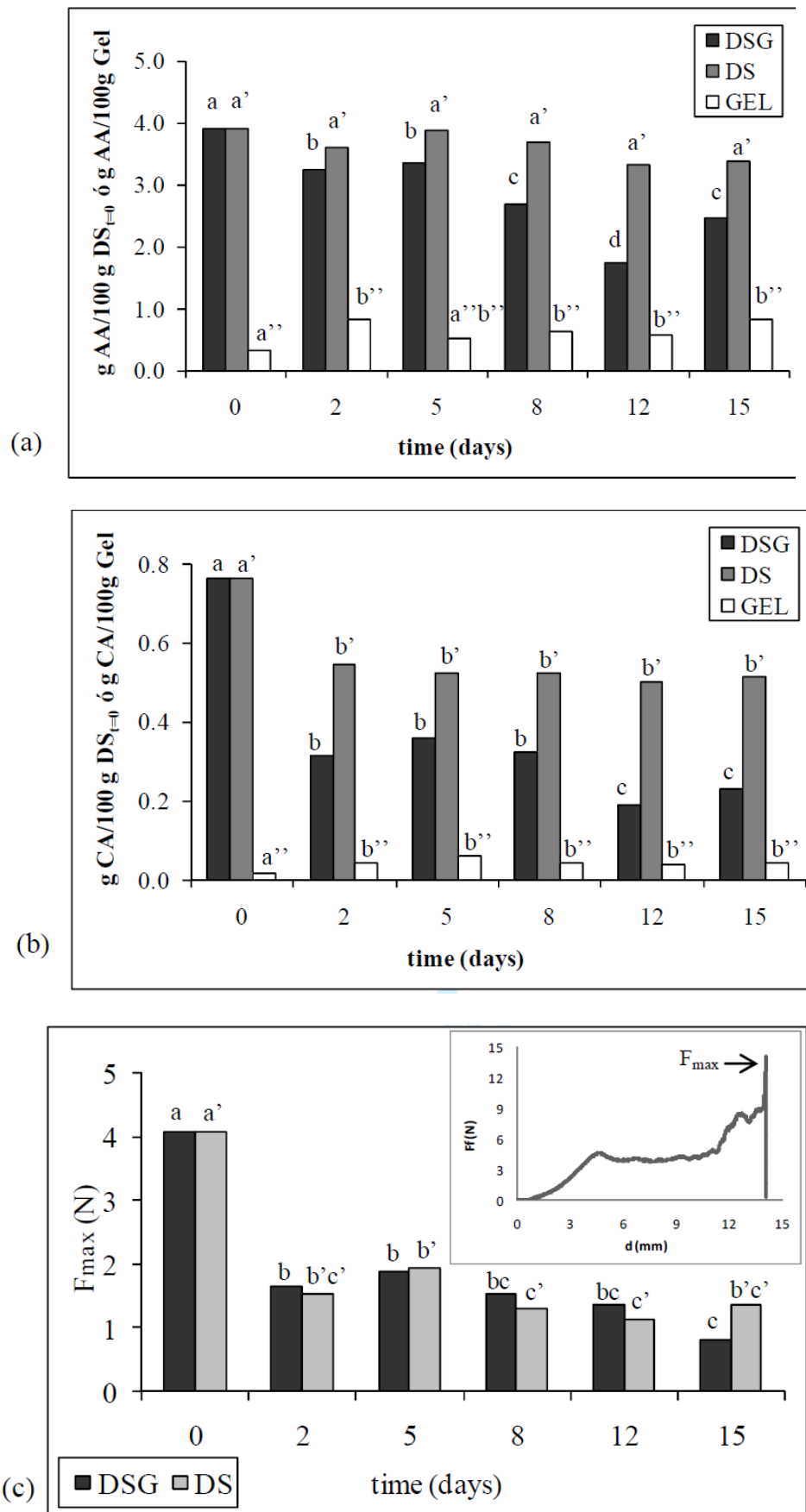


FIG. 1.



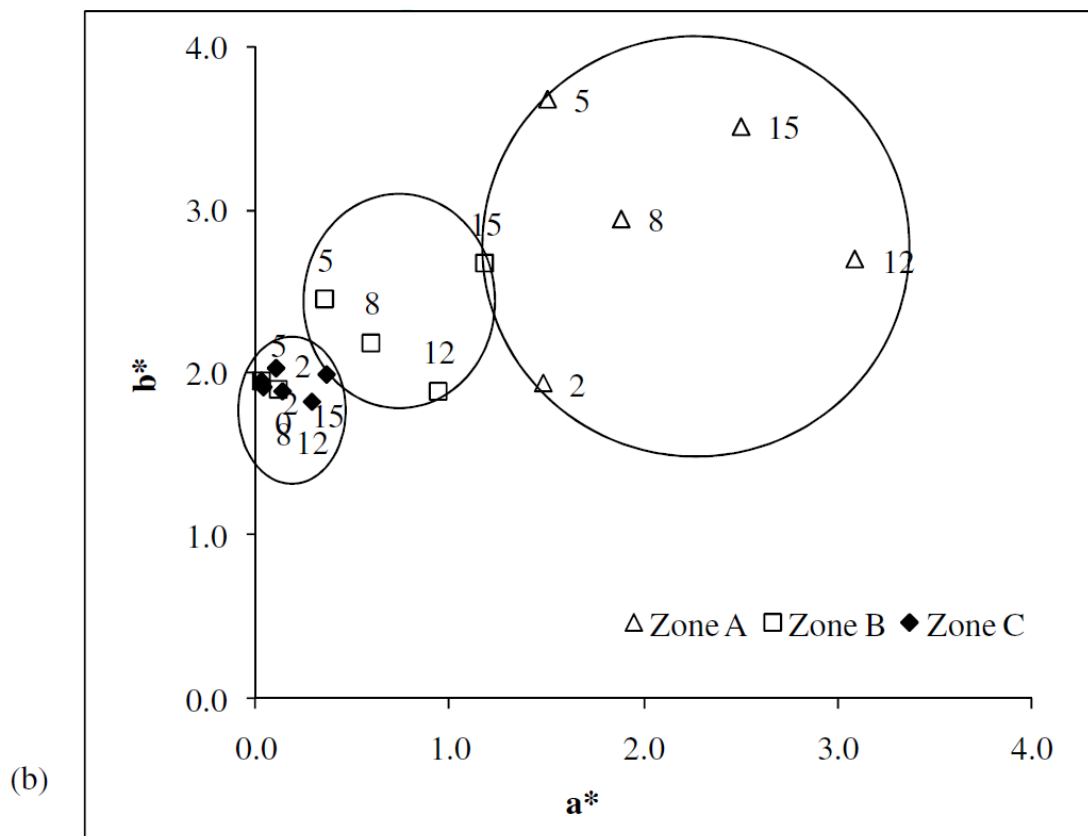
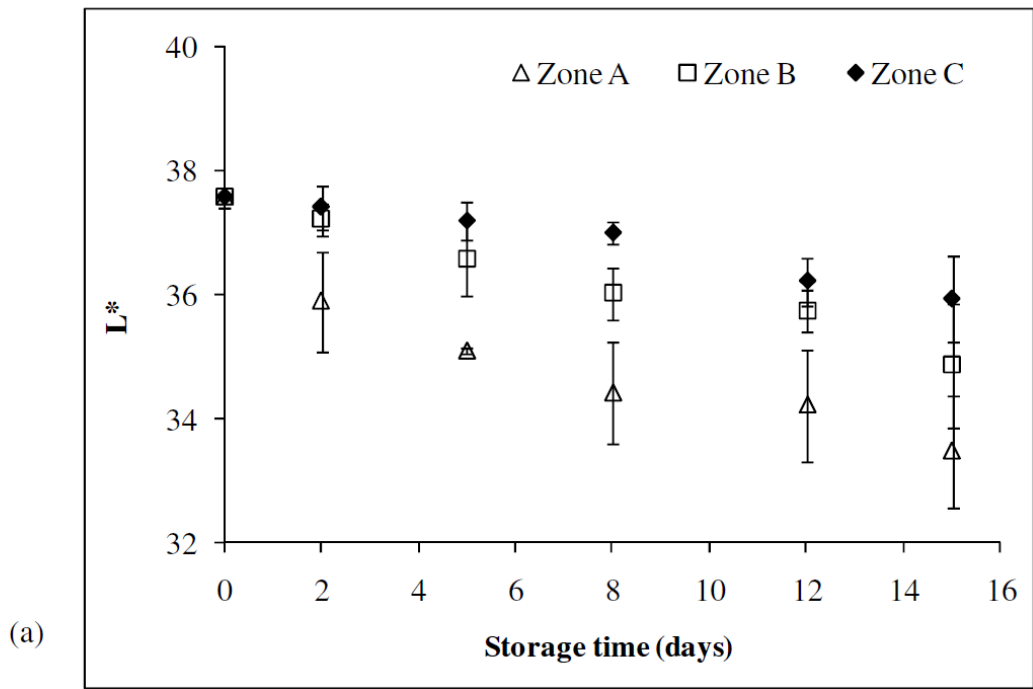
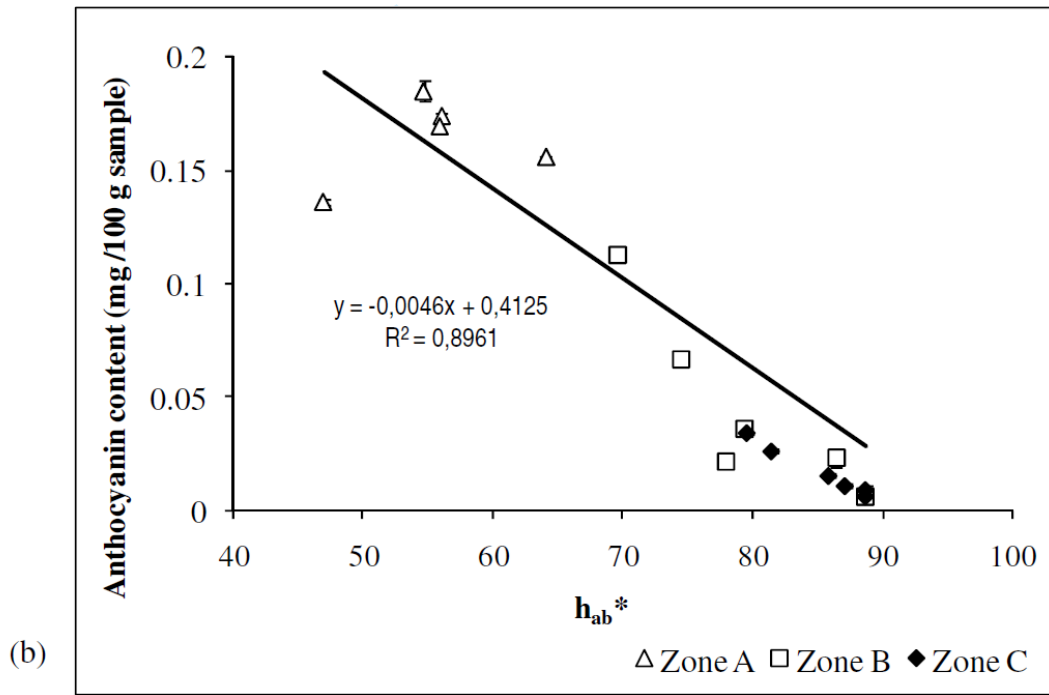
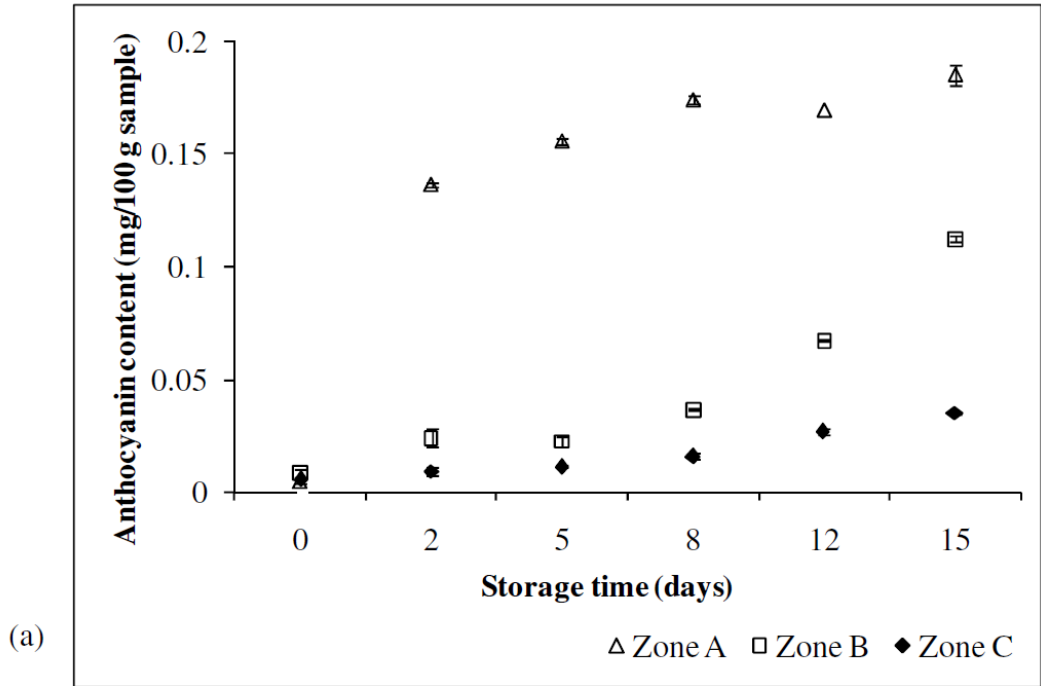
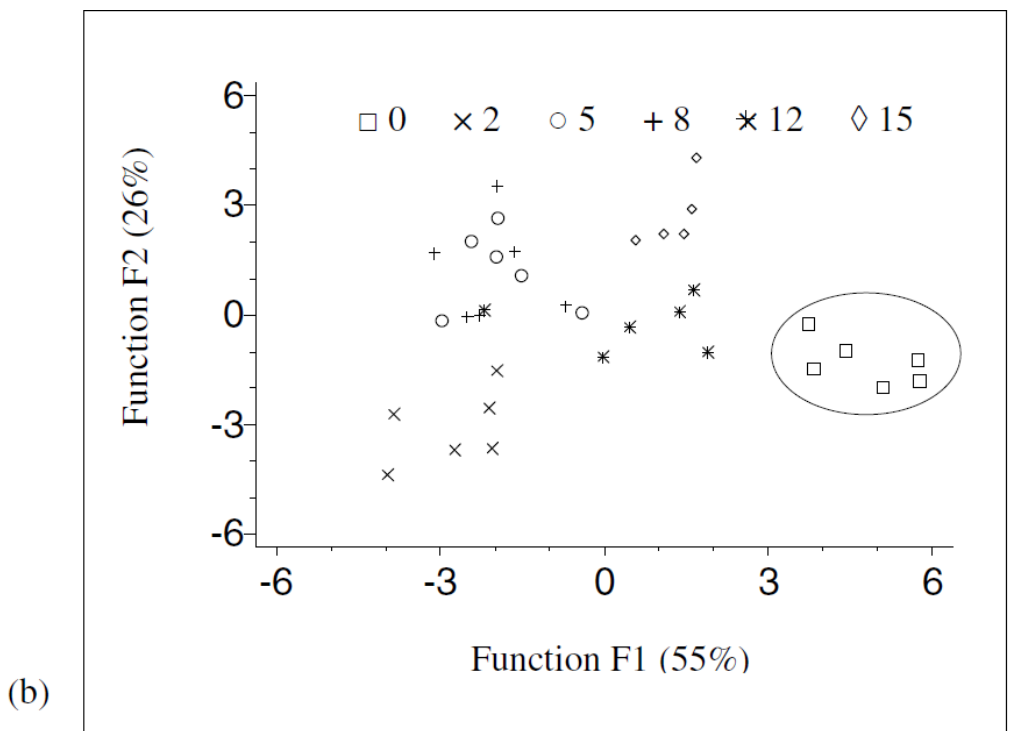
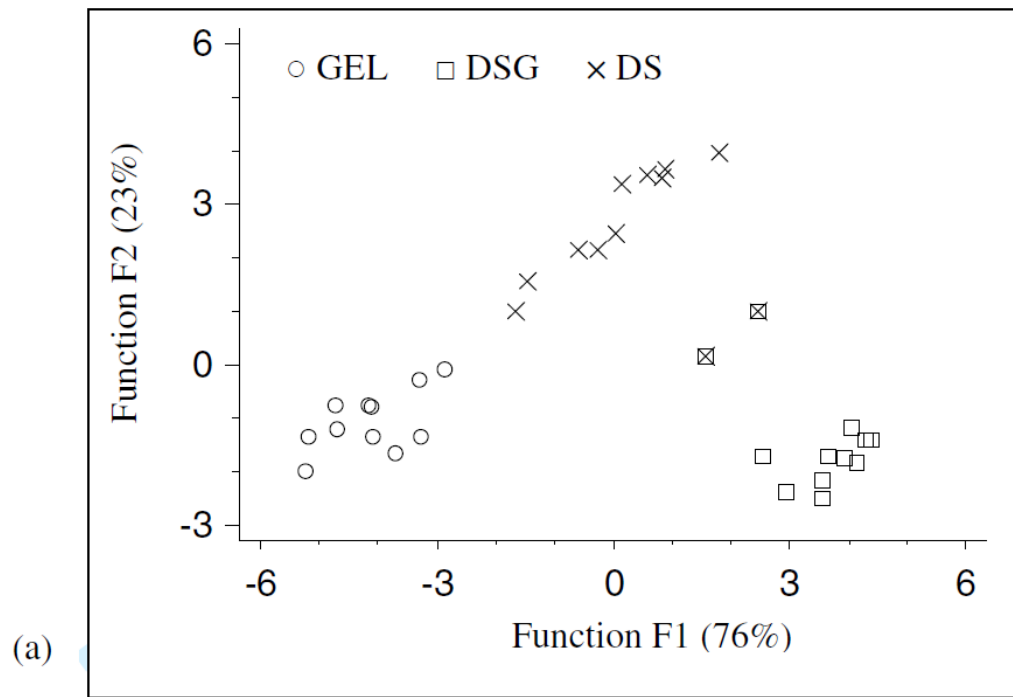


FIG. 2



**FIG. 3**



**FIG. 4**

## TABLE CAPTIONS

TABLE 1.

MEAN VALUES OF WATER MASS FRACTION ( $x_w$ ), WATER ACTIVITY ( $a_w$ ) AND SOLUBLE SOLIDS MASS FRACTION ( $x_s$ ) OF OSMODEHYDRATED STRAWBERRY DURING STORAGE PLACED (DSG) AND NOT PLACED (DS) INSIDE THE GEL MATRIX; WATER ACTIVITY OF THE GEL MATRIX (GEL).

| Days | $x_w$           |                  | $a_w$   |         |         | $x_s$            |                 |
|------|-----------------|------------------|---------|---------|---------|------------------|-----------------|
|      | DS              | DSG              | DS      | DSG     | GEL     | DS               | DSG             |
| 0    | 0.801 ± 0.003 a | 0.801 ± 0.003 b  | 0.982 a | 0.982 a | 0.974 a | 0.146 ± 0.005 c  | 0.146 ± 0.005 a |
| 2    | 0.79 ± 0.04 a   | 0.759 ± 0.014 ab | 0.980 a | 0.972 b | 0.972 a | 0.132 ± 0.003 a  | 0.149 ± 0.004 a |
| 5    | 0.81 ± 0.03 a   | 0.715 ± 0.003 a  | 0.977 a | 0.967 b | 0.979 a | 0.138 ± 0.006 ab | 0.161 ± 0.005 b |
| 8    | 0.819 ± 0.001 a | 0.728 ± 0.009 a  | 0.985 a | 0.969 b | 0.971 a | 0.140 ± 0.002 bc | 0.199 ± 0.003 c |
| 12   | 0.79 ± 0.06 a   | 0.709 ± 0.004 a  | 0.980 a | 0.969 b | 0.969 a | 0.168 ± 0.003 d  | 0.222 ± 0.007 d |
| 15   | 0.78 ± 0.05 a   | 0.706 ± 0.004 a  | 0.981 a | 0.966 b | 0.970 a | 0.173 ± 0.003 d  | 0.219 ± 0.004 d |

Within each column, values with the same following letter do not differ significantly from each other ( $p < 0.05$ )

TABLE 2.

CHANGES IN CIEL\*a\*b\* COORDINATES, CHROMA ( $C^*_{ab}$ ), HUE ANGLE ( $h^*_{ab}$ ) AND ANTHOCYANIN CONTENT (ACY) OF OSMODEHYDRATED STRAWBERRY DURING STORAGE PLACED (DSG) OR NOT PLACED (DS) IN THE GEL MATRIX.

| Days | Sample | L*             | a*            | b*             | $C^*_{ab}$ <sup>(a)</sup> | $h^*_{ab}$ <sup>(b)</sup> | ACY            |
|------|--------|----------------|---------------|----------------|---------------------------|---------------------------|----------------|
| 0    |        | 29 ± 2 a       | 23.4 ± 1.5 c  | 10.7 ± 1.3 d   | 26 ± 2 d                  | 24 ± 3 b                  | 18.25 ± 1.12 b |
| 2    |        | 33.9 ± 0.4 b   | 20.6 ± 1.2 bc | 6.72 ± 0.07 c  | 22 ± 2 c                  | 18.1 ± 1.9 a              | 16 ± 2 ab      |
| 5    | DSG    | 33.0 ± 1.8 ab  | 18.3 ± 1.3 b  | 6.9 ± 0.7 c    | 19.6 ± 1.3 bc             | 21 ± 2 ab                 | 14.9 ± 0.6 a   |
| 8    |        | 34 ± 2 ab      | 14.7 ± 0.6 a  | 4.94 ± 0.06 b  | 15.5 ± 0.6 a              | 18.6 ± 0.5 a              | 15.6 ± 2.6 ab  |
| 12   |        | 32.2 ± 0.6 ab  | 17.7 ± 0.5 b  | 5.4 ± 0.6 b    | 18.5 ± 0.6 b              | 16.8 ± 1.3 a              | 14.7 ± 1.8 a   |
| 15   |        | 31.8 ± 1.8 ab  | 12.1 ± 0.5 a  | 3.5 ± 0.5 a    | 12.6 ± 0.4 a              | 16 ± 2 a                  | 13.9 ± 1.9 a   |
| 0    |        | 29 ± 2 a       | 23.4 ± 1.5 b  | 10.75 ± 1.3 c  | 26 ± 2 b                  | 24 ± 3 d                  | 18.25 ± 1.12 b |
| 2    |        | 28.50 ± 0.12 a | 21.1 ± 1.5 a  | 6.2 ± 0.5 ab   | 21.9 ± 1.6 a              | 16.5 ± 0.3 ab             | 14.8 ± 0.7 ab  |
| 5    | DS     | 29.1 ± 1.9 a   | 19.5 ± 1.4 a  | 5.40 ± 0.07 a  | 20.2 ± 1.3 a              | 15.5 ± 1.2 a              | 14.9 ± 2.5 ab  |
| 8    |        | 32.9 ± 1.9 b   | 20.6 ± 0.8 a  | 8.91 ± 0.16 bc | 22.4 ± 0.8 a              | 23.4 ± 0.4 c              | 13.1 ± 2.4 a   |
| 12   |        | 30.5 ± 0.9 ab  | 20.8 ± 1.6 a  | 8.6 ± 0.9 bc   | 22.53 ± 1.15 a            | 22 ± 2 c                  | 12.42 ± 2.01 a |
| 15   |        | 28.75 ± 0.08 a | 20.1 ± 1.1 a  | 5.20 ± 0.14 a  | 20.67 ± 1.06 a            | 14.6 ± 0.3 a              | 11.09 ± 0.12 a |

Values expressed as mean ± standard deviation. Within each column, values with the same following letter do not differ significantly from each other (p<0.05)

$$^{(a)}C^*_{ab} = \sqrt{a^{*2} + b^{*2}}$$

$$^{(b)}h^*_{ab} = \arctg \frac{b^*}{a^*}$$

TABLE 3.

MEAN CONCENTRATION VALUES OF THE QUANTIFIED VOLATILE COMPOUNDS IN THE OSMODEHYDRATED STRAWBERRY FRUIT (DS), AND ANOVA F-RATIO FOR EACH OF THE 2 FACTORS AND THEIR RESPECTIVE INTERACTIONS IN THE OBSERVED VARIABLES (VOLATILE COMPOUNDS).

| Compounds       | (µg/g sample)       | ANOVA F-Ratio |                      |                      |                      |
|-----------------|---------------------|---------------|----------------------|----------------------|----------------------|
|                 |                     | DS            | SM <sup>(a)</sup>    | ST <sup>(b)</sup>    | SM x ST              |
| <b>Esters</b>   | Ethyl propionate    | 0.052 ± <0.01 | 14.9 <sup>(c)</sup>  | 205.8 <sup>(c)</sup> | 22.3 <sup>(c)</sup>  |
|                 | Isobutyl acetate    | <0.01 ± <0.01 | 29.4 <sup>(c)</sup>  | 95.1 <sup>(c)</sup>  | 29.4 <sup>(c)</sup>  |
|                 | Ethyl butyrate      | 13 ± 3        | 6.9 <sup>(c)</sup>   | 52.8 <sup>(c)</sup>  | 4.7 <sup>(d)</sup>   |
|                 | Isoamyl acetate     | 0.75 ± 0.05   | 5.4 <sup>(d)</sup>   | 271.8 <sup>(c)</sup> | 8.7 <sup>(c)</sup>   |
|                 | Ethyl hexanoate     | <0.01 ± <0.01 | 24.1 <sup>(c)</sup>  | 12.2 <sup>(c)</sup>  | 5.4 <sup>(c)</sup>   |
|                 | Hexyl acetate       | 1.8 ± 0.2     | 4.0 <sup>(c)</sup>   | 173.4 <sup>(c)</sup> | 6.0 <sup>(c)</sup>   |
|                 | Ethyl octanoate     | 0.55 ± 0.18   | 8.7 <sup>(c)</sup>   | 51.9 <sup>(c)</sup>  | 3.1 <sup>(c)</sup>   |
| <b>Alcohols</b> | 1-Hexanol           | 0.54 ± 0.06   | 10.2 <sup>(c)</sup>  | 28.8 <sup>(c)</sup>  | 4.8 <sup>(d)</sup>   |
|                 | trans-Hex-2-en-1-ol | <0.01 ± <0.01 | 123.5 <sup>(c)</sup> | 470.2 <sup>(c)</sup> | 123.5 <sup>(c)</sup> |
|                 | 1-Heptanol          | <0.01 ± <0.01 | 64.7 <sup>(c)</sup>  | 64.7 <sup>(c)</sup>  | 64.7 <sup>(c)</sup>  |
|                 | Linanol             | 0.51 ± 0.14   | 8.8 <sup>(c)</sup>   | 48.1 <sup>(c)</sup>  | 5.0 <sup>(d)</sup>   |
| <b>Acids</b>    | Isobutyric acid     | <0.01 ± <0.01 | 25.7 <sup>(c)</sup>  | 7.2 <sup>(d)</sup>   | 18.1 <sup>(c)</sup>  |
|                 | Hexanoic acid       | 0.17 ± 0.03   | 3.0 <sup>(c)</sup>   | 6.9 <sup>(d)</sup>   | 2.6 <sup>(c)</sup>   |
| <b>Aldehyde</b> | 1-Hexanal           | 8 ± 2         | 6.9 <sup>(c)</sup>   | 52.8 <sup>(c)</sup>  | 4.7 <sup>(d)</sup>   |
| <b>Furan</b>    | Furaneol            | 2.3 ± 0.5     | 13.1 <sup>(c)</sup>  | 112.8 <sup>(c)</sup> | 4.2 <sup>(d)</sup>   |

<sup>(a)</sup>SM: storage medium; <sup>(b)</sup>ST: storage time; <sup>(c)</sup> p < 0.001; <sup>(d)</sup> p < 0.01; <sup>(e)</sup> p < 0.05

TABLE 4.

## STANDARDIZED DISCRIMINANT FUNCTION COEFFICIENTS.

| <b>Compounds</b>    | <b>SM<sup>(a)</sup></b> |                    | <b>ST<sup>(b)</sup></b> |                    |
|---------------------|-------------------------|--------------------|-------------------------|--------------------|
|                     | <b>Function F1</b>      | <b>Function F2</b> | <b>Function F1</b>      | <b>Function F2</b> |
| 1-Hexanol           | 1.1924                  | 0.8759             | 0.6907                  | 0.0093             |
| Hexanoic acid       | -0.6203                 | 0.0880             | 0.4902                  | -0.7489            |
| Isobutyric acid     | 0.2966                  | -0.1327            | 0.4425                  | 0.7711             |
| Hexyl acetate       | 1.1768                  | 0.4764             | 3.5064                  | 0.2614             |
| Isoamyl acetate     | 0.6886                  | -0.2689            | -0.8008                 | 0.9153             |
| Isobutyl acetate    | 0.2604                  | -0.0676            | 1.6228                  | -1.3520            |
| Ethyl butyrate      | -1.2194                 | -0.8639            | -10.1475                | 4.4011             |
| Furaneol            | 0.6209                  | 0.0879             | -1.8219                 | -1.9545            |
| 1-Hexanal           | -0.7140                 | -0.5059            | 4.6766                  | -4.0988            |
| Ethyl hexanoate     | -0.9504                 | 0.1626             | -3.7143                 | 0.5916             |
| Linalool            | -0.5021                 | -1.2477            | 2.7350                  | -1.8886            |
| Ethyl octanoate     | 1.8087                  | 1.8767             | 2.4779                  | 1.8022             |
| Ethyl propionate    | -0.4425                 | -0.1593            | 2.4233                  | -0.4684            |
| trans-Hex-2-en-1-ol | -0.6494                 | -0.4686            | -4.4313                 | 2.6771             |

<sup>(a)</sup>SM: storage medium; <sup>(b)</sup>ST: storage time