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Additional Information

1 **GPS data conditioning for enhancing reliability of automated off-road** 2 **vehicles**

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12 **Abstract**

13 The practical implementation of precision agriculture at a large scale has not occurred yet due to several
14 reasons. Among them, the lack of uniformity and reliability in global positioning has discouraged many
15 producers to adopt advanced solutions which, while considered to add a significant value to their
16 production systems, cannot be incorporated before warranting minimum levels of long-term consistency.
17 Although substantial improvements are constantly being introduced by receiver manufacturers,
18 positioning errors can appear at the last stages of the localization process, resulting in inaccuracies and
19 anomalies normally undetected by embedded quality filters. This article proposes an actuation protocol to
20 enhance the robustness of GPS information for practical agricultural applications. The algorithm
21 embodying this strategy merges partially-acquired raw strings into complete NMEA messages whose
22 information fields are checked for consistency. Once data qualifies as stable, other logic filters are applied
23 to reinforce the likelihood of obtaining proper locations. Extensive field tests demonstrated that the
24 algorithm was able to discard most of erroneous positions due to typical GPS errors and poor signal
25 reception in complex agricultural environments. However, the phenomena of coordinate quantization and
26 random outliers were still present, which indicates that further redundancy is necessary to avoid
27 unreliable outcomes. In this regard, supplementary consistency for GPS-based vehicle heading and speed
28 anticipated positive results.

29 **Keywords**

30 GPS Error; NMEA Message; Precision Agriculture; Global Positioning; GPS Reliability; HDOP

31 **1.- Introduction**

32 Precision Agriculture (PA), a concept meant to revolutionize the root and basis of agricultural
33 systems towards top efficiency and full sustainability, has reached a crossroad with most of the necessary
34 technology available but with environmental and economic benefits yet unproven [1]. Ten years have
35 passed since this conclusion was drawn, and the *status quo* is still the same; in a study to assess the
36 potential use of precision agriculture (also denominated precision farming —PF—), Pölling et al. [2]
37 confirmed that the implementation of PF technologies in practical farming has slowed in recent years on
38 global scale compared to the initial euphoria of the mid and late 1990s. Although PA technologies have
39 been experimented throughout the world [1], only a relatively small portion of farmers have practiced any
40 type of PA-based technology. According to Bramley [3], the rate of adoption by growers of many crops
41 remains low and, in some industries, is negligible. Given that the multiple benefits of PA are generally
42 accepted, it is important to determine the real cause of this low rate of adoption. A perceived lack of
43 benefit may have discouraged many potential adopters, but Bramley [3] concludes that due to the fact that
44 the majority of agricultural producers are not “profit maximizers”, there are other factors affecting their
45 strategic decisions. The technical difficulties of efficiently handling novel technologies such as the Global
46 Positioning System (GPS), Geographic Information systems (GIS), remote sensing, automatic control,
47 and computing, all by managers instructed to manage the land rather than electronics and cybernetics, has
48 been identified as one of the major factors, if not the most important, explaining low implementation
49 rates. Because most experimental PA systems are map-based [1], global positioning is central to the
50 practical implementation of precision agriculture. The understanding and proper manipulation of GPS
51 information is essential for the efficient application of PA in the field. The real implementation of a
52 system meant to work season after season, and typically not operated by an engineer, demands high
53 consistency and resistance to failure. GPS —and other similar systems such as GLONASS, Galileo, or
54 Compass— does not seem to have reached that status yet, at least for the case of free signal systems.
55 Bramley [3] points out that the approximate \$2500 annual subscription fee for optimized differential
56 correction has been dissuasive for many Australian growers, even in high value crops like wine grapes.
57 Therefore, improving the performance of affordable GPS systems could incentivize the generalized
58 adoption of Precision Agriculture applications. However, even high accuracy systems such as RTK-GPS
59 are not completely free of hindrances; not surprisingly, Mitchell [4] claims there exists a long-time desire
60 for a universal and robust means to refer global coordinates for extended agricultural use, as winning

61 technologies in the future will depend on the farmer who will sift through what is new and choose only
62 what works. This paper intends to contribute to such demand by getting into the core of GPS messaging
63 and delivering better positioning estimates.

64 In spite of the difficulties mentioned above, precision agriculture and other GPS-based
65 applications are in expansion. A study based on recent patents on off-road automatic navigation [5]
66 showed that GPS-based technologies became predominant in the 2001-2008 period, probably motivated
67 by the cancellation of selective availability in 2000 by the US Department of Defense. In agreement with
68 this trend, Humphreys et al. [6] speculate that a growing segment of military and civilian global
69 navigation satellite systems (GNSS) users will demand greater accuracy and reliability from their
70 receivers than can be offered by single-frequency GPS, as the overwhelming majority of GNSS receivers
71 fail when signals are blocked or jammed. The solution, however, is neither simple nor immediate, and
72 absolute unchanging reference positions are not a realistic expectation [7]. Yet, not all precision systems
73 always require the highest degree of accuracy, although it is necessary to maintain errors within pre-
74 established limits, whatever span these limits may have, so that uncontrollable outcomes do not happen.
75 Pölling et al. [2] report very high potential for western and central parts of Europe, and Zhang et al. [1]
76 indicate the same trend for China. The traceability of chemical applications is becoming critical for wine
77 producers, who need to keep an accurate account of sprayed rows after the appearance of disease or insect
78 activity. This information is accessible only when geographical references are available with a GPS.
79 Larzelere and Landers [8] found that, in such applications, the selection of GPS receiver/antennae is
80 critical because accuracy is key. In fact, inexpensive solutions led to unacceptable results, but higher
81 levels of sophistication were useful for row and positional location even with free signals. In similar
82 fashion, the three-dimensional mapping system of agricultural scenes developed by Rovira-Más [9]
83 resulted very sensitive to GPS coordinate misplacement, and the slight offset of a small number of points
84 was enough to degrade the entire map. In addition to mapping applications, GPS receivers are also
85 essential for automated navigation, where the absence of positioning data or their lack of precision may
86 result in dangerous situations. This condition has been counterweighted with the combination of GPS and
87 inertial measurement units (IMU), such as the position-velocity-attitude model [10] based on the Kalman
88 filter to provide accurate positioning with a low-cost GPS combined with solid-state inertial sensors. With
89 a similar purpose, Mizushima et al. [11] developed a low-cost inertial unit composed of three gyroscopes,
90 two inclinometers, and a differential GPS that was capable of correcting the drift accumulated by the

91 gyroscopes. The expectation derived from these examples showing the multiple benefits of global
92 positioning provides a favorable environment to pursue the improvement of GPS reliability in automated
93 off-road vehicles by directly actuating on the acquisition and morphology of GPS messages.

94 **2.- Errors and problems with GPS in practical field applications**

95 GPS errors can be analyzed from the communication technology standpoint or, alternatively,
96 from a practical, user-oriented, point of view. The former comprises satellite ephemeris, clock,
97 atmospheric, multipath, and receiver errors. The latter have been enclosed in the terms bias and drift
98 errors [12]. In general, field robotics applications highly benefit from differential signals — usually from
99 a DGPS receiver— because satellite ephemeris and clock errors are totally cancelled; however, the
100 cancellation of atmospheric errors (ionospheric and tropospheric) degrades with distance, and both
101 multipath and receiver errors cannot be mitigated by differential corrections [13]. The presence of these
102 errors in particular will manifest to the user in the field as bias and drift errors. A favorable location of the
103 receiver antenna in conjunction with premium components and optimized software results helpful to
104 palliate the negative effect of multipath and receiver errors, but the complete suppression of these errors
105 can never be assured with absolute certainty. Nevertheless, from the user standpoint, finding out whether
106 the origin of inaccuracies is atmospheric or caused by unavoidable reflections is not essential; what
107 matters is the early detection of positioning errors and, when possible, their correction. In fact, it is not
108 feasible for the average user to decouple atmospheric effects, multipath reflections, and receiver noise.
109 Rather, it seems more practical to classify errors according to the user perception, which in reality can
110 correspond to a sudden and unexpected jump called *bias* as it represents a deviation from the expected, or
111 a steady loss of positioning accuracy over time denominated *drift*. Therefore, drift errors are caused by
112 continuous signal degradation whereas bias errors result in random misplacements of global coordinates.
113 The appearance of both errors is not mutually exclusive, and for that reason, right after a random jump
114 (bias) in the trajectory of a vehicle, coordinates may start to drift or vice versa. Typical GPS receivers
115 used in agricultural applications may begin to drift after 15 minutes of continued use.

116 In general, there is no convenient way to anticipate multipath deviations or receiver noise, which
117 in practice means that end users of this technology cannot predict when a bias jump is imminent or drift is
118 about to start. Yet, certain information related to the quality of the signal being acquired can be known
119 with every positioning message. In particular, two parameters facilitated by the GPS Control Segment are

120 helpful to evaluate the quality of the signal: the number of satellites in solution and the dilution of
121 precision (DOP). In theory, three satellites suffice to determine the location of a receiver, but
122 uncertainties in the measurement of time require a fourth satellite, and in practice only solutions obtained
123 from the triangulation of five or more satellites offer enough guaranties for field operations. As a result, it
124 is necessary to know the number of satellites locked by the receiver for each calculated point. As a matter
125 of fact, not only the number of satellites but their spatial distribution above the receiver is critical for
126 getting precise estimates. The *dilution of precision* is a set of parameters that quantify how favorably
127 satellites are distributed in the sky in relation to a specific user location. They can refer to time errors
128 introduced by the clock (TDOP), position errors in the horizontal (East-North) plane (HDOP), and errors
129 in altitude (VDOP). The majority of agricultural operations take place in flat terrains, and therefore the
130 *horizontal dilution of precision* (HDOP) is typically the key parameter to track. Some other times,
131 however, sloping terrains recommend the use of the *vertical dilution of precision* (VDOP) as well, which
132 tends to be higher than the HDOP. As a rule, the lower the HDOP the better distribution of satellites
133 above the GPS antenna. Common values for the HDOP range between 1 and 3.

134 With quality parameters —number of satellites and HDOP— associated to each position
135 registered in the field, reliability might be taken for granted and the problem of bias or drift easily solved
136 by just discarding position estimates whose number of satellites or HDOP do not reach an established
137 threshold. This reasoning might work for some especial situations or during particular periods where
138 conditions are ideal, but it cannot be considered a generalized solution. The map plotted in Fig. 1, for
139 instance, represents the trajectory followed by a tractor along four rows of a vineyard. The path traced by
140 the vehicle in the map properly indicates the actual course travelled in the field. However, out of the 218
141 points recorded, there exist 13 outliers that result in unrealistic jumps (bias errors), some of which over 20
142 meters. Although it only represents a 6 % of the points, this result is unacceptable for many real
143 applications such as implement control, automatic navigation, mapping, or site-specific variable rate
144 dosing. The special case of autosteering poses serious risks to the control of vehicles, which cannot afford
145 offset errors of that magnitude. Nevertheless, the eradication of outliers would set the map ready to be
146 used, which apparently can be done by identifying points with a low number of satellites and high HDOP
147 rates. Surprisingly, the graph depicting the number of satellites (Fig. 2a) for all the points represented in
148 Fig. 1 shows that there were never less than 8 satellites in solution, and similarly, the history of HDOP
149 along the rows (Fig. 2b) was either 1.3 or 1.5. This outcome evidences that the deterministic assessment

150 of GPS stability is not trivial, and given that many agricultural applications that rely on GPS positioning
151 cannot progress unless an acceptable performance of GPS is assured in regular practice, the challenge of
152 enhancing the robustness of GPS data in real time provides a strong motivation for conducting this
153 research.

154 **Fig 1.** Outliers in a typical map of a vineyard showing the trajectory followed by a vehicle.

155 **Fig 2.** Number of satellites (a) and HDOP (b) for the test shown in the map of Fig. 1.

156 **3.- Philosophy and algorithm for conditioning GPS messages**

157 The enhancement of GPS reliability can be performed at different stages of the message
158 transmission process, and a big effort is currently being made by researchers and receiver manufacturers
159 to improve performance at the electronics and signal processing level [6]. However, while these
160 improvements are always favorable to the achievement of precise operations in the field, they are not
161 sufficient; any anomalous datum introduced at the last steps—including coordinate transformations—
162 might ruin the usefulness of a map or the accuracy of an execution command. Therefore, consistency in
163 the data must be maintained until the very end of the spatial referencing procedure. However, system
164 designers must focus on the optimum use of positioning sensors rather than improving their rated
165 performance, which falls in the scope of manufacturers and sensor developers. Once the GPS antenna has
166 been installed in a favorable location of the vehicle and the receiver power turned on, the sequence of
167 strings output by the positioning device via serial port constitute the raw material from which global
168 coordinates have to be calculated. Fortunately, these strings are not issued in a free style, and the popular
169 standard NMEA 0183 has been universally adopted by GPS practitioners. Created by the US National
170 Marine Electronics Association (NMEA), this standard specifies several structures for GPS messages in
171 ASCII code (simple text), where information about time, position, and signal precision are usually
172 included. The particular fields composing each message depend on the specific NMEA identifier used.
173 Agricultural applications mostly use GGA (Time, position, and fix) and VTG (Course and speed)
174 messages. This research was conducted using the GGA message type, but the procedure developed and
175 the results found are also valid for any other type of NMEA messages. Fig. 3 provides the specifications
176 for GGA messages, and further details on other NMEA strings are available in Rovira-Más et al. [14]. An
177 actual example of a GGA string can be examined in expression (1).

178 **Fig 3.** Components of GGA messages (Standard NMEA 0183).

```
"$GPGGA","112633.0","3928.995234","N","00020.233222","W","2","10","1.0","3.911"  
,"M","52.122","M","10.0","207*6D" (1)
```

179 Before processing the information acquired with the GPS, it is essential to fully understand each
180 single field of the message structure of Fig. 3, as not all of them are equally important for the applications
181 considered here. All the NMEA messages start with a six-character identifier, formed with a dollar sign
182 (\$) opening the message and followed by two letters identifying the sender (GP for GPS) plus three letters
183 labeling the type of message (GGA, VTG, etc). After the final character of the last data field there is an
184 asterisk immediately followed by a two-digit checksum expressed as a hex number. Out of the 15 fields
185 comprising GPGGA messages, the algorithm proposed requires the GPS time, the three geodesic
186 coordinates (latitude, longitude, and altitude), the number of satellites in solution, and the HDOP. Note
187 that data fields are separated by commas, and when information on a field is not available, two adjacent
188 commas will appear in the message indicating a null field. This possibility allows the incompleteness of
189 messages, which will also be subjected to other hindrances caused by serial port transfer jamming and
190 computer processor sharing. At present, there are two frequencies available for GPS devices: 1 Hz and 5
191 Hz. As a result, it is not possible to increase the flow of incoming GPS data above 5 Hz. All these
192 difficulties complicate the structure of the filtering algorithm, represented as a block diagram in Fig.
193 4. The following points summarize the essential highlights of the algorithm:

- 194 1. Extensive fieldwork shows that GPS frequencies of 1 Hz and 5 Hz are very low compared to
195 other sensors, and the time used by the computer to transfer messages through the RS-232
196 port is often insufficient to assure the acquisition of the entire string. The algorithm features
197 a *piece-by-piece data acquisition system* which reinforces string *piece-wise composition* and
198 reduces the loss of primary GPS information.
- 199 2. The flow of incoming data is severely influenced by satellite constellation layouts, and many
200 times it takes too long to lock an acceptable number of satellites. Given that practical
201 applications cannot be completely deterred waiting for GPS messages, the algorithm
202 introduces a number of *timing checks* at several levels in such a way that a reasonable flow
203 for the main process is assured (time out allowance). GPS receivers are usually one of many
204 sensors providing key information and should never monopolize the pace of the main
205 control loop.

206 3. Because NMEA GGA messages are standard and unambiguously defined, there is an *a*
207 *priori* knowledge of the expected strings, as shown in Fig. 3. This knowledge provides a
208 means to check for *string consistency*; there must be 15 sections (or fields) in each complete
209 message, and the expected length of each section can also be known beforehand. Thus, for
210 instance, the latitude is the third field of (1) and Fig. 3, and it consists of four characters
211 followed by the decimal point and a number of decimals; the first two numbers are the
212 degrees (39) and the rest —until the next coma— are the minutes (28.995234). The
213 longitude, likewise, is contained in the fifth field, but this time the degrees are represented
214 by the first three numbers (000) and the minutes by the rest (20.233222). Following this
215 rationale, corrupted strings can be detected by keeping track of the number of sections and
216 their corresponding sizes for any string of characters delimited by two dollar signs marking
217 the initial points of two consecutive messages. The 15 fields of a string do not need to be
218 acquired all at once, but only strings with the proper structure and dimensions are further
219 processed; the rest are discarded. The lengths of these fields are not universal and usually
220 vary with the specifications of the receivers so that low-cost receivers typically provide less
221 precision. Consequently, the string consistency routine must adapt to different types of
222 receivers.

223 4. The strict filter applied to the format of the strings is able to remove wild outliers pointing at
224 impossible locations, but there is still no warranty of getting correct localization data. For
225 that reason, a further step focuses on the particular analysis of some fields for which domain
226 logical boundaries can be established, that is, the implementation of *section-based logic*
227 *domains*. Typical section-based thresholds were established for reasonable altitudes
228 (altitudes between sea level and 1000 m), minimum number of satellites (usually 5),
229 maximum HDOP allowance, realistic forward velocity (below 40 km/h for tractors), and so
230 forth. This philosophy has been further developed in the 2012 version of the algorithm, in
231 which VTG NMEA messages are processed simultaneously with GGA messages. As two
232 speeds are determined by different sources, differentials of 30% in velocity are being used
233 as indicators of potential errors.

234 **Fig 4.** Algorithm proposed for conditioning GPS messages.

235 Many GPS-based applications developed in the past have considered the own receiver quality
236 indices to be enough to determine the acceptability of incoming localization data. This research intends to
237 get deeper inside the transmission and morphology of GPS messages so that spurious data and any lack of
238 consistency can be detected early enough to avoid unreliable measurements, with special emphasis on
239 applications based on emergent technologies such as precision farming and field robotics. Although
240 primary data coming from GPS satellites may be enhanced with high accuracy systems as proprietary
241 differential signals (DGPS) or real-time-kinematic solutions (RTK-GPS), the majority of commercial
242 systems used by average producers cannot afford such levels of accuracy, and as a result, the more
243 efficient and reliable GPS positioning becomes, the better. Additionally, even sophisticated positioning
244 systems are also susceptible of transferring corrupted strings whenever satellite constellations are adverse,
245 reflections or signal blockage results critical, or the processing routine collapses.

246 **4.- Equipment and field tests**

247 The standard midsize tractor of Figure 5a was the vehicle chosen to test the algorithm and record
248 data. It is equipped with a StarFire iTC™ SF2 (Deere & Co, Moline, IL, USA) differential positioning
249 system. Although SF2 correction signals with static accuracy of 25 cm and pass to pass accuracy of ± 10
250 cm are available under license, tests were performed using exclusively the free signal SF1, with a static
251 accuracy of 75 cm and pass to pass accuracy of ± 33 cm. The algorithm developed to filter GPS messages
252 was implemented in a mini computer onboard the tractor (AOpen MP945-D, San Jose, CA, USA), with a
253 1.8 GHz Core 2 Duo processor and 512 MB memory. A customized program written in C++ applied a
254 coded version of the routine schematized in Fig. 4, easing the acquisition process with the graphic
255 interface of Fig. 5b where the origin of coordinates and the output text files can be selected by the user.
256 The control screen of Fig. 5b allows the visualization of the instantaneous position of the vehicle in the
257 local tangent plane (LTP) system of coordinates, which requires the real time transformation from
258 geodetic to LTP coordinates. The local tangent plane coordinates are *east*, *north*, and *altitude*, and besides
259 of being more intuitive and easy to represent than geodetic coordinates, they permit the user to set a local
260 origin of coordinates, avoiding oversized numbers that complicate the construction of information maps.
261 Fig. 6 represents the position of a point P in both geodetic (a) and local tangent plane (b) coordinates.
262 Although the real time transformation between both coordinate systems is critical for the successful

263 implementation of the proposed solution, its step by step execution falls outside the scope of this article. It
264 can be consulted in Rovira-Más et al. [14].

265 **Fig 5.** Testing vehicle (a), and control interface of the software developed (b).

266 Validation experiments took place in two diverse scenarios: a barren field in the vicinity of an
267 urban area at sea level, where reflections and signal interferences were expectable; and a winery vineyard
268 located in a rural environment about 650 m above sea level (Fig. 5a), where open fields provided a
269 favorable environment for long testing periods. Multiple runs were driven under different conditions of
270 traveling speed, vehicle orientation, time of day, atmospheric situation, and satellite constellation. The
271 experiments were conducted in 2010 between May and August (Table 1).

272 **Fig 6.** Geodetic (a), and local tangent plane (b) systems of coordinates.

273 **5.- Results & discussion**

274 The first condition requested to the GPS data-conditioning algorithm was the capacity to identify
275 and discard those locations with a low probability of being correct according to NMEA quality indices
276 embedded in GPGGA messages. These indices are the number of satellites in solution (NOS) and the
277 horizontal dilution of precision (HDOP), and were always tracked in this first-stage check. The intricacies
278 of the proposed algorithm, apparent in Fig. 4, were designed to only deal with complete —and *a priory*
279 healthy— strings from which meaningful values of NOS and HDOP could be extracted. Fig. 7a shows the
280 trajectory followed by a tractor from the testing field to a workshop located inside a university campus.
281 Along the approximate 500 m that separate the initial and destination points, there were large trees and a
282 number of buildings which reflected and blocked satellite signals. A threshold of 5 or more satellites and
283 HDOP inferior to 3 left several portions of the trajectory without information; yet it is always preferable
284 to obtain an incomplete map rather than a wrong one. Fig 7b provides the NOS along the entire run and
285 Fig 7c plots the HDOP over the same period. Notice the inverse profile between NOS and HDOP, and the
286 minimum requirements met by all the points acquired by the tractor. The valid NOS ranged from 5 to 9
287 and the HDOP oscillated between 1.2 and 3. Only failing in one of the two restrictions was enough to
288 reject the GPS message being processed. The application of the filtering routine resulted in an incomplete
289 but sufficiently precise map.

290 **Fig 7.** Message filtration based on minimum NOS and maximum HDOP values: (a) trajectory; (b) NOS;
291 and (c) HDOP.

292 According to the philosophy proposed, the first operation for conditioning the incoming data
293 takes place at the message reception level, where primary strings are properly composed and checked for
294 consistency. Then, quality indices NOS and HDOP establish a second level of filtration to remove
295 unreliable messages. However, the important question of how precise and trustable will be the data that
296 finally gets transferred to a map is still remaining. This query is not trivial, as positioning information that
297 passes the previous filters is assumed to be correct, and unfortunately this will not always be the case. The
298 run of Fig. 8 provides a real example of this problem. The trajectory of Fig. 8a (NOS = 8-9; HDOP = 1.4-
299 1.6) was recorded moving north-east at 1.5 km/h, whereas Fig. 8b (NOS = 7-8; HDOP = 1.2-1.4) was
300 traced by a tractor heading south-west at 5.5 km/h. Almost one month elapsed between both tests, and the
301 testing sites are separated by 70 km in distance and 650 m in altitude. Yet, they show a common
302 unexpected feature; motion along the north-south direction occurs at *discrete intervals* due to an *east-west*
303 *drift* that *clusters* points horizontally. This phenomenon evidences that positioning points in the local
304 tangent plane system of coordinates are being *quantized* in a *quanta* of points of up to 10 m in length
305 (Fig. 8b). The consequences of this outcome are significant for the development of GPS-based vehicle
306 applications; the calculation of vehicle heading and forward velocity from GPS coordinates, for instance,
307 will lead to severe errors and potential dangerous situations. Furthermore, a magnified look at these
308 results might reveal even worse consequences as the phenomenon of *cluster swapping*. Fig. 9 represents
309 the trajectory traced by a tractor moving south-west at 4 km/h, with a permanent rate of 8 satellites in
310 solution and an HDOP of 1.3 along the run. The quanta effect over clustered points along the east-west
311 direction is noticeable for the entire run; however, the circles drawn in the plot highlight the occurrence of
312 *cluster swapping*, which states that for any three consecutive clusters at different levels, the one in the
313 middle cannot be located either higher north or lower north than its bounding clusters. The consequences
314 for heading calculations are obvious; two consecutive headings, one pointing north and the following
315 pointing south, create a source of instability for determining vehicle states.

316 **Fig 8.** Quantization of coordinate points along the east-west direction.

317 **Fig 9.** Cluster swapping in local tangent plane coordinates.

318 Regardless of the filters and conditioning routines setup in cascade through which positioning
319 messages are driven, there is no practical way to grant the absence of isolated random readings.
320 Electromagnetic interferences or random data generated in the computer may originate meaningless
321 values of key parameters. After a recording session held on June 29, 2010, in which the number of
322 satellites had been high (over 7) and the HDOP low, the close inspection of data revealed that a few
323 estimates had *randomly mutated* latitude 39 by latitude 29, which is, by all means, impossible. Just one
324 single wrong number changed the position of the vehicle from Spain to Africa. Fortunately, this kind of
325 errors happened very seldom, but they cannot be accepted for a true application even if they happen once.
326 Mapping algorithms must include strong consistency filters before issuing definite information maps,
327 prescription protocols, or site-specific automatic instructions. It is very valuable to be site-specific, but
328 being wrong-site specific may induce serious problems. The path traced by the set of points of Fig. 10
329 reveals two outliers at points 13 and 26, in spite of a NOS between 6 and 9 (Fig 11a) and an HDOP value
330 oscillating between 1.2 and 2.5 (Fig. 11b). As expected, both outliers appeared before point 30 when
331 conditions of NOS and HDOP were less favorable according to Fig. 11; but on the other hand, point 26
332 was acquired with 8 satellites in solution and 1.3 HDOP, which are considered to be positive values for
333 GPS localization. The negative effect of these two outliers can be appreciated in Fig. 12, which represents
334 an estimation of the vehicle heading. The actual values of the heading were 80° going north-east, and –
335 100° going south-west in the return pass. The plot shows how consistency strongly deteriorates due to the
336 two outliers, resulting in 50° jumps that can never be acceptable regardless of the application pursued.
337 The effect of these outliers on the calculation of the forward velocity were even worse, leading to jumps
338 from the actual velocity of 5 km/h to unrealistic values of almost 25 km/h. Nevertheless, the occurrence
339 of undetected outliers was very low when the total amount of tests is taken into account. Table 1 provides
340 an overview of the experimental design and the results found. Notice that the presence of undetected
341 outliers was induced by high demands of computer power when simultaneously running the GPS filtering
342 routines and machine vision applications in the same computer. The maximum number of points
343 represented in Table 1 is the direct application of a 5 Hz sampling rate to the duration of the tests Δt . This
344 ideal sequence will never be reached due to the multiple processes that take place in the onboard
345 computer, which not only acquires the NMEA strings from the RS-232 but also process them, displays
346 the results, and records the important information in text files. As expected, the difference between the
347 maximum possible number of points and the actual valid points registered increased as parallel processes

348 were activated in the main processing loop. The repetitions were carried out over the same scenarios but
 349 the particular course traced by the tractor depended on each particular test, which ranged from short runs
 350 of about one minute to multiple-row paths of over 40 minutes.

351 **Table 1.** Experimental design and summary of results.

Test scenario	Repetitions	Test duration Δt (min)	Maximum n° points for Δt	Valid points	Undetected outliers
University roads	3	3.3; 4.3; 6.3	990; 1290; 1897	104; 658; 644	0; 0; 0
University field (1-15 June)	5	6.7; 5; 3.8; 16.3; 7.7	2008; 1508; 1146; 4881; 2309	1029; 773; 646; 2458; 1130	0; 0; 0; 0; 0
University field (16-30 June)	6	3.7; 1.8; 7.3; 1.8; 4.8; 1.9	1113; 549; 2180; 543; 1453; 568	612; 298; 1164; 294; 717; 292	0; 1; 0; 0; 0; 0
Vineyard (July, GPS mapping)	10	25; 8.4; 40.5; 46.2; 7.1; 3.4; 2.3; 3.4; 4; 7.4	7496; 2530; 12145; 13854; 2127; 1012; 690; 1032; 1185; 2208	2905; 1230; 5300; 1754; 405; 484; 397; 503; 622; 1095	0; 0; 0; 0; 0; 0; 0; 0; 0; 0
Vineyard (August, GPS + vision)	7	3.5; 1.2; 3.8; 1.3; 7; 3.7; 9.4	1055; 375; 1140; 385; 2085; 1120; 2810	67; 46; 81; 35; 137; 119; 218	2; 0; 2; 0; 11; 2; 13
Vineyard (Manual trigger vision)	4	10; 18.8; 1.6; 11	3000; 5640; 490; 3310	403; 915; 82; 571	7; 10; 0; 7

352

353 **Fig 10.** Random outliers found in the course traced by an agricultural tractor.

354 **Fig 11.** Quality indicators NOS and HDOP for the trajectory plotted in Fig 10.

355 **Fig 12.** Heading estimation for the trajectory represented in Fig. 10.

356 6.- Conclusions and lessons learned

357 The algorithm proposed in Fig. 4 to improve the quality of GPS messages based on the NMEA
 358 code was able to remove spurious data by assembling proper strings from consecutive acquisition loops.
 359 In addition, it incorporates several consistency checks to enhance reliability based on the number of
 360 satellites in solution, HDOP, altitude, heading, and traveling velocity. All these measures resulted in the
 361 practical strengthening of a global positioning system for agricultural applications, which may range from
 362 the basic registration of a vehicle's course to the combination of the GPS receiver with more sophisticated
 363 algorithms for navigation or crop mapping and monitoring. However, although basic performance was
 364 achieved in general terms, experimental data revealed interesting facts for further investigation. First,
 365 while NOS and HDOP can be considered essential parameters to discard messages of low reliability, they
 366 cannot be taken as definitive evaluators to grant high reliability, as random mutations may appear over

367 any stage of the positioning process. Second, the phenomenon of clustering along the east-west direction
368 in discrete steps is important for working velocities below 5 km/h; therefore, according to each
369 application developed, its effect may or may not impact the final results. And third, the appearance of
370 random outliers, such as those shown in Figs. 1 and 10, need special treatment. A detailed exploration of
371 the 13 outliers plotted in Fig. 1 revealed that the errors only affected the north coordinate transformation.
372 However, since the same algorithm was applied to the entire series, and 94 % of the points were correctly
373 determined, it is evident that the problem is not in the algorithm itself, but in the overload of computer
374 processes that made the algorithm create artifacts at the time these 13 points were transformed.
375 Furthermore, Table 1 shows that the algorithm was 100 % effective when the computer was not engaged
376 in parallel high-cost computations, and only a few outliers appeared in severe demands of processing
377 power. In any case, regardless of the origin of the fault, the main concern is the detection of conflictive
378 points prior to their final delivery and utilization. GPS-based heading and velocity might bring vital
379 information to assist in the real time detection of random outliers. Fig. 13 represents the estimated
380 heading of the vehicle that acquired the information shown in Fig. 1. Forward runs had a heading of 80° ,
381 whereas return runs had a heading of -100° . The in-field estimated heading of Fig. 13 indicates stable
382 values at the expected angles of 80 and -100 , delimited by big changes in heading over the headland
383 turns, which can be anticipated after taking 180° U-turns to change rows. What cannot be justified,
384 however, is the set of isolated peaks for the heading recorded within the 100-meter straight rows, where
385 vehicle orientation is approximately constant. These sharp peaks —of 50° or more— coincide with
386 random outliers that point at unrealistic disruptions in the course followed by the vehicle; by keeping
387 track of these peaks, the filtering system can be aware of potential outliers while map construction is still
388 in progress.

389 **Fig 13.** GPS-based heading estimation for the trajectory plotted in Fig 1.

390 The embedded quality indices NOS and HDOP are essential to implement the data conditioning
391 strategies outlined in this work. Although they represent different concepts, namely the number of
392 satellites in solution and how homogeneously these satellites are placed with respect to each other, there
393 exists a practical relationship that couples them, so that a low NOS implies a high HDOP and vice versa.
394 The extent and mode of this relationship may be significant for consistency purposes. Obviously, a
395 number of satellites cannot be associated with a unique HDOP because there are many ways in which
396 satellites can spread out above the antenna of receivers, but some general boundaries can be defined

397 according to practical experience. Fig. 14 identifies an area of high likelihood for the pair NOS-HDOP.
398 This area is limited by two quadratic curves, whose mathematical equations are given by Eq. 2 and 3, and
399 which are the result of a regression analysis conducted over 22 field experiments performed from June 2
400 to August 23, 2010. According to Fig. 14, given a number of satellites, a normal range for the HDOP can
401 be predicted by drawing a vertical line at the current NOS and calculating the intersection with both
402 bounding curves. This prediction can also serve as a resource to detect anomalies in applications featuring
403 GPS-based localization.

$$[HDOP]_{min} = 0.0411 \cdot NOS^2 - 0.8046 \cdot NOS + 4.8714 ; \forall NOS < 11 \quad R^2 = 0.9884 \quad (2)$$

$$[HDOP]_{max} = 0.0786 \cdot NOS^2 - 1.5443 \cdot NOS + 8.80 ; \forall NOS < 11 \quad R^2 = 0.9838 \quad (3)$$

404

405 **Fig 14.** NOS-HDOP practical relationship.

406 The methodology described along this article was further tested and challenged in 2011 with an
407 alternative low-cost GPS receiver (Garmin 18x 5 Hz, Garmin International Inc, Olathe, KS, USA). The
408 reported phenomena of drift and coordinate quantization were also observed for the alternative receiver.
409 Furthermore, jumps were present in both directions E-N and outliers appeared with more severity due to
410 the lower capacity of the low-cost receiver. These outcomes corroborated the findings of the tests
411 conducted in 2010 and proved that the problems then detected were not receiver-specific; however, the
412 algorithm was equally efficient in the conditioning process of primary NMEA strings. The use of a less
413 sophisticated receiver induced the improvement of the timing checks and waiting loops, as more control
414 by the user on data input delays had to be implemented in order to let GPS strings enough time to be
415 acquired through the serial port RS-232. Computer performance was found to be critical in the generation
416 of errors; when parallel processes related to machine vision were highly demanding, the occurrence of
417 outliers incremented. Consequently, the positioning engine of the vehicle must be considered and
418 analyzed in conjunction with all the other tasks commanded to the processing computer, as the
419 advantageous design of multitasking loops is decisive for the proper behavior of automated vehicles.

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