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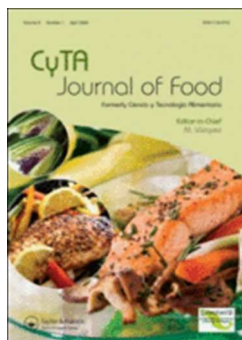


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Additional Information



**Changes in the microbiological and physicochemical quality during storage of osmotically dehydrated strawberry jam stabilized with plant extracts**

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3 1 **Changes in the microbiological and physicochemical quality during storage of**  
4 2 **osmotically dehydrated strawberry jam stabilized with plant extracts**

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7 4 **Cambios en la calidad microbiológica y fisicoquímica durante el almacenamiento de**  
8 5 **mermelada de fresa deshidratada osmóticamente estabilizada con extractos vegetales**

9 6  
10 7 F. Gómez, M. Igual, M.J. Pagán, M.J. and M.M. Camacho\*

11 8  
12 9 *Universitat Politècnica de València, Food Technology Department, Food Investigation and*  
13 10 *Innovation Group, Camino de Vera s/n, 46022 Valencia, Spain*  
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\* Corresponding author: Tel.: 963 879 831. E-mail address:mdmcamvi@tal.upv.es (Camacho, M.M).  
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## Abstract

Antifungal properties of some plant extracts (pomegranate, rosemary, lemon and balsamic lemon) added in the elaboration of jam obtained from osmotically dehydrated strawberry were studied. Lemon extract exhibited the highest antifungal activity against the microbiota present. Subsequently, the effect of the addition of a combination of lemon extract, as antifungal, and pomegranate, as antimicrobial, on the microbiological and physico-chemical properties of this jam were evaluated through storage. The use of plant extracts reduces the microbial charge (aerobic mesophylls, lactic acid bacteria and moulds and yeasts) and is most effective when pomegranate and lemon extracts are used, as these do not cause significant changes in the physicochemical characteristics. Furthermore, adding pomegranate and/or lemon extract improved the consistency of jams during storage. In general, the addition of extracts involved an increase in stability of strawberry jam during storage at room temperature.

## Resumen

Se han estudiado las propiedades antifúngicas de algunos extractos de plantas (granada, romero, limón y limón balsámico) para su aplicación en la elaboración de mermelada obtenida con fresa osmóticamente deshidratada. El extracto de limón presentó la mayor actividad antifúngica frente a la microbiota presente. Posteriormente, se han evaluado los efectos sobre las propiedades microbiológicas y físico-químicas de esta mermelada, durante el almacenamiento, de la adición de una combinación de extractos de limón como antifúngico y granada como antimicrobiano. La utilización de extractos vegetales reduce la carga microbiana (mesófilos aerobios, bacterias ácido lácticas y mohos y levaduras) y es más efectiva cuando se utilizan los extractos de granada y limón, ya que no provocan cambios significativos en las características físico-químicas. Por otra parte, la adición de granada y / o extracto de limón mejora la consistencia de las mermeladas durante el almacenamiento. En general, la adición de extractos implica un aumento en la estabilidad de la mermelada de fresa durante el almacenamiento a temperatura ambiente.

**Keywords:** strawberry jam, osmotic dehydration, plant extract, microbiology.

## Introduction

The jam industry needs to improve its competitiveness as a consequence of the changes that have taken place in consumption habits and the appearance of alternative breakfast products on the market (Grigelmo-Miguel & Martín-Belloso, 1999). An attractive red colour is one of the most important characteristics of strawberry jam, as consumers are attracted to the typical aroma and the bright red colour (Goessinger, Mayer, Radocha, Hoefler, Boner, Groll, Bauer, & Berghofer, E., 2009). The colour stability of red fruit products is affected by temperature, pH, oxygen, sugar content, ascorbic acid and metals, which affect the pigments (Withy, Nguyen, Wrolstad & Heatherbell, 1993). Anthocyanins are the main pigments accounting for the characteristic red color. (Viguera, Zafrilla, & Barberan, 1997,). Other important parameters are the typical sweet-sour strawberry flavour and the appropriate consistency. The cultivar selected and its degree or ripeness is major factors in determining the taste and colour of strawberry jams (Sundfôr, 2001; Redalen & Haffner,

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3 59 2002). Pigment degradation results in discolouration of the product. During processing the  
4 60 pigments can be hydrolysed and degraded to anthocyanidin and sugar. Anthocyanidins are  
5 61 unstable when exposed to light and are more easily oxidized than anthocyanins, and  
6 62 consequently more susceptible to turn brown (Herrmann, 1972). Browning and  
7 63 discoloration during storage of strawberry jams are common problems (García-Viguera,  
8 64 Zafrilla, & Tomás-Barberán, 1999).

9 65 Fruit are a source of nutrients and antioxidant compounds. A common way to  
10 66 consume fruit is through jam. However, the beneficial fruit properties are lost due to the  
11 67 high temperatures and long process times involved in jam making. Osmotic dehydration  
12 68 could offer an alternative to the conventional jam-making process, since this technique uses  
13 69 lower temperatures (30-40°C) that are less aggressive against labile compounds in the fruit  
14 70 (Shi, Chiralt, Fito, Serra, Escoin & Gasque, 1996; García-Martínez, Ruiz-Díaz, Martínez-  
15 71 Monzó, Camacho, Martínez-Navarrete & Chiralt, 2002; Igual, Contreras & Martínez-  
16 72 Navarrete, 2010). Nevertheless, this technique does not destroy some types of bacteria,  
17 73 moulds and yeasts, and there are osmophilic fungal species that can live in high sugar  
18 74 concentrations (Pascual & Calderón, 2000). A possible solution to this problem could be  
19 75 the use of plant extracts such as pomegranate, lemon, balsamic lemon and rosemary.  
20 76 Pomegranate (*Punica granatum* L) is a very rich source of anthocyanins, ellagitannins and  
21 77 other phenolic compounds with proven antioxidant activity (Madrigal-Carballo, Rodríguez,  
22 78 Krueger, Dreher, & Reed, 2009) and antimicrobial effects (Voravuthikunchai,  
23 79 Lortheeranuwat, & Jeeju, 2004). Pomegranate is effective against *Aspergillus flavus*  
24 80 (Krishnamurthy & Shashikala, 2006). Lemon (*Citrus limon*) has antimicrobial and  
25 81 antifungal activity (Viuda-Martos, Ruiz-Navajas, Fernandez-Lopez & Perez-Alvarez, 2008)  
26 82 and antioxidant activity (Xu, Liu, Chen, Ye, Ma, & Shi, 2008). The antifungal activity is  
27 83 due to the presence of compounds such as D-limonene, linalool or citral (Tepe, Akpulat,  
28 84 Sokmen, Daferera, Yumrutas, & Aydin, 2006; Veldhuizen, Tjeerdsma-Van Bokhoven,  
29 85 Zweijtzer, Burt, & Haagsman, 2006). Rosemary (*Rosmarinus officinalis*) slows down the  
30 86 growth of some bacteria and also acts as an antioxidant due to rosmarinic acid, carnosic  
31 87 acid and its phenolic dipteran carnosol, rosmanol y rosmaridiphenol (Pérez-Fons, Garzon,  
32 88 & Micol, 2010; Yesil-Celiktas, Sevimli, Bedir, & Vardar-Sukan, 2010).

33 89 The objective of this work was to study the antifungal activity in osmotically  
34 90 dehydrated strawberry jam of plant extracts (pomegranate, rosemary, lemon and balsamic  
35 91 lemon) and to evaluate the effect of selected plant extracts on microbiological and  
36 92 physicochemical properties of jam during storage.  
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38 94

## 39 95 **Materials and methods**

### 40 96 *Raw materials*

41 97 "Reina de los Valles" wild strawberry fruit (*Fragaria vesca* L.) were purchased from a local  
42 98 supermarket. The mean values (and standard deviation) of  $a_w$ , °Brix and pH of strawberry  
43 99 used were 0.980 (0.003), 12.6 (0.1) and 3.53 (0.01), respectively. An osmotic solution (OS)  
44 100 was prepared by mixing an amount of commercial food grade sucrose with distilled water  
45 101 until it was completely dissolved, thus forming a 65 °Brix syrup. Citrus peel pectin (60%  
46 102 degree of esterification, Fluka Biochemika, Switzerland) was added to the jam as gelling  
47 103 agent. Lemon, pomegranate, balsamic lemon and rosemary extract (Nutracitrus, Spain)  
48 104 were used for the antifungal study.  
49 105

106

107 *Jam processing and storage conditions*

108 Strawberries placed in the OS (ratio OS:fruit 5:1) were heated to 30 °C (water bath P-  
109 Selecta Precistern, Barcelona, Spain) with continuous stirring (200 rpm, Heidolph  
110 Instruments, RZR 2020, Schwabach, Germany) for 3 h, reaching ≈20 °Brix. Osmo-  
111 dehydrated samples were then ground together with part of the OS to obtain jam with 500 g  
112 fresh fruit/kg jam, with pectin (10 g/kg jam) as gelling agent, both with and without natural  
113 extracts. The jams thus obtained were placed in glass jars and stored at room temperature  
114 for 24 h till analysis and then stored at 25 °C in darkness for 24 days.

116 *Antifungal activity (in vitro) of extracts*

117 Two types of microbiological analyses were carried out to obtain the minimal concentration  
118 of antifungal activity of the natural extracts: The first method was by agar diffusion in  
119 which the natural extract was applied to an agar plate: Chloramphenicol glucose agar  
120 (CGA) for moulds and yeasts. 1 mL of inoculum ( $10^8$  cfu/mL for moulds and yeasts) was  
121 mixed with the agar on the plate. When the agar solidified, five wells were made and 100  
122 µL of different concentrations of natural extracts were placed in each one. The plates were  
123 incubated at 25 °C for 5 days, during which the extracts diffused through the agar, setting  
124 up a concentration gradient. The concentration was inversely proportional to the distance  
125 from the well. Inhibition, which is the measure of activity, is indicated by a no-growth zone  
126 around the well (Barry, 1986). The results of this test are qualitative, so that  
127 microorganisms are generally termed *susceptible*, *intermediate* or *resistant*, according to  
128 the diameter of the inhibitory zone (Davidson & Parish, 1989). The second analytical  
129 method was by broth dilution in which the compounds under study were serially diluted  
130 and distributed in a nutrient broth (Davidson & Parish, 1989). A broth containing a mixture  
131 of 200 g/kg glucose, 100 g/kg yeast extract and 200 g/kg tryptone (GYT) was used. Natural  
132 extracts were applied to these media in the form of an inoculum of altered jam in tubes ( $10^8$   
133 cfu/mL) (1:9 inoculum:nutrient broth ratio), which were incubated at 37 °C for 24-48 h. 1  
134 mL of the content of each tube was then placed on a CGA plate and incubated in the same  
135 way as described above.

136 The minimum inhibitory concentration (MIC) is defined as the minimum level of natural  
137 extract concentration that produces a 90% reduction in the growth (population) of microbial  
138 colonies (Ponce, Fritz, Valle, & Roura, 2003) or a complete inhibition of visible growth  
139 (Jia, Ji, Xing, Zhang, Zhu, & Wang, 2010). The minimum fungicidal concentration (MFC)  
140 is defined as the minimum level of natural extract concentration that produces at least a  
141 99.9 % reduction in the growth of fungal colonies (Ernst, 2005).

143 *Microbiological and physicochemical properties of stored jams*

144 The evolution of microbiota and physicochemical properties, colour and consistency of  
145 jams with the selected extracts were analyzed throughout the 24-day storage period at 25°C.  
146 Previous studies on plant extracts (Gómez et al., 2012), shown that pomegranate extract  
147 was very effective as natural antimicrobial and selected 0.001 g/mL as better dose. So, jams  
148 without extract, with antimicrobial extract and with antimicrobial and antifungal extract  
149 were characterized physicochemically and microbiologically and colour and consistency  
150 were also observed throughout 24 days of storage at 25 °C.

151 Microbiological characterization was based on the following parameters: aerobic  
152 mesophylls (ISO, 4833, 2003), lactic acid bacteria (ISO 15214, 1998), coliforms (ISO



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3 153 4832: 2006), moulds and yeasts (ISO 21527:2008). Moisture content ( $x_w$ ), °Brix, pH and  
4 154 water activity ( $a_w$ ) were determined for all of the formulated jams.  $x_w$  was determined by  
5 155 drying the sample to constant weight at 60 °C in a vacuum oven (AOAC method 934.06,  
6 156 2000). °Brix was measured in previously homogenized samples with a refractometer at 20  
7 157 °C (Zeiss, ATAGO model NAR-3T refractometer, Japan). A dew point hygrometer (FA-st  
8 158 Lab, GBX, France) was used to measure  $a_w$ . pH was measured by means of a CRISON pH-  
9 159 meter. Each analysis was carried out in triplicate.  
10 160 Jam colour was analysed by a reflection spectrum (Minolta, CM 3600D, Tokyo, Japan)  
11 161 calibrated with a standard white reflective plate. CIE-L\*a\*b\* uniform colour space, 10°  
12 162 observer and D65 illuminant were selected to calculate colour coordinates. Colour data are  
13 163 provided as CIE-L\*a\*b\* coordinates, which define colour in a three-dimensional space. L\*  
14 164 indicates lightness, a\* indicates chromaticity on a green (-) to red (+) axis and b\*  
15 165 chromaticity on a blue (-) to yellow (+) axis. The colour coordinates were then used to  
16 166 calculate hue angle ( $h_{ab}^* = \arctan \frac{b^*}{a^*}$ ), chrome ( $C_{ab}^* = \sqrt{a^{*2} + b^{*2}}$ ) and colour  
17 167 differences ( $\Delta E = \sqrt{\Delta L^{*2} + \Delta a^{*2} + \Delta b^{*2}}$ ) with respect to the strawberry control jam sample.  
18 168 The flow distance of the product was measured with a Bostwick consistometer. This  
19 169 instrument has two compartments, one measures 5x5x3.8 cm and is separated from the  
20 170 second by a spring-loaded gate. The second compartment measures 5x24x2.5 cm and its  
21 171 floor has a series of parallel lines drawn across it at 0.5cm intervals from the gate to the far  
22 172 end. The controlled weight sample is placed in the first compartment and when the gate is  
23 173 opened the flowing distance after 30 s is measured (Bourne, 1982). So, the parameter used  
24 174 to characterize the consistency of the samples is the distance that the jam flows across the  
25 175 plate in 30 s in relation to the weight of the sample (mm/g).  
26 176  
27 177

### 178 *Statistical analysis*

179 Analysis of variance (ANOVA) with a confidence level of 95 % ( $p < 0.05$ ) was applied  
180 using Statgraphics Plus 5.1 Software (Statistical Graphics Corporation, USA) to evaluate  
181 the differences among samples and the different trend of samples during storage. Principal  
182 Component Analysis (PCA) was applied to the correlation matrix of the average values of  
183 colour parameters, using the SPSS version 16.0 program.  
184

## 185 **Results and discussion**

### 186 *Antifungal activity*

187 Agar diffusion method showed that at the doses considered (1, 0.5 and 0.34 g/mL) only  
188 lemon extract had an antifungal action. In order to quantify this action with greater  
189 precision, the broth dilution technique was then used (Davison & Parish, 1989). The initial  
190 jam charge pattern at 24 hours was  $1.03 \times 10^2$  cfu/mL and MIC was 0.2 or 0.1 g/mL, as  
191 defined by Jia et al. (2010) and Ponce et al. (2003), respectively. Moreover, MFC was 0.1  
192 g/mL. Therefore, the dose chosen for the lemon extract was 0.1 g/mL  
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### 195 *Effect of pomegranate and lemon extract addition on physicochemical and microbiological* 196 *parameters*

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3 197 After dehydration, the fruit reached  $20.7 \pm 0.1$  °Brix and 60 °Brix osmotic solution.  
4 198 In other studies (García-Martínez et al., 2002, Shi et al., 1996, and Igual et al., 2010) using  
5 199 slices of osmotically dehydrated fruit, °Brix had similar values (26 for kiwi, 23 for orange,  
6 200 20 for strawberry and 30 for grapefruit).

7  
8 201 Table 1 shows the °Brix,  $a_w$  and  $x_w$ , pH values and the flow distance corrected for sample  
9 202 weight of the three jam batches: control with no extracts (OD), OD jam with 0.001 g/mL of  
10 203 pomegranate extract (OD+PG) and OD jam with 0.001 g/mL pomegranate extract and 0,1  
11 204 g/mL lemon extract added by spraying (OD+PG+L).

12 205 There were no significant differences for  $x_w$  and pH. The  $a_w$  of OD+PG was  
13 206 significantly lower than OD and OD+PG+L jams, and consequently had a high °Brix value.  
14 207 The OD sample showed the lowest consistency (highest distance advanced). However, the  
15 208 sample containing both extracts had significantly ( $p < 0.05$ ) higher consistency than OD.  
16 209 This agrees with similar studies by other authors (García-Martínez et al., 2002; Igual et al.,  
17 210 2010) who obtained similar consistency values for jams containing osmotically dehydrated  
18 211 fruit.

19  
20 212 The colour coordinates ( $L^*$ ,  $a^*$  and  $b^*$ ),  $h^*_{ab}$  and  $C^*_{ab}$  of jams appear in Table 2.  
21 213 The colour differences ( $\Delta E$ ) of jam with extracts in relation with control jam appear also in  
22 214 this table. OD jam showed significantly ( $p < 0.05$ ) higher values in  $L^*$  than jams with  
23 215 extracts, however, the  $L^*$  value of OD+PG+L was significantly lower ( $p < 0.05$ ) than OD.  
24 216 The  $h^*_{ab}$  of OD+PG was significantly lower ( $p < 0.05$ ) than the control. Although the values  
25 217 of  $\Delta E$  with respect to control were small, OD+PG+L showed a colour difference  
26 218 significantly greater than OD+PG. Other references (Gómez et al., 2012) show the results  
27 219 of jam obtained from var. Camarosa strawberries, in which the  $L^*$  var. Camarosa jam  
28 220 values were lower than those obtained in this study. However the values of  $a^*$ ,  $b^*$ ,  $h^*_{ab}$  and  
29 221  $C^*_{ab}$  were lower in the case of jams made from *Fragaria vesca* than var. Camarosa. It can  
30 222 therefore be said that the final colour owes more to the variety of strawberry than to the  
31 223 extracts added.

32 224 Table 3 shows the counts of aerobic mesophylls, lactic acid bacteria, moulds and  
33 225 yeasts and coliforms for the three batches immediately after processing. There was no  
34 226 coliform development in any of the jams. In general, the initial OD charge was significantly  
35 227 higher ( $p < 0.05$ ) than the others.

#### 36 228 37 229 *Effect of storage on physicochemical and microbiological parameters*

38 230 Figure 1 shows the evolution of  $x_w$ , °Brix,  $a_w$  and pH for the three jams stored at room  
39 231 temperature (25 °C) for 24 days. The control of these parameters is very important since  
40 232 they are indicators of the stability of the product. Any physicochemical changes indicate  
41 233 alterations and/or deterioration during storage and affect their shelf life. In general, the jams  
42 234 studied showed similar behavior during storage in terms of  $x_w$ ,  $a_w$  and pH. However, the  
43 235 °Brix of OD and OD+PG decreased significantly ( $p < 0.05$ ) from day 18 of storage, while  
44 236 the °Brix of the OD+PG+L sample did not change significantly. The decrease of °Brix in  
45 237 the indicated samples could have been due to the action of microorganisms.

46 238 The consistency of the jams stored at room temperature (Figure 2) decreased at the  
47 239 end of the 24-day storage (increased advance distance). OD lost consistency from the 10<sup>th</sup>  
48 240 day, while OD+PG and OD+PG+L showed a significant decrease ( $p < 0.05$ ) from day 18,  
49 241 probably due to attack by microorganisms.



On applying a PCA analysis (Figure 3) to the average values of the colour coordinates  $L^*$ ,  $a^*$  and  $b^*$ ,  $h_{ab}^*$  and  $C_{ab}^*$  of the jams during storage, the first two components showed eigenvalues higher than 1. The consideration of both components accounted for 90.38 % of the total variability. The first component (C1), explaining 66.78% of the variability, was associated with  $h_{ab}^*$  ( $r=0.99$ ),  $a^*$  ( $r=0.96$ ),  $C_{ab}^*$  ( $r=0.89$ ) and  $b^*$  ( $r=0.78$ ) values. The second component (C2) accounted for 23.60 % of the variability and was mainly associated with the  $L^*$  ( $r=0.91$ ) value. At the beginning of the storage period, strawberry jams were placed in the PCA plot on the right-hand side as a consequence of their lower  $b^*$  and  $h_{ab}^*$  values and higher  $a^*$  and  $C_{ab}^*$  values. In this case, C2 separated the OD+PG+L sample from the OD and DO+PG samples. During storage, a decrease of the C1 component was observed, which meant a decrease in  $a^*$  and  $C_{ab}^*$  and an increase of  $b^*$  and  $h_{ab}^*$ , that is jam become more brown (red color decrease and yellow increase) and color saturation decrease. This fact probably happens as a consequence of enzymatic reactions

$L^*$  remained stable throughout the storage period. At the end of storage, the jams were placed on the left-hand side of the PCA plot. Applying a multifactor ANOVA to the C1 and C2 values of all the jam samples, there was a significant difference in C1 with storage time.

In the microbiological study, the development of five kinds of microorganisms was evaluated: aerobic mesophyll, coliforms, lactic acid bacteria (LAB), moulds and yeasts. Coliforms were not present in any of the batches throughout storage. The results of aerobic mesophylls, lactic acid bacteria and moulds and yeast are shown in Figure 4. OD showed higher counts of aerobic mesophylls, LAB, moulds and yeasts until 18 days of storage. The lowest microbial growth was found in OD+PG+L, which indicates the antimicrobial effect of the plant extracts studied. The use of pomegranate extract achieved a mean reduction of 0.71, 0.52 and 0.58 log units for aerobic mesophylls LAB, yeasts and moulds, respectively. In the case of OD+PG+L, the reductions were 1.52, 1.34 and 1.38 log units. On the other hand, there was a drop in the OD counts from days 10-13, which could be attributed to the exhaustion of nutrients in the product. However, the counts for the three groups of microorganisms tested were always higher for OD jam than OD+PG and OD+PG+L during the first 18 days.

In order to analyze in great detail the evolution of the microbiota present in the three jams during storage, the evolution of aerobic mesophylls, LAB, moulds and yeasts, was modelled according to the Gompertz and Baranyi models (Baranyi & Roberts, 1994). Table 4 shows the growth parameters obtained from these models. There were no high differences between the two proposed models. The maximum population density ( $N$ ) was for aerobic mesophylls, around 6.7, 5.9 and 5 log units for OD, OD+PG and OD+PG+L, respectively. For LAB, the maximum levels were 6.5 (OD), 6 (OD+PG) and 5 (OD+PG+L) log units. Finally, in the case of moulds and yeasts,  $N$  reached values of 6.8 (OD), 5.8 (OD+PG) and 5 (OD+PG+L).

These results confirm the antimicrobial and antifungal capacity of pomegranate and lemon extracts mainly linking to anthocyanins, ellagitannins and other phenolic compounds found in pomegranate (Madrigal-Carballo, Rodriguez, Krueger, Dreher, & Reed, 2009) and to D-limonene, linalool or citral in lemon extract (Tepe, Akpulat, Sokmen, Daferera, Yumrutas, & Aydin, 2006; Veldhuizen, Tjeerdsma-Van Bokhoven, Zweijtzer, Burt, & Haagsman, 2006).

## Conclusion

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3 289 In vitro studies show that among plant extracts tested in this study (pomegranate, lemon,  
4 290 rosemary and lemon balsamic) lemon extract presented the highest antifungal activity  
5 291 against the microbiota present in strawberry jam, establishing MIC and MFC at 0.1 g/mL.  
6 292 Adding extracts increases the stability of this jam during storage at room temperature. The  
7 293 use of plant extracts reduces the microbial charge (aerobic mesophylls, lactic acid bacteria  
8 294 and moulds and yeasts) and is most evident in the case of pomegranate and lemon extracts,  
9 295 which do not cause significant changes in the physicochemical characteristics. Furthermore,  
10 296 adding pomegranate and/or lemon extract improved the consistency of jams during storage.  
11 297 Based on the physicochemical and microbiological parameters obtained in this study, the  
12 298 use of pomegranate and lemon extracts would therefore prolong the shelf-life of strawberry  
13 299 jam made with osmotically dehydrated fruit.  
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### 17 301 **Acknowledgments**

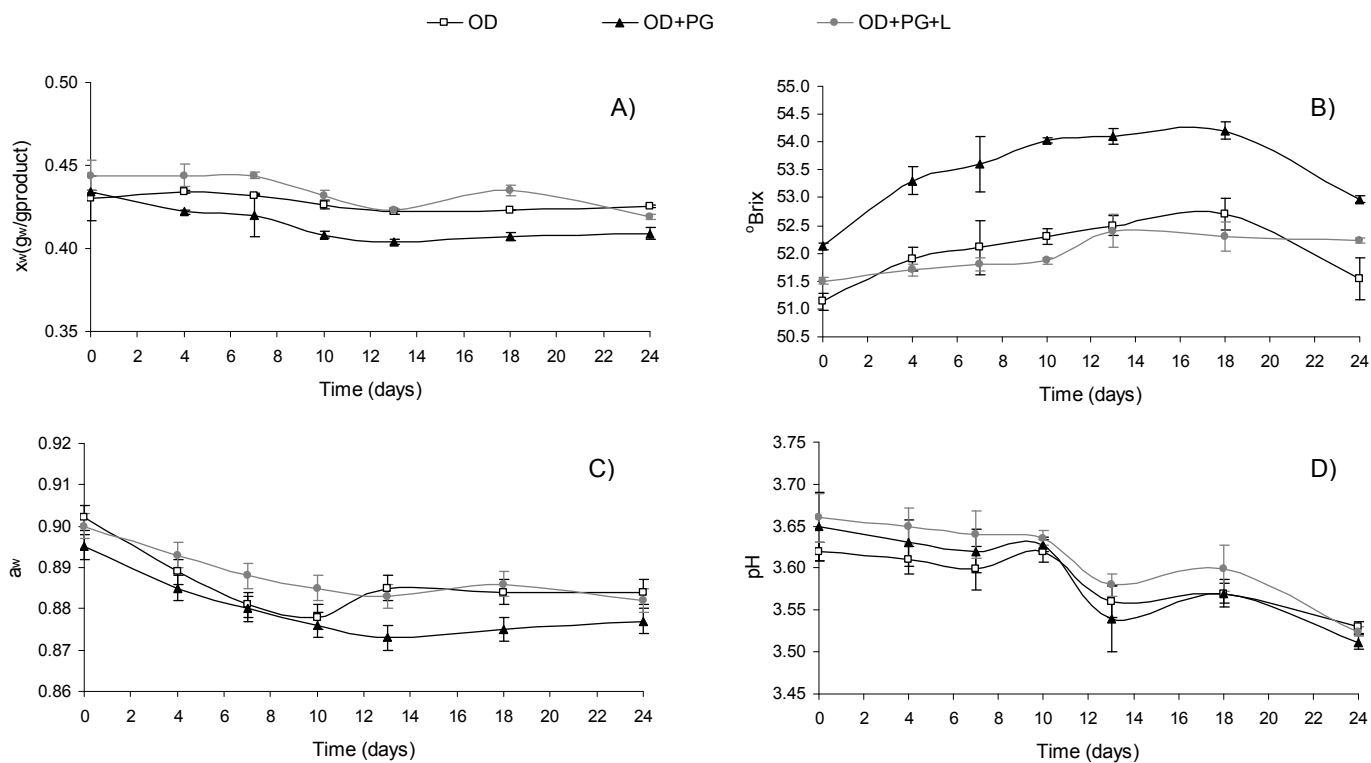
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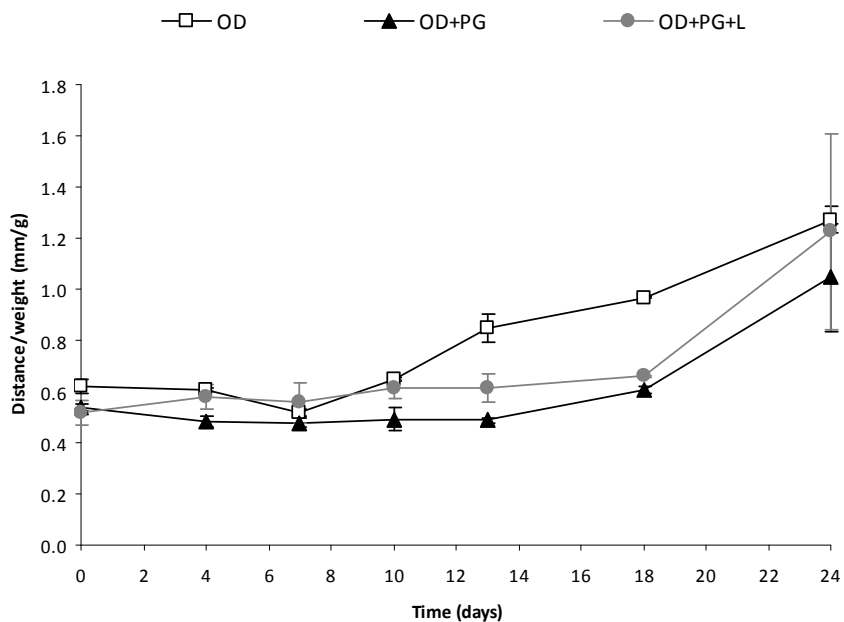
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**Figure 1.** Evolution of A) moisture content ( $x_w$ ), B) °Brix , C) water activity ( $a_w$ ), D) pH of formulated jams throughout storage (24 days at 25°C).

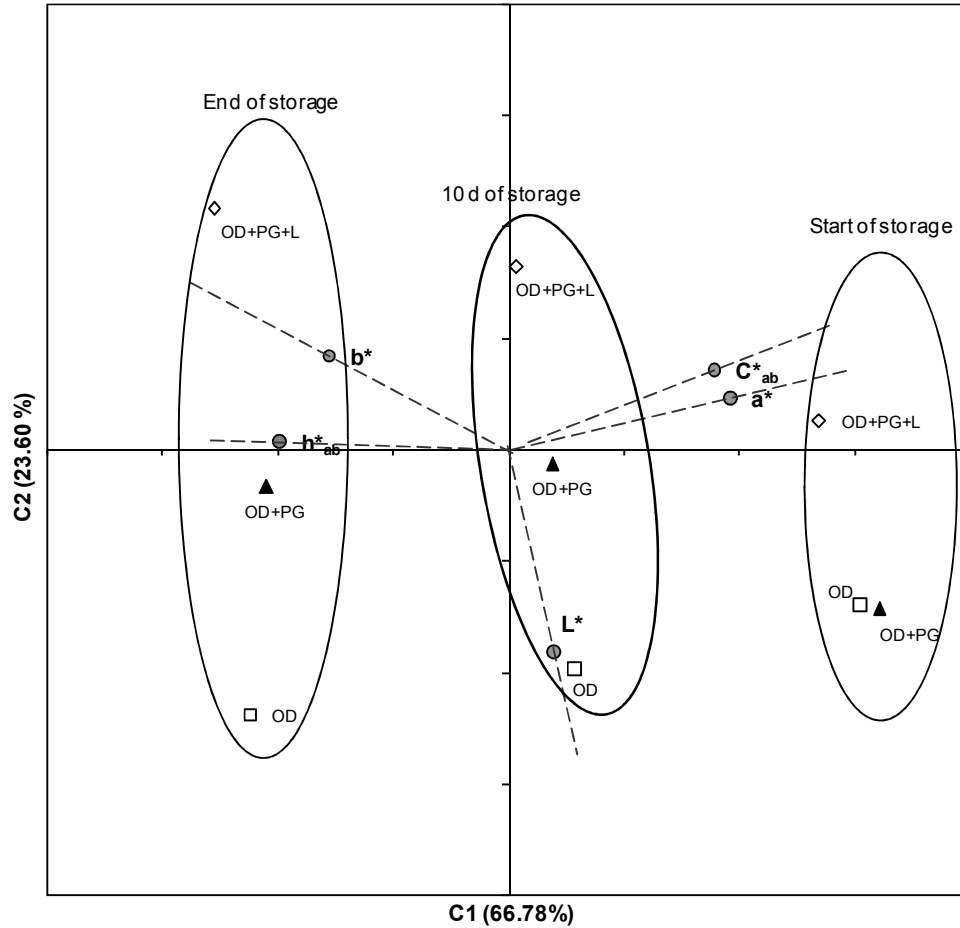
**Figura 1.** Evolución de A) contenido de humedad ( $x_w$ ), B) °Brix , C) actividad del agua ( $a_w$ ), D) pH de las mermeladas estudiadas durante el almacenamiento (24 días a 25°C).



**Figure 2.** Evolution of consistency (flow distance corrected for the sample weight) of formulated jams throughout storage (24 days at 25°C).

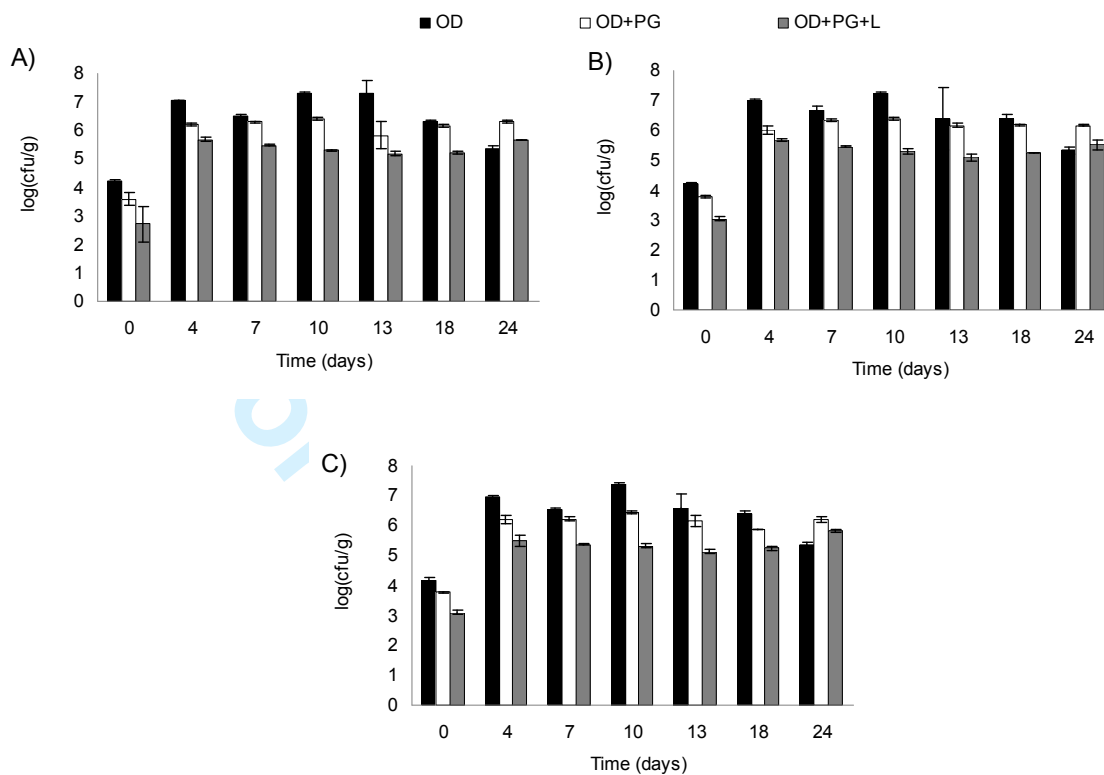
**Figura 2.** Evolución de la consistencia (distancia del flujo corregido por el peso de muestra) de las mermeladas formuladas durante el almacenamiento (24 días a 25°C).





**Figure 3.** Principal Component Analysis (PCA) of the values of colour parameters of all the jams.

**Figura 3.** Análisis de Componentes Principales (PCA) de los valores de los parámetros de color de todas las mermeladas.



**Figure 4.** Evolution of A) aerobic mesophylls, B) lactic acid bacteria (LAB) and C) moulds and yeasts of formulated jams throughout storage (24 days at 25°C).

**Figura 4.** Evolución of A) mesófilos aerobicos, B) bacterias ácido lácticas (LAB) and C) hongos y levaduras de las mermeladas formuladas durante el almacenamiento (24 días a 25°C).

**Table 1.** Mean values (and standard deviation) of °Brix, pH, water activity ( $a_w$ ), moisture content ( $x_w$ ) and the values of flow distance corrected for the sample weight of formulated jams.

**Tabla 1.** Valores medios (y desviación estándar) de °Brix, pH, actividad del agua ( $a_w$ ), contenido en humedad ( $x_w$ ) distancia del flujo por peso de muestra de las mermeladas formuladas.

SAMPLE	OD	OD +PG	OD+PG+L
°Brix	51.1 (0.1) <sup>c</sup>	52.1 (0.1) <sup>a</sup>	51.5 (0.1) <sup>b</sup>
$a_w$	0.903(0.003) <sup>a</sup>	0.895 (0.003) <sup>b</sup>	0.901 (0.003) <sup>a</sup>
$x_w$	0.435(0.009) <sup>a</sup>	0.4341(0.0008) <sup>a</sup>	0.444 (0.009) <sup>a</sup>
pH	3.63 (0.01) <sup>a</sup>	3.65 (0.01) <sup>a</sup>	3.66 (0.01) <sup>a</sup>
<b>Distance/weight (mm/g)</b>	<b>0.62(0.03)<sup>a</sup></b>	<b>0.538(0.016)<sup>ab</sup></b>	<b>0.52(0.05)<sup>b</sup></b>

The same letter in superscript within columns indicates homogeneous groups established by ANOVA ( $p < 0.05$ )

**Table 2.** Mean values (and standard deviation) of colour parameters of formulated jams.

**Tabla 2.** Valores medios (y desviación estándar) de los parámetros de color de las mermeladas formuladas.

Sample	OD	OD+PG	OD+PG+L
<b>L*</b>	26.3 (1.1) <sup>a</sup>	24.9 (0.2) <sup>ab</sup>	23.9 (1.2) <sup>b</sup>
<b>a*</b>	28.7 (0.6) <sup>a</sup>	28.0 (0.3) <sup>a</sup>	28.0 (1.4) <sup>a</sup>
<b>b*</b>	13.3 (0.6) <sup>a</sup>	12.3 (0.1) <sup>a</sup>	12.8 (1.1) <sup>a</sup>
<b>C*</b> <sub>ab</sub>	31.6 (0.8) <sup>a</sup>	30.6 (0.3) <sup>a</sup>	30.7 (1.8) <sup>a</sup>
<b>h*</b> <sub>ab</sub>	24.9 (0.5) <sup>a</sup>	23.7 (1.0) <sup>b</sup>	24.5 (0.8) <sup>ab</sup>
<b>ΔE</b>	--	2.1 (0.7) <sup>a</sup>	3.1 (0.2) <sup>b</sup>

The same letter in superscript within columns indicates homogeneous groups established by ANOVA ( $p < 0.05$ )

**Table 3.** Mean values (and standard deviation) of microbial characterization of formulated jams

**Tabla 3** Valores medios (y desviación estándar) de los parámetros obtenidos de la caracterización de las mermeladas formuladas

Sample	Aerobic mesophylls	Lactic acid bacterias	Moulds and yeasts	Coliforms
OD	$1.67 \cdot 10^4$ ( $2.67 \cdot 10^3$ ) <sup>a</sup>	$1.60 \cdot 10^4$ ( $1.47 \cdot 10^3$ ) <sup>a</sup>	$1.55 \cdot 10^4$ ( $2.10 \cdot 10^3$ ) <sup>a</sup>	0
OD+PG	$4.20 \cdot 10^3$ ( $2.12 \cdot 10^3$ ) <sup>b</sup>	$6.05 \cdot 10^3$ ( $4.95 \cdot 10^2$ ) <sup>b</sup>	$5.85 \cdot 10^3$ ( $4.95 \cdot 10^2$ ) <sup>b</sup>	0
OD+PG+L	$8.37 \cdot 10^2$ ( $7.03 \cdot 10^2$ ) <sup>b</sup>	$1.10 \cdot 10^3$ ( $1.72 \cdot 10^2$ ) <sup>c</sup>	$1.25 \cdot 10^3$ ( $2.28 \cdot 10^2$ ) <sup>b</sup>	0

The same letter in superscript within columns indicates homogeneous groups established by ANOVA ( $p < 0.05$ )

**Table 4.** Maximum density population (N) for microbiota present in the three batches of strawberry jam.

**Tabla 4.** Máxima densidad de población (N) de la microbiota presente en los tres lotes de mermelada de fresa.

Microorganisms	Parameter	Models	OD	OD+PG	OD+PG+L
<b>Aerobic mesophylls</b>	N (log cfu/mL)	Gompertz	6.667	5.917	5.000
		Barany	6.667	5.917	5.000
<b>LAB</b>	N (log cfu/mL)	Gompertz	6.503	6.000	5.000
		Barany	6.500	6.000	5.000
<b>Moulds and yeasts</b>	N (log cfu/mL)	Gompertz	6.757	5.833	5.000
		Barany	-	5.833	5.000