

# Mathematical relationship between glass transition temperature and water activity of cellular and non-cellular food systems

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## Abstract

Cellular and non-cellular-solid food systems were used to obtain experimental data of  $a_w$  and Tg as a function of moisture content during drying. GAB, Gordon-Taylor, and Khalloufi-Ratti models were used to obtain the state diagrams of the four food systems investigated. The results suggest that the GAB and Khalloufi-Ratti models can successfully be used to capture the experimental data. In terms of plasticizing effect, it seems that cellular and non-cellular systems have comparable values. Although the number of food samples explored in this study was limited, it is suggested that the chemical composition could have more impact on Tg and stability than the presence of cell structures.

**Keywords:** Isotherms; Glass Transition; Cellular and Non-Cellular Food Systems; Modeling.



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## 1. Introduction

Several mathematical models are available for describing sorption isotherms. The widely used model for food matrices is Guggenheim-Anderson-de Boer (GAB) [1]. This model is based on the monolayer moisture concept, and may be used to provide estimative values of critical moisture content and relative humidity for safe storage of dried foods [2]. With repect to bio-material, the Flory-Huggins model has been also able to properly describe sorption isotherms [3, 4].

The concept of glass transition has been widely applied to food, polymer, material and pharmaceutical sciences to relate physical, chemical and structural changes to the physical state of the material [2]. In general, the Tg value depends on the thermal history of the material, the molecular weight of the polymer chains, the presence of a plasticizer, the degree of crystallinity and sample composition [5]. Water, with low molecular weight and low Tg (-135°C) [6], is the most important plasticizing agent in foodstuffs, increasing the flexibility of matrix and decreasing Tg. Water plasticization effect may be well represented in foods by the Gordon-Taylor (G-T) equation [7] and, for polymer blends, by the Couchman and Karasz (C-K) equation [8]. Khalloufi et al. (2000) developed an equation to represent glass transition temperature of fruit powders as a function of water activity, which proposes a sigmoid rather than linear representation of Tg in the whole range of water activity [9].

Both water activity and glass transition have been used extensively in the literature to evaluate storage stability [10, 11]. The combination of these two parameters can be used to obtain the state diagram. [12] which can help to select packaging material and optimizing ingredient in food formulation. Furthermore, the state diagram can be used to design and optimize drying equipment, as well as to model and control processing, i.e. determination of the end-point of drying or assessing the energy requirement by choosing optimum temperature and moisture content to avoid undesirable effects [13]. So far, the state diagrams for various foodstuffs have been reported in literature [2, 14, 15, 16]. However, none of this data compared cellular to non cellular systems. In addition, state diagrams for maltodextrins, carrots and potatoes are rare in the open littertaure [17].

The objective of the current study was to develop the state diagrams for potato, carrot and two agar-maltodextrin model systems (AM DE19 and AM DE36), by measuring the glass transition temperature and water sorption isotherms. The GAB and Flory-Huggins equations were used to describe the sorption isotherms, while the G-T equation, for the glass transition temperature. The relationship between Tg and  $a_w$  was established from Khalloufi-Ratti model [9]. State diagrams for the four products were built from mathematical representations for Tg,  $a_w$  and moisture content and compared with experimental data.

## 2. Materials and Methods

## 2.1. Material and processing

Maltodextrin was provided by Laboratory Mat (Quebec city, Canada). Agar was delivered by Becton Dickinson and Company (Sparks, MD 21152 USA). White potatoes (W1386 variety) were provided by Gosselin G2 Inc. (Quebec City, Canada). Carrots were purchased directly from a local market in Quebec, Canada (ATV farms, Quebec). Two cellular systems (potato and carrot) and two non-cellular systems (water-agar-maltodextrin: AM DE19 and AM DE36) were used in this study. The non-cellular models were prepared in a mass proportion of water/agar/maltodextrin of 1/0.015/0.15. Cylindrical samples were made and cut from random positions within the sample with a hollow punch in 1cm-diameter by 4cm-long cylinders. Samples were dried by convection in an Armfield tunnel dryer (Model UOP8-G, Hampshire, UK) with air at 55°C and air speed of 1.6m/s, until constant weight.

## 2.2. Sorption Isotherms

Materials with various moisture contents and water activities were obtained by rehumidification of powdered air-dried samples at various relative humidity levels over saturated salt solutions in desiccators at 25°C. Relative humidity of the saturated solutions was checked by measuring their water activity with an Aqualab (model series 3, Decagon Devices Inc, USA).

# 2.3. Glass transition temperature (Tg)

The glass transition temperature of equilibrated samples was measured with a Differential Scanning Calorimeter DSC Pyris 1 (Perkin Elmer, Shelton, CT, USA).

## 2.4. Mathematical modeling

The mathematical relationships used in this contribution are presented in Table 1.

Table 1. Mathematical relationships between moisture content (X), water activity  $(a_w)$ , and/or glass transition temperature (Tg)

Model & Refernce	Mathematical expression	Eq.
GAB [1]	$X = \frac{(X_m Y K a_w)}{(1 - K a_w)(1 - K a_w + Y K a_w)}$	(1)
Flory-Huggins [3]	$ln a_w = \ln(1 - \phi_p) + \phi_p - \frac{\phi_p}{N} + \chi \phi_p^2$	(2)
Gordon-Taylor [7]	$Tg = \frac{(1 - w) Tg_{s} + k w Tg_{w}}{(1 - w) + k w}$	(3)
Khalloufi-Ratti [9]	$Tg = \frac{A a_w^2 + B a_w + C}{D a_w^2 + E a_w + 1}$	(4)

## 3. Results and discussion

Figure 1 shows the results obtained by using the Flory-Huggins model to describe water activity as a function of volume fraction. The Flory-Huggins model was satisfactory for carrot, but not for other food systems investegated in this contribution (e.g. AM DE19, AM DE36 and potato). According to Kocherbitov (2016), the Flory-Huggins equation is not able to describe the glassy part of water sorption isotherms of some polymers [4]. As the Flory-Huggins model was not suitable for all the four food systems, the GAB model model will be used for the next steps of this study (Figure 2 and Table2).

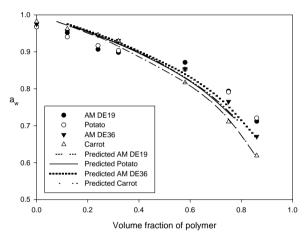


Figure 1. Comparison between experimental data and predictions of Flory-Huggins model

The Tg values for carrots and potatoes, obtained in this investigation, are close to those reported by Karmas et al. (1992). Georget et al. (1999) detected two glass transition temperatures for carrot material associated with two phases: a sugar-rich phase and a cell wall-rich phase. The Tg value found in the current study is considered to be in agreement with those of the sugar-rich phase but lower than those of the cell wall rich phase [17]. Three main saccharides occurring commonly in carrot roots are glucose, fructose and sucrose [18], thus the glass transition temperature in carrots are related to Tg for those three types of sugars. The Tg value of carrots is also similar to the one of rich glucose-fructose fruit such as raspberry ( $Tg_s = 42.62$ °C) [2]. In the case of potato, the Tg value in both native or non-native potato starch reported in literature (120°C) is much higher than the experimental data found in the present study (49.8  $\pm 12.3$ °C) for dry potato [5, 19]. Significant differences between Tg

values of dried potato tuber and potato starch was also observed by Chirife et al. (1996). According to Biliaderis et al. (1986), the absence of a clearly detectible glass transition in native starch is due to the amorphous chains locked by crystalline domains, the decrease of mobility of the amorphous chain by physical crosslinks and the presence of inter-crystalline phases that do not follow normal thermal behavior. The constants  $Tg_s$  and k of the Gordon-Taylor model (Eq. 3) were estimated by non-linear regression for the four types of sample materials, which results are shown in Table 2. The k values of the four products studied in the present work were in the range reported for fruits and vegetables such as onion (k = 4.3), raspberry (k = 4.7), strawberry (k = 4.3), mango (k = 4.5), kiwifruit (k = 4.9), gooseberry (k = 5.7) and banana (k = 6.1) [2, 14, 15, 16, 20, 21]. The k value is an estimate of the plasticization effect of water, which means the strength of interaction between water and the food solids. Higher values indicate a greater plasticizing effect of water on solids [12]. From Table 2, it can be observed that water has a greater plasticizing effect on potato than on carrot. For carrot, this plasticizing effect of water was the lowest among the four products.

Table 2. Parameters involved in the Gordon-Taylor model (Eq. 3, Table 1)

		, , , , ,		
	Tg (°C)	k	$r^2$	
AM DE19	108.4	4.9	0.97	
AM DE36	81.9	5.2	0,99	
Potato	76.2	6.8	0.99	
Carrot	35.2	4.3	0.96	

State diagrams (Figure 2) was built by using experimental data and the predictions obtained from the mathematical model of GAB expression (for water sorption) and from Khalloufi-Ratti model (for glass transition temperature). As it can be seen, the predictions obtained by both models are in agreement with the experimental data. The monolayer water content ( $X_m$ ) obtained from the GAB equation is an important parameter for stability of foods, which depends on chemical composition and temperature of the material. A product is most stable below  $X_m$  where rates of deteriorative reactions are minimal [22]. At temperature of  $25^{\circ}C$ , the estimated values of the parameter  $X_m$  is 0.049 kg/kg (db) for AM DE19, 0.065 kg/kg (db) for AM DE36, 0.056 kg/kg (db) for potato. These values were found to be lower than the one

for carrot, which was 0.195 kg/kg (db). These results are close to those reported by Kiranoudis et al. (1993) which found that the  $X_m$  value of potato was 0.087 and that of carrot was 0.21 kg/kg (db).

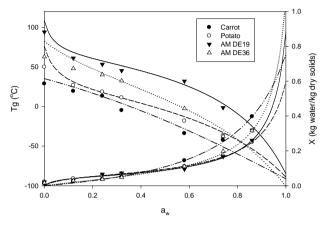


Figure 2. State diagram of cellular and non-cellular food materials. Lines are predicted data obtained by using GAB and Khalloufi-Ratti models

The relationship between  $a_w$  and Tg has been reported to be sigmoid [11]. The Khalloufi-Ratti model [9] allows capturing this sigmoidal profile for all the food systems investigated in this study (Figure 2). This model is a combination of paramters obtained previously from *Gordon-Taylor* and *GAB* models (Table 1).

Table 2 shows the critical water content and critical water activity of four products at  $4^{\circ}$ C and  $25^{\circ}$ C obtained from state diagram (Figure 2). The critical water content (CWC) and critical water activity (CWA) are the value at which the glass transition occurs, at a determined storage temperature of the product. These value are helpful to show the dependence of Tg of product on moisture content or water activity. For example, if the AM DE19 is conserved at  $25^{\circ}$ C, the CWC and CWA at which the glassy system AMDE19 transformed to a rubbery state is 0.096kg/kg dm and 0.536, respectively. According to the water activity concept, foods are most stable at their monolayer moisture content. While the glass transition concept propose that amorphous matrix are more stable at or below the corresponding Tg [10, 13].

	4°C		2	5°C
	$a_{wc}$	$X_c$	$a_{wc}$	$X_c$
AM DE19	0.6765	0.1336	0.5389	0.0966
AM DE36	0.4883	0.0865	0.3439	0,0567
Potato	0.3416	0.0711	0.1453	0.0450
Carrot	0.3303	0.0493	0.1105	0.0145

Table 3. Critical water activity ( $aw_c$ ) and Critical water content ( $X_c$ )

#### 4. Conclusions

Water activity  $(a_w)$  and glass transition temperature (Tg) are relevant concepts to predict the stability of food products. The Flory-Huggins model was able to describe the sorption isotherm of carrot but not for other food systems investigated in this study. GAB and Khalloufi-Ratti models were succusfuly able to capture the experimental profile of cellular and non cellular food systems. These two mathemetaical models can be used to construct the state diagrams which describes the physical states as a function of water activity and water content of foods. This state diagram can be used as a significant tool to help food scientists, food engineers and food-packaging researchers to develop processing protocols and selecting storage conditions. In terms of plasticizing effect of water, it seems that cellular and noncellular systems have comparable values. Although the number of food samples used in this study was limited, this contribution suggests that the chemical composition of food systems could have more impact on their Tg and stability than the presence of cell structures. Further investigations with diverse food systems are required to confirm this preliminary finding.

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