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Moussa, S.; Concepción Heydorn, P.; Arribas Viana, MDLD.; Martinez Feliu, A. (2020). The nature of active Ni sites and the role of Al species in the oligomerization of ethylene on mesoporous Ni-Al-MCM-41 catalysts. *Applied Catalysis A General*. 608:1-10.
<https://doi.org/10.1016/j.apcata.2020.117831>



The final publication is available at

<https://doi.org/10.1016/j.apcata.2020.117831>

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Additional Information

Supplementary Material

The nature of active Ni sites and the role of Al species in the oligomerization of ethylene on mesoporous Ni- Al-MCM-41 catalysts

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Table S1. Initial (TOS = 1 min) and *pseudo*-steady state (TOS = 60 min) carbon number distribution of oligomers (in wt%) for $x\text{Ni}/\text{Al-M41}$ catalysts with different Ni content in the ethylene oligomerization experiments performed at 120 °C, 1 bar total pressure (0.95 bar ethylene, balanced by Ar), and WHSV of 33 h⁻¹. No products higher than C₈ were found at these reaction conditions.

| | 1Ni/Al-M41 | | 3Ni/Al-M41 | | 5Ni/Al-M41 | | 10Ni/Al-M41 | |
|-------------------------------------|------------|-----------------|------------|-----------------|------------|-----------------|-------------|-----------------|
| | Initial | SS ^a | Initial | SS ^a | Initial | SS ^a | Initial | SS ^a |
| X _{ethyl} ^b (%) | 7.1 | 2.1 | 9.0 | 2.8 | 10.3 | 3.1 | 10.8 | 3.2 |
| Oligomer distribution (wt%) | | | | | | | | |
| C ₄ ⁼ | 88.4 | 92.0 | 87.5 | 91.8 | 87.8 | 91.7 | 87.7 | 91.4 |
| C ₅ ⁼ | 1.5 | 0.3 | 1.3 | 0.2 | 1.1 | 0.2 | 1.1 | 0.2 |
| C ₆ ⁼ | 7.1 | 6.7 | 8.1 | 7.0 | 8.3 | 6.8 | 8.3 | 7.2 |
| C ₇ ⁼ | 0.6 | 0.0 | 0.6 | 0.0 | 0.5 | 0.0 | 0.5 | 0.0 |
| C ₈ ⁼ | 2.4 | 1.0 | 2.5 | 1.0 | 2.3 | 1.3 | 2.4 | 1.2 |

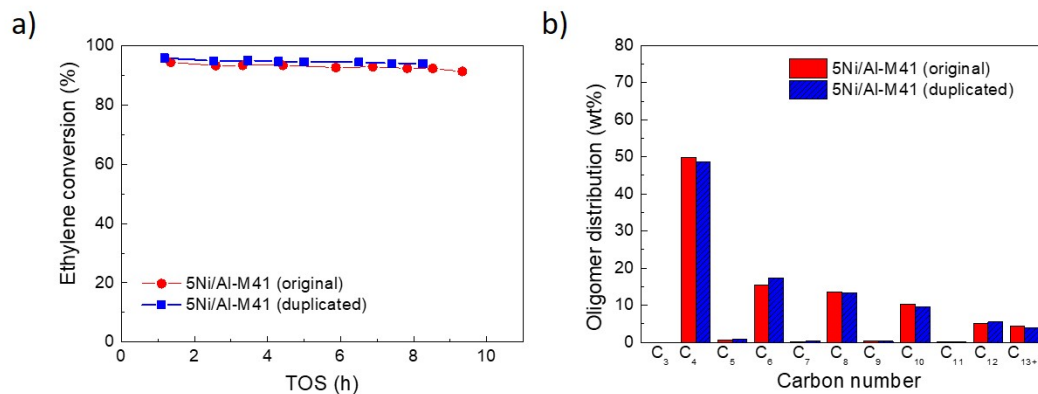
^a SS: *pseudo*-steady state. ^b Conversion of ethylene.

Table S2. Carbon number distribution of oligomers (in wt%) in the *pseudo*-steady state for $x\text{Ni}/\text{Al-M41}$ catalysts obtained in the high-pressure ethylene oligomerization experiments. Reaction conditions: 120 °C, 35 bar total pressure (26 bar ethylene, balanced by Ar), and WHSV of 10 h⁻¹.

| Catalyst | 1Ni/Al-M41 | 3Ni/Al-M41 | 5Ni/Al-M41 | 10Ni/Al-M41 |
|-----------------------------|------------|------------|------------|-------------|
| X_{ethyl} (%) | 41.6 | 77.8 | 91.2 | 92.7 |
| Oligomer distribution (wt%) | | | | |
| $\text{C}_4^=$ | 60.7 | 56.8 | 49.8 | 41.6 |
| $\text{C}_5^=$ | 0.4 | 0.4 | 0.5 | 0.4 |
| $\text{C}_6^=$ | 9.9 | 13.3 | 15.5 | 16.0 |
| $\text{C}_7^=$ | 0.2 | 0.2 | 0.2 | 0.2 |
| $\text{C}_8^=$ | 8.4 | 11.8 | 13.7 | 13.3 |
| $\text{C}_9^=$ | 0.5 | 0.4 | 0.4 | 0.3 |
| $\text{C}_{10}^=$ | 7.3 | 8.8 | 10.3 | 11.8 |
| $\text{C}_{11}^=$ | 0.5 | 0.2 | 0.2 | 0.3 |
| $\text{C}_{12}^=$ | 7.2 | 4.6 | 5.1 | 9.5 |
| $\text{C}_{13+}^=$ | 4.9 | 3.5 | 4.3 | 6.6 |

Fig. S1. Reproducibility of catalytic experiments at high and ambient pressure conditions over selected $x\text{Ni}/\text{Al-M41}$ catalysts.

A) Ethylene conversion-TOS curves (a) and product distribution in the steady state (b) at 120 °C, 35 bar, and WHSV of 10 h⁻¹ for catalyst 5Ni/Al-M41.



B) Ethylene conversion-TOS curves (a) and product distribution in the steady state (b) at 120 °C, 1 bar, and WHSV of 33 h⁻¹ for catalyst 10Ni/Al-M41.

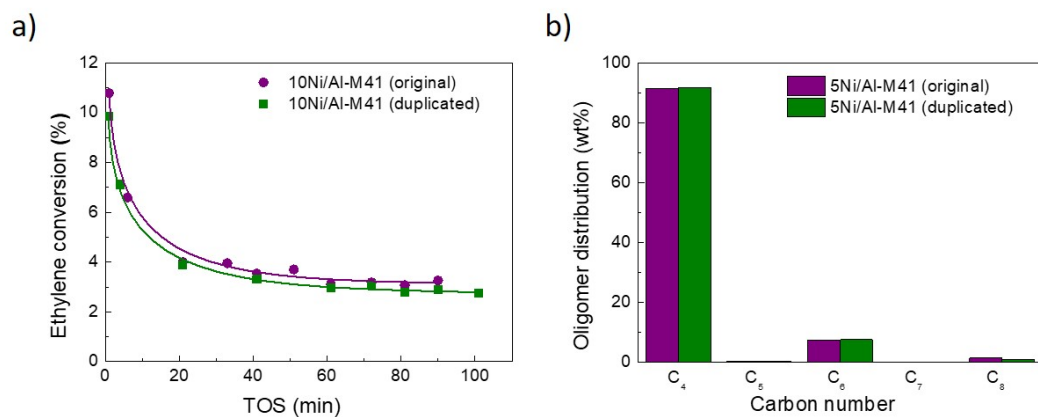


Fig. S2. Low-angle XRD patterns of Al-M41 support and impregnated xNi/Al-M41 catalysts with different Ni loading.

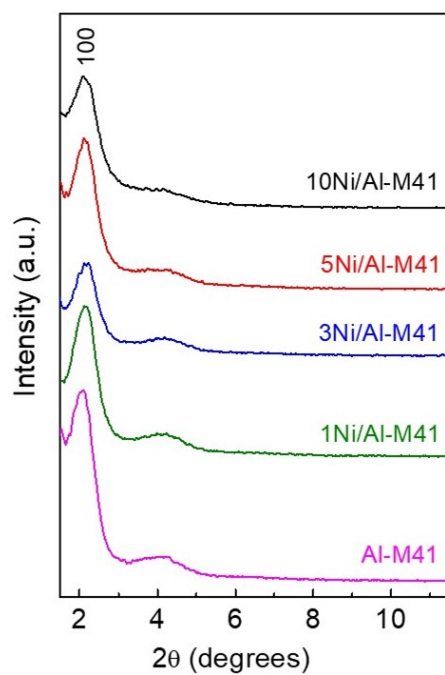


Fig. S3. Nitrogen adsorption isotherms (a) and BJH-KJS pore size distributions (b) for the Al-M41 carrier and x Ni/Al-M41 catalysts. For the sake of clarity, the isotherms for samples 1Ni/Al-M41, 3Ni/Al-M41, 5Ni/Al-M41, and 10Ni/Al-M41 have been up-shifted by, respectively, 110, 194, 320, and 451 cm^3/g .

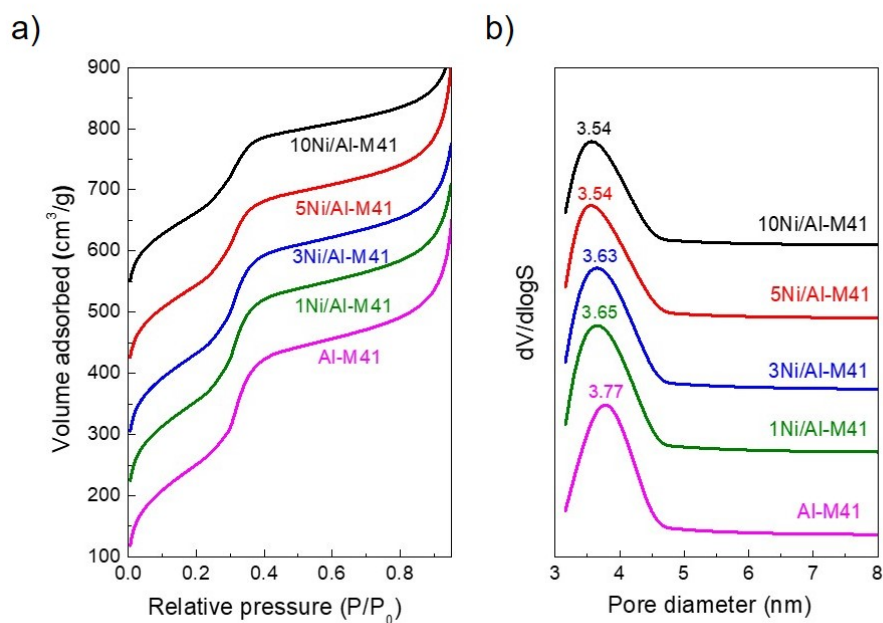


Fig. S4. High-angle XRD patterns of impregnated x Ni/Al-M41 catalysts with different Ni loadings.

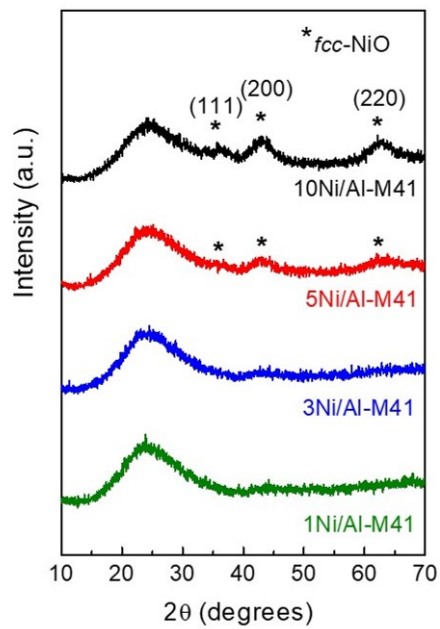


Fig. S5. H₂-TPR profile of NiO crystallites with average particle size of 30 nm physically mixed with the Al-MCM-41 support to obtain a Ni content of 5 wt%.

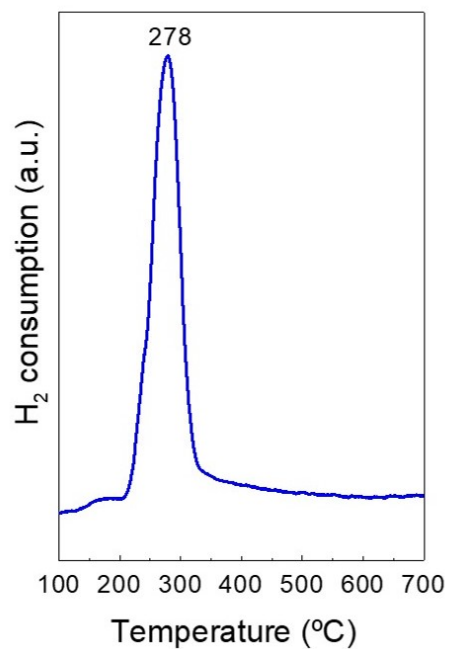


Fig. S6. Deconvoluted H₂-TPR profiles for catalysts 1Ni/Al-M41 (1.3 wt% Ni), 3Ni/Al-M41 (2.8 wt% Ni), and 5Ni/Al-M41 (5.7 wt% Ni).

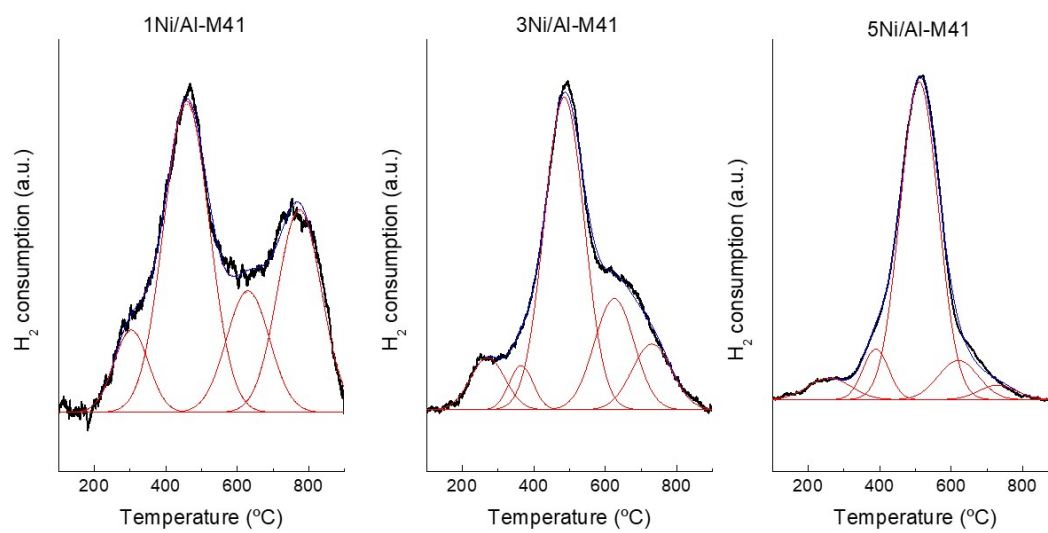
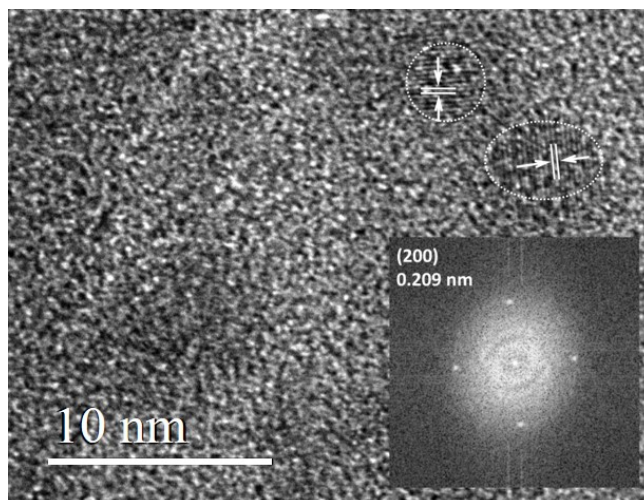


Fig. S7. TEM image of NiO nanoparticles in the impregnated 1Ni/Al-M41 catalyst with Fast Fourier Transform (FFT) analysis of a selected nanoparticle.



A lattice spacing of 0.209 nm was determined by FFT, in line with the theoretical value (0.2084 nm) of the (200) plane of *fcc*-NiO nanoparticles.

Fig. S8. a) FTIR spectra of adsorbed CO at increasing CO dosing (0.14 – 2.0 mbar) for the impregnated 5Ni/Al-M41 sample; b) second derivative curves for selected spectra.

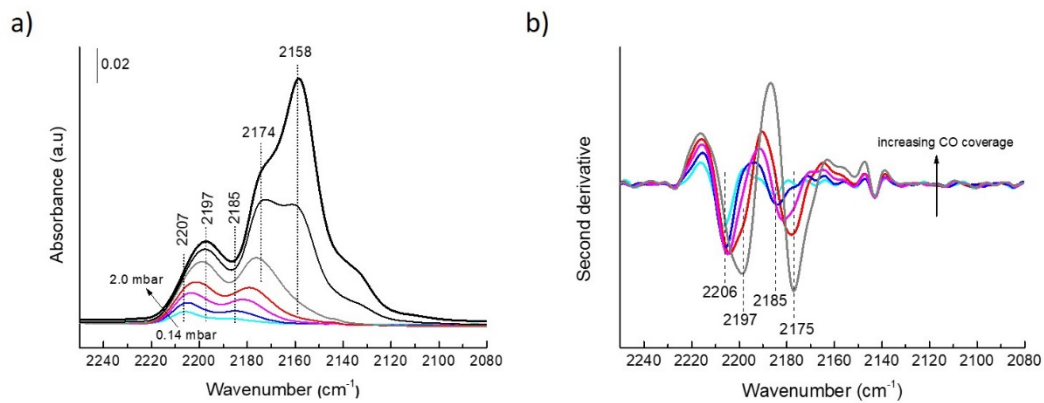


Fig. S9. Deconvoluted FTIR-CO spectrum at CO saturation of Ni-carbonyls of an Al-free Ni-Si-M41 sample (1.7 wt% Ni) prepared by grafting (see main text) after thermal treatment in flowing N₂ at 300 °C. Only the region of Ni-carbonyls is shown for the sake of clarity.

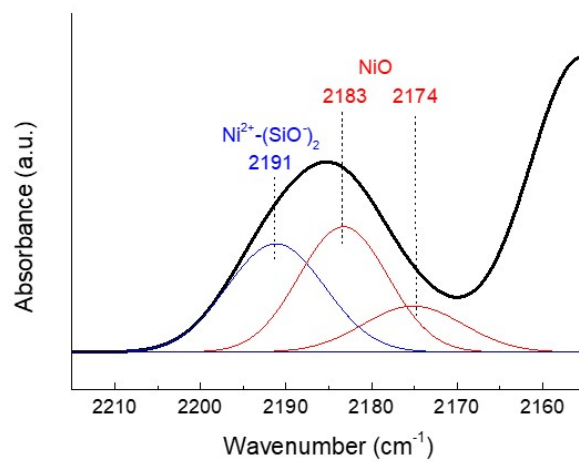


Fig. S10. Evolution with Ni loading of the integrated area of the different Ni²⁺-CO IR bands (ion-exchanged: 2207 cm⁻¹, grafted on silanols: 2197 cm⁻¹, NiO: 2185 cm⁻¹) for thermally treated (N₂, 300 °C) xNi/Al-M41 catalysts assessed from the deconvoluted IR spectra at CO saturation of Ni-carbonyl bands.

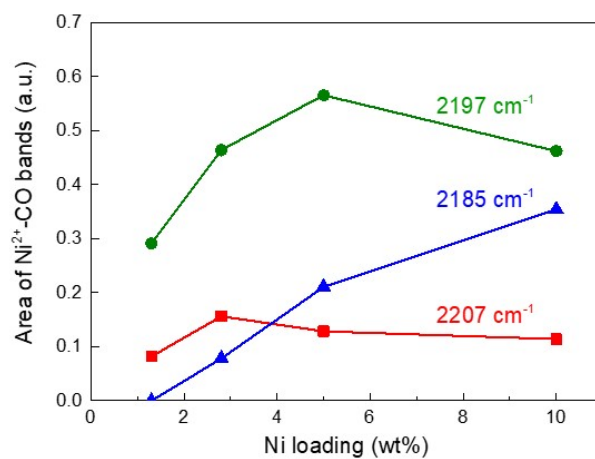


Fig. S11. Ethylene conversion rate as a function of TOS (a) and of Ni loading at TOS of 1 min and > 60 min (b) for $x\text{Ni}/\text{Al-M41}$ catalysts. Reaction conditions: 120 °C, 1 bar total pressure (0.95 bar ethylene + 0.05 bar Ar), and WHSV of 33 h^{-1} .

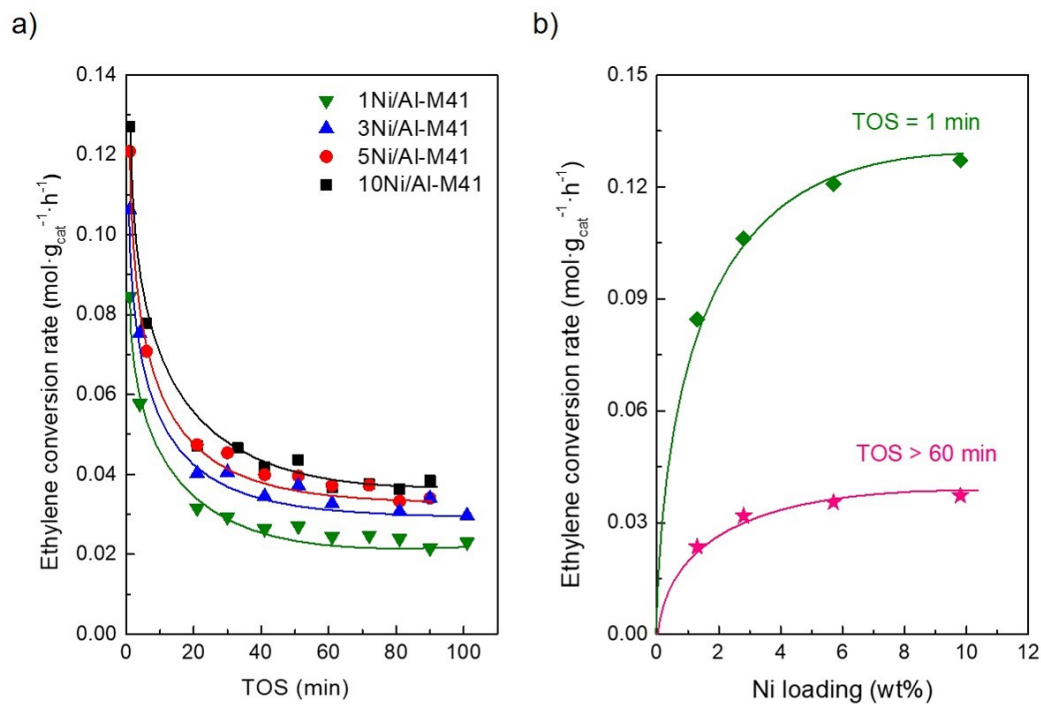


Fig. S12. Evolution of ethylene conversion with TOS for $x\text{Ni}/\text{Al-M41}$ catalysts at 120 °C, 35 bar total pressure (26 bar ethylene), and WHSV of 10 h⁻¹.

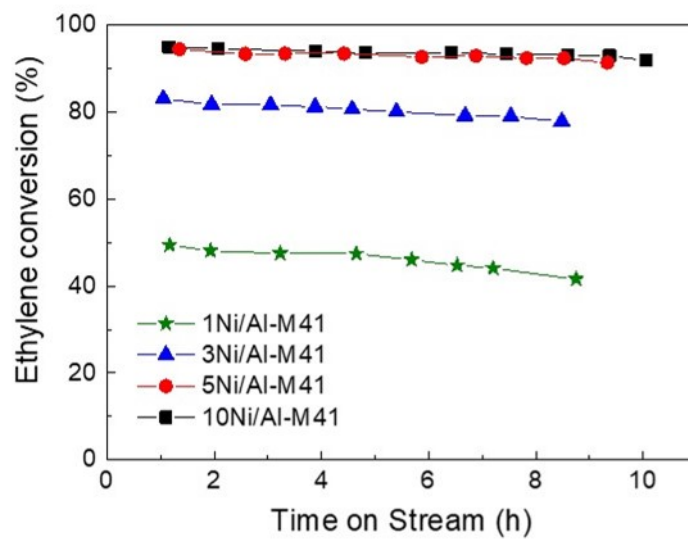


Fig. S13. (a) FTIR spectrum at CO saturation of Ni-carbonyl bands for 5Ni/Al-M41 catalyst after 70 min of in situ reaction with ethylene at 120 °C and 1 bar, and (b) second derivative curve.

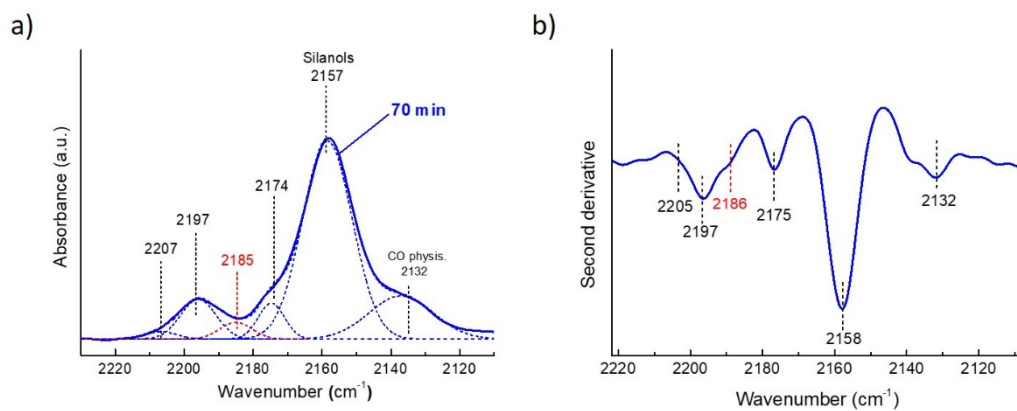


Fig. S14. FTIR spectra at CO saturation of Ni-carbonyl bands for 3Ni/Al-M41 catalyst after the pretreatment in N₂ at 300 °C (0 min) and after 70 min of in situ reaction with ethylene at 120 °C and 1 bar.

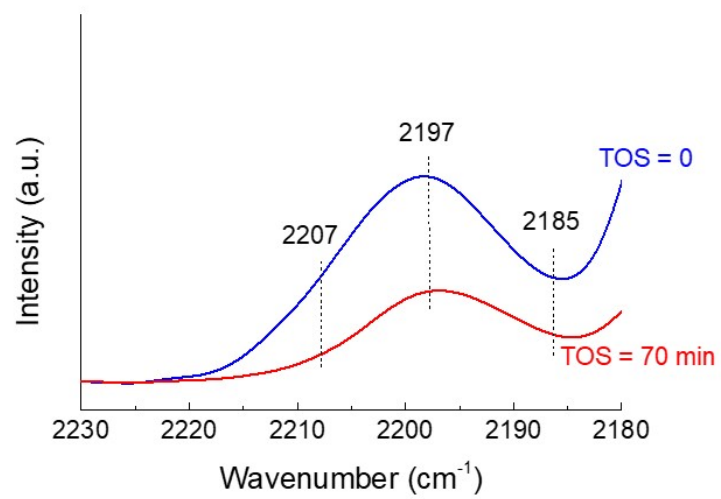
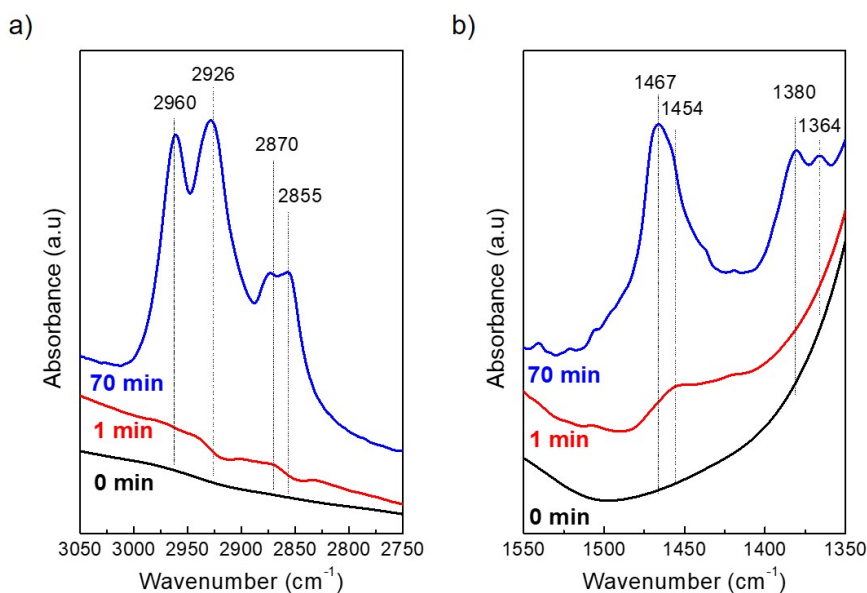


Fig. S15. FTIR spectra in the C-H stretching (a) and bending (b) vibration regions for the 5Ni/Al-M41 catalyst after the thermal treatment at 300 °C (0 min) and after reaction with ethylene at 120 °C and 1 bar for 1 and 70 min and subsequent evacuation of the cell at 120 °C for 1 h under dynamic vacuum of 10^{-5} mbar. The IR spectra were normalized by sample overtone area.



As shown in the figures, characteristic C-H stretching and bending IR bands of CH_3 ($\nu_{\text{as}} = 2960 \text{ cm}^{-1}$, $\nu_{\text{s}} = 2870 \text{ cm}^{-1}$, $\delta_{\text{s}} = 1364 - 1380 \text{ cm}^{-1}$, $\delta_{\text{as}} = 1440 - 1470 \text{ cm}^{-1}$) and CH_2 ($\nu_{\text{as}} = 2926 \text{ cm}^{-1}$, $\nu_{\text{s}} = 2855 \text{ cm}^{-1}$, $\delta = 1440 - 1470 \text{ cm}^{-1}$) groups are observed.

Fig. S16. Low- (a) and high-angle (b) XRD patterns of Ni catalysts grafted on silica materials: Ni-Si-M41 (1.7 wt% Ni) and NiO-SiO₂ (2.7 wt% Ni).

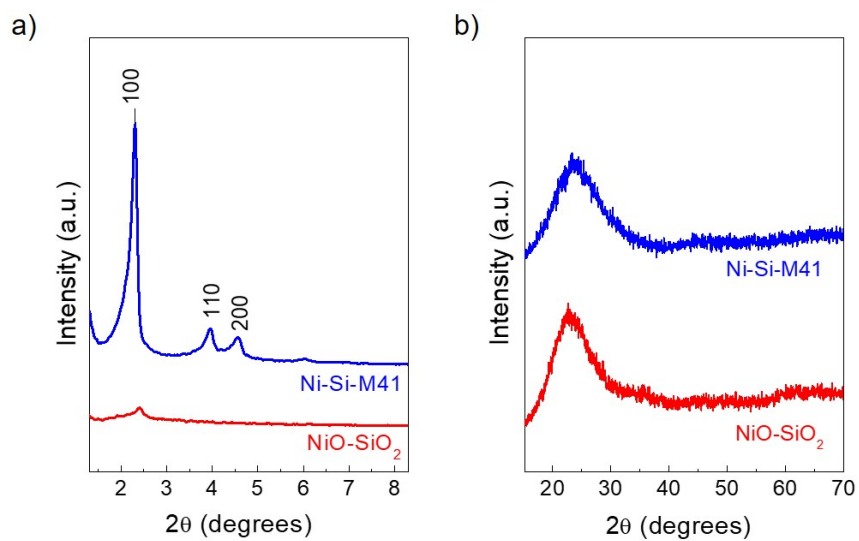


Fig. S17. Representative STEM image showing the presence of small (2 – 5 nm) NiO nanoparticles in the Al-free NiO-SiO₂ sample.

