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Additional Information

Microbial inactivation by means of ultrasonic assisted supercritical CO₂. Effect on cell 1 2 ultrastructure 3 Angela Gomez-Gomez^a, Edmundo Brito-de la Fuente^b, Críspulo Gallegos^b, Jose 4 V. Garcia-Perez^a, Amparo Quiles^a and Jose Benedito^a 5 6 7 ^a Grupo ASPA, Departamento de Tecnología de Alimentos, Universitat Politècnica de València, 8 Camí de Vera s/n, València, E46022, Spain 9 ^b Fresenius-Kabi Deutschland GmbH, Product and Process Engineering Center, 10 Pharmaceuticals & Device Division, Siemensstraße 27, 61352. Bad Homburg, Germany 11 12 Abstract 13 14 The effect of ultrasound (HPU) on the supercritical carbon dioxide (SC-CO₂) inactivation 15 of vegetative bacteria (Escherichia coli, Brevundimonas diminuta) and a fungal spore (Aspergillus niger) at different pressures (100 and 350 bar) and temperatures (35, 50 16 and 60°C) was assessed. The effect of SC-CO₂ + HPU on the microbial cell ultrastructure 17 was also evaluated by microscopy techniques (FESEM and TEM). HPU enhanced the 18 19 SC-CO₂ inactivation treatments, showing an average increase of 4.8, 3.4 and 1.3 logcycles of reduction for E. coli, B. diminuta and A. niger, respectively. In general, the 20 higher the pressure and temperature, the higher the inactivation. A. niger spores were 21 22 found to be more resistant than vegetative bacteria. Microscopy analysis revealed significant morphological changes, including damaged cell walls, and major alteration 23 24 and loss of cytoplasmic content. Therefore, the $SC-CO_2 + HPU$ technology appears to be effective for microbial inactivation purposes despite the complexity of the cell wall. 25 26 27 28 **Keywords:** supercritical CO₂, high power ultrasound, bacteria, fungal spore, 29 ultrastructure.

31 **1. Introduction**

32 Vegetative bacteria and fungal spores can easily become contaminants of food and 33 pharmaceutical products, leading to product spoilage and causing human disease. In 34 this regard, the assurance of microbiological safety is essential for the industry. 35 Nowadays, thermal treatments are the most common preservation methods in the food 36 and pharmaceutical sectors. In order to prevent heat damage related to thermal 37 treatments and obtain higher quality products, novel non-thermal technologies, applied individually or in combined form, have been investigated and developed during the last 38 few years. Some of these so-called non-thermal technologies are irradiation [1], high 39 40 power ultrasound [2], pulsed electric fields [3], high hydrostatic pressure [4] and supercritical fluids [5]. 41

The supercritical state of carbon dioxide (SC-CO₂) is reached at moderate pressure and 42 temperature (73.8 bar and 31.1°C), avoiding the negative thermal effects of traditional 43 44 preservation methods. In supercritical conditions, CO₂ presents lower viscosity than when in the liquid state and higher density than when in the gaseous state, making SC-45 CO₂ an excellent solvent that can contribute to the removal of vital components of 46 microbial cells. In this sense, SC-CO₂ has already proven to be an effective method for 47 the inactivation of some microorganisms, minimally affecting the physicochemical 48 49 properties of the treated products [6–8]. However, SC-CO₂ treatments often require long 50 processing times and/or high temperatures and pressures to provide the necessary 51 microbial reduction that ensures product safety. As an example, more than 75 min were 52 insufficient to achieve the complete inactivation of *E. coli* in apple juice at 32°C and 100-300 bar [9]. For this reason, it is of great interest to combine the SC-CO₂ treatment with 53 54 other non-thermal techniques, such as high power ultrasound (HPU), high hydrostatic pressure (HHP) [4], pulsed electric fields (PEF) [10] or the addition of antimicrobial 55 agents, such as hydrogen peroxide [11]. In this regard, the application of HPU to the SC-56 CO₂ treatments has already been demonstrated to intensify the inactivation of a wide 57 range of vegetative bacteria and yeasts [12,13]. However, the SC-CO₂ + HPU 58 inactivation of filamentous fungal spores has not been explored yet. 59

The most widely accepted inactivation mechanisms of SC-CO₂ are linked to the diffusion and solubilisation of CO₂ into the external media causing a drop in pH that could damage or alter the microbial cell membrane. Thus, CO₂ penetrates into the cells, reducing the internal pH and extracting intracellular vital components which, eventually, can lead to cell death [14]. When HPU is implemented, the heat and mass transfer processes are enhanced due to cavitation effects, which could increase the CO₂ diffusion rate,

accelerating the SC-CO₂ inactivation mechanisms. In addition, HPU could damage or 66 crack the cell walls of the microorganisms [12,13]. A better understanding of the 67 inactivation mechanisms exerted by the combination of SC-CO2 and HPU is important in 68 69 order to find improved strategies with which to guarantee the safety and stability of the 70 treated products, as well as optimize the process conditions or the equipment. For that purpose, the analysis of the treated microbial cells at cellular level using microscopy 71 72 techniques constitutes a valuable approach. Several authors observed the ultrastructure of microbial cells after SC-CO₂ inactivation treatments and stated that there was a direct 73 74 relation between the permeabilization of the cell membrane and the inactivation [15,16]. 75 Additionally, Ortuño et al. [17] investigated the effect of the SC-CO₂ + HPU treatment on 76 the intracellular structure of vegetative microorganisms (E. coli and S. cerevisiae). 77 However, there has been no prior analysis of the cell structural effects linked to the SC-CO₂ + HPU treatment on filamentous fungal spores. Moreover, the analysis of the 78 changes in the external structure of the microbial cells after the SC-CO₂ + HPU treatment 79 80 is unexplored. Therefore, the objective of this study was to evaluate (i) the intensification of the SC-CO₂ + HPU inactivation of different bacteria (E. coli and B. diminuta) and a 81 82 fungal spore (A. niger) and (ii) the effect of the inactivation treatment on the external morphology and the intracellular structure of the microbial cells. 83

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- 85

2. Materials and methods

86 2.1. Preparation of the bacterial suspensions: *Escherichia coli* and 87 *Brevundimonas diminuta*

E. coli CECT 101 and B. diminuta CECT 313 were obtained from the Spanish Type 88 Culture Collection (CECT, Valencia, Spain). E. coli is a facultative anaerobic gram-89 negative bacteria with a cell size of around 1 × 3 µm [18], highly common in contaminated 90 91 food and pharmaceutical products. B. diminuta is an aerobic gram-negative bacteria, which is used to test the porosity of pharmaceutical grade filters of 0.2 µm because of its 92 93 small size [19]: typically of around 0.3 x 1.0 µm [20]. A single colony of each bacterium 94 was inoculated in 50 mL of nutrient broth (Scharlab, Barcelona, Spain) and grown 95 overnight (18-24 h) at 37°C for *E. coli* and 30°C for *B. diminuta*, using an incubation 96 chamber (3000957, J.P. Selecta, Spain) and an orbital shaker at 120 rpm (3000974, J.P. 97 Selecta, Spain). 50 µL of the overnight starter culture were transferred to a new growth 98 medium and it was incubated until ensuring the stationary phase was reached, 14 h at 37°C for *E. coli* and 36 h at 30°C for *B. diminuta* [21]. After that, 5 mL of the bacterial 99

suspension in the stationary phase were inoculated in 60 mL of deionized water until a
 concentration of around 10⁸ CFU/mL.

102

103 2.2. Preparation of the *Aspergillus niger* spore suspension

104 A. niger CECT 2807 was also obtained from the Spanish Type Culture Collection (CECT, Valencia, Spain). A. niger is an aerobic spore-forming filamentous fungi, commonly 105 present in the environment and, thus, usually present in contaminated food and 106 107 pharmaceutical products [22]. A. niger was cultured on Potato Dextrose Agar (Scharlab, Barcelona, Spain) at 25°C for 7 days. After that, spores were rubbed with 10 ml of 0.1% 108 109 (v/v) Tween 80, collected and kept at 4°C until use. Prior to each treatment, 5 mL of the A. niger spore suspension were inoculated in 60 mL of deionized water until a 110 concentration of around 107 CFU/mL. 111

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113 2.3. Ultrasonic assisted supercritical fluid inactivation treatments

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115 The inactivation treatments with supercritical carbon dioxide (SC-CO₂) were performed 116 in a supercritical fluids lab-scale equipment and batch mode. A high-power ultrasound (HPU) transducer, embedded in the treatment chamber (600 mL of internal volume) 117 through the cap, was used to perform the combined $SC-CO_2 + HPU$ treatments. The 118 119 ultrasound system consisted mainly of a high power piezoelectric transducer, a 120 sonotrode and a power generation unit. The power supplied was 50 ± 5 W (I= 250 ± 10 mA; U= 220 \pm 5 V) and the frequency was 30 \pm 2 kHz. Electrical parameters were 121 measured with a digital power meter (WT210, Yokogawa Electric Corporation, Tokyo, 122 123 Japan). This system was explained in detail in a previous study [21].

SC-CO₂ and SC-CO₂ + HPU inactivation treatments were carried out on 65 mL of 124 inoculated water at two levels of pressure and temperature for each microorganism. The 125 126 pressure (pressurization rate of about 70 bar/min) was set at 100 and 350 bar for all the 127 microorganisms, as they are common pressures used in SC-CO₂ microbial inactivation 128 studies [23]. The temperature was set at 35 and 50°C for E. coli and B. diminuta in order 129 to select a low temperature (35 °C), very close to the critical temperature for CO₂ and a 130 mild, but non-lethal, temperature (50°C) for the vegetative bacteria considered in this study. In this regard, preliminary experiments revealed that no inactivation was found for 131 inoculated E. coli and B. diminuta in deionized water using a water bath and heating at 132 50°C for 50 min. In the case of A. niger, treatments were carried out at 50 and 60°C due 133

to the known greater resistance of fungal spores to SC-CO₂ compared to vegetative
bacteria [23]. Samples of around 2 mL were collected (undergoing a sudden
depressurization to atmospheric pressure) during the treatments at different times,
depending on the process conditions and type of microorganism. All the experiments
were carried out in triplicate.

139

140 2.4. Microbiological analyses

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142 The standard plate count was used to measure the number of surviving microorganisms. 143 Serial dilutions of the treated samples were prepared and 100 µL of the appropriate dilutions were spread on PCA for the bacteria and PDA for A. niger (Scharlab, Barcelona, 144 Spain) in triplicate. Plates were incubated at 37°C and 24 h for *E. coli*, 30°C and 48 h for 145 *B. diminuta* and 25°C and 72 h for *A. niger*. The initial microbial population in the sample 146 was determined following the same procedure. Results were expressed as log_{10} (N/N₀), 147 where N₀ represents the number of cells initially inoculated in the deionized water and N 148 149 the number of cells after treatment.

150

152

The non-linear Weibull model following the decimal logarithmic form written by Peleg [24]
has been demonstrated to be sufficiently robust for the prediction of microbial inactivation
[25], and was used in this study (Eq. (1)).

156

157
$$\log_{10} \frac{N}{N_0} = -b \cdot t^n$$
 Eq. (1)

158

where N₀ indicates the initial number of microorganisms in the sample (CFU/mL), N is the number of microorganisms in the sample after the treatment time t (CFU/mL), n (dimensionless) is the shape factor and b (min⁻ⁿ) is the rate parameter.

162

163 The constants of the model (b and n) were computed by minimizing the sum of squared 164 differences between the experimental and predicted levels of inactivation using Solver 165 from Microsoft Excel[™]. The root mean squared error (RMSE, Eq. 2) and the coefficient 166 of determination (R², Eq. 3) were determined to evaluate the goodness of fit.

168 RMSE=
$$\sqrt{\frac{\sum_{k=1}^{Z}(y_k - y_k *)^2}{z}}$$
 Eq. (2)

169

170 R²= 1-
$$\frac{S_{yx}^{2}}{S_{y}^{2}}$$

171

where *y* and *y*^{*} are the experimental and the estimated data, respectively; z is the number of experimental data, and S_{yx} and S_y are the standard deviations of the estimation and the sample deviation, respectively.

175

The model can be fitted to both downward concave survival curves (n>1) and upward concave curves (n<1); and the log linear curve is a special case where n=1. As described elsewhere [26], the time required to achieve the complete inactivation (t_x) of every microorganism was calculated from Eq. 1 and from the b and n values of the Weibull model obtained for each condition, where x is the average in log-cycles for the complete inactivation of each microorganism (7.9 log-cycles in the case of *E. coli*, 8.1 log-cycles in that of *B. diminuta* and 6.8 log-cycles for *A. niger*).

183

184 2.6. Statistical analysis

In order to evaluate the effect of both the treatment conditions (pressure, temperature and use of HPU) and the type of microorganism on the inactivation, a general linear model (GLM) was performed using Statgraphics Centurion XVI (Statpoint Technologies Inc., Warrenton, VA, USA). Fisher's least significant difference (LSD) was used to discriminate among the means (p<0.05).</p>

190

191 2.7. Electron microscopy observations

The microscopy observations of the microbial cells were performed after and before the SC-CO₂ + HPU treatments. The conditions selected were those that achieved the complete microbial inactivation of each microorganism: 50°C, 350 bar and 2 min in the case of *E. coli* and *B. diminuta* and 60°C, 350 bar and 10 min for *A. niger* spores.

In order to observe the external morphology of the microbial cells, a field emission scanning electron microscope (FESEM) was used (ZEISS ULTRA 55, Oxfrod Instruments, Abingdon, UK). To this end, microbial samples were centrifuged at 2600 rpm for 5 min and filtered ($0.2 \mu m$ of pore diameter). Then, samples were placed in the holder, frozen by immersion in liquid nitrogen and transferred to a cryogenic unit

Eq. (3)

(PP3010T, Quorum Technologies, East Sussex, UK) to be sublimated and coated with
platinum by sputtering at 5 mA for 20 s. Samples were observed at 1 kV at a working
distance of between 3-5 mm.

For the observation of the intracellular structure of the microorganisms, transmission 204 electron microscopy (TEM) was used (HT-7800 120 kV, Hitachi High-Technologies, 205 206 Tokyo, Japan). For this purpose, microbial samples were centrifuged at 2600 rpm for 5 min, fixed with 25 g/L glutaraldehyde solution for 24 h at 4 °C and post-fixed with 20 g/L 207 208 osmium tetroxide solution for 1.5 h. After that, cells were stabilized with agarose solution 209 (3 g/100mL) at 30°C and stored at 4°C for 24 h. The solidified agar with the cells was cut 210 into cubes (3 mm³), which were fixed with 25 g/L glutaraldehyde solution; post-fixed with 211 20 g/L osmium tetroxide solution, dehydrated with 300, 500, 700 and 1000 g/kg ethanol, 212 contrasted with 20 g/L uranyl acetate solution and resin-embedded. The blocks obtained 213 were cut into ultrathin sections (0.1 µm) with Reichert-Jung Ultracut ultramicrotome (Leica Microsystems, Wetzlar, Germany), collected in copper grids and stained with 40 214 215 g/L lead citrate to be observed at 100 kV.

- 216
- 217 **3. Results and discussion**
- 218 3.1. Analysis of the inactivation kinetics
- 219 3.1.1. SC-CO₂ microbial inactivation

Fig. 1 shows the inactivation kinetics of E. coli (A), B. diminuta (B) and A. niger spores 220 (C) in deionized water for the SC-CO₂ treatments. A high degree of experimental 221 variability was found, as can be observed from the error bars, which could be ascribed 222 223 to pressure and temperature variations inside the vessel, and to the inherent variability 224 in the microbial growth. Despite the great experimental variability, the Weibull model was 225 satisfactorily fitted to the SC-CO₂ inactivation kinetics, as depicted in Fig. 1. In every 226 case, R² was higher than 0.92 and RMSE was lower than 0.64, as shown in Table 1. For 227 some of the inactivation kinetics, the model was not fitted due to the lack of experimental 228 data.

229 Effect of pressure and temperature

Pressure and temperature had a significant (p<0.05) effect on the SC-CO₂ inactivation of *B. diminuta* and *A. niger*. In general terms, the higher the pressure and the temperature, the faster the inactivation. As an example, a reduction of only 4.4 log-cycles of *A. niger* was achieved in 90 min at 100 bar and 50°C, while the complete inactivation (6.7 log-cycles) was reached in just 15 min at 350 bar and 60°C (Fig. 1C). However, only 235 the temperature had a significant (p<0.05) effect on the inactivation of E. coli. For 236 example, complete inactivation (7.9 log-cycles) was reached in 25 min at 35°C while the same inactivation was achieved in less than 13 min at 50°C, regardless of the pressure 237 used (Fig. 1A). Moreover, when modelling the inactivation kinetics, less time was 238 generally required to achieve the complete inactivation of the E. coli, B. diminuta and 239 A. niger population ($t_{7,9}$, $t_{8,1}$ and $t_{6,8}$; respectively), as the pressure and the temperature 240 increased (Table 1). For example, in the case of A. niger, 163.7 and 22.1 min were 241 242 required at 100 bar and 50°C and at 350 bar and 60°C, respectively. On the one hand, 243 high temperatures are known to increase CO₂ diffusivity and make cell membranes more 244 fluid, facilitating the penetration of CO₂ [27,28]. On the other hand, high pressures 245 increase the solubility of CO₂ in the media [6]; therefore, there is closer contact between 246 CO_2 and the microbial cell, and the CO_2 penetration into the cells is improved [29,30].

247 Several authors also studied the SC-CO₂ inactivation of E. coli and A. niger in water 248 solutions [31-35]. However, only one study was found into the inactivation of B. diminuta [21]. Noman et al. [31] also found that there was notably greater inactivation of A. niger 249 250 spores at higher pressures and temperatures (e.g. in 60 min and at a temperature of 55°C, microbial reduction increased from 2.8 log-cycles at 300 bar to 4.1 at 350 bar, and 251 at a constant pressure of 350 bar it increased from 2.0 to 4.6 log-cycles at temperatures 252 253 of 35 and 55°C, respectively). The inactivation levels achieved by Norman et al. [31] were 254 of a lower magnitude than those in the present study (e.g. 6.8 log-cycles was achieved at 350 bar, 50°C and 55 min). As for E. coli, Dillow et al. [35] reported similar effects of 255 256 pressure and temperature to those in our study, since the temperature (34 vs 42°C) 257 affected the inactivation, achieving complete inactivation (around 8.0 log-cycles) in 30 258 min at 34°C and in 20 min at 42°C (205 bar), while the influence of pressure was 259 negligible (from 140 to 205 bar at 34°C). Ortuño et al. [12] also found very similar reductions in the inactivation of E. coli in LB Broth, compared to the present results (e.g. 260 261 8.0 log-cycles were achieved at 36°C and 350 bar in 22 min, while in the present study the same inactivation was found in 24 min at 35°C and 350 bar). However, these authors 262 263 found that both temperature (31-41 °C) and pressure (100-350 bar) influenced microbial 264 inactivation. As regards B. diminuta, Gomez-Gomez et al. [21] also found that the higher 265 the pressure and temperature, the higher the inactivation levels in an oil-in-water emulsion. However, the processing time required to achieve the complete inactivation of 266 B. diminuta in the emulsions was longer than in the present study under the same 267 conditions (e.g. 40 min were required in the lipid emulsion while only 10 min in water 268 (Fig. 1B) at 350 bar and 50°C). This was coherent with what can be found in literature. 269 since SC-CO₂ inactivation treatments have proven to be more effective in simple media 270

than in complex and, in addition, oil is known to protect the microorganisms from different

external stresses, including SC-CO₂ [14,21].

273 Effect of the type of microorganism

274 As for the resistance of the different microorganisms studied to the SC-CO₂ treatments, 275 significant (p<0.05) differences were found, A. niger being the most resistant of all three microorganisms. On the contrary, very slight differences were found between E. coli and 276 277 B. diminuta. At 50°C and 350 bar, 55 min were required to achieve the complete 278 inactivation of A. niger (6.8 log-cycles), while around 10 min were needed for E. coli or 279 B. diminuta (around 8 log-cycles). This observation was coherent with the fact that fungal 280 spores are more resistant to SC-CO₂ treatments than vegetative bacteria [23], probably due to their different and more resistant structure. Fungal spores are composed of a multi 281 layered and highly dehydrated structure, which could restrain the CO₂ dissolution and 282 penetration into the spore. Moreover, the structure of A niger spores, in particular, include 283 284 a layer of melanin, which is believed to be related to a higher resistance to environmental 285 stresses [36]. Similarly, Wu et al. [37] achieved a reduction of 4.3 log-cycles for *E. coli* at 78 bar, 35°C and in 30 min, while only an inactivation of 2.1 log-cycles was obtained for 286 287 Absidia coerulea spores.

288 3.1.2. SC-CO₂ + HPU microbial inactivation

The combined SC-CO₂ + HPU inactivation kinetics of *E. coli* (A), *B. diminuta* (B) and 289 A. niger (C) are shown in Fig. 2. As in the SC-CO₂ kinetics (Fig. 1), the experimental 290 291 variability was high due to the aforementioned factors and the additional variability related to the behaviour of the HPU transducer under supercritical conditions. The 292 293 Weibull model fitted the experimental data satisfactorily (Fig. 2), with a R^2 value higher 294 than 0.95 and a RMSE lower than 0.59 (Table 2). In addition, every n value in the 295 treatments with HPU (Table 2) was lower than 1 (from 0.26 to 0.56), which indicated that 296 the shape of every curve was concave upward.

297 Effect of pressure and temperature

The higher the pressure and temperature, the higher the level of inactivation of the SC-CO₂ + HPU treatments for *B. diminuta* and *A. niger*. However, only the temperature had a significant (p<0.05) effect on the inactivation, as also occurred in the SC-CO₂ treatments. With respect to *E. coli* (Fig. 2A), in order to achieve complete inactivation (7.9 log-cycles), raising the temperature from 35 to 50°C meant that 2.5 min (from 5.5 to 3 min) less were needed, on average; however, only 0.5 min (from 4.5 to 4 min) less were needed when the pressure is raised from 100 to 350 bar. On the other hand, on 305 average, the time required to achieve the complete inactivation of B. diminuta (8.1 log-306 cycles), was shortened from 12 to 6.5 min by raising the temperature from 35 to 50°C 307 and from 15 to 3.5 min when the pressure was increased from 100 to 350 bar (Fig. 2B). The effect of the temperature was also revealed by the time needed for complete 308 inactivation (t_x) calculated by the Weibull model (Table 2). As an example, for A. niger, 309 310 $t_{6.8}$ was shortened on average from 63.4 min to 23.1 min when the temperature was 311 raised from 50 to 60°C. Contrary to the results of the present study, some authors found 312 that the increase in the pressure and temperature in the SC-CO₂ + HPU treatments did 313 not affect the microbial inactivation rate, probably because the marked effect of cavitation 314 masked the effects of the other processing conditions [12,17,38]. However, Gomez-315 Gomez et al. [21] found that the higher the pressure and temperature, the higher the level of SC-CO₂ + HPU inactivation for *E. coli* and *B. diminuta* in oil-in-water emulsions. 316

317 Effect of HPU and the type of microorganism

318 As in the SC-CO₂ treatments, significant (p<0.05) differences were found as regards the 319 resistance of the different microorganisms to the combined SC-CO₂ + HPU treatment. A. niger was the most resistant, while E. coli and B. diminuta showed similar resistance. 320 321 In fact, the complete inactivation of *E. coli* and *B. diminuta* was achieved in less than 18 322 min, even at low temperatures and pressures (100 bar and 35°C), whereas for *A. niger*, 323 at least 35 min were required to obtain complete inactivation at the same pressure (100 324 bar) and higher temperatures (50-60°C), which was considered too long a treatment for 325 industrial applications. The use of a higher pressure (350 bar) and 60°C was necessary 326 to achieve the complete inactivation of A. niger in a shorter time (10 min), which could be considered a reasonable industrial processing time. 327

328 HPU significantly (p<0.05) intensified the SC-CO₂ treatments for all the microorganisms 329 considered in the present study, the effect being milder in the case of A. niger spores 330 than for E. coli and B. diminuta (on average, the increase in the inactivation when HPU was used was 1.3, 4.8 and 3.4 log-cycles, respectively). For instance, as observed in 331 332 Figs. 1 and 2, the time needed for the complete inactivation of E. coli and B. diminuta at 50°C and 350 bar was shortened by 19 min when HPU was applied; in the case of 333 334 A. niger, on the other hand, the process was shortened by only 5 min. Thus, the 335 application of HPU reduced the calculated t_x , on average; from 59.1 to 24.8 min (Tables 336 1 and 2). HPU is known to increase the mass and heat transfer under SC-CO₂ conditions 337 [39,40] and, consequently, to enhance both the CO₂ solubilisation in the media and 338 penetration inside the microbial cells [41]. Moreover, HPU could cause cracked or damaged cell walls due to the effects of cavitation [38]. 339

Several authors [12,38,42] also studied the application of HPU during the SC-CO₂
treatments of vegetative cells in liquid media and found that HPU drastically increased
the inactivation level.

343 The inactivation of different microorganisms depended not only on the effect of external 344 stresses, but also on the cell size and morphology [43,44]. Ortuño et al. [17] related the 345 degree of cavitation to the size of the vegetative cells since they observed a stronger effect of cavitation on S. cerevisiae (8-10 µm) than on E. coli and assumed that there 346 347 was a greater likelihood of the cavitation bubbles affecting the cell structure when the cells are larger. However, in the present study, there was probably not a big enough 348 349 difference between the sizes of the E. coli and B. diminuta cells (a difference of less than 2 µm) to appreciate significant differences in the SC-CO₂ + HPU inactivation between 350 these microorganisms, as also reported by Gomez-Gomez et al. [21]. In the case of 351 352 A. niger spores, the cell size (around 4 µm [45]) is larger than in E. coli and B. diminuta. However, it is known that molds are generally more resistant to cavitation than vegetative 353 cells because of the differences between the cell wall structure of species [46]. In 354 355 particular, A. niger spores might be more resistant to cavitation due to the greater rigidity of its cell wall due to the presence of melanin [36]. 356

357

358 3.2. Analysis of the ultrastructure of microbial cells inactivated by SC-CO₂ + HPU

CryoFESEM and TEM images of the microbial cells after and before the SC-CO₂ + HPU
 treatment are presented in Figs. 3 and 4, respectively.

The untreated E. coli cells showed an intact, well-defined and characteristic rod-shaped 361 structure with a smooth surface (Fig. 3A). The cell wall and the cell membrane presented 362 363 defined boundaries and were intact, enclosing the cytoplasmic content. In addition, the 364 cell wall can be seen to be attached to the cell membrane (Fig. 4A). As regards the 365 intracellular space, it is observed to be completely and uniformly filled with the cytoplasm (Fig. 4A), with no signs of cytoplasm observed outside the cells. On the contrary, the 366 367 *E.coli* cells treated with SC-CO₂ + HPU lost their shape (Figs. 3B and 4B), appeared agglomerated and some of them merged, losing their individuality (Fig.3B). The cell walls 368 369 and membranes were seen to be blurred (Fig. 4B), which indicated that they were partly 370 disintegrated. Inside the cell, empty regions were observed (Fig. 4B), which could be due 371 to a large amount of cytoplasmic content released by the effect of the treatment. This is 372 indicated by the stains being found in the extracellular region (Fig. 4B). Ortuño et al. [17] observed important morphological changes in E. coli cells treated with SC-CO₂ + HPU 373 at 350 bar, 36°C for 5 min. The cytoplasmic space presented big empty regions with an 374

aggregated and unevenly distributed cytoplasm. In addition, the cell wall and membrane
appeared disintegrated. On the contrary, after a SC-CO₂ treatment under the same
conditions, *E. coli* cells only presented slight changes.

378 B. diminuta cells also presented a clear rod-shaped structure with a smooth surface 379 when untreated (Fig. 3C). The cell walls and membranes were intact and well-defined, (Figs. 3C and 4C) enclosing the cytoplasm, which was uniformly distributed in the whole 380 intracellular space (Fig. 4C). Thus, the SC-CO₂ + HPU treatment caused different 381 382 alterations in the bacteria morphology. The surface appeared irregular with roughness 383 and wrinkles and some bacteria were found merged together (Fig. 3D). The cell walls 384 and membranes were undefined (Fig. 4D), indicating that they were damaged. In 385 addition, empty regions in the intracellular space were observed (Fig. 4D), indicating that 386 a great amount of cytoplasmic content was lost with the treatment. No studies were found 387 analyzing the ultrastructure of *B. diminuta* cells treated with either SC-CO₂ or SC-CO₂ + HPU. 388

389 *B. diminuta* and *E. coli* cells were both similarly affected by the SC-CO₂ + HPU treatment. As several authors [15,17,47] observed in the case of SC-CO₂ treatments, the 390 391 morphological structure of the microbial cells, including the cell wall, generally remained 392 almost intact or with only minor alterations, while changes in the intracellular structure, 393 such as an uneven distribution of the cytoplasm, were found. Consequently, it could be stated that the inactivation effect was probably due to an increase in the permeability of 394 395 the cells exerted by SC-CO₂, instead of to the rupture of the cell wall and membrane. By 396 contrast, the application of HPU could crack or damage cell walls, severely affecting their 397 morphological integrity [17], as observed in the images of the present study (Figs.3 and 398 4).

399 In the case of *A. niger* spores, untreated cells presented a globular shape and a spiny, 400 wrinkled surface (Fig. 3E). The cell wall and membrane showed defined boundaries and 401 uniform thickness (Fig.4E). In addition, in the intracellular region, the organelles were 402 clearly visible and well distributed in a dense cytoplasm (Fig.4E). In contrast, A. niger 403 spores treated with SC-CO₂ + HPU demonstrated significant alterations. The shape of 404 the cell changed, since it appeared shrunken and squashed and most of the cells 405 presented a clear cleft in the center (Figs. 3F and 4F). After the treatment, the cell wall 406 appeared much thinner than that of the untreated spores, showing an uneven width with 407 some dissolved areas (Fig. 4F). Moreover, the cell membrane was also thinner and 408 presented an uneven thickness (Fig. 4F). As to the inner region of the spore, it was 409 almost empty due to leakages of cytoplasmic content (Fig. 4F) and the organelles were 410 not visible, indicating that they were completely destroyed after the treatment. Only a small, darker region was found in the cytoplasm, which could be due to the precipitation 411

or aggregation of internal cell components (Fig. 4F). Although no studies were found assessing the ultrastructural changes in *A. niger* spores after SC-CO₂ + HPU treatments, Noman et al. [31] and Efaq et al. [48] observed the morphology of *A. niger* spores treated with SC-CO₂ at 300 bar, 75 °C for 90 min. These authors found completely damaged and deformed spores, with disintegrated cell wall and membrane. Nevertheless, an extremely long process time was used in those studies (90 min) and a higher temperature than in the present study (75°C vs 60°C).

In general terms, an ultrastructural analysis revealed that for the three microorganisms
involved in the present study, the combined SC-CO₂ + HPU treatment damaged the cell
walls and affected the permeability of cell membranes, which led to changes in the cell
morphology and the release of cytoplasmic content and, consequently, cell death.

423

424 **4.** Conclusions

Ultrasonic application has proven to be an effective way of shortening the inactivation time in SC-CO₂ treatments of the microorganisms studied (two vegetative bacteria and one fungal spore). The higher the pressure and the temperature, the greater the inactivation of *B. diminuta* and *A. niger*. However, it was only the temperature that had a significant effect on *E.coli*. The results obtained confirmed the more marked effect that cavitation has on the SC-CO₂ inactivation of vegetative bacteria, compared to fungal spores.

432 The ultrastructural analysis illustrated the external morphology and intracellular structure 433 of bacteria (E. coli and B. diminuta) and fungal spores (A. niger), which definitively contributed to a better understanding of the effects of the SC-CO₂ + HPU treatments. 434 435 $SC-CO_2$ + HPU-treated cells presented a deformed shape, partly disintegrated walls and membranes and a leakage of cytoplasmic content, which explains the effectiveness of 436 437 the SC-CO₂ + HPU treatments for microbial inactivation purposes. Thus, regardless of the type of microorganism (vegetative bacteria or fungal spore) and its different cell wall 438 structure and composition, the SC-CO₂ + HPU treatment caused structural damage 439 440 leading to cell death. Further research into the ultrastructure of other fungal or bacterial spores in different complex media is required to elucidate the exact inactivation 441 mechanisms of the SC-CO₂ + HPU technology. 442

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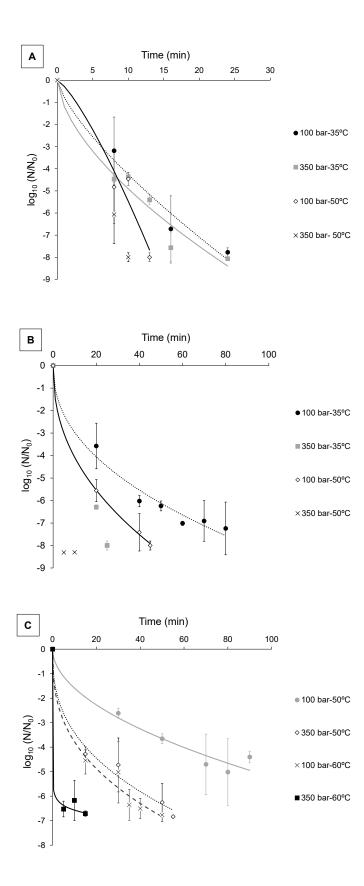
- HPU increased the SC-CO₂ inactivation of *E. coli*, *B. diminuta* and *A. niger*.
- The higher the pressure and temperature, the greater the SC-CO₂+HPU inactivation.
- *A. niger* spores were found to be more resistant than vegetative bacteria.
- Microscopy analysis revealed significant morphological changes to the microbial cells.
- SC-CO₂ + HPU inactivation was effective for all the microorganisms despite their cell structure.

Fig. 1. Inactivation kinetics of *E. coli* (A), *B.diminuta* (B) and *A. niger* spores (C) in water treated with SC-CO₂. Experimental data (discrete points) and Weibull model (continuous and dashed lines). Error bars show the experimental variability.

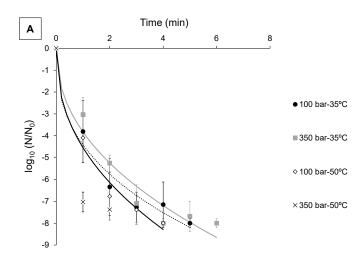
Fig. 2. Inactivation kinetics of *E. coli* (A), *B.diminuta* (B) and *A. niger* spores (C) in water treated with SC-CO₂ + HPU. Experimental data (discrete points) and Weibull model (continuous and dashed lines). Error bars show the experimental variability.

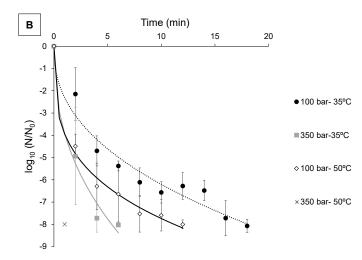
Fig. 3. CryoFESEM photographs of *E. coli* (A and B), *B. diminuta* (C and D) and *A. niger* (E and F) untreated and treated by SC-CO₂ + HPU.

Fig. 4. TEM photographs of *E. coli* (A and B), *B. diminuta* (C and D) and *A. niger* (E and F) untreated and treated by SC-CO₂ + HPU.









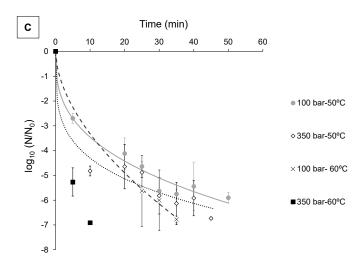
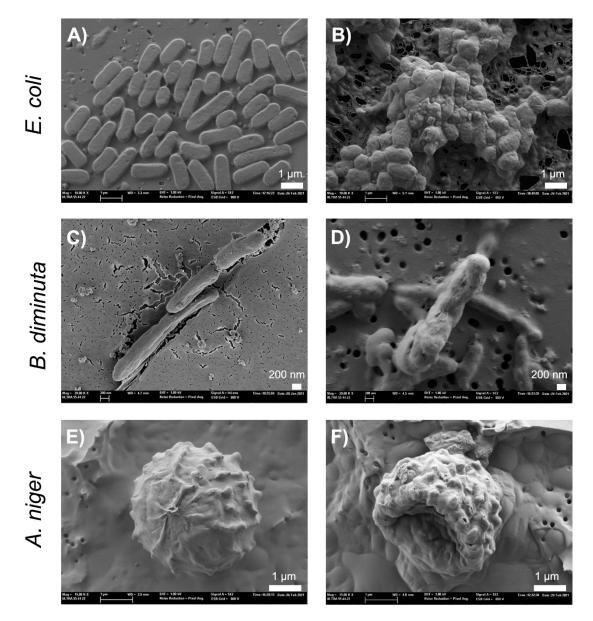


Fig. 2.



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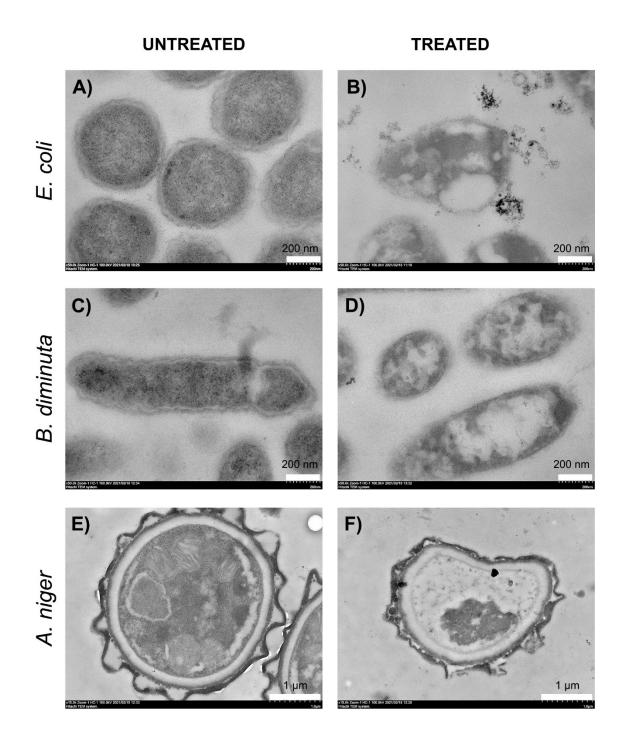


Fig. 4.

Table 1. Fitting of Weibull model to SC-CO₂ inactivation kinetics in distilled water. Parameters (b and n), total time for complete inactivation of *E. coli* ($t_{7.9}$; 7.9 log-cycle reduction) , *B. diminuta* ($t_{8.1}$; 8.1 log-cycle reduction) and *A. niger* ($t_{6.8}$; 6.8 log-cycle reduction) and statistical parameters (R^2 and RMSE). Average values and standard errors (in brackets).

Microorganism	Pressure (bar)	Temperature (ºC)	b (min ⁻ʰ)	n	t _{7.9/ 8.1/ 6.8} (min)	R ²	RMSE
E. coli	100	35	0.84 (0.38)	0.72 (0.16)	22.5	0.97	0.46
E. coli	350	35	1.20 (0.40)	0.61 (0.12)	22.0	0.95	0.52
E. coli	100	50	0.28 (0.33)	1.29 (0.48)	13.3	0.92	0.64
E. coli	350	50	*	*	*	*	*
B. diminuta	100	35	1.06 (0.30)	0.45 (0.07)	91.8	0.98	0.33
B. diminuta	350	35	*	*	*	*	*
B. diminuta	100	50	1.48 (0.13)	0.44 (0.03)	47.6	0.99	0.07
B. diminuta	350	50	*	*	*	*	*
A. niger	100	50	0.48 (0.26)	0.52 (0.13)	163.7	0.96	0.31
A. niger	350	50	1.40 (1.50)	0.38 (0.27)	64.0	0.98	0.28
A. niger	100	60	1.62 (0.48)	0.37 (0.08)	48.3	0.98	0.32
A. niger	350	60	5.95 (0.40)	0.04 (0.02)	22.1	0.99	0.12

* Insufficient experimental data for model fitting

Table 2. Fitting of Weibull model to SC-CO₂ + HPU inactivation kinetics in distilled water. Parameters (b and n), total time for complete inactivation of *E. coli* ($t_{7.9}$; 7.9 log-cycle reduction) , *B. diminuta* ($t_{8.1}$; 8.1 log-cycle reduction) and *A. niger* ($t_{6.8}$; 6.8 log-cycle reduction) and statistical parameters (R² and RMSE). Average values and standard errors (in brackets).

Microorganism	Pressure (bar)	Temperature (ºC)	b (min ⁻ʰ)	n	t 7.9/ 8.1/ 6.8 (min)	R ²	RMSE
E. coli	100	35	4.42 (0.43)	0.38 (0.08)	4.6	0.97	0.44
E. coli	350	35	3.82 (0.49)	0.46 (0.09)	4.9	0.95	0.59
E. coli	100	50	4.55 (0.40)	0.43 (0.08)	3.6	0.98	0.37
E. coli	350	50	*	*	*	*	*
B. diminuta	100	35	2.31 (0.34)	0.43 (0.06)	18.5	0.95	0.49
B. diminuta	350	35	3.93 (0.69)	0.42 (0.12)	8.0	0.98	0.41
B. diminuta	100	50	3.94 (0.26)	0.29 (0.03)	12.0	0.99	0.23
B. diminuta	350	50	*	*	*	*	*
A. niger	100	50	1.53 (0.27)	0.35 (0.05)	70.9	0.98	0.28
A. niger	350	50	2.39 (0.56)	0.26 (0.07)	55.8	0.96	0.37
A. niger	100	60	0.91 (0.50)	0.56 (0.16)	36.3	0.99	0.09
A. niger	350	60	*	*	*	*	*

* Insufficient experimental data for model fitting