Index

Previous Ph.D. Thesis Evaluation I

Agradecimientos II

Summary IV

Resumen VI

Resum VIII

Index X

List of Figures XIV

List of Tables XVIII

Nomenclature XX

Chapter 1. Introduction 1

1.1. Introduction 2

1.1.2. Environmental concern and refrigerant substitution 8

1.1.3. Commercial refrigeration 29

1.1.4. Working fluids used in PCRRs 45

1.2. Motivation 50

1.3. Justification 51

1.4. Objectives 52

1.5. Hypothesis 53

1.6. Scope 53

1.7. Methodology 54

1.8. Document organisation 54
1.9. Conclusions Chapter 1 56
Chapter 2. State-of-Art 57
2.1. Overview of alternatives in commercial refrigeration systems 58
2.1.1. Natural refrigerants 61
2.1.2. Synthetic refrigerants 68
2.1.3. Alternatives to realise a substitution with minor system modifications 71
2.2. Recently studies of HFOs 72
2.2.1. Thermophysical properties studies 72
2.2.2. Flammability studies 73
2.2.3. Heat transfer studies 74
2.2.4. Performance studies 77
2.3. HFC/HFO mixtures 80
2.3.1. Thermodynamic properties studies for HFC/HFO mixtures 80
2.3.2. Flammability studies for HFC/HFO mixtures 82
2.3.3. Heat transfer studies for HFC/HFO mixtures 82
2.3.4. AHRI's proposal 83
2.3.5. Commercial HFO/HFC mixtures 85
2.4. Refrigerants selected 88
2.4.1. R134a alternatives properties 89
2.4.2. R404A alternatives properties 92
2.5. Conclusions Chapter 2 94

Chapter 3. Theoretical Analysis 95

3.1 Basic cycle 96

3.2. Methodology of simulation 97

3.2.1. Simulation conditions 97

3.2.2. Adaptation to the operating ranges 99

3.2.3. Assumptions and equations 102

3.3. Theoretical results of comparison between R134a and alternatives 104

3.3.1. Mass flow rate 104

3.3.2. Cooling capacity 106

3.3.3. Coefficient of performance 107

3.4. Theoretical results of comparison between R404A and alternatives 109

3.4.1. Mass flow rate 109

3.4.2. Cooling capacity 110

3.4.3. Coefficient of performance 111

3.5. Conclusions Chapter 3 113

Chapter 4. Experimental procedure 114

4.1. Experimental setup 115

4.1.1. Main circuit 116

4.1.2. Secondary circuits 120

4.1.3. Sensors 121

4.2. Test procedure 124

4.2.1. Validation of data collected 124

4.2.2. Operating conditions 126
4.3. Methodology 127
4.4. Conclusions Chapter 4 130
Chapter 5. Experimental results 131
5.1. R134a and alternatives 132
5.1.1. Mass flow rate 132
5.1.2. Cooling capacity 137
5.1.3. Coefficient of performance 140
5.1.4. Compressor discharge temperature 143
5.2. Experimental comparison between R404A and alternatives 146
5.2.1. Mass flow rate 146
5.2.2. Cooling capacity 149
5.2.3. Coefficient of performance 150
5.2.4. Compressor discharge temperature 152
5.3. Conclusions Chapter 5 154
Chapter 6. Conclusions and future work 156
6.1. Conclusions 157
6.2. Future work recommendations 162
References 164
PhD Activities 189