

TABLE OF CONTENTS

1 INTRODUCTION	1
1.1 ACTIVE PACKAGING	1
1.2 ANTIMICROBIAL PACKAGING AND SHELF LIFE EXTENSION	3
1.3 ESSENTIAL OIL ENCAPSULATED BY CYCLODEXTRIN: A CONTROLLED RELEASE SYSTEM	6
1.4 NANOTECHNOLOGY AND NANOCOMPOSITE	8
1.4.1 Nanomaterial	8
1.4.2 Nanocomposite	8
1.4.3 How the clay-polymer system works	8
1.4.4 Clay structure and organic modification	9
1.4.5 Clay exfoliation and barrier reinforcement	11
1.4.6 composite characterization	13
1.4.7 Improvement in other properties	14
1.4.8 Summary and market prospect	17
1.5 METALLIC NANOPARTICLES FOR ACTIVE PACKAGING APPLICATION	18
1.5.1 Introduction to metallic Nanoparticles	18
1.5.2 Antimicrobial action mechanism	20
1.5.3 Hybrid metallic nanoparticles and synergistic effect	25
1.5.4 Methods to incorporate nanoparticles in the host materials	25
1.5.5 Other methods	27
1.6 END-OF-LIFE OF NANOCOMPOSITE AS PACKAGING MATERIAL	27
1.6.1 the Effect of nano-reinforcement on biopolymer's biodegradability	27
1.6.2 The Fate of nanomaterials in waste stream	27
1.7 FOOD CONTACT REGULATORY ISSUES	28
1.8 CONSUMER PERCEPTION	29
1.9 SUSTAINABILITY IN PACKAGING SECTOR	29
1.9.1 What is sustainable packaging	29
1.9.2 Life Cycle Assessment (LCA)	30
1.9.3 LCA application to packaging	33
1.9.4 LCA application to nanomaterials	34
1.9.5 Packaging waste management	34
1.9.6 Biopolymer-based packaging	38
1.10 CONCLUSIONS	39
1.11 REFERENCES	40

2	OBJECTIVES	50
3	PAPER I. ZNO-PLA NANOCOMPOSITE COATED PAPER FOR FOOD PACKAGING APPLICATION: ANTIMICROBIAL ACTIVITY AND THE EFFECT OF TESTING	
	METHODS	53
3.1	INTRODUCTION	54
3.2	MATERIALS AND METHODS.....	55
3.2.1	<i>Coating recipe and coating on paper substrate</i>	55
3.2.2	<i>Material characterization</i>	56
3.3	RESULTS AND DISCUSSIONS	57
3.3.1	<i>TGA</i>	57
3.3.2	<i>SEM-EDX</i>	58
3.3.3	<i>Antimicrobial activity</i>	61
3.3.4	<i>Antimicrobial action mechanism and the effect of testing methods</i>	62
3.3.5	<i>Regulatory issues and market prospect</i>	67
3.4	CONCLUSIONS.....	68
3.5	REFERENCES.....	70
4	PAPER II. PLA COATED PAPER CONTAINING ACTIVE INORGANIC NANOPARTICLES: MATERIAL CHARACTERIZATION AND FATE OF NANOPARTICLES IN THE PAPER RECYCLING PROCESS	73
4.1	INTRODUCTION	74
4.2	MATERIALS AND METHODS.....	75
4.2.1	<i>Coating recipe</i>	75
4.2.2	<i>PLA coated paper characterization</i>	76
4.2.3	<i>Recyclability test</i>	77
4.3	RESULTS AND DISCUSSIONS	79
4.3.1	<i>SEM-EDX analysis</i>	79
4.3.2	<i>Surface properties of PLA coated paper</i>	80
4.3.3	<i>Effect ZnO NPs on optical properties</i>	81
4.3.4	<i>Mass balance in paper recycling test</i>	82
4.3.5	<i>Fate of ZnO NPs in paper recycling test</i>	83
4.3.6	<i>Tensile strength of handsheets</i>	86
4.4	CONCLUSIONS.....	87
4.5	REFERENCES.....	89

5 PAPER III. THE EFFECT OF ACTIVE PACKAGING ON MINIMISING FOOD LOSSES: LIFE CYCLE ASSESSMENT (LCA) OF ESSENTIAL OIL COMPONENT ENABLED PACKAGING FOR FRESH BEEF	91
5.1 INTRODUCTION	92
5.2 MATERIALS AND METHODS.....	95
5.2.1 <i>Goal and scope definition</i>	96
5.2.2 <i>Functional unit</i>	97
5.2.3 <i>System boundaries</i>	97
5.2.4 <i>Life cycle inventory (LCI)</i>	98
5.2.5 <i>Selection of impact assessment categories</i>	100
5.2.6 <i>System performance and scenarios</i>	101
5.3 RESULTS AND DISCUSSIONS	101
5.3.1 <i>Eco-profile of different scenarios</i>	102
5.3.2 <i>Global warming (GW)</i>	102
5.3.3 <i>Cumulative energy demand (non-renewable, fossil)</i>	104
5.3.4 <i>Acidification Potential (AP) and Eutrophication Potential (EP)</i>	105
5.4 CONCLUSIONS.....	107
5.5 REFERENCES	109
6 PAPER IV. SELECTION OF NANOMATERIAL-BASED ACTIVE AGENTS FOR PACKAGING APPLICATIONS: USING LIFE CYCLE ASSESSMENT (LCA) AS A TOOL..	113
6.1 INTRODUCTION	114
6.2 MATERIALS AND METHODS	115
6.2.1 <i>Goal and scope</i>	115
6.2.2 <i>Life cycle inventory analysis</i>	116
6.3 RESULTS AND DISCUSSIONS	119
6.3.1 <i>Impact of nanoparticle production</i>	119
6.3.2 <i>Packaging scenario setup</i>	122
6.3.3 <i>Impact of different packaging materials</i>	124
6.3.4 <i>Nanomaterial for food contact application</i>	125
6.4 CONCLUSIONS.....	127
6.5 REFERENCES	128
7 FINAL REMARKS AND OUTLOOK FOR FUTURE RESEARCH	132